

 Power Range :

 1-phase 115V series:0.2~0.75kW (0.25~1HP)

 1-phase 230V series:0.2~2.2kW (0.25~3HP)

 3-phase 230V series:0.2~15kW (0.25~20HP)

 3-phase 460V series:0.4~22kW (0.50~30HP)

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*We reserve the right to change the information in this manual without prior notice



Thank you for choosing DELTA's high-performance VFD-E Series. The VFD-E Series is manufactured with high-quality components and materials and incorporate the latest microprocessor technology available.

This manual is to be used for the installation, parameter setting, troubleshooting, and daily maintenance of the AC motor drive. To guarantee safe operation of the equipment, read the following safety guidelines before connecting power to the AC motor drive. Keep this operating manual at hand and distribute to all users for reference.

To ensure the safety of operators and equipment, only qualified personnel familiar with AC motor drive are to do installation, start-up and maintenance. Always read this manual thoroughly before using VFD-E series AC Motor Drive, especially the WARNING, DANGER and CAUTION notes. Failure to comply may result in personal injury and equipment damage. If you have any questions, please contact your dealer.

PLEASE READ PRIOR TO INSTALLATION FOR SAFETY.



- 1. AC input power must be disconnected before any wiring to the AC motor drive is made.
- A charge may still remain in the DC-link capacitors with hazardous voltages, even if the power has been turned off. To prevent personal injury, please ensure that power has turned off before opening the AC motor drive and wait ten minutes for the capacitors to discharge to safe voltage levels.
- 3. Never reassemble internal components or wiring.
- 4. The AC motor drive may be destroyed beyond repair if incorrect cables are connected to the input/output terminals. Never connect the AC motor drive output terminals U/T1, V/T2, and W/T3 directly to the AC mains circuit power supply.
- 5. Ground the VFD-E using the ground terminal. The grounding method must comply with the laws of the country where the AC motor drive is to be installed. Refer to the Basic Wiring Diagram.
- VFD-E series is used only to control variable speed of 3-phase induction motors, NOT for 1-phase motors or other purpose.
- 7. VFD-E series shall NOT be used for life support equipment or any life safety situation.



- DO NOT use Hi-pot test for internal components. The semi-conductor used in AC motor drive easily damage by high-voltage.
- There are highly sensitive MOS components on the printed circuit boards. These components are especially sensitive to static electricity. To prevent damage to these components, do not touch these components or the circuit boards with metal objects or your bare hands.
- 3. Only qualified persons are allowed to install, wire and maintain AC motor drives.

- 1. Some parameters settings can cause the motor to run immediately after applying power.
- DO NOT install the AC motor drive in a place subjected to high temperature, direct sunlight, high humidity, excessive vibration, corrosive gases or liquids, or airborne dust or metallic particles.
- 3. Only use AC motor drives within specification. Failure to comply may result in fire, explosion or electric shock.
- To prevent personal injury, please keep children and unqualified people away from the equipment.
- 5. When the motor cable between AC motor drive and motor is too long, the layer insulation of the motor may be damaged. Please use a frequency inverter duty motor or add an AC output reactor to prevent damage to the motor. Refer to appendix B Reactor for details.
- 6. The rated voltage for AC motor drive must be $\leq 240V (\leq 480V$ for 460V models) and the short circuit must be $\leq 5000A$ RMS ($\leq 10000A$ RMS for the $\geq 40hp$ (30kW) models).

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The AC motor drive should be kept in the shipping carton or crate before installation. In order to retain the warranty coverage, the AC motor drive should be stored properly when it is not to be used for an extended period of time. Storage conditions are:



- 1. Store in a clean and dry location free from direct sunlight or corrosive fumes.
- 2. Store within an ambient temperature range of -20 $^{\circ}$ C to +60 $^{\circ}$ C.
- 3. Store within a relative humidity range of 0% to 90% and non-condensing environment.
- 4. Store within an air pressure range of 86 kPA to 106kPA.
- 5. DO NOT place on the ground directly. It should be stored properly. Moreover, if the surrounding environment is humid, you should put exsiccator in the package.
- DO NOT store in an area with rapid changes in temperature. It may cause condensation and frost.
- If the AC motor drive is stored for more than 3 months, the temperature should not be higher than 30 °C. Storage longer than one year is not recommended, it could result in the degradation of the electrolytic capacitors.
- 8. When the AC motor drive is not used for longer time after installation on building sites or places with humidity and dust, it's best to move the AC motor drive to an environment as stated above.

1.1 Receiving and Inspection

This VFD-E AC motor drive has gone through rigorous quality control tests at the factory before

shipment. After receiving the AC motor drive, please check for the following:

- Check to make sure that the package includes an AC motor drive, the User Manual/Quick Start and CD.
- Inspect the unit to assure it was not damaged during shipment.
- Make sure that the part number indicated on the nameplate corresponds with the part number of your order.

1.1.1 Nameplate Information

Example for 1HP/0.75kW 3-phase 230V AC motor drive



1.1.2 Model Explanation

1-2



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If the nameplate information does not correspond to your purchase order or if there are any problems, please contact your distributor.

1.1.4 Drive Frames and Appearances



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1-5HP/0.75-3.7kW (Frame B) Input terminals (R/L1, S/L2, T/L3) Keypad cover → Case body + Control board cover Output terminals (U/T1, V/T2, W/T3) 7.5-15HP/5.5-11kW (Frame C) Input terminals (R/L1, S/L2, T/L3) → Case body Keypad cover Control board cover Output terminals (U/T1, V/T2, W/T3)

20-30HP/15-22kW (Frame D)



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Internal Structure

The LED "READY" will light up after applying power. The light won't be off until the capacitors are

discharged to safe voltage levels after power off.

RFI Jumper Location

Frame A: near the output terminals (U/T1, V/T2, W/T3)



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Frame B: above the nameplate



Frame C: above the warning label



Frame D: near the input terminals (R/L1, S/L2, T/L3)

Frame	Power range	Models
		VFD002E11A/21A/23A, VFD004E11A/21A/23A/43A,
		VFD007E21A/23A/43A, VFD015E23A/43A
		VFD002E11C/21C/23C, VFD004E11C/21C/23C/43C,
A (A1)	0.25-2hp (0.2-1.5kW)	VFD007E21C/23C/43C, VFD015E23C/43C
		VFD002E11T/21T/23T, VFD004E11T/21T/23T/43T,
		VFD007E21T/23T/43T, VFD015E23T/43T
A (A2)	0 25-2hp (0 2-1 5kW)	VFD002E11P/21P/23P, VFD004E11P/21P/23P/43P,
<i>(n</i> (<i>n</i>)	0.20 210 (0.2 1.0(00)	VFD007E21P/23P/43P, VFD015E23P/43P
	1-5hp (0.75-3.7kW)	VFD007E11A, VFD015E21A, VFD022E21A/23A/43A,
В		VFD037E23A/43A, VFD007E11C, VFD015E21C,
		VFD022E21C/23C/43C, VFD037E23C/43C
c	75-15 (55-11k/M)	VFD055E23A/43A, VFD075E23A/43A, VFD110E23A/43A,
		VFD055E23C/43C, VFD075E23C/43C, VFD110E23C/43C
D	20-30hp (15-22k\\/)	VFD150E23A/43A, VFD150E23C/43C, VFD185E43A/43C,
	20 0010 (10-22800)	VFD220E43A/43C

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RFI Jumper

RFI Jumper: The AC motor drive may emit the electrical noise. The RFI jumper is used to suppress the interference (Radio Frequency Interference) on the power line. Main power isolated from earth:

If the AC motor drive is supplied from an isolated power (IT power), the RFI jumper must be cut off. Then the RFI capacities (filter capacitors) will be disconnected from ground to prevent circuit damage (according to IEC 61800-3) and reduce earth leakage current.

- 1. After applying power to the AC motor drive, do not cut off the RFI jumper. Therefore, please make sure that main power has been switched off before cutting the RFI jumper.
- The gap discharge may occur when the transient voltage is higher than 1,000V. Besides, electro-magnetic compatibility of the AC motor drives will be lower after cutting the RFI jumper.
- 3. Do NOT cut the RFI jumper when main power is connected to earth.
- The RFI jumper cannot be cut when Hi-pot tests are performed. The mains power and motor must be separated if high voltage test is performed and the leakage currents are too high.
- To prevent drive damage, the RFI jumper connected to ground shall be cut off if the AC motor drive is installed on an ungrounded power system or a high resistance-grounded (over 30 ohms) power system or a corner grounded TN system.

1.1.5 Remove Instructions

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Remove Keypad

- 1. Press and hold in the tabs on each side of the cover.
- 2. Pull the cover up to release.



Remove Front Cover



For Frame B, Frame C and Frame D: it only

needs to turn the cover light to open the cover

Remove UVW Terminal Cover

Remove RST Terminal Cover

For Frame B, Frame C and Frame D: it only needs to turn the cover lightly to open it



For frame A, it doesn't have cover and can be wired directly.

Remove Fan

For Frame A, Frame B, Frame C and Frame D,

press and hold in the tabs on each side of the fan and pull the fan up to release.



For frame A, it doesn't have cover and can be wired directly.

Remove Extension Card

For Frame A, Frame B, Frame C and Frame D,

press and hold in the tabs on each side of the extension card and pull the extension card up to release. On the other hand, it can install the extension card into the AC motor drive with screws.



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1.2 Preparation for Installation and Wiring

1.2.1 Ambient Conditions

Install the AC motor drive in an environment with the following conditions:

	Air Temperature:	-10 ~ +50°C (14 ~ 122°F) for UL & cUL -10 ~ +40°C (14 ~ 104°F) for side-by-side mounting				
	Relative Humidity:	<90%, no condensation allowed				
Operation	Atmosphere pressure:	86 ~ 106 kPa				
	Installation Site Altitude:	<1000m				
	Vibration:	<20Hz: 9.80 m/s ² (1G) max 20 ~ 50Hz: 5.88 m/s ² (0.6G) max				
	Temperature:	-20°C ~ +60°C (-4°F ~ 140°F)				
Storage	Relative Humidity:	<90%, no condensation allowed				
Transportation	Atmosphere pressure:	86 ~ 106 kPa				
_	Vibration:	<20Hz: 9.80 m/s ² (1G) max 20 ~ 50Hz: 5.88 m/s ² (0.6G) max				
Pollution Degree	2: good for a factory type environment.					

Minimum Mounting Clearances

Frame A Mounting Clearances



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Frame B, C and D Mounting Clearances



For VFD-E-P series: heat sink system example



- 1. Operating, storing or transporting the AC motor drive outside these conditions may cause damage to the AC motor drive.
- 2. Failure to observe these precautions may void the warranty!
- Mount the AC motor drive vertically on a flat vertical surface object by screws. Other directions are not allowed.
- 4. The AC motor drive will generate heat during operation. Allow sufficient space around the unit for heat dissipation.
- 5. The heat sink temperature may rise to 90°C when running. The material on which the AC motor drive is mounted must be noncombustible and be able to withstand this high temperature.

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- When AC motor drive is installed in a confined space (e.g. cabinet), the surrounding temperature must be within 10 ~ 40°C with good ventilation. DO NOT install the AC motor drive in a space with bad ventilation.
- 7. Prevent fiber particles, scraps of paper, saw dust, metal particles, etc. from adhering to the heatsink.
- 8. When installing multiple AC more drives in the same cabinet, they should be adjacent in a row with enough space in-between. When installing one AC motor drive below another one, use a metal separation between the AC motor drives to prevent mutual heating.



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1.2.2 DC-bus Sharing: Connecting the DC-bus of the AC Motor Drives in Parallel

- 1. This function is not for VFD-E-T series.
- 2. The AC motor drives can absorb mutual voltage that generated to DC bus when deceleration.
- 3. Enhance brake function and stabilize the voltage of the DC bus.
- 4. The brake module can be added to enhance brake function after connecting in parallel.
- 5. Only the same power system and capacity can be connected in parallel.
- 6. It is recommended to connect 5 AC motor drives in parallel (no limit in horsepower but these 5 drives should be the same power system and capacity).

power should be applied at the same time (only the same power system and capacity can be connected in parallel) Power 208/220/230/380/440/480 (depend on models)



For frame A, terminal + (-) is connected to the terminal + (-) of the brake module. For frame B, C and D, terminal +/B1 (-) is connected to the terminal + (-) of the brake module.

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1.3 Dimensions

(Dimensions are in millimeter and [inch]) Frame A



Unit: mm [inch]

Frame	w	W1	н	H1	D	D1	D2	S1	S2
A (A1)	72.0 [2.83]	60.0 [2.36]	142.0 [5.59]	120.0 [4.72]	152.0 [5.98]	50.0 [1.97]	4.5 [0.18]	5.2 [0.20]	5.2 [0.20]
A (A2)	72.0 [2.83]	56.0 [2.20]	155.0 [6.10]	143.0 [5.63]	111.5 [4.39]	9.5 [0.37]	-	5.3 [0.21]	-



Frame A (A1): VFD002E11A/21A/23A, VFD004E11A/21A/23A/43A, VFD007E21A/23A/43A, VFD015E23A/43A, VFD002E11C/21C/23C, VFD004E11C/21C/23C/43C, VFD007E21C/23C/43C, VFD015E23C/43C, VFD002E11T/21T/23T, VFD004E11T/21T/23T/43T, VFD007E21T/23T/43T, VFD015E23T/43T

Frame A (A2): VFD002E11P/21P/23P, VFD004E11P/21P/23P/43P, VFD007E21P/23P/43P, VFD015E23P/43P

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Unit: mm [inch]

Frame	w	W1	Н	H1	D	D1	D2	S1	S2
D4	100.0	89.0	174.0	162.0	152.0	50.0	4.0	5.5	5.5
ы	[3.94]	[3.50]	[6.86]	[6.38]	[5.98]	[1.97]	[0.16]	[0.22]	[0.22]

Frame B (B1): VFD007E11A, VFD015E21A, VFD022E21A/23A/43A, VFD037E23A/43A, VFD007E11C, VFD015E21C, VFD022E21C/23C/43C, VFD037E23C/43C

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D1 D2







ЗП бn

<u>y</u>ro y

Unit: mm [inch]

Frame	w	W1	Н	H1	D	D1	D2	S1	S2
C1	130.0	116.0	260.0	246.5	169.2	78.5	8.0	6.5	5.5
	[5.12]	[4.57]	[10.24]	[9.70]	[6.66]	[3.09]	[0.31]	[0.26]	[0.22]



Frame C (C1): VFD055E23A/43A, VFD075E23A/43A, VFD110E23A/43A, VFD055E23C/43C, VFD075E23C/43C, VFD110E23C/43C

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Unit: mm [inch]

Frame	w	W1	Н	H1	D	D1	D2	S1	S2
D	200.0	180.0	310.0	290.0	190.0	92.0	10.0	10.0	9.0
	[7.87]	[7.09]	[12.20]	[11.42]	[7.48]	[3.62]	[0.39]	[0.39]	[0.35]

Frame D (D1): VFD150E23A/23C, VFD150E43A/43C, VFD185E43A/43C, VFD220E43A/43C,

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After removing the front cover, check if the power and control terminals are clear. Be sure to observe the following precautions when wiring.

- General Wiring Information
 - Applicable Codes

All VFD-E series are Underwriters Laboratories, Inc. (UL) and Canadian Underwriters Laboratories (cUL) listed, and therefore comply with the requirements of the National Electrical Code (NEC) and the Canadian Electrical Code (CEC).

Installation intended to meet the UL and cUL requirements must follow the instructions provided in "Wiring Notes" as a minimum standard. Follow all local codes that exceed UL and cUL requirements. Refer to the technical data label affixed to the AC motor drive and the motor nameplate for electrical data.

The "Line Fuse Specification" in Appendix B, lists the recommended fuse part number for each VFD-E Series part number. These fuses (or equivalent) must be used on all installations where compliance with U.L. standards is a required.

- Make sure that power is only applied to the R/L1, S/L2, T/L3 terminals. Failure to comply may result in damage to the equipment. The voltage and current should lie within the range as indicated on the nameplate.
- All the units must be grounded directly to a common ground terminal to prevent lightning strike or electric shock.
- 3. Please make sure to fasten the screw of the main circuit terminals to prevent sparks which is made by the loose screws due to vibration.
- 4. Check following items after finishing the wiring:
 - A. Are all connections correct?
 - B. No loose wires?
 - C. No short-circuits between terminals or to ground?



- A charge may still remain in the DC bus capacitors with hazardous voltages even if the power has been turned off. To prevent personal injury, please ensure that the power is turned off and wait ten minutes for the capacitors to discharge to safe voltage levels before opening the AC motor drive.
- Only qualified personnel familiar with AC motor drives is allowed to perform installation, wiring and commissioning.
- 3. Make sure that the power is off before doing any wiring to prevent electric shock.

2.1 Wiring

Users must connect wires according to the circuit diagrams on the following pages. Do not plug a modem or telephone line to the RS-485 communication port or permanent damage may result. The pins 1 & 2 are the power supply for the optional copy keypad only and should not be used for RS-485 communication.

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VFD002E23A, VFD004E23A/43A, VFD007E23A/43A, VFD015E23A/43A, VFD002E23C, VFD004E23C/43C, VFD007E23C/43C, VFD002E23P, VFD004E23P/43P, VFD007E23P/43P, VFD007E23P/43P, VFD007E23P/43P



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Figure 3 for models of VFD-E Series VFD007E11A, VFD015E21A, VFD022E21A, VFD007E11C, VFD015E21C, VFD022E21C



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Figure 4 for models of VFD-E Series

VFD022E23A/43A, VFD037E23A/43A, VFD055E23A/43A, VFD075E23A/43A, VFD110E23A/43A, VFD022E23A/43A, VFD037E23A/43A, VFD055E23C/43C, VFD075E23C/43C, VFD110E23C/43C, VFD150E23A/23C, VFD150E43A/43C, VFD185E43A/43C, VFD220E43A/43C



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Figure 5 for models of VFD-E Series VFD002E11T/21T, VFD004E11A/21T, VFD007E21T



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Chapter 2 Installation and Wiring | VZZZE Figure 6 for models of VFD-E Series VFD002E23T, VFD004E23T/43T, VFD007E23T/43T, VFD015E23T/43T



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Chapter 2 Installation and Wiring

D. PNP mode with external power



Figure 8 RJ-45 pin definition for VFD*E*C models

PIN	Signal	Description
1	CAN_H	CAN_H bus line (dominant high)
2	CAN_L	CAN_L bus line (dominant low)
3	CAN_GND	Ground / 0V /V-
4	SG+	485 communication
5	SG-	485 communication
7	CAN_GND	Ground / 0V /V-



1. The wiring of main circuit and control circuit should be separated to prevent erroneous actions.

2. Please use shield wire for the control wiring and not to expose the peeled-off net in front of the terminal.

- 3. Please use the shield wire or tube for the power wiring and ground the two ends of the shield wire or tube.
- 4. Damaged insulation of wiring may cause personal injury or damage to circuits/equipment if it comes in contact with high voltage.
- The AC motor drive, motor and wiring may cause interference. To prevent the equipment damage, please take care of the erroneous actions of the surrounding sensors and the equipment.
- When the AC drive output terminals U/T1, V/T2, and W/T3 are connected to the motor terminals U/T1, V/T2, and W/T3, respectively. To permanently reverse the direction of motor rotation, switch over any of the two motor leads.

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- 7. With long motor cables, high capacitive switching current peaks can cause over-current, high leakage current or lower current readout accuracy. To prevent this, the motor cable should be less than 20m for 3.7kW models and below. And the cable should be less than 50m for 5.5kW models and above. For longer motor cables use an AC output reactor.
- 8. The AC motor drive, electric welding machine and the greater horsepower motor should be grounded separately.
- 9. Use ground leads that comply with local regulations and keep them as short as possible.
- 10. No brake resistor is built in the VFD-E series, it can install brake resistor for those occasions that use higher load inertia or frequent start/stop. Refer to Appendix B for details.
- Multiple VFD-E units can be installed in one location. All the units should be grounded directly to a common ground terminal, as shown in the figure below. Ensure there are no ground loops.



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2.2 External Wiring



Items	Explanations
Power supply	Please follow the specific power supply requirements shown in Appendix A.
Fuse/NFB (Optional)	There may be an inrush current during power up. Please check the chart of Appendix B and select the correct fuse with rated current. Use of an NFB is optional.
Magnetic contactor (Optional)	Please do not use a Magnetic contactor as the I/O switch of the AC motor drive, as it will reduce the operating life cycle of the AC drive.
Input AC Line Reactor (Optional)	Used to improve the input power factor, to reduce harmonics and provide protection from AC line disturbances- (surges, switching spikes, short interruptions, etc.). AC line reactor should be installed when the power supply capacity is 500kVA or more or advanced capacity is activated .The wiring distance should be $\leq 10m$. Refer to appendix B for details.
Zero-phase Reactor (Ferrite Core Common Choke) (Optional)	Zero phase reactors are used to reduce radio noise especially when audio equipment is installed near the inverter. Effective for noise reduction on both the input and output sides. Attenuation quality is good for a wide range from AM band to 10MHz. Appendix B specifies the zero phase reactor. (RF220X00A)
EMI filter	To reduce electromagnetic interference.
Brake resistor and Brake unit (Optional)	Used to reduce the deceleration time of the motor. Please refer to the chart in Appendix B for specific Brake resistors.
Output AC Line Reactor (Optional)	Motor surge voltage amplitude depends on motor cable length. For applications with long motor cable (>20m), it is necessary to install a

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2.3 Main Circuit

2.3.1 Main Circuit Connection

Figure 1

For frame A: VFD002E11A/21A/23A, VFD004E11A/21A/23A/43A, VFD007E21A/23A/43A, VFD015E23A/43A, VFD002E11C/21C/23C, VFD004E11C/21C/23C/43C, VFD007E21C/23C/43C, VFD007E21C/23C/43C, VFD002E11P/21P/23P, VFD004E11P/21P/23P/43P,

VFD007E11P/21P/23P/43P, VFD015E23P/43P



Figure 2

For frame B: VFD007E11A, VFD015E21A, VFD022E21A/23A/43A, VFD037E23A/43A, VFD007E11C, VFD015E21C, VFD022E21C/23C/43C, VFD037E23C/43C

For frame C: VFD055E23A/43A, VFD075E23A/43A, VFD110E23A/43A, VFD055E23C/43C, VFD075E23C/43C, VFD110E23C/43C

For frame D: VFD150E23A/23C, VFD150E43A/43C, VFD185E43A/43C, VFD220E43A/43C Brake Resistor(Optional)



Figure 3

For Frame A: VFD002E11T/21T/23T, VFD004E11T/21T/23T/43T, VFD007E21T/23T/43T, VFD015E23T/43T

No fuse breaker (NFB) R S T	$MC \qquad \bigcirc R(L1) \\ \neg \vdash \bigcirc S(L2) \\ \neg \vdash \bigcirc T(L3) \\ \downarrow = \bigcirc E \textcircled{=} $	Gotional) B1 B2 U(T1) V(T2) W(T3) ⊕ E ⊕	Motor IM 3~
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Terminal Symbol	Explanation of Terminal Function	
R/L1, S/L2, T/L3	AC line input terminals (1-phase/3-phase)	
U/T1, V/T2, W/T3	C2, W/T3 AC drive output terminals for connecting 3-phase induction motor	
+/B1~ B2 Connections for Brake resistor (optional)		
+/B1, -	Connections for External Brake unit (BUE series)	
Earth connection, please comply with local regulations.		



Mains power terminals (R/L1, S/L2, T/L3)

- Connect these terminals (R/L1, S/L2, T/L3) via a no-fuse breaker or earth leakage breaker to 3-phase AC power (some models to 1-phase AC power) for circuit protection. It is unnecessary to consider phase-sequence.
- It is recommended to add a magnetic contactor (MC) in the power input wiring to cut off power quickly and reduce malfunction when activating the protection function of AC motor drives. Both ends of the MC should have an R-C surge absorber.
- Please make sure to fasten the screw of the main circuit terminals to prevent sparks which is made by the loose screws due to vibration.
- Please use voltage and current within the regulation shown in Appendix A.
- When using a general GFCI (Ground Fault Circuit Interrupter), select a current sensor with sensitivity of 200mA or above, and not less than 0.1-second operation time to avoid nuisance tripping. For the specific GFCI of the AC motor drive, please select a current sensor with sensitivity of 30mA or above.
- Do NOT run/stop AC motor drives by turning the power ON/OFF. Run/stop AC motor drives by RUN/STOP command via control terminals or keypad. If you still need to run/stop AC drives by turning power ON/OFF, it is recommended to do so only ONCE per hour.
- Do NOT connect 3-phase models to a 1-phase power source.

Output terminals for main circuit (U, V, W)

The factory setting of the operation direction is forward running. The methods to control the operation direction are: method 1, set by the communication parameters. Please refer

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to the group 9 for details. Method2, control by the optional keypad KPE-LE02. Refer to Appendix B for details.

- When it needs to install the filter at the output side of terminals U/T1, V/T2, W/T3 on the AC motor drive. Please use inductance filter. Do not use phase-compensation capacitors or L-C (Inductance-Capacitance) or R-C (Resistance-Capacitance), unless approved by Delta.
- DO NOT connect phase-compensation capacitors or surge absorbers at the output terminals of AC motor drives.
- Use well-insulated motor, suitable for inverter operation.

Terminals [+/B1, B2] for connecting brake resistor



- Connect a brake resistor or brake unit in applications with frequent deceleration ramps, short deceleration time, too low brake torque or requiring increased brake torque.
- If the AC motor drive has a built-in brake chopper (frame B, frame C and VFDxxxExxT models), connect the external brake resistor to the terminals [+/B1, B2] or [B1, B2].
- Models of frame A don't have a built-in brake chopper. Please connect an external optional brake unit (BUE-series) and brake resistor. Refer to BUE series user manual for details.
- Connect the terminals [+(P), -(N)] of the brake unit to the AC motor drive terminals [+/B1, -]. The length of wiring should be less than 5m with cable.
- When not used, please leave the terminals [+/B1, -] open.



Short-circuiting [B2] or [-] to [+/B1] can damage the AC motor drive.

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2.3.2 Main Circuit Terminals

Frame A

Main circuit terminals:

	R/L1, S/L2, T/L3, U/T1, V/T	°2, W/T3, (≟),	+, -	
6666	Models	Wire	Torque	Wire type
	VFD002E11A/21A/23A			
	VFD004E11A/21A/23A/			
o :: o i	43A			
	VFD007E21A/23A/43A			
	VFD015E23A/43A			
	VFD002E11C/21C/23C			
	VFD004E11C/21C/23C/			
	43C			
° PNP ⊵∭	VFD007E21C/23C/43C	12 14 AWG		Stranded
	VFD015E23C/43C	12-14 AWG.	14kgf-cm	copper
	VFD002E11T/21T/23T	$2 1 \text{mm}^2$	(12in-lbf)	Only,
	VFD004E11T/21T/23T/	2.11111		75 ℃
2000000000000	43T			
	VFD007E21T/23T/43T			
	VFD015E23T/43T			
	VFD002E11P/21P/23P			
	VFD004E11P/21P/23P/			
	43P			
	VFD007E21P/23P/43P			
	VFD015E23P/43P			

Frame B

Main circuit terminals:

R/L1, S/L2, T/L3, U/T1, V/T2, W/T3, 🕒, +/B1. B2.

/LT, 3/LZ, T/L3, 0/TT, 7/TZ, 77/T3, , , +/DT, DZ, -			
Models	Wire	Torque	Wire type
VFD007E11A,			
VFD015E21A,			
VFD022E21A/23A/43A,			Stranded
VFD037E23A/43A,	8-18 AWG.	18kgf-cm	copper
VFD007E11C,	(8.4-0.8mm ²)	(15.6in-lbf)	Only,
VFD015E21C,			75 ℃
VFD022E21C/23C/43C,			
VFD037E23C/43C,			

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Frame C

	0			
			B2	
H	6	_	6	

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Main circuit terminals:		

			~		
)	R/L1, S/L2, T/L3, U/T1, V/T2, W/T3, (╧), +/B1, B2, -				
	Models	Wire	Torque	Wire type	
1	VFD055E23A/43A,				
	VFD075E23A/43A,				
	VFD110E23A/43A,	6-16 AWG.	30kgf-cm	Stranded	
	VFD055E23C/43C,	(13.3-1.3mm ²)	(26in-lbf)	Only, 75℃	
1	VFD075E23C/43C,				
	VFD110E23C/43C				

To connect 6 AWG (13.3 mm²) wires, use Recognized Ring Terminals

Main circuit terminals:

R/L1, S/L2, T/L3, U/T1, V/T2, W/T3, 🕒, B1, B2, +, -

Frame D	N
	_
	F
R/(\$/> T/a B1 B2 @	_
1 666666666666666666666666666	
	Г
	L

Models	Wire	Torque	Wire type
VFD150E23A/23C,			
VFD150E43A/43C,	4-14 AWG.	57kgf-cm	Stranded copper
VFD185E43A/43C,	2.1mm ²)	(49.5in-lbf)	Only, 75℃
VFD220E43A/43C			

2.4 Control Terminals

Circuit diagram for digital inputs (NPN current 16mA.)



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The position of the control terminals



Terminal symbols and functions

Terminal Symbol	Terminal Function	Factory Settings (NPN mode) ON: Connect to DCM	
MI1	Forward-Stop command	ON: Run in MI1 direction OFF: Stop acc. to Stop Method	
MI2	Reverse-Stop command	ON: Run in Ml2 direction OFF: Stop acc. to Stop Method	
MI3	Multi-function Input 3		
MI4	Multi-function Input 4	Refer to Pr.04.05 to Pr.04.08 for programming the Multi-function Inputs.	
MI5	Multi-function Input 5	ON: the activation current is 16mA. OFF: leakage current tolerance is 10 (/ A.	
MI6	Multi-function Input 6		
+24V	DC Voltage Source	+24VDC, 20mA used for PNP mode.	
DCM	Digital Signal Common	Common for digital inputs and used for NPN mode.	
RA	Multi-function Relay output (N.O.) a	Resistive Load: 5A(N.O.)/3A(N.C.) 240VAC	
RB	Multi-function Relay output (N.C.) b	5A(N.O.)/3A(N.C.) 24VDC Inductive Load: 1.5A(N.O.)/0.5A(N.C.) 240VAC	
RC	Multi-function Relay common	n Refer to Pr.03.00 for programming	

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NOTE: Control signal wiring size: 18 AWG (0.75 mm²) with shielded wire.

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Analog inputs (AVI, ACI, ACM)

- Analog input signals are easily affected by external noise. Use shielded wiring and keep it as short as possible (<20m) with proper grounding. If the noise is inductive, connecting the shield to terminal ACM can bring improvement.
- If the analog input signals are affected by noise from the AC motor drive, please connect a capacitor (0.1 µ F and above) and ferrite core as indicated in the following diagrams:



wind each wires 3 times or more around the core

Digital inputs (MI1~MI6, DCM)

When using contacts or switches to control the digital inputs, please use high quality components to avoid contact bounce.

Digital outputs (MO1, MCM)

- Make sure to connect the digital outputs to the right polarity, see wiring diagrams.
- When connecting a relay to the digital outputs, connect a surge absorber or fly-back diode across the coil and check the polarity.

General

- Keep control wiring as far away as possible from the power wiring and in separate conduits to avoid interference. If necessary let them cross only at 90° angle.
- The AC motor drive control wiring should be properly installed and not touch any live power wiring or terminals.



Damaged insulation of wiring may cause personal injury or damage to circuits/equipment if it comes in contact with high voltage.

The specification for the control terminals

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	Chapter 2 Installation and Wiring RA RB RC The position of the control terminals Terminals 1		
MI1 MI2 MI3	Terminals 2	AFM N 2 CM 24V ACM AVI	ACI 10V
Frame	Control Terminals	Torque	Wire
	Terminals 1	5 kgf-cm (4.4 in-lbf)	12-24 AWG (3.3-0.2mm ²)
А, В, С	Terminals 2	2 kgf-cm (1.7 in-lbf)	16-24 AWG (1.3-0.2mm ²)



Frame A: VFD002E11A/21A/23A, VFD004E11A/21A/23A/43A, VFD007E21A/23A/43A, VFD015E23A/43A, VFD002E11C/21C/23C, VFD004E11C/21C/23C/43C, VFD007E21C/23C/43C, VFD015E23C/43C, VFD002E11T/21T/23T, VFD004E11T/21T/23T/43T, VFD007E21T/23T/43T, VFD007E21P/23P/43P, VFD015E23T/43T, VFD002E11P/21P/23P, VFD004E11P/21P/23P/43P, VFD007E21P/23P/43P, VFD015E23P/43P

Frame B: VFD007E11A, VFD015E21A, VFD022E21A/23A/43A, VFD037E23A/43A, VFD007E11C, VFD015E21C, VFD022E21C/23C/43C, VFD037E23C/43C

Frame C: VFD055E23A/43A, VFD075E23A/43A, VFD110E23A/43A, VFD055E23C/43C, VFD075E23C/43C, VFD110E23C/43C

Frame D: VFD150E23A/43A, VFD150E23C/43C, VFD185E43A/43C, VFD220E43A/43C

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CAUTION	 Make sure that the wiring is correct. In particular, check that the output terminals U/T1, V/T2, W/T3. are NOT connected to power and that the drive is well grounded. Verify that no other equipment is connected to the AC motor drive Do NOT operate the AC motor drive with humid hands. Please check if READY LED is ON when power is applied. Check
	if the connection is well when option from the digital keypad KPE-
	LE02.
\wedge	It should be stopped when fault occurs during running and refer to "Fault Code Information and Maintenance" for solution. Please do
WARNING	NOT touch output terminals U, V, W when power is still applied to
	L1/R, L2/S, L3/T even when the AC motor drive has stopped. The
	DC-link capacitors may still be charged to hazardous voltage
	levels, even if the power has been turned off.

3.1 Keypad



There are three LEDs on the keypad:

LED READY: It will light up after applying power. The light won't be off until the capacitors are discharged to safe voltage levels after power off.

LED RUN: It will light up when the motor is running.

LED FAULT: It will light up when fault occurs.

3.2 Operation Method

The operation method can be set via communication, control terminals and optional keypad KPE-LE02.



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3.3 Trial Run

The factory setting of the operation source is from the external terminal (Pr.02.01=2).

- Both MI1-DCM and MI2-DCM need to connect a switch for switching FWD/STOP and REV/STOP.
- Please connect a potentiometer among AVI, 10V and DCM or apply power 0-10Vdc to AVI-DCM (as shown in figure 3-1)

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- 3. Setting the potentiometer or AVI-DCM 0-10Vdc power to less than 1V.
- Setting MI1=On for forward running. And if you want to change to reverse running, you should set MI2=On. And if you want to decelerate to stop, please set MI1/MI2=Off.
- 5. Check following items:
- Check if the motor direction of rotation is correct.
- Check if the motor runs steadily without abnormal noise and vibration.
- Check if acceleration and deceleration are smooth.

If you want to perform a trial run by using optional digital keypad, please operate by the following steps.

- 1. Connect digital keypad to AC motor drive correctly.
- After applying the power, verify that LED display shows F 0.0Hz.
- 3. Set Pr.02.00=0 and Pr.02.01=0. (Refer to Appendix B operation flow for detail)
- 4. Press key to set frequency to around 5Hz.
- 5. Press RUN key for forward running. And if you want to change to reverse

running, you should press in in in page. And if you want to

decelerate to stop, please press

6. Check following items:

key.

- Check if the motor direction of rotation is correct.
- Check if the motor runs steadily without abnormal noise and vibration.
- Check if acceleration and deceleration are smooth.

If the results of trial run are normal, please start the formal run.



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The VFD-E parameters are divided into 14 groups by property for easy setting. In most applications, the user can finish all parameter settings before start-up without the need for re-adjustment during operation.

The 14 groups are as follows:

- Group 0: User Parameters
- Group 1: Basic Parameters
- Group 2: Operation Method Parameters
- Group 3: Output Function Parameters
- Group 4: Input Function Parameters
- Group 5: Multi-Step Speed Parameters
- Group 6: Protection Parameters
- Group 7: Motor Parameters
- Group 8: Special Parameters
- Group 9: Communication Parameters
- Group 10: PID Control Parameters
- Group 11: Multi-function Input/Output Parameters for Extension Card
- Group 12: Analog Input/Output Parameters for Extension Card
- Group 13: PG function Parameters for Extension Card

4.1 Summary of Parameter Settings

 \mathcal{M} : The parameter can be set during operation.

Group 0 User Parameters

Parameter	Explanation	Settings	Factory Setting	Customer
00.00	Identity Code of the AC motor drive	Read-only	##	
00.01	Rated Current Display of the AC motor drive	Read-only	#.#	
		0: Parameter can be read/written		
		1: All parameters are read only		
		6: Clear PLC program (NOT for VFD*E*C models)		
00.02	Parameter Reset	8: keypad lock	0	
		9: All parameters are reset to factory settings (50Hz, 230V/400V or 220V/380V depends on Pr.00.12)		
		10: All parameters are reset to factory settings (60Hz, 220V/440V)		
		0: Display the frequency command value (Fxxx)		
		1: Display the actual output frequency (Hxxx)		
₩00.03	Start-up Display	2: Display the content of user-defined unit (Uxxx)	0	
	Selection	3: Multifunction display, see Pr.00.04		
		4: FWD/REV command		
		5: PLCx (PLC selections: PLC0/PLC1/PLC2) (NOT for VFD*E*C models)		
₩00.04	Content of Multi- function Display	0: Display the content of user-defined unit (Uxxx)	0	
		1: Display the counter value (c)		
		2: Display PLC D1043 value (C) (NOT for VFD*E*C models)		
		3: Display DC-BUS voltage (u)		

			lers	7.00
Parameter	Explanation	Settings	Factory Setting	Custome
		4: Display output voltage (E)		
		5: Display PID analog feedback signal value (b) (%)		
		6: Output power factor angle (n)		
		7: Display output power (P)		
		8: Display the estimated value of torque as it relates to current (t)		
		9: Display AVI (I) (V)		
		10: Display ACI / AVI2 (i) (mA/V)		
		11: Display the temperature of IGBT (h) (°C)		
		12: Display AVI3/ACI2 level (I.)		
		13: Display AVI4/ACI3 level (i.)		
		14: Display PG speed in RPM (G)		
		15: Display motor number (M)		
₩ 00.05	User-Defined Coefficient K	0. 1 to 160.0	1.0	
00.06	Power Board Software Version	Read-only	#.##	
00.07	Control Board Software Version	Read-only	#.##	
00.08	Password Input	0 to 9999	0	
00.09	Password Set	0 to 9999	0	
00.10	Control Method	0: V/f Control	0	
00.10		1: Vector Control	0	
00.11	Reserved		T	r
00.12	50Hz Base Voltage	0: 230V/400V	0	
	Selection	1: 220V/380V		

Group 1	Basic Parameters
---------	------------------

Parameter	Explanation	Settings	Factory Setting	Customer
01.00	Maximum Output Frequency (Fmax)	50.00 to 600.0 Hz	60.00	

Parameter	Explanation	Settings	Factory Setting	Customer
01.01	Maximum Voltage Frequency (Fbase) (Motor 0)	0.10 to 600.0 Hz	60.00	
01.02	Maximum Output	115V/230V series: 0.1V to 255.0V	220.0	
01.02	(Motor 0)	460V series: 0.1V to 510.0V	440.0	
01.03	Mid-Point Frequency (Fmid) (Motor 0)	0.10 to 600.0 Hz	1.50	
01 04	Mid-Point Voltage	115V/230V series: 0.1V to 255.0V	10.0	
01.01	(Vmid) (Motor 0)	460V series: 0.1V to 510.0V	20.0	
01.05	Minimum Output Frequency (Fmin) (Motor 0)	0.10 to 600.0 Hz	1.50	
01.06	Minimum Output	115V/230V series: 0.1V to 255.0V	10.0	
01.00	(Motor 0)	460V series: 0.1V to 510.0V	20.0	
01.07	Output Frequency Upper Limit	0.1 to 120.0%	110.0	
01.08	Output Frequency Lower Limit	0.0 to100.0 %	0.0	
₩ 01.09	Accel Time 1	0.1 to 600.0 / 0.01 to 600.0 sec	10.0	
⊮ 01.10	Decel Time 1	0.1 to 600.0 / 0.01 to 600.0 sec	10.0	
⊮ 01.11	Accel Time 2	0.1 to 600.0 / 0.01 to 600.0 sec	10.0	
⊮ 01.12	Decel Time 2	0.1 to 600.0 / 0.01 to 600.0 sec	10.0	
⊮ 01.13	Jog Acceleration Time	0.1 to 600.0 / 0.01 to 600.0 sec	1.0	
⊮ 01.14	Jog Deceleration Time	0.1 to 600.0 / 0.01 to 600.0 sec	1.0	
⊮ 01.15	Jog Frequency	0.10 Hz to 50.0 Hz	6.00	
		0: Linear Accel/Decel		
	Auto acceleration /	1: Auto Accel, Linear Decel		
01.16	deceleration (refer	2: Linear Accel, Auto Decel	0	
	setting)	3: Auto Accel/Decel (Set by load)		
		4: Auto Accel/Decel (set by Accel/Decel Time setting)		

Parameter	Explanation	Settings	Factory Setting	Custome
01.16	Auto acceleration / deceleration (refer	5: Linear Accel. controlled by current, linear Decel.	0	
01.16	to Accel/Decel time setting)	6: Linear Accel. controlled by current, auto Decel.	0	
01.17	Acceleration S- Curve	0.0 to 10.0 / 0.00 to 10.00 sec	0.0	
01.18	Deceleration S- Curve	0.0 to 10.0 / 0.00 to 10.00 sec	0.0	
01.19	Accel/Decel Time Unit	0: Unit: 0.1 sec 1: Unit: 0.01 sec	0	
01.20	Delay Time at 0Hz for Simple Position	0.00 to 600.00 sec	0.00	
01.21	Delay Time at 10Hz for Simple Position	0.00 to 600.00 sec	0.00	
01.22	Delay Time at 20Hz for Simple Position	0.00 to 600.00 sec	0.00	
01.23	Delay Time at 30Hz for Simple Position	0.00 to 600.00 sec	0.00	
01.24	Delay Time at 40Hz for Simple Position	0.00 to 600.00 sec	0.00	
01.25	Delay Time at 50Hz for Simple Position	0.00 to 600.00 sec	0.00	
01.26	Maximum Voltage Frequency (Fbase) (Motor 1)	0.10 to 600.0 Hz	60.00	
04.07	Maximum Output	115V/230V series: 0.1V to 255.0V	220.0	
01.27	(Motor 1)	460V series: 0.1V to 510.0V	440.0	
01.28	Mid-Point Frequency (Fmid) (Motor 1)	0.10 to 600.0 Hz	1.50	
04.00	Mid-Point Voltage	115V/230V series: 0.1V to 255.0V	10.0	
01.29	(Vmid) (Motor 1)	460V series: 0.1V to 510.0V	20.0	
01.30	Minimum Output Frequency (Fmin) (Motor 1)	0.10 to 600.0 Hz	1.50	
01.31	Minimum Output	115V/230V series: 0.1V to 255.0V	10.0	

Parameter	Explanation	Settings	Factory Setting	Customer
		460V series: 0.1V to 510.0V	20.0	
01.32	Maximum Voltage Frequency (Fbase) (Motor 2)	0.10 to 600.0 Hz	60.00	
01.33	Maximum Output	115V/230V series: 0.1V to 255.0V	220.0	
01.00	(Motor 2)	460V series: 0.1V to 510.0V	440.0	
01.34	Mid-Point Frequency (Fmid) (Motor 2)	0.10 to 600.0 Hz	1.50	
01 35	Mid-Point Voltage	115V/230V series: 0.1V to 255.0V	10.0	
01.00	(Vmid) (Motor 2)	460V series: 0.1V to 510.0V	20.0	
01.36	Minimum Output Frequency (Fmin) (Motor 2)	0.10 to 600.0 Hz	1.50	
01.27	Minimum Output	115V/230V series: 0.1V to 255.0V	10.0	
01.37	(Motor 2)	460V series: 0.1V to 510.0V	20.0	
01.38	Maximum Voltage Frequency (Fbase) (Motor 3)	0.10 to 600.0 Hz	60.00	
01 20	Maximum Output	115V/230V series: 0.1V to 255.0V	220.0	
01.39	(Motor 3)	460V series: 0.1V to 510.0V	440.0	
01.40	Mid-Point Frequency (Fmid) (Motor 3)	0.10 to 600.0 Hz	1.50	
01 41	Mid-Point Voltage	115V/230V series: 0.1V to 255.0V	10.0	
01.41	(Vmid) (Motor 3)	460V series: 0.1V to 510.0V	20.0	
01.42	Minimum Output Frequency (Fmin) (Motor 3)	0.10 to 600.0 Hz	1.50	
01.42	Minimum Output	115V/230V series: 0.1V to 255.0V	10.0	
01.43	(Motor 3)	460V series: 0.1V to 510.0V	20.0	

Group 2 Operation Method Parameters

Parameter	Explanation	Settings	Factory Setting	Customer
		0: Digital keypad UP/DOWN keys or Multi- function Inputs UP/DOWN. Last used frequency saved.		
₩02.00	Source of First Master Frequency	1: 0 to +10V from AVI	1	
	Command	2: 4 to 20mA from ACI or 0 to +10V from AVI2		
		3: RS-485 (RJ-45)/USB communication		
		4: Digital keypad potentiometer		
		0: Digital keypad		
		1: External terminals. Keypad STOP/RESET enabled.		
⊮ 02.01	Source of First Operation	2: External terminals. Keypad STOP/RESET disabled.	1	
	Command	3: RS-485 (RJ-45)/USB communication. Keypad STOP/RESET enabled.		
	4: RS-485 (RJ-45)/USB communication. Keypad STOP/RESET disabled.			
		0: STOP: ramp to stop; E.F.: coast to stop		
02.02	Stop Mathod	1: STOP: coast to stop; E.F.: coast to stop	0	
02.02		2: STOP: ramp to stop; E.F.: ramp to stop	0	
		3: STOP: coast to stop; E.F.: ramp to stop		
02.03	PWM Carrier Frequency Selections	1 to 15kHz	8	
		0: Enable forward/reverse operation		
02.04	Motor Direction Control	1: Disable reverse operation	0	
		2: Disabled forward operation		
02.05	The source of	Bit 0:	1	
02.05	Power-On command and Running	0: Start running when Power is on.		
command modifies 1: Don't run w	1: Don't run when Power is on			
	of the VFD.	Bit 1:		
		0: When the source of the command changes, VFD's operation remains the same.		

Parameter	Explanation	Settings	Factory Setting	Customer
		1: When the source of the command changes, VFD's operation follows the new command.		
		0: Decelerate to 0 Hz		
02.06	Loss of ACI Signal	1: Coast to stop and display "AErr"	1	
	(4-2011A)	2: Continue operation by last frequency command		
		0: by UP/DOWN Key		
02.07	Up/Down Mode	1: Based on accel/decel time	0	
02.07 Up/Down Mode	Op/Down Mode	2: Constant speed (Pr.02.08)	0	
		3: Pulse input unit (Pr.02.08)		
02.08	Accel/Decel Rate of Change of UP/DOWN Operation with Constant Speed	0.01~10.00 Hz/2ms	0.01	
≁ 02.09	Source of Second Frequency Command	0: Digital keypad UP/DOWN keys or Multi- function Inputs UP/DOWN. Last used frequency saved. 1: 0 to +10V from AVI 2: 4 to 20mA from ACI or 0 to +10V from AVI2 3: RS-485 (RJ-45)/USB communication 4: Digital keypad potentiometer	0	
≁ 02.10	Combination of the First and Second Master Frequency Command	0: First Master Frequency Command 1: First Master Frequency Command+ Second Master Frequency Command 2: First Master Frequency Command - Second Master Frequency Command	0	
₩ 02.11	Keypad Frequency Command	0.00 to 600.0Hz	60.00	
₩02.12	Communication Frequency Command	0.00 to 600.0Hz	60.00	
02.13	The Selections for Saving Keypad or Communication Frequency Command	0: Save Keypad & Communication Frequency 1: Save Keypad Frequency only	0	

Parameter	Explanation	Settings	Factory Setting	Custome
		2: Save Communication Frequency only		
	Initial Frequency	0: by Current Freq Command		
02.14	Selection (for keypad &	1: by Zero Freq Command	0	
	RS485/USB)	2: Refer to Pr.02-15 to set up		
02.15	Initial Frequency Setpoint (for keypad & RS485/USB)	0.00 ~ 600.0Hz	60.00	
02.16	Display the Master Freq Command Source	Read Only Bit0=1: by First Freq Source (Pr.02.00) Bit1=1: by Second Freq Source (Pr.02.09) Bit2=1: by Multi-input function Bit3=1: by PLC Freq command (NOT for VFD*E*C models)	1	
02.17	Display the Operation Command Source	Read Only Bit0=1: by Digital Keypad Bit1=1: by RS485 communication Bit2=1: by External Terminal 2/3 wire mode Bit3=1: by Multi-input function Bit4=1: by PLC Operation Command (NOT for VFD*E*C models) Bit5=1: by CANopen communication	4	
02.18	Selection of Carrier Modulation	0: by carrier modulation of load current and temperature 1: by carrier modulation of load current	0	

Group 3 Output Function Parameters

Parameter	Explanation	Settings	Factory Setting	Customer
		0: No function	8	
00.00	Multi-function	1: AC drive operational		
03.00	RB1, RC1)	2: Master frequency attained		
		3: Zero speed		
		4: Over torque detection		
	Multi-function 1 Output Terminal MO1	5: Base-Block (B.B.) indication	1	
03.01		6: Low-voltage indication		
		7: Operation mode indication		

Parameter	Explanation	Settings	Factory Setting	Customer
		8: Fault indication		
		9: Desired frequency 1 attained		
		10: Terminal count value attained		
		11: Preliminary count value attained		
		12: Over Voltage Stall supervision		
		13: Over Current Stall supervision		
		14: Heat sink overheat warning		
		15: Over Voltage supervision		
		16: PID supervision		
		17: Forward command		
		18: Reverse command		
		19: Zero speed output signal		
		20: Warning(FbE,Cexx, AoL2, AUE, SAvE)		
		21: Brake control (Desired frequency attained)		
		22: Drive ready		
		23: Desired frequency 2 attained		
03.02	Desired Frequency 1 Attained	0.00 to 600.0Hz	0.00	
(00.00	Analog Output	0: Analog frequency meter		
₩03.03	Signal Selection (AFM)	1: Analog current meter	0	
₩03.04	Analog Output Gain	1 to 200%	100	
03.05	Terminal Count Value	0 to 9999	0	
03.06	Preliminary Count Value	0 to 9999	0	
02.07	EF Active When	0: Terminal count value attained, no EF display		
03.07	Value Attained	1: Terminal count value attained, EF active	U	
03.08	Fan Control	0: Fan always ON	0	
		1: 1 minute after AC motor drive stops, fan will be OFF		

Parameter	Explanation	Settings	Factory Setting	Custome
		2: Fan ON when AC motor drive runs, fan OFF when AC motor drive stops		
		3: Fan ON when preliminary heatsink temperature attained		
		Read only		
		Bit0=1:RLY used by PLC		
		Bit1=1:MO1 used by PLC		
	The Digital Output	Bit2=1:MO2/RA2 used by PLC		
03.09	Used by PLC	Bit3=1:MO3/RA3 used by PLC	##	
	models)	Bit4=1:MO4/RA4 used by PLC		
		Bit5=1:MO5/RA5 used by PLC		
		Bit6=1:MO6/RA6 used by PLC		
		Bit7=1:MO7/RA7 used by PLC		
	The Analog Output Used by PLC (NOT for VFD*E*C models)	Read only	##	
02.40		Bit0=1:AFM used by PLC		
03.10		Bit1=1: AO1 used by PLC		
		Bit2=1: AO2 used by PLC		
03.11	Brake Release Frequency	0.00 to 20.00Hz	0.00	
03.12	Brake Engage Frequency	0.00 to 20.00Hz	0.00	
03.13	Display the Status of Multi-function Output Terminals	Read only Bit0: RLY Status Bit1: MO1 Status Bit2: MO2/RA2 Status Bit3: MO3/RA3 Status Bit4: MO4/RA4 Status Bit5: MO5/RA5 Status Bit6: MO6/RA6 Status Bit7: MO7/RA7 Status	##	
03.14	Desired Frequency 2 Attained	0.00 to 600.0Hz	0.00	

Group 4 Input Function Parameters

Parameter	Explanation	Settings	Factory Setting	Customer
₩04.00	Keypad Potentiometer Bias	0.0 to 200.0 %	0.0	
	Keypad	0: Positive bias		
₩ 04.01	Potentiometer Bias Polarity	1: Negative bias	00	
№ 04.02	Keypad Potentiometer Gain	0.1 to 200.0 %	100.0	
04.03	Keypad Potentiometer Negative Bias	0: No negative bias command	0	
	Reverse Motion Enable/Disable	1: Negative bias: REV motion enabled		
04.04	2-wire/3-wire	0: 2-wire: FWD/STOP, REV/STOP		
	Modes	1: 2-wire: FWD/REV, RUN/STOP	0	
		2: 3-wire operation		
04.05 Mu Te	Multi-function Input	0: No function	1	
	Terminal (MI3)	1: Multi-Step speed command 1		
		2: Multi-Step speed command 2		
04.06	Multi-function Input	3: Multi-Step speed command 3	2	
	Terminal (MI4)	4: Multi-Step speed command 4		
		5: External reset		
04.07	Multi-function Input	6: Accel/Decel inhibit	3	
	Terminal (MI5)	7: Accel/Decel time selection command		
		8: Jog Operation		
04.08	Multi-function Input	9: External base block	4	
	i erminal (MIG)	10: Up: Increment master frequency		
		11: Down: Decrement master frequency		
		12: Counter Trigger Signal		
		13: Counter reset		
		14: E.F. External Fault Input		
		15: PID function disabled		

		Chapter 4 Farame		17 - C
Parameter	Explanation	Settings	Factory Setting	Custome
		16: Output shutoff stop	j	
		17: Parameter lock enable		
		18: Operation command selection (external terminals)		
		19: Operation command selection(keypad)		
		20: Operation command selection (communication)		
		21: FWD/REV command		
		22: Source of second frequency command		
		23: Run/Stop PLC Program (PLC1) (NOT for VFD*E*C models)		
		23: Quick Stop (Only for VFD*E*C models)		
		24: Download/execute/monitor PLC Program (PLC2) (NOT for VFD*E*C models)		
		25: Simple position function		
		26: OOB (Out of Balance Detection)		
		27: Motor selection (bit 0)		
		28: Motor selection (bit 1)		
04.09	Multi-function Input Contact Selection	0~4095	0	
04.10	Digital Terminal Input Debouncing Time	1 to 20 (*2ms)	1	
04.11	Min AVI Voltage	0.0 to 10.0V	0.0	
04.12	Min AVI Frequency	0.0 to 100.0% F max.	0.0	
04.13	Max AVI Voltage	0.0 to 10.0V	10.0	
04.14	Max AVI Frequency	0.0 to 100.0% F max.	100.0	
04.15	Min ACI Current	0.0 to 20.0mA	4.0	
04.16	Min ACI Frequency	0.0 to 100.0% F max.	0.0	

Parameter	Explanation	nation Settings S		Customer
04.17	Max ACI Current	0.0 to 20.0mA	20.0	
04.18	Max ACI Frequency	0.0 to 100.0%	100.0	
04 19	ACI/AV/12 Selection	0: ACI	0	
04.13		1: AVI2	0	
04.20	Min AVI2 Voltage	0.0 to 10.0V	0.0	
04.21	Min AVI2 Frequency	0.0 to 100.0% F max.	0.0	
04.22	Max AVI2 Voltage	0.0 to 10.0V	10.0	
04.23	Max AVI2 Frequency	0.0 to 100.0% F max.	100.0	
		Read only		
		Bit0=1:MI1 used by PLC		
	The Digital Input Used by PLC (NOT for VFD*E*C	Bit1=1:MI2 used by PLC		
		Bit2=1:MI3 used by PLC	##	
		Bit3=1:MI4 used by PLC		
		Bit4=1:MI5 used by PLC		
04.24		Bit5=1:MI6 used by PLC		
	models)	Bit6=1: MI7 used by PLC		
		Bit7=1: MI8 used by PLC		
		Bit8=1: MI9 used by PLC		
		Bit9=1: MI10 used by PLC		
		Bit10=1: MI11 used by PLC		
		Bit11=1: MI12 used by PLC		
		Read only		
	The Analog Input	Bit0=1:AVI used by PLC		
04.25	USED DY PLC (NOT for VFD*E*C	Bit1=1:ACI/AVI2 used by PLC	##	
	models)	Bit2=1: Al1 used by PLC		
		Bit3=1: Al2 used by PLC		
04.26	Display the Status	Read only	##	

Parameter	Explanation	Settings	Factory Setting	Custome
		Bit0: MI1 Status		
		Bit1: MI2 Status		
		Bit2: MI3 Status		
		Bit3: MI4 Status		
		Bit4: MI5 Status		
		Bit5: MI6 Status		
		Bit6: MI7 Status		
		Bit7: Ml8 Status		
		Bit8: MI9 Status		
		Bit9: MI10 Status		
		Bit10: MI11 Status		
		Bit11: MI12 Status		
04.27	Internal/External Multi-function Input Terminals Selection	0~4095	0	
₩04.28	Internal Terminal Status	0~4095	0	

Group 5 Multi-Step Speeds Parameters

Parameter	Explanation	Settings	Factory Setting	Customer
₩05.00	1st Step Speed Frequency	0.00 to 600.0 Hz	0.00	
₩05.01	2nd Step Speed Frequency	0.00 to 600.0 Hz	0.00	
₩05.02	3rd Step Speed Frequency	0.00 to 600.0 Hz	0.00	
₩05.03	4th Step Speed Frequency	0.00 to 600.0 Hz	0.00	
₩05.04	5th Step Speed Frequency	0.00 to 600.0 Hz	0.00	
₩05.05	6th Step Speed Frequency	0.00 to 600.0 Hz	0.00	

Parameter	Explanation	Settings	Factory Setting	Customer
⊮ 05.06	7th Step Speed Frequency	0.00 to 600.0 Hz	0.00	
₩05.07	8th Step Speed Frequency	0.00 to 600.0 Hz	0.00	
₩ 05.08	9th Step Speed Frequency	0.00 to 600.0 Hz	0.00	
₩05.09	10th Step Speed Frequency	0.00 to 600.0 Hz	0.00	
⊮ 05.10	11th Step Speed Frequency	0.00 to 600.0 Hz	0.00	
₩05.11	12th Step Speed Frequency	0.00 to 600.0 Hz	0.00	
⊮ 05.12	13th Step Speed Frequency	0.00 to 600.0 Hz	0.00	
⊮ 05.13	14th Step Speed Frequency	0.00 to 600.0 Hz	0.00	
₩05.14	15th Step Speed Frequency	0.00 to 600.0 Hz	0.00	

Group 6 Protection Parameters

Parameter	Explanation	Settings	Factory Setting	Customer
		115/230V series: 330.0V to 410.0V	390.0V	
06.00	Over-Voltage Stall Prevention	460V series: 660.0V to 820.0V	780.0V	
		0.0: Disable over-voltage stall prevention		
06.01	Over-Current Stall Prevention during Accel	0:Disable 20 to 250%	170	
06.02	Over-Current Stall Prevention during Operation	0:Disable 20 to 250%	170	
06.03	Over-Torque Detection Mode (OL2)	0: Disabled 1: Enabled during constant speed operation. After the over-torque is detected, keep running until OL1 or OL occurs.	0	

	apter	4	Parameters	
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Paramete	r Explanation	Settings 2: Enabled during constant speed operation. After the over-torque is detected, stop running.	Factory Setting	Customer
		2: Enabled during constant speed operation. After the over-torque is detected, stop running.	-	
		3: Enabled during accel. After the over-torque is detected, keep running until OL1 or OL occurs.		
		4: Enabled during accel. After the over-torque is detected, stop running.		
№ 06.04	Over-Torque Detection Level	10 to 200%	150	
06.05	Over-Torque Detection Time	0.1 to 60.0 sec	0.1	
	Electronic Thermal	0: Standard motor (self cooled by fan)		
06.06	Overload Relay Selection	1: Special motor (forced external cooling)	2	
		2: Disabled		
06.07	Electronic Thermal Characteristic	30 to 600 sec	60	
		0: No fault	0	
		1: Over current (oc)		
06.08	Present Fault Record	2: Over voltage (ov)		
		3: IGBT Overheat (oH1)		
		4: Power Board Overheat (oH2)		
		5: Overload (oL)		
		6: Overload1 (oL1)		
		7: Motor over load (oL2)		
06.09	Second Most	8: External fault (EF)		
	Recent Fault Record	9: Current exceeds 2 times rated current during accel.(ocA)		
		10: Current exceeds 2 times rated current during decel.(ocd)		
		11: Current exceeds 2 times rated current during steady state operation (ocn)		
		12: Ground fault (GFF)		
		13: Reserved		

Parameter	Explanation	Settings	Factory Setting	Customer
		14: Phase-Loss (PHL)		
		15: Reserved		
		16: Auto Acel/Decel failure (CFA)		
06.10	Third Most Recent	17: SW/Password protection (codE)		
	Fault Record	18: Power Board CPU WRITE failure (cF1.0)		
		19: Power Board CPU READ failure (cF2.0)		
		20: CC, OC Hardware protection failure (HPF1)		
06.11	Fourth Most Recent	21: OV Hardware protection failure (HPF2)		
	Fault Record	22: GFF Hardware protection failure (HPF3)		
		23: OC Hardware protection failure (HPF4)		
		24: U-phase error (cF3.0)		
06.10	Fifth Most Recent	25: V-phase error (cF3.1)		
06.12	Fault Record	26: W-phase error (cF3.2)		
		27: DCBUS error (cF3.3)		
		28: IGBT Overheat (cF3.4)		
		29: Power Board Overheat (cF3.5)		
		30: Control Board CPU WRITE failure (cF1.1)		
		31: Control Board CPU WRITE failure (cF2.1)		
		32: ACI signal error (AErr)		
		33: Reserved		
		34: Motor PTC overheat protection (PtC1)		
		36-39: Reserved		
		40: Communication time-out error of control board and power board (CP10)		
		41: dEb error		
		42: ACL (Abnormal Communication Loop)		

Group 7 Motor Parameters

Parameter	Explanation	Settings	Factory Setting	Customer
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Parameter	Explanation	Settings	Factory Setting	Customer
07.00	Motor Rated Current (Motor 0)	30 %FLA to 120% FLA	FLA	
07.01	Motor No-Load Current (Motor 0)	0%FLA to 99% FLA	0.4*FLA	
₩ 07.02	Torque Compensation (Motor 0)	0.0 to 10.0	0.0	
№ 07.03	Slip Compensation (Used without PG) (Motor 0)	0.00 to 10.00	0.00	
07.04	Motor Parameters Auto Tuning	0: Disable 1: Auto tuning R1 2: Auto tuning R1 + no-load test	0	
07.05	Motor Line-to-line Resistance R1 (Motor 0)	0~65535 mΩ	0	
07.06	Motor Rated Slip (Motor 0)	0.00 to 20.00 Hz	3.00	
07.07	Slip Compensation Limit	0 to 250%	200	
07.08	Torque Compensation Time Constant	0.01 ~10.00 Sec	0.30	
07.09	Slip Compensation Time Constant	0.05 ~10.00 sec	0.20	
07.10	Accumulative Motor Operation Time (Min.)	0 to 1439 Min.	##	
07.11	Accumulative Motor Operation Time (Day)	0 to 65535 Day	##	
07.12	Motor PTC Overheat Protection	0: Disable 1: Enable	0	
07.13	Input Debouncing Time of the PTC Protection	0~9999(*2ms)	100	
07.14	Motor PTC Overheat Protection Level	0.1~10.0V	2.4	

Parameter	Explanation	Settings	Factory Setting	Customer
07.15	Motor PTC Overheat Warning Level	0.1~10.0V	1.2	
07.16	Motor PTC Overheat Reset Delta Level	0.1~5.0V	0.6	
07.17	Treatment of the Motor PTC Overheat	0: Warn and RAMP to stop 1: Warn and COAST to stop 2: Warn and keep running	0	
07.18	Motor Rated Current (Motor 1)	30 %FLA to 120% FLA	FLA	
07.19	Motor No-Load Current (Motor 1)	0%FLA to 99% FLA	0.4*FLA	
₩ 07.20	Torque Compensation (Motor 1)	0.0 to 10.0	0.0	
₩ 07.21	Slip Compensation (Used without PG) (Motor 1)	0.00 to 10.00	0.00	
07.22	Motor Line-to-line Resistance R1 (Motor 1)	0~65535 mΩ	0	
07.23	Motor Rated Slip (Motor 1)	0.00 to 20.00 Hz	3.00	
07.24	Motor Pole Number (Motor 1)	2 to 10	4	
07.25	Motor Rated Current (Motor 2)	30 %FLA to 120% FLA	FLA	
07.26	Motor No-Load Current (Motor 2)	0%FLA to 99% FLA	0.4*FLA	
₩ 07.27	Torque Compensation (Motor 2)	0.0 to 10.0	0.0	
₩ 07.28	Slip Compensation (Used without PG) (Motor 2)	0.00 to 10.00	0.00	
07.29	Motor Line-to-line Resistance R1 (Motor 2)	0~65535 mΩ	0	

Parameter	Explanation	Settings	Factory Setting	Custome
07.30	Motor Rated Slip (Motor 2)	0.00 to 20.00 Hz	3.00	
07.31	Motor Pole Number (Motor 3)	2 to 10	4	
07.32	Motor Rated Current (Motor 3)	30 %FLA to 120% FLA	FLA	
07.33	Motor No-Load Current (Motor 3)	0%FLA to 99% FLA	0.4*FLA	
⊮ 07.34	Torque Compensation (Motor 3)	0.0 to 10.0	0.0	
⊮ 07.35	Slip Compensation (Used without PG) (Motor 3)	0.00 to 10.00	0.00	
07.36	Motor Line-to-line Resistance R1 (Motor 3)	0~65535 mΩ	0	
07.37	Motor Rated Slip (Motor 3)	0.00 to 20.00 Hz	3.00	
07.38	Motor Pole Number (Motor 3)	2 to 10	4	

Group 8 Special Parameters

Parameter	Explanation	Settings	Factory Setting	Customer
08.00	DC Brake Current Level	0 to 100%	0	
08.01	DC Brake Time during Start-Up	0.0 to 60.0 sec	0.0	
08.02	DC Brake Time during Stopping	0.0 to 60.0 sec	0.0	
08.03	Start-Point for DC Brake	0.00 to 600.0Hz	0.00	
08.04	Momentary Power Loss Operation	0: Operation stops after momentary power loss	0	

Parameter	Explanation	Settings	Factory Setting	Custome	
		1: Operation continues after momentary power loss, speed search starts with the Last Frequency			
		2: Operation continues after momentary power loss, speed search starts with the minimum frequency			
08.05	Maximum Allowable Power Loss Time	0.1 to 20.0 sec	2.0		
08.06	Base-block Speed Search	0: Disable speed search1: Speed search starts with last frequency2: Starts with minimum output frequency	1		
08.07	B.B. Time for Speed Search	0.1 to 5.0 sec	0.5		
08.08	Current Limit for Speed Search	30 to 200%	150		
08.09	Skip Frequency 1 Upper Limit	0.00 to 600.0 Hz	0.00		
08.10	Skip Frequency 1 Lower Limit	0.00 to 600.0 Hz	0.00		
08.11	Skip Frequency 2 Upper Limit	0.00 to 600.0 Hz	0.00		
08.12	Skip Frequency 2 Lower Limit	0.00 to 600.0 Hz	0.00		
08.13	Skip Frequency 3 Upper Limit	0.00 to 600.0 Hz	0.00		
08.14	Skip Frequency 3 Lower Limit	0.00 to 600.0 Hz	0.00		
08.15	Auto Restart After Fault	0 to 10 (0=disable)	0		
08.16	Auto Reset Time at Restart after Fault	0.1 to 6000 sec	60.0		
08.17	Auto Energy Coving	0: Disable	0		
	Auto Energy Saving	1: Enable	U		
08.18	AVR Function	0: AVR function enable	0		
		1: AVR function disable			
		2: AVR function disable for decel.			

Parameter	Explanation	Settings	Factory Setting	Custome
		3: AVR function disable for stop		
08 19	Software Brake	115V / 230V series: 370.0to 430.0V	380.0	
00.19	Level	460V series: 740.0 to 860.0V	760.0	
₩ 08.20	Compensation Coefficient for Motor Instability	0.0~5.0	0.0	
08.21	OOB Sampling Time	0.1 to 120.0 sec	1.0	
08.22	Number of OOB Sampling Times	00 to 32	20	
08.23	OOB Average Sampling Angle	Read only	#.#	
08.24	DEB Function	0: Disable 1: Enable	0	
08.25	DEB Return Time	0 to 25 sec	0	
08.26	Speed Search during Start-up	0: Disable 1: Enable	0	
08.27	Speed Search Frequency during Start-up	0: By setting frequency 1: By max. operation frequency (Pr.01.00)	0	

Group 9 Communication Parameters

Parameter	Explanation	Settings	Factory Setting	Customer
₩09.00	Communication Address	1 to 254	1	
	Transmission Speed	0: Baud rate 4800bps		
₩09.01		1: Baud rate 9600bps	1	
		2: Baud rate 19200bps		
		3: Baud rate 38400bps		
₩09.02	2 Transmission Fault Treatment	0: Warn and keep operating	3	
		1: Warn and ramp to stop		
		2: Warn and coast to stop		
Chapter 4 Parameters

Parameter	Explanation	Explanation Settings		Customer
		3: No warning and keep operating	-	
₩09.03	0.03 Time-out Detection 0.1 ~ 120.0 seconds 0.0: Disable		0.0	
		0: 7,N,2 (Modbus, ASCII)		
		1: 7,E,1 (Modbus, ASCII)		
		2: 7,O,1 (Modbus, ASCII)	0	
₩ 09.04		3: 8,N,2 (Modbus, RTU)	0	
		4: 8,E,1 (Modbus, RTU)		
		5: 8,O,1 (Modbus, RTU)		
		6: 8,N,1 (Modbus, RTU)		
		7: 8,E,2 (Modbus, RTU)		
		8: 8,O,2 (Modbus, RTU)		
		9: 7,N,1 (Modbus, ASCII)		
		10: 7,E,2 (Modbus, ASCII)		
		11: 7,0,2 (Modbus, ASCII)		
09.05	Reserved			
09.06	Reserved			
₩09.07	Response Delay Time	0 ~ 200 (unit: 2ms)	1	
₩ 09.08	Transmission Speed for USB Card	0: Baud rate 4800 bps 1: Baud rate 9600 bps 2: Baud rate 19200 bps 3: Baud rate 38400 bps 4: Baud rate 57600 bps	2	
≁ 09.09	Communication Protocol for USB Card	0: 7,N,2 for ASCII 1: 7,E,1 for ASCII 2: 7,O,1 for ASCII 3: 8,N,2 for RTU 4: 8,E,1 for RTU 5: 8,O,1 for RTU	1	

Parameter	Explanation	Settings	Factory Setting	Customer
₩09.09	Communication Protocol for USB Card	6: 8,N,1 (Modbus, RTU) 7: 8,E,2 (Modbus, RTU) 8: 8,O,2 (Modbus, RTU) 9: 7,N,1 (Modbus, ASCII) 10: 7,E,2 (Modbus, ASCII) 11: 7,O,2 (Modbus, ASCII)		
x 09.10	Transmission Fault Treatment for USB Card	0: Warn and keep operating 1: Warn and ramp to stop 2: Warn and coast to stop 3: No warning and keep operating	0	
₩09.11	Time-out Detection for USB Card	0.1 ~ 120.0 seconds 0.0: Disable	0.0	
09.12	COM port for PLC Communication (NOT for VFD*E*C models)	0: RS485 1: USB card	0	

Group 10 PID Control Parameters

Parameter	Explanation	Settings	Factory Setting	Custome
		0: Disable PID operation		
		1: Keypad (based on Pr.02.00)		
10.00	PID Set Point	2: 0 to +10V from AVI	0	
10.00	Selection	3: 4 to 20mA from ACI or 0 to +10V from AVI2		
		4: PID set point (Pr.10.11)		
		0: Positive PID feedback from external terminal AVI (0 ~ +10VDC)		
		1: Negative PID feedback from external terminal AVI (0 ~ +10VDC)		
10.01	Input Terminal for PID Feedback	2: Positive PID feedback from external terminal ACI (4 ~ 20mA)/ AVI2 (0 ~ +10VDC).	0	
		3: Negative PID feedback from external terminal ACI (4 ~ 20mA)/ AVI2 (0 ~ +10VDC).		

Parameter	Explanation	Settings	Factory Setting	Customer
⊮ 10.02	Proportional Gain (P)	0.0 to 10.0	1.0	
⊮ 10.03	Integral Time (I)	0.00 to 100.0 sec (0.00=disable)	1.00	
⊮ 10.04	Derivative Control (D)	0.00 to 1.00 sec	0.00	
10.05	Upper Bound for Integral Control	0 to 100%	100	
10.06	Primary Delay Filter Time	0.0 to 2.5 sec	0.0	
10.07	PID Output Freq Limit	0 to 110%	100	
10.08	PID Feedback Signal Detection Time	0.0 to 3600 sec (0.0 disable)	60.0	
	Treatment of the	0: Warn and RAMP to stop		
10.09	Erroneous PID	1: Warn and COAST to stop	0	
	T EEUDACK Signals	2: Warn and keep operation		
10.10	Gain Over the PID Detection Value	0.0 to 10.0	1.0	
∦ 10.11	Source of PID Set point	0.00 to 600.0Hz	0.00	
10.12	PID Offset Level	1.0 to 50.0%	10.0	
10.13	Detection Time of PID Offset	0.1 to 300.0 sec	5.0	
10.14	Sleep/Wake Up Detection Time	0.0 to 6550 sec		
10.15	Sleep Frequency	0.00 to Fmax. Hz	0.00	
10.16	Wakeup Frequency	0.00 to Fmax. Hz	0.00	
10.17	Minimum PID	0: By PID control	0	
10.17	Selection	1: By minimum output frequency (Pr.01.05)	U	

Group 11 Parameters for Extension Card

Parameter	Explanation	Settings	Factory Setting	Customer
		0: No function		
11.00	Multi-function	1: AC drive operational	0	
	MO2/RA2	2: Master frequency attained	0	
		3: Zero speed		
		4: Over torque detection		
	Multi-function	5: Base-Block (B.B.) indication		
11.01	MO3/RA3	6: Low-voltage indication	0	
		7: Operation mode indication		
		8: Fault indication		
	Multi-function	9: Desired frequency 1 attained		
11.02	Output Terminal MO4/RA4	10: Terminal count value attained	0	
		11: Preliminary count value attained		
		12: Over Voltage Stall supervision		
	Multi-function	13: Over Current Stall supervision		
11.03 Output Te MO5/RA5	Output Terminal MO5/RA5	14: Heat sink overheat warning	0	
		15: Over Voltage supervision		
		16: PID supervision		
11.04	Multi-function	17: Forward command	0	
11.04	MO6/RA6	18: Reverse command	0	
		19: Zero speed output signal		
		20: Warning(FbE,Cexx, AoL2, AUE, SAvE)		
	Multi-function	21: Brake control (Desired frequency attained)	0	
11.05	Output Terminal MO7/RA7	22: Drive ready		
		23: Desired frequency 2 attained		
		0: No function	0	
11.06	Multi-function Input Terminal (MI7)	1: Multi-Step speed command 1		
		2: Multi-Step speed command 2		
11.07	Multi-function Input	3: Multi-Step speed command 3	0	

Parameter	Explanation	Settings	Factory Setting	Customer
		4: Multi-Step speed command 4		
		5: External reset		
		6: Accel/Decel inhibit	0	
11.08	Multi-function Input Terminal (MI9)	7: Accel/Decel time selection command		
	8: Jog Operation			
		9: External base block	0	
11.09	Multi-function Input Terminal (MI10)	10: Up: Increment master frequency		
	Terminal (MITO)	11: Down: Decrement master frequency		
		12: Counter Trigger Signal	0	
11 10	Multi-function Input	13: Counter reset		
Terminal (MI11)	Terminal (MI11)	14: E.F. External Fault Input		
		15: PID function disabled		
11.11	Multi-function Input	16: Output shutoff stop	0	
	Terminal (MI12)	17: Parameter lock enable		
		18: Operation command selection (external terminals)		
		19: Operation command selection (keypad)		
		20: Operation command selection (communication)		
		21: FWD/REV command		
		22: Source of second frequency command		
		23: Run/Stop PLC Program (PLC1)		
		(NOT for VFD*E*C models)		
		23: Quick Stop (Only for VFD*E*C models)		
		24: Download/execute/monitor PLC Program (PLC2) (NOT for VFD*E*C models)		
		25: Simple position function		
		26: OOB (Out of Balance Detection)		
		27: Motor selection (bit 0)		
		28: Motor selection (bit 1)		

Parameter	Explanation	Settings	Factory Setting	Customer
		0: Disabled		
		1: Source of the 1st frequency		
12.00	Al1 Function	2: Source of the 2nd frequency	0	
12.00	Selection	3: PID Set Point (PID enable)	U	
		4: Positive PID feedback		
		5: Negative PID feedback		
12.01	Al1 Analog Signal	0: ACI2 analog current (0.0 ~ 20.0mA)	1	
12.01	Mode	1: AVI3 analog voltage (0.0 ~ 10.0V)		
12.02	Min. AVI3 Input Voltage	0.0 to 10.0V	0.0	
12.03	Min. AVI3 Scale Percentage	0.0 to 100.0%	0.0	
12.04	Max. AVI3 Input Voltage	0.0 to 10.0V	10.0	
12.05	Max. AVI3 Scale Percentage	0.0 to 100.0%	100.0	
12.06	Min. ACI2 Input Current	0.0 to 20.0mA	4.0	
12.07	Min. ACI2 Scale Percentage	0.0 to 100.0%	0.0	
12.08	Max. ACI2 Input Current	0.0 to 20.0mA	20.0	
12.09	Max. ACI2 Scale Percentage	0.0 to 100.0%	100.0	
12.10	Al2 Function Selection	0: Disabled 1: Source of the 1st frequency 2: Source of the 2nd frequency 3: PID Set Point (PID enable) 4: Positive PID feedback 5: Negative PID feedback	0	
12.11	Al2 Analog Signal Mode	0: ACI3 analog current (0.0 ~ 20.0mA) 1: AVI4 analog voltage (0.0 ~ 10.0V)	1	

Group 12: Analog Input/Output Parameters for Extension Card

Parameter	Explanation	Settings	Factory Setting	Customer
12.12	Min. AVI4 Input Voltage	0.0 to 10.0V	0.0	
12.13	Min. AVI4 Scale Percentage	0.0 to 100.0%	0.0	
12.14	Max. AVI4 Input Voltage	0.0 to 10.0V	10.0	
12.15	Max. AVI4 Scale Percentage	0.0 to 100.0%	100.0	
12.16	Min. ACI3 Input Current	0.0 to 20.0mA	4.0	
12.17	Min. ACI3 Scale Percentage	0.0 to 100.0%	0.0	
12.18	Max. ACI3 Input Current	0.0 to 20.0mA	20.0	
12.19	Max. ACI3 Scale Percentage	0.0 to 100.0%	100.0	
		0: AVO1		
12.20	AO1 Terminal Analog Signal Mode	1: ACO1 (analog current 0.0 to 20.0mA)	0	
		2: ACO1 (analog current 4.0 to 20.0mA)		
12 21	AO1 Analog Output	0: Analog Frequency	0	
12.21	Signal	1: Analog Current (0 to 250% rated current)	Ŭ	
12.22	AO1 Analog Output Gain	1 to 200%	100	
		0: AVO2		
12.23	AO2 Terminal Analog Signal Mode	1: ACO2 (analog current 0.0 to 20.0mA)	0	
		2: ACO2 (analog current 4.0 to 20.0mA)		
12.24	AO2 Analog Output	0: Analog Frequency	0	
12.24	Signal	1: Analog Current (0 to 250% rated current)	0	
12.25	AO2 Analog Output Gain	1 to 200%	100	
12.26	AUI Analog Input Selection	0: No function 1: Source of the 1st frequency 2: Source of the 2nd frequency	0	

Parameter	Explanation	Settings	Factory Setting	Customer
№ 12.27	AUI Analog Input Bias	0.00~200.00%	0.00	
12.28	AUI Bias Polarity	0: Positive bias 1: Negative bias	0	
⊮ 12.29	AUI Analog Gain	1~200%	100	
12.30	AUI Negative Bias, Reverse Motion Enable/Disable	0: No AUI Negative Bias Command 1: Negative Bias: REV Motion Enabled 2: Negative Bias: REV Motion Disabled	0	
12.31	AUI Analog Input Delay	0~9999	50	

Group 13: PG function Parameters for Extension Card

Parameter	Explanation	Settings	Factory Setting	Customer
		0: Disabled		
13.00	PG Input	1: Single phase	0	
13.00	F G input	2: Forward/Counterclockwise rotation	0	
		3: Reverse/Clockwise rotation		
13.01	PG Pulse Range	1 to 20000	600	
13.02	Motor Pole Number (Motor 0)	2 to 10	4	
⊮ 13.03	Proportional Gain (P)	0.0 to 10.0	1.0	
∦ 13.04	Integral Gain (I)	0.00 to 100.00 sec	1.00	
№ 13.05	Speed Control Output Frequency Limit	0.00 to 100.00Hz	10.00	
⊮ 13.06	Speed Feedback Display Filter	0 to 9999 (*2ms)	500	
×12.07	Detection Time for Feedback Signal	0.0: disabled	1	
A 13.07	Fault	0.1 to 10.0 sec	-	
	Treatment of the	0: Warn and RAMP to stop		
⊮ 13.08	Feedback Signal	1: Warn and COAST to stop	1	
	T duit	2: Warn and keep operation		
⊮ 13.09	Speed Feedback Filter	0 to 9999 (*2ms)	16	
13 10	Source of the High-	0: PG card	Read	
10.10	speed Counter	1: PLC (NOT for VFD*E*C models)	Only	

4.2 Parameter Settings for Applications

Speed Search

Applications	Purpose	Functions	Related Parameters
Windmill, winding machine, fan and all inertia loads	Restart free- running motor	Before the free-running motor is completely stopped, it can be restarted without detection of motor speed. The AC motor drive will auto search motor speed and will accelerate when its speed is the same as the motor speed.	08.04~08.08

DC Brake before Running

Applications	Purpose	Functions	Related Parameters
When e.g. windmills, fans and pumps rotate freely by wind or flow without applying power	Keep the free- running motor at standstill.	If the running direction of the free- running motor is not steady, please execute DC brake before start-up.	08.00 08.01

Energy Saving

Applications	Purpose	Functions	Related Parameters
Punching machines fans, pumps and precision machinery	Energy saving and less vibrations	Energy saving when the AC motor drive runs at constant speed, yet full power acceleration and deceleration For precision machinery it also helps to lower vibrations.	08.17

Multi-step Operation

Applications	Purpose	Functions	Related Parameters
Conveying machinery	Cyclic operation by multi-step speeds.	To control 15-step speeds and duration by simple contact signals.	04.05~04.10 05.00~05.14

Switching acceleration and deceleration times

Applications	Purpose	Functions	Related Parameters
Auto turntable for conveying machinery	Switching acceleration and deceleration times by external signal	When an AC motor drive drives two or more motors, it can reach high-speed but still start and stop smoothly.	01.09~01.12 04.05~04.08

Overheat Warning

Applications	Purpose	Functions	Related Parameters
Air conditioner	Safety measure	When AC motor drive overheats, it uses a thermal sensor to have overheat warning.	03.00~03.01 04.05~04.08

Two-wire/three-wire

Applications	Purpose	Functions	Related Parameters
General application	To run, stop, forward and reverse by external terminals	FWD/STOP 50 MI1:("OPEN":STOP) ("CLOSE":FWD) REV/STOP 50 MI2:("OPEN":STOP) ("CLOSE":REV) DCM VFD-E RUN/STOP 50 MI2:("OPEN":STOP) ("CLOSE":RUN) FWD/REV 50 MI2:("OPEN":STOP) ("CLOSE":RUN) GCM VFD-E STOP 80 MI2:("OPEN":STOP) ("CLOSE":RUN) MI2:("OPEN":STOP) MI2:("OPEN":STOP) MI3:("OPEN":STOP) MI3:("OPEN":STOP) MI3:("OPEN":STOP) MI3:("OPEN":STOP)	02.00 02.01 02.09 04.04
		REV/FWD ("CLOSE": REV) DCM VFD-E	

Operation Command

Applications	Purpose	Functions	Related Parameters
General application	Selecting the source of control signal	Selection of AC motor drive control by external terminals, digital keypad or RS485.	02.01 04.05~04.08

Frequency Hold

Applications	Purpose	Functions	Related Parameters
General application	Acceleration/ deceleration pause	Hold output frequency during Acceleration/deceleration	04.05~04.08

Auto Restart after Fault

Applications	Purpose	Functions	Related Parameters
Air conditioners, remote pumps	For continuous and reliable operation without operator intervention	The AC motor drive can be restarted/reset automatically up to 10 times after a fault occurs.	08.15~08.16

Emergency Stop by DC Brake

Applications	Purpose	Functions	Related Parameters
High-speed rotors	Emergency stop without brake resistor	AC motor drive can use DC brake for emergency stop when quick stop is needed without brake resistor. When used often, take motor cooling into consideration.	08.00 08.02 08.03

Over-torque Setting

Applications	Purpose	Functions	Related Parameters
Pumps, fans and extruders	To protect machines and to have continuous/ reliable operation	The over-torque detection level can be set. Once OC stall, OV stall and over- torque occurs, the output frequency will be adjusted automatically. It is suitable for machines like fans and pumps that require continuous operation.	06.00~06.05

Upper/Lower Limit Frequency

Applications	Purpose	Functions	Related Parameters
Pump and fan	Control the motor speed within upper/lower limit	When user cannot provide upper/lower limit, gain or bias from external signal, it can be set individually in AC motor drive.	01.07 01.08

Skip Frequency Setting

Applications	Purpose	Functions	Related Parameters
Pumps and fans	To prevent machine vibrations	The AC motor drive cannot run at constant speed in the skip frequency range. Three skip frequency ranges can be set.	08.09~08.14

Carrier Frequency Setting

Applications	Purpose	Functions	Related Parameters
General application	Low noise	The carrier frequency can be increased when required to reduce motor noise.	02.03

Keep Running when Frequency Command is Lost

Applications	Purpose	Functions	Related Parameters
Air conditioners	For continuous operation	When the frequency command is lost by system malfunction, the AC motor drive can still run. Suitable for intelligent air conditioners.	02.06

Output Signal during Running

Applications	Purpose	Functions	Related Parameters
General application	Provide a signal for running status	Signal available to stop braking (brake release) when the AC motor drive is running. (This signal will disappear when the AC motor drive is free- running.)	03.00~03.01

Output Signal in Zero Speed

Applications	Purpose	Functions	Related Parameters
General application	Provide a signal for running status	When the output frequency is lower than the min. output frequency, a signal is given for external system or control wiring.	03.00~03.01

Output Signal at Desired Frequency

Applications	Purpose	Functions	Related Parameters
General application	Provide a signal for running status	When the output frequency is at the desired frequency (by frequency command), a signal is given for external system or control wiring (frequency attained).	03.00~03.01

Output Signal for Base Block

Applications	Purpose	Functions	Related Parameters
General application	Provide a signal for running status	When executing Base Block, a signal is given for external system or control wiring.	03.00~03.01

Overheat Warning for Heat Sink

Applications	Purpose	Functions	Related Parameters
General application	For safety	When heat sink is overheated, it will send a signal for external system or control wiring.	03.00~03.01

Multi-function Analog Output

Applications	Purpose	Functions	Related Parameters
General application	Display running status	The value of frequency, output current/voltage can be read by connecting a frequency meter or voltage/current meter.	03.06

4.3 Description of Parameter Settings

Group 0: User Parameters			✓This parameter can be set during operation.				
00.00	Identity Co	ode of the AC Motor Drive					
	Settings	Read Only		Factory setting:	##		
00.01	Rated Cur	rent Display of the AC Moto	r Drive				
	Settings	Read Only		Factory setting:	#.#		

Pr. 00.00 displays the identity code of the AC motor drive. The capacity, rated current, rated voltage and the max. carrier frequency relate to the identity code. Users can use the following table to check how the rated current, rated voltage and max. carrier frequency of the AC motor drive correspond to the identity code.

Pr.00.01 displays the rated current of the AC motor drive. By reading this parameter the user can check if the AC motor drive is correct.

115V Series				230V Series						
kW	0.2	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15
HP	0.25	0.5	1.0	2.0	3.0	5.0	7.5	10	15	20
Pr.00.00	0	2	4	6	8	10	12	14	16	18
Rated Output Current (A)	1.6	2.5	4.2	7.5	11.0	17	25	33	45	65
Max. Carrier Frequency										

	460V Series										
kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22
HP	0.5	1.0	2.0	3.0	5.0	7.5	10	15	20	25	30
Pr.00.00	3	5	7	9	11	13	15	17	19	21	23
Rated Output Current (A)	1.5	2.5	4.2	5.5	8.5	13	18	24	32	38	45
Max. Carrier Frequency	15kHz										

00.02 Parameter Reset

Settings 0 Parameter can be read/written

1 All parameters are read-only

6 Clear PLC program (NOT for VFD*E*C models)

8 Keypad Lock

9 All parameters are reset to factory settings (50Hz, 230V/400V or 220V/380V depends on Pr.00.12)

Factory Setting: 0

This parameter allows the user to reset all parameters to the factory settings except the fault records (Pr.06.08 ~ Pr.06.12).

50Hz: Pr.01.00 and Pr.01.01 are set to 50Hz and Pr.01.02 will be set by Pr.00.12.

60Hz: Pr.01.00 and Pr.01.01 are set to 60Hz and Pr.01.02 is set to 115V, 230V or 460V.

- When Pr.00.02=1, all parameters are read-only. To write all parameters, set Pr.00.02=0.
- When Pr.00.02=6, it clears all PLC program. But this function is NOT for VFD*E*C models.
- When the parameter settings are abnormal, all parameters can be reset to factory setting by setting Pr.00.02 to 9 or 10.
- When Pr.00.02=9, all parameters are reset to factory setting for 50Hz users and voltage will be different by Pr.00.12 setting.
- When Pr.00.02=10, all parameters are reset to factory setting for 60Hz users.
- Related parameter: Pr.00.12 (50Hz Base Voltage Selection)

When Pr.00.02=9 or 10, all parameter are reset to factory setting but it doesn't clear all PLC program. Only Pr.00.02=6 can clear all PLC program.

00.03	✓ Start-u	✓ Start-up Display Selection								
				Factory Setting: 0						
	Settings	0	Display the frequency command value (Fxxx)	F588						
		1	Display the actual output frequency (Hxxx)	<u>8689</u>						
		2	Display the output current in A supplied to the motor (Axxx)	8 28						
		3	Display the content of user-defined unit (Uxxx)	82 8						
		4	FWD/REV command	Frd						
		5	PLCx (PLC selections: PLC0/PLC1/PLC2) (NOT for VFD*E*C models)	PLC8						
m ·	This param	otor	latermines the start up display page after newer is applied	to the drive						

 \square This parameter determines the start-up display page after power is applied to the drive.

For setting 5, PLC0: disable, PLC1: run PLC, PLC2: read/write PLC programs into AC motor drive.

Please refer to Pr.00.04 for multi-function display.

Related parameter: Pr.00.04 (Content of Multi-function Display)

			Factory Setting: 0
Settings	0	Display the content of user-defined unit (Uxxx)	80
	1	Display the counter value which counts the number of pulses on TRG terminal (c)	c 20
	2	Display PLC D1043 value (C) (NOT for VFD*E*C models)	88 3
	3	Display the actual DC BUS voltage in VDC of the AC motor drive (u)	J3 10
	4	Display the output voltage in VAC of terminals U/T1, V/T2, W/T3 to the motor (E)	8228
	5	Display PID analog feedback signal value in $\%$ (b)	6 88
	6	Display the power factor angle in ° of terminals U/T1, V/T2, W/T3 to the motor (n)	<u>~900</u>
	7	Display the output power in kW of terminals U, V and W to the motor (P) $% \left(P\right) =\left(P\right) \left(P\right) \left($	P0.00
	8	Display the estimated value of torque in Nm as it relates to current (t) $% \left(t,t,t,t,t,t,t,t,t,t,t,t,t,t,t,t,t,t,t,$	£0.00
	9	Display the signal of AVI analog input terminal in V (I)	1 0.0
	10	Display the signal of ACI analog input terminal in mA or display the signal of AVI2 analog input terminal in V (i)	<i>C</i> 0.0
	11	Display the temperature of IGBT (h) in $^\circ \! C$	h300
	12	Display AVI3/ACI2 level (I.)	t 0.0
	13	Display AVI4/ACI3 level (i.)	<i>C. 0.0</i>
	14	Display PG speed in RPM (G)	05 0
	15	Display motor number 00~03 (M)	02

 \square When Pr00.03 is set to 03, the display is according to the setting of Pr00.04.

When Pr.00.04 is set to 0, please refer to Pr.00.05 for details.

Related parameter: Pr.00.05 (User Defined Coefficient K)



Please refer to Appendix B.8 KPE-LE02 for the 7-segment LED Display of the Digital Keypad.

00.05	✓User Define	d Coefficient K	
	Settings	0. 1 to 160.0	Factory Setting: 1.0

Decomposition The coefficient K determines the multiplying factor for the user-defined unit.

The display value is calculated as follows:

U (User-defined unit) = Actual output frequency * K (Pr.00.05)

Example:

If user wants to use RPM to display the motor speed when 4-polse motor runs at 60Hz. The user can display the motor speed by setting Pr.00.04 to 0. The application is shown as follows. From the formula of motor speed, user-defined unit (U) (RPM) = 60X120/4=1800 (disregard slip). Therefore, User Defined Coefficient K is 30.0.

Formula of motor speed
$$n = f \times \frac{120}{P}$$

n: speed (RPM) (revolution per minute)

P: pole number of motor

f: operation frequency (Hz)

00.06	Power Board	Software Version	
	Settings	Read Only	
	Display	#.##	
00.07	Control Boar	d Software Version	
	Settings	Read Only	
	Display	#.##	
00.08	Password In	iput	
	Settings	0 to 9999	Factory Setting: 0
	Display	0~2 (times of wrong password)	

 \square The function of this parameter is to input the password that is set in Pr.00.09. Input the correct

password here to enable changing parameters. You are limited to a maximum of 3 attempts.

After 3 consecutive failed attempts, a blinking "codE" will show up to force the user to restart

the AC motor drive in order to try again to input the correct password.

Related parameter: Pr.00.09 (Password Set)



	00.09	Password Set						
		Settings	0 to 9999	Factory Setting: 0				
		Display	0	No password set or successful input in Pr. 00.08				
			1	Password has been set				
~								

To set a password to protect your parameter settings.

If the display shows 0, no password is set or password has been correctly entered in Pr.00.08. All parameters can then be changed, including Pr.00.09.

The first time you can set a password directly. After successful setting of password the display will show 1.

Be sure to record the password for later use.

To cancel the parameter lock, set the parameter to 0 after inputting correct password into Pr.

00.08.

The password consists of min. 1 digits and max. 4 digits.

- How to make the password valid again after decoding by Pr.00.08:
 - Method 1: Re-input original password into Pr.00.09 (Or you can enter a new password if you want to use a changed or new one).

Method 2: After rebooting, password function will be recovered.

To lock parameters, you can set Pr.00.02 to 1 or Pr.04.05~04.08 to 17 to prevent changing of parameters settings by unqualified personnel. Please note that it is without password set.

00.10	Control Method				
				Factory Setting: 0	
	Settings	0	V/f Control		
		1	Vector Control		

This parameter determines the control method of the AC motor drive.

Control of V/f (Voltage/frequency)

To operate by the change of frequency and voltage without changing the mechanical characteristic of motor: it can run by open-loop method and also can use with PG card (refer to Appendix B) to run by close-loop method. In this control, it gets the change of the electromagnetic torque of rotor and the load torque from the change of slip ratio.
 The V/f control is the constant value control mode. Although it prevents the main questions of the decreasing frequency and increasing magnetic field, the magnetic field is decreasing with frequency. In such circumstance, insufficient motor torque will occur when the magnetic field weakens in the low frequency. At this moment, it can get the best operation with Pr.07.02 setting(Torque Compensation) to get the torque compensation.

Vector control:

1. To operate by the change of frequency and voltage without changing the mechanical characteristic of motor: it can run by open-loop method and also can use with PG card (refer to Appendix B) to run by close-loop method. In this mode, it is coordinate change. The physical essence is the relativity of motion. That means the change of rotor current only has relation with electromagnetic torque and the change of stator current only has relation with electromagnetic torque. This is the characteristic of vector control.

2. The vector control can eliminate the relation between electromagnetic current vector and armature flux. Thus, it can control the current vector and armature flux independently to raise the transient response of the AC motor drive.

Applications: textile equipment, press equipment, life equipment and drilling machine.

Related parameter: Pr.07.02 (Torque Compensation (Motor 0))

00.1	11 Reserved			
00.1	12 50Hz Bas	e Volt	age Selection	
				Factory Setting: 0
	Settings	0	230V/400V	
		1	220V/380V	
	This paramet	ter det	ermines the base	voltage for 50Hz.

 \square When Pr.00.02 is set to 9, the base voltage for 50Hz will set by Pr.00.12.

Related parameter: Pr.00.02 (Parameter Reset)

Chapter 4 Parameters

Group 1: Basic Parameters

01	.00 Maximu	m Output Frequency (Fmax)	Unit: Hz
	Settings	50.00 to 600.0 Hz	Factory Setting: 60.00
ш	This parame	ter determines the AC motor drive	s Maximum Output Frequency. All the AC

motor drive frequency command sources (analog inputs 0 to +10V and 4 to 20mA) are scaled to correspond to the output frequency range.

Please note that output frequency may be not in this setting range due to parameter setting:
 1. Pr.00.10 is set to 0: when enabling Pr.07.03 (Slip Compensation) in V/f mode, it may be not in this setting range.

2. Pr.00.10 is set to 1: The AC motor drive will auto compensate slip in vector mode, so it also may be not within this setting range.

Related parameters: 00.10 (Control Method), 04.12(Min AVI Frequency), 04.14(Max AVI Frequency), 04.16(Min ACI Frequency), 04.18(Max ACI Frequency), 04.19(ACI/AVI2

Selection), 04.21(Min AVI2 Frequency), 04.23(Max AVI2 Frequency) and 07.03(Slip

Compensation (Used without PG) (Motor 0))



01.01	Maximum Vol	Maximum Voltage Frequency (Fbase) (Motor 0)		
	Settings	0.10 to 600.0Hz	Factory Setting: 60.00	

This value should be set according to the rated frequency of the motor as indicated on the motor nameplate. Maximum Voltage Frequency determines the v/f curve ratio. For example, if the drive is rated for 460 VAC output and the Maximum Voltage Frequency is set to 60Hz, the drive will maintain a constant ratio of 7.66 V/Hz (460V/60Hz=7.66V/Hz). This parameter value must be equal to or greater than the Mid-Point Frequency (Pr.01.03).

- If this parameter setting is less than the rated frequency of the motor, it may cause over current and damage the motor or trigger the over current protection.
- If this parameter setting is greater than the rated frequency of the motor, it may cause insufficient motor torque.
- Related parameters: Pr.01.02(Maximum Output Voltage (Vmax) (Motor 0)), Pr.01.03(Mid-Point Frequency (Fmid) (Motor 0)), Pr.01.04(Mid-Point Voltage (Vmid) (Motor 0)), Pr.01.05(Minimum Output Frequency (Fmin) (Motor 0)) and Pr.01.06(Minimum Output Voltage (Vmin) (Motor 0)).

01.0	2 Maximun	n Output Voltage (V	max) (Motor 0)	Unit: V
	Settings	115V/230V series	0.1 to 255.0V	Factory Setting: 220.0
		460V series	0.1 to 510.0V	Factory Setting: 440.0
Ш	This parame	ter determines the I	Maximum Output Vo	tage of the AC motor drive. The Maximum
	Output Volta	ge setting must be	smaller than or equa	I to the rated voltage of the motor as
	indicated on	the motor nameplat	e. This parameter va	alue must be equal to or greater than the
	Mid-Point Vo	oltage (Pr.01.04).		
	If the output	voltage of the AC m	otor drive is smaller	than this setting, the output voltage can't
	reach this se	etting due to input vo	oltage limit.	
ш	If this setting	is greater than the	rated voltage of the	motor, it may cause over current of the
	motor output	to damage motor c	r trigger the over cu	rent protection.
Ш	If this setting	is smaller than the	rated voltage of the	motor, it may cause the insufficient motor
	torque.			
ш	Related para	meters: Pr.01.01(M	laximum Voltage Fre	quency (Fbase) (Motor 0)), Pr.01.03(Mid-
	Point Freque	ency (Fmid) (Motor ()), Pr.01.04(Mid-Poi	nt Voltage (Vmid) (Motor 0)),
	Pr.01.05(Min	iimum Output Frequ	ency (Fmin) (Motor	0)) and Pr.01.06(Minimum Output Voltage
	(Vmin) (Moto	or 0)).		
01.0	3 Mid-Point	t Frequency (Fmid)	(Motor 0)	Unit: Hz
	Settings	0.10 to 600.0Hz		Factory Setting: 1.50
ш	This parame	ter sets the Mid-Poi	nt Frequency of the	V/f curve. With this setting, the V/f ratio

between Minimum Frequency and Mid-Point frequency can be determined. This parameter must be equal to or greater than Minimum Output Frequency (Pr.01.05) and equal to or less than Maximum Voltage Frequency (Pr.01.01).

- Please note that unsuitable setting may cause over current, it may cause motor overheat and damage motor or trigger the over current protection.
- Please note that unsuitable setting may cause insufficient motor torque.
- When it is vector control, the settings of Pr.01.03, Pr.01.04 and Pr.01.06 are invalid.
- This setting must be greater than Pr.01.05.
- Related parameters: Pr.01.01(Maximum Voltage Frequency (Fbase) (Motor 0)),
 Pr.01.02(Maximum Output Voltage (Vmax) (Motor 0)), Pr,01.04(Mid-Point Voltage (Vmid) (Motor 0)), Pr.01.05(Minimum Output Frequency (Fmin) (Motor 0)) and Pr.01.06(Minimum Output Voltage (Vmin) (Motor 0)).

01.	04 Mid-Poin	it Voltage (Vmid) (N	lotor 0)	Unit: V
	Settings	115V/230V series	0.1 to 255.0V	Factory Setting: 10.0
		460V series	0.1 to 510.0V	Factory Setting: 20.0
ш	This parame	eter sets the Mid-Po	int Voltage of any V/f cu	rve. With this setting, the V/f ratio
	between Min	nimum Frequency a	nd Mid-Point Frequency	can be determined.
Ш	This parame	eter must be equal to	o or greater than Minimu	ım Output Voltage (Pr.01.06).
Ш	Related para	ameters: Pr.01.01(N	laximum Voltage Freque	ency (Fbase) (Motor 0)),
	Pr.01.02(Ma	ximum Output Volta	age (Vmax) (Motor 0)), F	Pr,01.03(Mid-Point Frequency (Fmid)
	(Motor 0)), P	۲.01.05(Minimum C	Output Frequency (Fmin)	(Motor 0)) and Pr.01.06(Minimum
	Output Volta	ige (Vmin) (Motor 0)).	
-				
01.	.05 Minimur	n Output Frequency	y (Fmin) (Motor 0)	Unit: Hz
	Settings	0.10 to 600.0Hz		Factory Setting: 1.50
Ш	This parame	eter sets the Minimu	m Output Frequency of	the AC motor drive. If the frequency
	command is	greater than this se	etting, the AC motor drive	e will accelerate to the frequency
	command by	y the accel./decel. ti	me. If the frequency con	nmand is less than this setting, the AC
	motor drive v	will be ready withou	t output voltage.	
Ш	Please note	that unsuitable sett	ing may cause over curr	ent to damage motor or trigger the
	over current	protection.		
Ш	When Pr.08.	04 is set to 1(Oper:		
			ation continues after mo	mentary power loss, speed search
	starts with th	ie Master Frequenc	ation continues after more after more after more after more value.), it wo	mentary power loss, speed search on't operate by V/f curve.

Pr.01.02(Maximum Output Voltage (Vmax) (Motor 0)), Pr,01.03(Mid-Point Frequency (Fmid)

(Motor 0)), Pr.01.04(Mid-Point Voltage (Vmid) (Motor 0)) and Pr.01.06(Minimum Output Voltage (Vmin) (Motor 0))

01.06	Minimum	Output Voltage (Vmi	n) (Motor 0)	Unit: V
	Settings	115V/230V series	0.1 to 255.0V	Factory Setting: 10.0
		460V series	0.1 to 510.0V	Factory Setting: 20.0

 \square \qquad This parameter sets the Minimum Output Voltage of the AC motor drive.

If the setting is too large, it may cause over current to damage motor or trigger the over current protection.

 $\hfill \square$ If the setting is too small, it may cause insufficient motor torque.

- $\label{eq:product} \square \qquad \mbox{The settings of } Pr.01.01 \mbox{ to } Pr.01.06 \mbox{ have to meet the condition of } Pr.01.02 \ge Pr.01.04 \ge \\ Pr.01.06 \mbox{ and } Pr.01.01 \ge Pr.01.03 \ge Pr.01.05. \mbox{ By this condition, } V/f \mbox{ curve is shown in the following figure.}$
- In vector control mode (Pr.00.10 is set to 1), Pr.01.03, Pr.01.04 and Pr.01.06 are disabled. But Pr.01.05 is still the minimum output frequency.
- The V/f curve of motor 0 to motor 3 can be selected by setting the multi-function input terminals MI3~MI6 (Pr.04.05 to Pr.04.08) to 27 and 28. To set the voltage and frequency for each motor, please refer to Pr.01.01~01.06 for motor 0 (factory setting), Pr.01.26~01.31 for motor 1, Pr.01.32~01.37 for motor 2 and Pr.01.38~01.43 for motor 3.
- Related parameters: Pr.01.01(Maximum Voltage Frequency (Fbase) (Motor 0)),
 Pr.01.02(Maximum Output Voltage (Vmax) (Motor 0)), Pr.01.03(Mid-Point Frequency (Fmid)
 (Motor 0)), Pr.01.04(Mid-Point Voltage (Vmid) (Motor 0)) and Pr.01.05 (Minimum Output
 Frequency (Fmin) (Motor 0)).



01	07 Output Frequency Upper Limit	Unit: %
	Settings 0.1 to 120.0%	Factory Setting: 110.0
ш	This parameter must be equal to or greater than the Output Frequen	cy Lower Limit (Pr.01.08).
	The Maximum Output Frequency (Pr.01.00) is regarded as 100%.	
ш	Output Frequency Upper Limit value = (Pr.01.00 * Pr.01.07)/100.	
ш	The max. output frequency of the AC motor drive will be limited by the	is setting. If the setting of
	frequency command is greater than Pr.01.07, the output frequency v	vill be equal to or less than
	Pr.01.07.	
ш	When enabling Pr.07.03 or Pr.10.00~10.13, the output frequency of	the AC motor drive may
	exceed the frequency command but it is still limited by this setting.	
Ш	Related parameters: Pr.01.00(Maximum Output Frequency (Fmax))	and Pr.01.08(Output
	Frequency Lower Limit).	
01	08 Output Frequency Lower Limit	Unit: %
	Settings 0.0 to 100.0%	Factory Setting: 0.0
ш	The Output Frequency Lower Limit value = (Pr.01.00 * Pr.01.08) /10	0.
Ш	This setting will limit the min. output frequency of the AC motor drive	. When the frequency
	command of the AC motor drive or the frequency calculated by feed	back control is less than
	this setting, the output frequency of the AC motor drive will be limited	d by this setting.
Ш	After starting running, the AC motor drive will accelerate from Pr.01.	05 (Minimum Output
	Frequency (Fmin) (Motor 0)) to the setting frequency by V/f curve an	d won't be limited by this
	setting.	
Ш	The Upper/Lower Limits are to prevent operation errors and machine	e damage.
Ш	If the Output Frequency Upper Limit is 50Hz and the Maximum Outp	ut Frequency is 60Hz, the
	Output Frequency will be limited to 50Hz.	
Ш	If the Output Frequency Lower Limit is 10Hz, and the Minimum Outp	ut Frequency (Pr.01.05) is
	set to 1.0Hz, then any Command Frequency between 1.0-10Hz will	generate a 10Hz output
	from the drive. If the command frequency is less than 1.0Hz, drive w	ill be in ready status

This parameter must be equal to or less than the Output Frequency Upper Limit (Pr.01.07).

without output.



01.09	✓ Acceleration Time 1 (Taccel 1) Unit:			
01.10	✓ Deceleration Time 1 (Tdecel 1) Unit: se			
01.11	✓ Acceleration Time 2 (Taccel 2) Unit: se			
01.12	✓ Deceler	ation Time 2 (Tdecel 2)	Unit: second	
	Settings	0.1 to 600.0 sec / 0.01 to 600.0 sec	Factory Setting: 10.0	

Acceleration/deceleration time 1 or 2 can be switched by setting the external terminals MI3~ MI12(MI7~MI12 are optional) to 7 (set Pr.04.05~Pr.04.08 to 7 or Pr.11.06~Pr.11.11 to 7). The factory settings are acceleration time 1.

The Acceleration Time is used to determine the time required for the AC motor drive to ramp from 0 Hz to Maximum Output Frequency (Pr.01.00). The Deceleration Time is used to determine the time required for the AC motor drive to decelerate from the Maximum Output Frequency (Pr.01.00) down to 0 Hz.

 If the setting of the acceleration/deceleration time is too short, it may trigger the protection (Pr.06.01(Over-Current Stall Prevention during Accel) or Pr.06.00(Over-Voltage Stall Prevention)) and make the actual acceleration/deceleration time be larger than this setting.

If the setting of the acceleration time is too short, it may cause over-current during acceleration and damage the motor or trigger the protection function.

If the setting of the deceleration time is too short, it may cause over-current during deceleration or over voltage of the AC motor drive and damage the motor or trigger the protection function.

L tcan use suitable brake resistor to decelerate the AC motor drive in short time and prevent internal over voltage. Refer to Appendix B for brake resistor.

When enabling Pr.01.17(Acceleration S-Curve) and Pr.01.18(Deceleration S-Curve), the actual acceleration/deceleration time will be longer than the setting.

Related parameters: Pr.01.16(Auto acceleration / deceleration (refer to Accel/Decel time

setting)), Pr.01.17(Acceleration S-Curve), Pr.01.18(Deceleration S-Curve), Pr.04.05(Multifunction Input Terminal (MI3)), Pr.04.06(Multi-function Input Terminal (MI4)), Pr.04.07(Multi-

function Input Terminal (MI5)) and Pr.04.08(Multi-function Input Terminal (MI6))



01.19	Accel/	Accel/Decel Time Unit					
							Factory Setting: 0
	Setting	js	0	Unit: 0.1 sec			
			1	Unit: 0.01 sec			

- The Acceleration/Deceleration Time 1, 2, 3, 4 are selected according to the Multi-function Input Terminals Settings. See Pr.04.05 to Pr.04.08 for more details.
- In the diagram shown below, the Acceleration/Deceleration Time of the AC motor drive is the time between 0 Hz to Maximum Output Frequency (Pr.01.00). Suppose the Maximum Output Frequency is 60 Hz, Minimum Output Frequency (Pr.01.05) is 1.0 Hz, and Acceleration/Deceleration Time is 10 seconds. The actual time for the AC motor drive to accelerate from start-up to 60 Hz and to decelerate from 60Hz to 1.0Hz is in this case 9.83 seconds. ((60-1) * 10/60=9.83secs).



01.13	✓ Jog Acce	eleration Time	Unit: second
	Settings	0.1 to 600.0/0.01 to 600.0 sec	Factory Setting: 1.0
01.14	⊮ Jog Dece	eleration Time	Unit: second
	Settings	0.1 to 600.0/0.01 to 600.0 sec	Factory Setting: 1.0
01.15	✓ Jog Frequency		Unit: Hz
	Settings	0.10 to 50.0Hz	Factory Setting: 6.00

Only external terminal JOG (MI3 to MI12) can be used. Please set one of MI3~MI12 (MI7~MI12 are optional) to 8 for JOG operation. When the Jog command is "ON", the AC motor drive will accelerate from Minimum Output Frequency (Pr.01.05) to Jog Frequency (Pr.01.15). When the Jog command is "OFF", the AC motor drive will decelerate from Jog Frequency to zero.

The used Accel/Decel time is set by the Jog Accel/Decel time (Pr.01.13, Pr.01.14).

Before using the JOG command, the drive must be stopped first. And during Jog operation, other operation commands are not accepted, except commands via the FORWARD,
 REVERSE and STOP keys on the digital keypad.



- When this parameter is set to 5(Linear Accel. controlled by current, linear Decel.)/6(Linear Accel. controlled by current, auto Decel.): the current value when the drive performs over-current stall prevention can be kept within the setting of stall prevention level. For example, if the setting of stall prevention level is 100%, it will perform deceleration as the current exceeds 100% during operation and keep the current around 100%. Besides, it will perform deceleration no matter over-current occurs during deceleration or constant speed. (The present over-current stall prevention during acceleration is used to keep the output frequency and prevent from the drive overload (OL).
- When this parameter is set to 5(Linear Accel. controlled by current, linear Decel.): the drive will perform the linear deceleration by the setting of deceleration time. When this parameter is set to 6 (Linear Accel. controlled by current, auto Decel.), the drive stop the motor by the fastest deceleration time after auto-distinguish load regenerative energy.



- Auto acceleration/deceleration makes the complicated processes of tuning unnecessary. It makes operation efficient and saves energy by acceleration without stall and deceleration without brake resistor.
- In applications with brake resistor or brake unit, the deceleration time is the shortest. It is NOT recommended to use Auto deceleration function, or it will extend the deceleration time.
- Related parameters: Pr.01.09(Accel Time 1), Pr.01.10(Decel Time 1), Pr.01.11(Accel Time 2) and Pr.01.12(Decel Time 2).

01.17	Acceleratio	Unit: second	
01.18	Deceleration S-Curve Unit: see		
			Factory Setting: 0
	Settings	0.0	S-curve disabled
		0.1 to 10.0/0.01 to 10.00	S-curve enabled (10.0/10.00 is the smoothest)

Ĥ

This parameter is used to ensure smooth acceleration and deceleration via S-curve.

The S-curve is disabled when set to 0.0 and enabled when set to 0.1 to 10.0/0.01 to 10.00.

Setting 0.1/0.01 gives the quickest and setting 10.0/10.00 the longest and smoothest S-curve. The AC motor drive will not follow the Accel/Decel Times in Pr.01.09 to Pr.01.12.

 The diagram below shows that the original setting of the Accel/Decel Time is only for reference when the S-curve is enabled. The actual Accel/Decel Time depends on the selected S-curve

The total Accel. Time=Pr.01.09 + Pr.01.17 or Pr.01.11 + Pr.01.17

(0.1 to 10.0).

The total Decel. Time=Pr.01.10 + Pr.01.18 or Pr.01.12 + Pr.01.18



Related parameters: Pr.01.09(Accel Time 1), Pr.01.10(Decel Time 1), Pr.01.11(Accel Time 2) and Pr.01.12(Decel Time 2).

01.20	Delay Time at 0Hz for Simple Position	Unit: second
01.21	Delay Time at 10Hz for Simple Position	Unit: second
01.22	Delay Time at 20Hz for Simple Position	Unit: second
01.23	Delay Time at 30Hz for Simple Position	Unit: second
01.24	Delay Time at 40Hz for Simple Position	Unit: second
01.25	Delay Time at 50Hz for Simple Position	Unit: second
	Settings 0.00 to 600.00 sec	Factory Setting: 0.00

This simple position function is calculated by the measure of operation distance. When the multi-function input terminal is set to 25 and it is ON, it will start to decelerate after getting the delay time from Pr.01.20 to Pr.01.25 and get the final position.

This is simple position function NOT the precision position function.



S: operation distance

n: rotation speed(revolution/second) tx: delay time (sec)

t2: deceleration time(sec)

n: rotation speed(revolution/second) P: pole number of motor f: operation frequency

Assume that the radius of the 4-pole motor is r and rotation speed is n (rpm).



Example 1:

Assume that motor speed is 50Hz, the delay time at 50Hz is 2 sec (Pr.01.25=2) and the deceleration time from 50Hz to 0Hz is 10 seconds.

The rotation speed n = 120 X 50 /4 (rpm/min) = 25 rpm/sec

The revolution numbers = $(25 \times (2+12))/2 = 175$ (revolutions)



Therefore, the distance = revolution numbers X circumference = $175 \times 2\pi r$ lt also means that the motor will stop to the original position after 175 circles.

Example 2:

Assume that motor speed is 1.5Hz, the delay time at 10Hz is 10 sec (Pr.01.21=10) and the deceleration time from 60Hz to 0Hz is 40 seconds.

The delay time at 1.5Hz is 1.5 sec and the deceleration from 1.5Hz to 0Hz is 1 sec.

The rotation speed n = 120 X 1.5 /4 (rpm/min) = 1.5/2 rpm/sec = 0.75 rpm/sec

The revolution numbers = (1.5/2X (1.5+2.5))/2 = 1.5 (revolutions)



Therefore, the distance = revolution numbers X circumference = $1.5 \times 2\pi r$ It also means that the motor will stop after running 1.5 circles.

Unit: Hz	n Voltage Frequency (Fbase) (Motor 1)	01.26 Maximum
Factory Setting: 60.00	0.10 to 600.0Hz	Settings
Unit: V	n Output Voltage (Vmax) (Motor 1)	01.27 Maximum
Factory Setting: 220.0	115V/230V series 0.1 to 255.0V	Settings
Factory Setting: 440.0	460V series 0.1 to 510.0V	
Unit: Hz	t Frequency (Fmid) (Motor 1)	01.28 Mid-Point
Factory Setting: 1.50	0.10 to 600.0Hz	Settings
Unit: V	t Voltage (Vmid) (Motor 1)	01.29 Mid-Point
Factory Setting: 10.0	115V/230V series 0.1 to 255.0V	Settings
Factory Setting: 20.0	460V series 0.1 to 510.0V	
Unit: Hz	Output Frequency (Fmin) (Motor 1)	01.30 Minimum
Factory Setting: 1.50	0.10 to 600.0Hz	Settings
Unit: V	Output Voltage (Vmin) (Motor 1)	01.31 Minimum
Factory Setting: 10.0	115V/230V series 0.1 to 255.0V	Settings
Factory Setting: 20.0	460V series 0.1 to 510.0V	
Unit: Hz	n Voltage Frequency (Fbase) (Motor 2)	01.32 Maximum
Factory Setting: 60.00	0.10 to 600.0Hz	Settings
Unit: V	n Output Voltage (Vmax) (Motor 2)	01.33 Maximum
Factory Setting: 220.0	115V/230V series 0.1 to 255.0V	Settings
Factory Setting: 440.0	460V series 0.1 to 510.0V	
Unit: Hz	t Frequency (Fmid) (Motor 2)	01.34 Mid-Point
Factory Setting: 1.50	0.10 to 600.0Hz	Settings

Chapter 4 Paramete	ers V/-72 E	
01.35 Mid-Poi	int Voltage (Vmid) (Motor 2)	Unit: V
Settings	s 115V/230V series 0.1 to 255.0V	Factory Setting: 10.0
_	460V series 0.1 to 510.0V	Factory Setting: 20.0
01.36 Minimu	m Output Frequency (Fmin) (Motor 2)	Unit: Hz
Settings	s 0.10 to 600.0Hz	Factory Setting: 1.50
01.37 Minimu	m Output Voltage (Vmin) (Motor 2)	Unit: V
Settings	s 115V/230V series 0.1 to 255.0V	Factory Setting: 10.0
	460V series 0.1 to 510.0V	Factory Setting: 20.0
01.38 Maximu	um Voltage Frequency (Fbase) (Motor 3)	Unit: Hz
Setting	s 0.10 to 600.0Hz	Factory Setting: 60.00
01.39 Maximu	um Output Voltage (Vmax) (Motor 3)	Unit: V
Settings	s 115V/230V series 0.1 to 255.0V	Factory Setting: 220.0
	460V series 0.1 to 510.0V	Factory Setting: 440.0
01.40 Mid-Poi	int Frequency (Fmid) (Motor 3)	Unit: Hz
Settings	s 0.10 to 600.0Hz	Factory Setting: 1.50
01.41 Mid-Poi	int Voltage (Vmid) (Motor 3)	Unit: V
Settings	s 115V/230V series 0.1 to 255.0V	Factory Setting: 10.0
	460V series 0.1 to 510.0V	Factory Setting: 20.0
01.42 Minimu	m Output Frequency (Fmin) (Motor 3)	Unit: Hz
Settings	s 0.10 to 600.0Hz	Factory Setting: 1.50
01.43 Minimu	m Output Voltage (Vmin) (Motor 3)	Unit: V
Settings	s 115V/230V series 0.1 to 255.0V	Factory Setting: 10.0
	460V series 0.1 to 510.0V	Factory Setting: 20.0

The V/f curve of motor 0 to motor 3 can be selected by setting the multi-function input terminals MI3~MI6 (Pr.04.05 to Pr.04.08) to 27 and 28. To set the voltage and frequency for each motor, please refer to Pr.01.01~01.06 for motor 0 (factory setting), Pr.01.26~01.31 for motor 1, Pr.01.32~01.37 for motor 2 and Pr.01.38~01.43 for motor 3.

Related parameters: Pr.04.05(Multi-function Input Terminal (MI3)), Pr.04.06(Multi-function Input Terminal (MI4)), Pr.04.07(Multi-function Input Terminal (MI5)) and Pr.04.08(Multi-function Input Terminal (MI6))

Group 2: Operation Method Parameters

02.00	✓ Source of	First Ma	aster Frequency Command
			Factory Setting: 1
02.09	✓ Source of	Second	Master Frequency Command
			Factory Setting: 0
	Settings	0	Digital keypad UP/DOWN keys or Multi-function Inputs UP/DOWN. Last used frequency saved. (Digital keypad is optional)
		1	0 to +10V from AVI
		2	4 to 20mA from ACI or 0 to +10V from AVI2
		3	RS-485 (RJ-45)/USB communication
		4	Digital keypad potentiometer

- Image: These parameters set the Master Frequency Command Source of the AC motor drive.
- The factory setting for master frequency command is 1. (digital keypad is optional, please refer to Appendix B for details.)
- Setting 2: use the ACI/AVI switch on the AC motor drive to select ACI or AVI2. When setting to AVI, AVI2 is indicated. Please note the ACI/AVI switch on the AC motor drive. Switch to ACI for 4 to 20mA analog current signal (ACI) (Pr.04.19 should be set to 0) and AVI for analog voltage signal (AVI2) (Pr.04.19 should be set to 1).
- When the 3rd switch on the upper-right corner is set to be ON as shown in the following diagram, the source of first master frequency command (Pr.02.00) will force setting to 2. This setting(Pr.02.00) can't be changed till the 3rd switch is set to be OFF.



- Bow When the AC motor drive is controlled by external terminal, please refer to Pr.02.05 for details.
- PR.02.09 is only valid when one of Pr.04.05~04.08 is set to 22. When setting 22 is activated, the source of the frequency command is the setting of Pr.02.09. The factory setting of the source of frequency command is the first frequency command. Only one of the source of first master frequency command and second master frequency command can be enable at one time.
- Related parameters: Pr.04.05(Multi-function Input Terminal (MI3)), Pr.04.06(Multi-function Input Terminal (MI4)), Pr.04.07(Multi-function Input Terminal (MI5)), Pr.04.08(Multi-function Input Terminal (MI6)) and Pr.04.19 (ACI/AVI2 Selection)
| 02.01 × Source of | of First | Operation Command |
|----------------------------|-----------|---|
| | | Factory Setting: 1 |
| Settings | 0 | Digital keypad (Digital keypad is optional) |
| | 1 | External terminals. Keypad STOP/RESET enabled. |
| | 2 | External terminals. Keypad STOP/RESET disabled. |
| | 3 | RS-485 (RJ-45)/USB communication. Keypad STOP/RESET enabled. |
| | 4 | RS-485 (RJ-45)/USB communication. Keypad STOP/RESET
disabled. |
| The factory se | tting for | r source of first operation command is 1. (digital keypad is optional.) |
| When the AC | motor c | lrive is controlled by external terminal, please refer to Pr.02.05/Pr.04.04 |
| for details. | | |
| 02.10 ≁ Combina
Command | ation of | the First and Second Master Frequency |
| | | Eactory Setting: |

	Settings	0	First Master Frequency Command Only
		1	First Master Frequency + Second Master Frequency
		2	First Master Frequency - Second Master Frequency
	It can be used	to add o	or subtract the first frequency set in Pr.02.00 and the second frequency
	set in Pr.02.09	to mee	t the customers' application. For example, if the master frequency is the
	first frequency,	speed	source, controlled by ACI (DC 4~20mA) and the second frequency,
	press source, i	s contro	olled by AVI(DC 0~+10V). These two frequencies can be added or
	subtracted by I	Pr.02.10).
m	Deleted nerom	otoro. F	Dr. 0.2.00/Courses of First Master Fraguency Command) and

Related parameters: Pr.02.00(Source of First Master Frequency Command) and Pr.02.09(Source of Second Frequency Command).

02.02	Stop Method				
				Factory Setting: 0	
	Settings 0 STOP: ramp to stop		STOP: ramp to stop	E.F.: coast to stop	
		1	STOP: coast to stop	E.F.: coast to stop	
		2	STOP: ramp to stop	E.F.: ramp to stop	
		3	STOP: coast to stop	E.F.: ramp to stop	

When the 2nd switch on the upper-right corner is set to be ON as shown in the following diagram, the motor stop method (Pr.02.02) will force setting to 1. This setting (Pr.02.02) can't be changed till the 2nd switch is set to be OFF.



- E.F. is external fault. It can be triggered by setting one of Pr.04.05~04.08 to 14. When the AC motor drive receives the trigger, it will stop output immediately and display EF on the keypad. The motor won't run till the fault is cleared (enter "RESET).
- The parameter determines how the motor is stopped when the AC motor drive receives a valid stop command or detects External Fault.
 - Ramp:
 the AC motor drive decelerates to Minimum Output Frequency (Pr.01.05)

 according to the deceleration time(Pr.01.10 and Pr.01.12) and then stops.
 - Coast: the AC motor drive stops the output instantly upon command, and the motor free runs until it comes to a complete standstill.

The motor stop method is usually determined by the characteristics of the motor load and how frequently it is stopped.

- (1) It is recommended to use "ramp to stop" for safety of personnel or to prevent material from being wasted in applications where the motor has to stop after the drive is stopped. The deceleration time has to be set accordingly.
- (2) If motor free running is allowed or the load inertia is large, it is recommended to select "coast to stop". For example: blowers, punching machines, centrifuges and pumps.

Related parameters: Pr.01.10(Decel Time 1), Pr.01.12(Decel Time 2), Pr.04.05(Multi-function Input Terminal (MI3)), Pr.04.06(Multi-function Input Terminal (MI4)), Pr. 04.07(Multi-function Input Terminal (MI5)) and Pr.04.08(Multi-function Input Terminal (MI6))

The digital keypad is optional. Please refer to Appendix B for details. When using without this optional keypad, the FAULT LED will be ON once there is error messages or warning messages from the external terminals.



115V/230V/460V Series				
Power	0.25 to 15hp (0.2kW to 11kW)			
Setting Range	1 to 15 kHz			
Factory Setting	8 kHz			

Description of the AC motor drive.



From the table, we see that the PWM carrier frequency has a significant influence on the electromagnetic noise, AC motor drive heat dissipation, and motor acoustic noise.

- The PWM carrier frequency will be decreased automatically by heat sink temperature and output current of the AC motor drive. It is used as a necessary precaution to prevent the AC motor drive from overheating and thus extends IGBT's life. If the user wants to fix carrier within the rated range and won't change by the change of the surrounding temperature and frequently load. Please refer to Pr.02.18 for Selection of Carrier Modulation.
- Related parameters: Pr.02.18(Selection of Carrier Modulation) and Pr.03.08(Fan Control).

02	.04 Motor Direc	tion C	ontrol	
			Factory Setting: 0	
	Settings	0	Forward/Reverse operation enabled	
		1	Reverse operation disabled	
		2	Forward operation disabled	
ш	This parameter	is use	d to disable one direction of rotation of the AC motor drive direction of	
	rotation to preve	ent da	mage due to operation errors.	
	The motor direct	tion a	so can be limited by setting one of Pr.04.05~04.08 to 21.	
	Related parame	eters: I	Pr.04.05(Multi-function Input Terminal (MI3)), Pr.04.06(Multi-function	
	Input Terminal (MI4)), Pr. 04.07(Multi-function Input Terminal (MI5)) and Pr.04.08(Multi-			
	function Input T	ermin	al (MI6))	
02	.05 The source control of th	of Pov e VFD	ver-On command and Running command modifies the operating	
	Settings		Factory Setting: 1	
	Bit (D: 0	Start running when Power is on.	
		1	Don't run when Power is on	
	Bit	10	When the source of the command changes, VFD's operation remains the same.	
		1	When the source of the command changes, VFD's operation follows the new command.	

This parameter determines the response of the drive upon power on and operation command source is changed.

Pr.02.05	Start lockout (Run when power is ON)	Operation status when operation command source is changed	
0	Disable (AC motor drive will run)	Keep previous status	
1	Enable (AC motor drive doesn't run)	Keep previous status	
2	Disable (AC motor drive will run)	Change according to the new operation command source	
3	Enable (AC motor drive doesn't run)	Change according to the new operation command source	

- When the operation command source is from external terminal and operation command is ON (NPN mode: MI1/MI2-DCM=closed, PNP mode: MI1/MI2+24V=closed, please refer to chapter 2 wiring for details), the AC motor drive will operate according to Pr.02.05 after power is applied. <For terminals MI1 and MI2 only>
 - 1. When Pr.02.05 is set to 0 or 2, AC motor drive will run immediately.
 - 2. When Pr.02.05 is set to 1 or 3, AC motor drive will remain stopped until operation command is received after previous operation command is cancelled.

MI1-DCM (clos	se) é	ON	OFF ON	
power is applied	OFF	ON		
output frequency Pr.02.05=0 or 2		it will run		
output frequency Pr.02.05=1 or 3	it won't when po	run ower is applied	It needs to received a run comman after previous command is cancell	id ed

- When the operation command source isn't from the external terminals, independently from whether the AC motor drive runs or stops, the AC motor drive will operate according to Pr.02.05 if the two conditions below are both met.
 - 1. When operation command source is changed to external terminal (Pr.02.01=1 or 2)
 - 2. The status of terminal and AC motor drive is different.
 - And the operation of the AC motor drive will be:

Ш

- 1. When setting 0 or 1, the status of AC motor drive is not changed by the terminal status.
- 2. When setting 2 or 3, the status of AC motor drive is changed by the terminal status.



- When Pr.02.05 is set to 1 or 3, it does not guarantee that the motor will never run under this condition. It is possible the motor may be set in motion by a malfunctioning switch.
- Related parameters: Pr.02.01(Source of First Operation Command)

02.	6 Loss of ACI Signal (4-20mA)				
			Factory Setting: 0		
	Settings	0	Decelerate to 0Hz		
		1	Coast to stop and display "AErr"		
		2	Continue operation by the last frequency command		
m	T 1.1				

- This parameter determines the behavior when ACI is lost.
- When setting to 1, it will display warning message "AErr" on the keypad(optional) in case of loss of ACI signal and execute the setting. The AC motor drive will stop outputting immediately, the motor will free run to stop. Please press "RESET" key to clear it.

- When setting 0 or 2, it will display warning message "AErr" on the keypad(optional) in case of loss of ACI signal and execute the setting. If it is set to 0, the motor will decelerate to 0Hz by the setting of deceleration time (Pr.01.10/Pr.01.12). If it is set to 2, the motor will continue to run. For these two settings, the warning message will stop blinking when ACI signal is recovered. Please press "RESET" key to clear it.
- Related parameters: Pr.01.10(Decel Time 1) and Pr.01.12(Decel Time 2)

02	2.07 Up/Down M	lode				
			Factory Setting: 0			
	Settings	0	By digital keypad up/down keys mode			
		1	Based on Accel/Decel Time acc. to Pr.01.09 to 01.12			
		2	Constant speed (acc. to Pr. 02.08)			
		3	Pulse input unit (acc. to Pr. 02.08)			
ш	This parameter	deterr	mines the increase/decrease of the master frequency when operated via			
	the Multi-function	on Inpu	uts when Pr.04.05~Pr.04.08 are set to 10 (Up command) or 11 (Down			
	command).					
ш	When Pr.02.07	is set	to 0, it uses the external terminals UP/DOWN key to increase/decrease			
	the frequency (F) as s	shown at the right of the following figure. Its function is the same as the			
	UP/DOWN key on the digital keypad. In this mode, it also can use UP/DOWN key on the					
	keypad to cont Frequ	rol. ency				
	-	fr€	equency command			
	External termina UP key —	1	ON OFF DOWN OC MI4			
0						

When Pr.02.07 is set to 1: increase/decrease the frequency by acceleration/deceleration settings(Pr.01.09~01.12). It is valid only when the AC motor drive is running.



\square This parameter determinates the constant speed When Pr.02.08 is set to 2 or 3.

02	.11 × Keypad	Freque	ncy Command	Unit: Hz
	Settings	0.0) to 600.0Hz	Factory Setting: 60.00
	This paramete	r can b	e used to set frequency comm	nand or read keypad frequency command.
Ш	Related param	eters:	Pr.02.12 (Communication Free	quency Command)
02	.12 × Commun	nicatior	Frequency Command	Unit: Hz
	Settings	0.0) to 600.0Hz	Factory Setting: 60.00
	This paramete command.	r can b	e used to set frequency comm	nand or read communication frequency
	It can use this	param	eter for remote control via com	munication.
02	.13 The Select	ions fo	r Saving Keypad or Communi	cation Frequency Command
				Factory Setting: 0
	Settings	0	Save Keypad & Communica	ation Frequency
		1	Save Keypad Frequency on	ly
		2	Save Communication Frequ	ency only (Not for VFD*E*C model)
ш	This paramete	r is use	d to save keypad or RS-485 f	requency command.
ш	Setting 0: After	the A	C motor drive is power off, sav	e keypad and communication frequency in
	the AC motor of	lrive.		
ш	Setting 1: After	the A	C motor drive is power off, only	y save keypad frequency in the AC motor
	drive and won'	t save	communication frequency.	
	Setting 2: After	the A	C motor drive is power off, only	y save communication frequency in the AC
	motor drive an	d won'i	save keypad frequency.	
ш	The keypad or	comm	unication frequency only can b	be saved when Pr. 02.00/Pr.02.09=0 (the
	source of frequ	iency i	s from keypad) or Pr.02.00/Pr.	02.09=3(the source of frequency is from
	communication	ר).		
ш	Related param	eters:	Pr.02.00(Source of First Maste	er Frequency Command) and
	Pr.02.09(Sourc	ce of S	econd Frequency Command).	

				Chapter 4 Parameters
02.14	Initial Freque	ency	Selection (for keypad & RS485/USB))
				Factory Setting: 0
	Settings	0	By Current Freq Command	
		1	By Zero Freq Command	
		2	Refer to Pr02-25 to set up	
02.15	Initial Freque	ency	Set point (for keypad & RS485/USB)	Unit: Hz
	Settings	0.00	0 ~ 600.0Hz	Factory Setting: 60.00

Description: These parameters are used to determinate the frequency at stop:

When setting Pr.02.14 to 0: the initial frequency will be current frequency.

When setting Pr.02.14 to 1: the initial frequency will be 0.

When setting Pr.02.14 to 2: the initial frequency will be Pr.02.15.

02.16	Display the	Display the Master Freq Command Source						
	Settings	Read Only	Factory display: 1					

 \square \qquad You can read the master frequency command source by this parameter.

Display Value	Bit	Function
1	Bit0=1	Master Freq Command Source by First Freq Source (Pr.02.00).
2	Bit1=1	Master Freq Command Source by Second Freq Source (Pr.02.09).
4	Bit2=1	Master Freq Command Source by Multi-input function
8	Bit3=1	Master Freq Command Source by PLC Freq command (NOT for VFD*E*C models)

When it displays 4, it means that the master frequency command source is from multi-input function. Thus, when Pr.04.05~04.08 are set to 1(Multi-Step speed command 1), 2(Multi-Step speed command 2), 3(Multi-Step speed command 3), 4(Multi-Step speed command 4), 8(Jog Operation), 10(Up: Increment master frequency) and 11(Down: Decrement master frequency), it displays 4 in Pr.02.16.

Pr.04.05(Multi-function Input Terminal (MI3)), Pr.04.06(Multi-function Input Terminal (MI4)),
 Pr.04.07(Multi-function Input Terminal (MI5)), Pr.04.08(Multi-function Input Terminal (MI6))

02.17	Display the	Operation Command Source		
	Settings	Read Only	Factory display:	4

You can read the operation source by this parameter.

Display Value	Bit	Function
1	Bit0=1	Operation Command Source by Digital Keypad
2	Bit1=1	Operation Command Source by RS485 communication
4	Bit2=1	Operation Command Source by External Terminal
8	Bit3=1	Operation Command Source by Multi-input function
16	Bit4=1	Operation Command Source by PLC Operation Command (NOT for VFD*E*C models)
32	Bit5=1	Operation Command Source by CANopen Communication Interface

When it displays 8, it means that the operation command source is from multi-input function. Thus, when Pr.04.05~04.08 are set to 8(Jog Operation), 18(Operation command selection (external terminals)), 19(Operation command selection(keypad)), 20(Operation command selection (communication)) and 21(FWD/REV command), it will display 8 in Pr.02.17.

Pr.04.05(Multi-function Input Terminal (MI3)), Pr.04.06(Multi-function Input Terminal (MI4)),
 Pr.04.07(Multi-function Input Terminal (MI5)), Pr.04.08(Multi-function Input Terminal (MI6))

0	2.18	Selection f	or Carr	ier Modulation
				Factory Setting: 0
		Settings	0	By carrier modulation of load current and temperature
			1	By carrier modulation of load current
Ш	Se	etting 0: The	PWMo	carrier frequency (Fc) will be decreased automatically by heat sink
	tei	mperature a	nd outp	ut current of the AC motor drive. Please refer to the following figure for
	the	e decreasing	the PV	VM carrier frequency. It is used as a necessary precaution to prevent the
	AC	C motor drive	e from o	overheating and thus extends IGBT's life. Example for 460V models:
	As	sume the ca	arrier fre	equency to be 15kHz, the ambient temperature is 35 degrees C with a
	sir	ngle AC mote	or drive	(mounting method A). If the output current exceeds 80% * rated current,

figure. If output current is 100% * rated current, the carrier frequency will decrease from 15kHz to 12kHz.

Mounting method





 \square The relation between rated current and carrier frequency





Setting 1: to prevent the AC motor drive from overheating and thus extends IGBT's life and also prevent carrier change and motor noise due to surrounding temperature and frequently load change, it needs to use this setting. Please refer to the following figure for the selection of carrier frequency and rated current. For example, when carrier frequency should be kept in 15Hz, the rated current of the AC motor drive must be 65%. That means the rated current for over load is 150% * 65% =97.5%. Thus, the rated current should be within the range of the following figure to keep the carrier frequency at a fix frequency.



Related parameter: Pr.02.03 (PWM Carrier Frequency Selections)

Group 3: Output Function Parameters

03.00 Multi-function Output Relay (RA1, RB1, RC1)

Factory Setting: 8

03.01 Multi-function Output Terminal MO1

Factory Setting: 1

Settings	Function	Description
0	No Function	
1	AC Drive Operational	Active when the drive is ready or RUN command is "ON".
2	Master Frequency (F) Attained	Active when the output frequency(H) of AC motor drive reaches the output frequency(F) setting.
3	Zero Speed	Active when Command Frequency is lower than the Minimum Output Frequency.
4	Over-Torque Detection(OL2)	Active as long as over-torque is detected. (Refer to Pr.06.03 ~ Pr.06.05)
5	Baseblock (B.B.) Indication	Active when the output of the AC motor drive is shut off during baseblock. Base block can be forced by Multi-function input (setting 09).
6	Low-Voltage Indication	Active when low voltage(Lv) is detected.
7	Operation Mode Indication	Active when operation command is controlled by external terminal.
8	Fault Indication	Active when a fault occurs (oc, ov, oH, oL, oL1, EF, cF3, HPF, ocA, ocd, ocn, GFF).
9	Desired Frequency 1 Attained	Active when the desired frequency 1(Pr.03.02) is attained.
10	Terminal Count Value Attained	Active when the internal counter reaches Terminal Count Value.
11	Preliminary Count Value Attained	Active when the internal counter reaches Preliminary Count Value.
12	Over Voltage Stall supervision	Active when the Over Voltage Stall function(Pr.06.00) operating

Settings	Function	Description
13	Over Current Stall supervision	Active when the Over Current Stall function(Pr.06.01, Pr.06.02) operating
14	Heat Sink Overheat Warning	When heatsink overheats, it will signal to prevent OH turn off the drive. When it is higher than 85°C (185°F), it will be ON.
15	Over Voltage supervision	Active when the DC-BUS voltage exceeds level
16	PID supervision	Active when the PID feedback signal is abnormal (Refer to Pr.10.12 and Pr.13.)
17	Forward command	Active when the direction command is FWD
18	Reverse command	Active when the direction command is REV
19	Zero Speed Output Signal	Active when the drive is standby or stop
20	Communication Warning (FbE,Cexx, AoL2, AUE, SAvE)	Active when there is a Communication Warning
21	Brake Control (Desired Frequency Attained)	Active when output frequency \ge Pr.03.11. Deactivated when output frequency \le Pr.03.12 after STOP command.
22	Drive Ready	Active when the drive is on and no abnormality detected.
23	Desired Frequency 2 Attained	Active when the desired frequency 1(Pr.03.14) is attained.

03.02	Desired Fr	requency 1 Attained	Unit: 0.01
03.14	Desired Fr	requency 2 Attained	Unit: 0.01
	Settings	0.00 to 600.0 Hz	Factory Setting: 0.00

If a multi-function output terminal is set to function as Desired Frequency Attained 1(Pr.03.00 to Pr.03.01=09), then the output will be activated when the output frequency reaches Pr.03.02 setting.

If a multi-function output terminal is set to function as Desired Frequency Attained 2(Pr.03.00 to Pr.03.01=23), then the output will be activated when the output frequency reaches Pr.03.14 setting.

Related parameters: Pr.03.00(Multi-function Output Relay (RA1, RB1, RC1)) and



output timing chart of multiple function terminals(Pr.03.00/Pr.03.01) when setting to frequency attained or zero speed indication

When the output frequency reaches the setting frequency, the detection ranges for the multi-function output terminals are: ± 2 Hz (from OFF to ON) and ± 4 Hz (from ON to OFF). The detection range for the output frequency reaches the desired frequency is -2Hz.

03	.03 🖌 Analog	Output	Signal (AFM)
			Factory Setting: 0
	Settings	0	Analog Frequency Meter (0 to Maximum Output Frequency)
		1	Analog Current Meter (0 to 250% of rated AC motor drive current)
	This paramete	r sets tl	ne function of the AFM output 0~+10VDC (ACM is common). Refer to
	Pr.03.04 for ap	plicatio	ins.
	Related param	eters: F	Pr.01.00(Maximum Output Frequency (Fmax)) and Pr.03.04(Analog
	Output Gain)		
_			
03	.04 × Analog C	Output (Gain Unit: %
	Settings	1 to	200% Factory Setting: 100

This parameter sets the voltage range of the analog output signal AFM.

- When Pr.03.03 is set to 0, the analog output voltage is directly proportional to the output frequency of the AC motor drive. With Pr.03.04 set to 100%, the Maximum Output Frequency (Pr.01.00) of the AC motor drive corresponds to +10VDC on the AFM output.
- Similarly, if Pr.03.03 is set to 1, the analog output voltage is directly proportional to the output current of the AC drive. With Pr.03.04 set to 100%, then 2.5 times the rated current corresponds to +10VDC on the AFM output.

Any type of voltmeter can be used. If the meter reads full scale at a voltage less than 10V, Pr. 03.04 should be set using the following formula:

Pr. 03.04 = ((meter full scale voltage)/10) x 100%

For Example: When using the meter with full scale of 5 volts, adjust Pr.03.04 to 50%. If Pr.03.03 is set to 0, then 5VDC will correspond to Maximum Output Frequency.

03.0	5 Terminal Co	ount Value	
	Settings	0 to 9999	Factory Setting: 0
	This parameter	sets the count value of the	e internal counter. To increase the internal counter,
	one of Pr.04.05	to 04.08 should be set to	12. It can be used in the counter control application.
	Upon completion	on of counting, the specified	d output terminal will be activated. (Pr.03.00 to
	Pr.03.01 set to	10). (the count value will b	e reset after reaching the setting of Pr.03.05)
ш	Related parame	eters: Pr.03.00(Multi-function	on Output Relay (RA1, RB1, RC1)), Pr.03.01(Multi-
	function Output	Terminal MO1), Pr.04.05(Multi-function Input Terminal (MI3)), Pr.04.06(Multi-
	function Input T	erminal (MI4)), Pr.04.07(N	/ulti-function Input Terminal (MI5)) and

Pr.04.08(Multi-function Input Terminal (MI6))

When the display shows c555, the drive has counted 555 times. If display shows c555•, it means that real counter value is between 5,550 and 5,559.

03.06	Preliminary	Count Value	
	Settings	0 to 9999	Factory Setting: 0

When the counter value counts from c1 to this value, the corresponding multi-function output terminal will be activated.

- This parameter sets the count value of the internal counter. To increase the internal counter, one of Pr.04.05 to 04.08 should be set to 12. Upon completion of counting, the specified output terminal will be activated. (Pr.03.00 to Pr.03.01 set to 11).
- It can be used as an indication for the AC motor drive run in low speed to stop.
- Related parameters: Pr.03.00(Multi-function Output Relay (RA1, RB1, RC1)), Pr.03.01(Multi-function Output Terminal MO1), Pr.04.05(Multi-function Input Terminal (MI3)), Pr.04.06(Multi-function Input Terminal (MI4)), Pr.04.07(Multi-function Input Terminal (MI5)) and Pr.04.08(Multi-function Input Terminal (MI6)
- Example: The timing diagram for Pr.03.05=5 and Pr.03.06=3

						600	00		0000
Display (Pr.00.04=1) Counter	C0000 TRG Trigger	c000 /	50002	-0003	c0004	۵۵۵۵s	-000 i	-0002	
Preliminary Coun (Pr. 03.00~Pr. 03.	t Value 01=11)	Ex:03.05=	5,03.06=3	3			The width o should not b 2ms(<250 b	f trigger be less th lz)	^{msec} ← signal nan
Terminal Count Va (Pr. 03.00~Pr. 03.	alue 01 <u>=10)</u>								
03.07 EF Ac	tive when	Terminal	Count Va	alue Attai	ned				
								Eactory	Sotting: 0

			Factory Setting: 0
Settings	0	Terminal count value attained, no EF display	
	1	Terminal count value attained, EF active	

- The E.F. is external fault. It needs to set one of Pr.04.05~Pr.04.08 to 14 to active the terminal.
- If this parameter is set to 1 and the desired value of counter is attained, the AC drive will treat it as a fault. The drive will stop and show the "EF" message on the display. If this parameter is set to 0 and the desired value of counter is attained, the AC drive will continue run.
- It is used for choosing stop the AC motor drive or not when the desired value of counter is attained.



The digital keypad is optional. When using without the keypad, the "FAULT" LED will be ON when there is fault message or warning indication set by external terminals.

Chap	ter 4 Parameters	I I	/E			
03	.08 Fan Contr	ol				
				Factory Setting: 0		
	Settings	0	Fan always ON			
		1	1 minute after AC motor drive stops, fan v	will be OFF		
		2	Fan ON when AC motor drive runs, fan C stops	FF when AC motor drive		
		3	Fan ON when preliminary heatsink tempe	erature attained		
Ш	This paramete	er deteri	mines the operation mode of the cooling fan.			
ш	Setting 0: fan	will be (ON after the AC motor drive is power on.			
Ш	Setting 1: fan	runs wh	en the AC motor drive runs and 1 minute after	er the AC motor drive stops,		
	fan will stop.					
ш	Setting 2: fan	runs wh	en the AC motor drive runs and stops when	the AC motor drive stops.		
ш	Setting 3: fan	will auto	o detect the temperature of heatsink and oper	rate by the temperature.		
	When heatsink temperature is higher than 60° C, fan will run and the fan will stop once the					
	heatsink temp	erature	is lower than 40°C.			
03.	.09 The Digita	l Outpu	t Used by PLC (NOT for VFD*E*C models)			
	Settings	Read	Only	Factory display: 0		
		Bit0=	I: RLY used by PLC			
		Bit1=	1: MO1 used by PLC			
		Bit2=	1: MO2/RA2 used by PLC			
		Bit3=1	1: MO3/RA3 used by PLC			
		Bit4=	1: MO4/RA4 used by PLC			
		Bit5=1	I: MO5/RA5 used by PLC			
		Bit6=	I: MO6/RA6 used by PLC			
		Bit7=	1: MO7/RA7 used by PLC			

The equivalent 8-bit is used to display the status (used or not used) of each digital output. The value that Pr.03.09 displays is the result after converting 8-bit binary into decimal value.

Ш For standard AC motor drive, it only has 2-bit (bit0 and bit1). When extension card is installed,

the number of the digital output terminals will increase according to the extension card. The

maximum number of the digital output terminals is shown as follows.



Ш For example: when Pr.03.09 is set to 3 (decimal) = 00000011 (binary) that indicates Relay1

and MO1 are used by PLC. (Pr.03.09= $2^{0}+2^{1}=3$)



03.10	The Analo	The Analog Output Used by PLC (NOT for VFD*E*C models)					
	Settings	gs Read Only Factory display					
		Bit0=1: AFM used by PLC					
		Bit1=1: AO1 used by PLC					
		Bit2=1: AO2 used by PLC					

Ш The equivalent 1-bit is used to display the status (used or not used) of each analog output. The value that Pr.03.10 displays is the result after converting 1-bit binary into decimal value.



Ш For Example:

If Pr.03.10 displays 1, it means that AFM is used by PLC.

03.11	Brake Rele	ase Frequency	Unit: Hz
	Settings	0.00 to 20.0Hz	Factory Setting: 0.00
03.12	Brake Engage Frequency		Unit: Hz
	Settings	0.00 to 20.0Hz	Factory Setting: 0.00

Ш These two parameters are used to set control of mechanical brake via the output terminals (Relay or MO1) by setting Pr.03.00~03.01.

Ш When Pr.03.00~03.01 is set to 21, the multi-function output terminal will be activated when the output frequency reaches Pr.03.11. When the AC motor drive stops and the output frequency reaches Pr.03.12, this multi-function output terminal will be activated.



Related parameters: Pr.03.00(Multi-function Output Relay (RA1, RB1, RC1)) and

Ш Example:

When using Pr.03.11 and Pr.03.12 are used in life equipment as above figure. The timing figure is shown as follows. The DC brake is used before start-up and after stop. It can have high output torque at the beginning of start-up. The Brake Release Frequency (Pr.03.11) can be set by the requirement. The Brake Engage Frequency (Pr.03.12) can be set by requirement to be used when stopping near 0Hz to prevent vibration of counterforce for smooth operation.

Motor

Output f	frequency(H)	Chapter 4 Parameters
setting frequency 03.11 Brake release frequency 03.12 Brake engage frequency RUN/STOP	DC brake 08.01 DC brake time during start-up RUN	DC brake 08.02 DC brake time STOP during stopping
Brake control (MO1=21)	ON	OFF
03.13 Display the Stat	tus of Multi-function Output Terminals	
Settings Rea	ad Only	Factory display: ##
BitC	D: RLY Status	
Bit1	1: MO1 Status	
Bit2	2: MO2/RA2 Status	
Bit3	3: MO3/RA3 Status	
Bit4	4: MO4/RA4 Status	
Bits	5: MO5/RA5 Status	
Bit6: MO6/RA6 Status		
Bit7	7: MO7/RA7 Status	

When all output external terminals aren't activated, Pr.03.13 will display 255 (11111111). Ш

Ш For standard AC motor drive (without extension card), the multi-function output terminals are falling-edge triggered and Pr.03.13 will display 3 (11) for no action. Weights $2^{1} 2^{0} 0$ =Active 1=Off Bit 1 0 Relay 1 MO1

General For Example:

If Pr.03.13 displays 2, it means Relay 1 is active.

The display value 2 =bit 1 X 2¹

 \square When extension card is installed, the number of the multi-function output terminals will

increase according to the extension card. The maximum number of the multi-function output terminals is shown as follows.



Group 4:	Input Function Parameters			
04.00	✓ Keypad Po	✓ Keypad Potentiometer Bias Unit: %		
	Settings	0.0 to	200.0%	Factory Setting: 0.0
04.01	✓Keypad Po	otention	neter Bias Polarity	
				Factory Setting: 0
	Settings	0	Positive Bias	
		1	Negative Bias	
04.02	✓Keypad Po	otention	neter Gain	Unit: %
	Settings	0.1 to	200.0%	Factory Setting: 100.0
04.03	Keypad Potentiometer Negative Bias, Reverse Motion Enable/Disable			
				Factory Setting: 0
	Settings	0	No Negative Bias Command	
		1	Negative Bias: REV Motion Enabled	

Pr.04.00~04.03 are used for those applications that use analog voltage signal to adjust the setting frequency. Please refer to the following examples for the details of keypad

potentiometer (optional, 0~10V or \pm 10V).

Example 1: Standard application

This is the most used setting. The user only needs to set Pr.02.00 to 04. The frequency command comes from keypad potentiometer.



Example 2: Use of bias

This example shows the influence of changing the bias. When the input is 0V the output frequency is 10 Hz. At mid-point a potentiometer will give 40 Hz. Once the Maximum Output Frequency is reached, any further increase of the potentiometer or signal will not increase the output frequency. (To use the full potentiometer range, please refer to Example 3.) The value of external input voltage/current 0-8.33V corresponds to the setting frequency 10-60Hz. Thus, the center of the keypad potentiometer is

40Hz and the value of external input voltage/current 8.33~10V corresponds to the setting frequency

60Hz. Please refer to example 3 for this part.



Example 3: Use of bias and gain for use of full range

This example also shows a popular method. The whole scale of the potentiometer can be used as desired. In addition to signals of 0 to 10V, the popular voltage signals also include signals of 0 to 5V, or any value under 10V. Regarding the setting, please refer to the following examples.



Example 4: Use of 0-5V potentiometer range via gain adjustment

This example shows a potentiometer range of 0 to 5 Volts. Instead of adjusting gain as example

below, you can set Pr. 01.00 to 120Hz to achieve the same results.



Example 5: Use of negative bias in noisy environment

In this example, a 1V negative bias is used. In noisy environments it is advantageous to use negative bias to provide a noise margin (1V in this example).



Example 6: Use of negative bias in noisy environment and gain adjustment to use full potentiometer range

In this example, a negative bias is used to provide a noise margin. Also a potentiometer frequency

gain is used to allow the Maximum Output Frequency to be reached.



Example 7: Use of 0-10V potentiometer signal to run motor in FWD and REV direction

In this example, the input is programmed to run a motor in both forward and reverse direction. The motor will be idle when the potentiometer position is at mid-point of its scale. Using the settings in this example disables the external FWD and REV controls.



Example 8: Use negative slope

In this example, the use of negative slope is shown. Negative slopes are used in applications for control of pressure, temperature or flow. The sensor that is connected to the input generates a large signal (10V) at high pressure or flow. With negative slope settings, the AC motor drive will slow stop the motor. With these settings the AC motor drive will always run in only one direction (reverse). This can only be changed by exchanging 2 wires to the motor.



Pr.01.00=60Hz--Max. output Freq. Potentiometer Pr.04.00 =100%--Bias adjustment Pr.04.01 =0--Positive bias Pr.04.02 =100%--Input gain Pr.04.03 =1--Negative bias: REV motion enabled Gain:(10V/10V)*100%=100%

Bias adjustment:((60Hz/60Hz)/(Gain/100%))*100%=100%

	'I Voltage	Minimum AVI Voltage	04.11
Factor	0.0 to 10.0V	Settings 0.0 to 10.0	
	I Frequency (percentage of Pr.01.00)	Minimum AVI Frequency	04.12
Factor	0.0 to 100.0%	Settings 0.0 to 100.0	
	/I Voltage	Maximum AVI Voltage	04.13
Factory	0.0 to 10.0V	Settings 0.0 to 10.0	
	/I Frequency (percentage of Pr. 01.00)	Maximum AVI Frequency	04.14
Factory S	0.0 to 100.0%	Settings 0.0 to 100.0	
	Cl Current	Minimum ACI Current	04.15
Factor	0.0 to 20.0mA	Settings 0.0 to 20.0	
	Frequency (percentage of Pr. 01.00)	Minimum ACI Frequency	04.16
Factor	0.0 to 100.0%	Settings 0.0 to 100.0	

			Chapter 4 Parameters
04.17	Maximum A	ACI Current	Unit: mA
	Settings	0.0 to 20.0mA	Factory Setting: 20.0
04.18	Maximum A	ACI Frequency (percentage of Pr. 01.00)	Unit: %
	Settings	0.0 to 100.0%	Factory Setting: 100.0
04.19	ACI Termin	al Mode Selection	
			Factory Setting: 0
	Settings	0 ACI	
		1 AVI2	
04.20	Minimum AVI2 Voltage		Unit: V
	Settings	0.0 to 10.0V	Factory Setting: 0.0
04.21	Minimum A	VI2 Frequency (percentage of Pr.1-00)	Unit: %
	Settings	0.0 to 100.0%	Factory Setting: 0.0
04.22	Maximum A	AVI2 Voltage	Unit: V
	Settings	0.0 to 10.0V	Factory Setting: 10.0
04.23	Maximum A	AVI2 Frequency (percentage of Pr.1-00)	Unit: %
	Settings	0.0 to 100.0%	Factory Setting: 100.0
-			

Please note the ACI/AVI switch on the AC motor drive. Switch to ACI for 4 to 20mA analog current signal (ACI) (Pr.04.19 should be set to 0) and AVI for analog voltage signal (AVI2) (Pr.04.19 should be set to 1). When ACi/AVI switch is not set by Pr.04.19, the keypad (optional) will display fault code "AErr" and needs to press "RESET" to clear it.

The above parameters are used to set the analog input reference values. The min and max frequencies are based on Pr.01.00 (during open-loop control) as shown in the following.





- 1 2-wire: FWD/REV, RUN/STOP
 - 2 3-wire Operation

	04.04	External Terminal	
0	<u>2-wire</u> FWD /STOP REV / STOP	FWD/STOP MI1:("OPEN":STO ("CLOSE":FW REV/STOP MI2:("OPEN": STO ("CLOSE": RE DCM	P) D) P) V) VFD-E
1	<u>2-wire</u> FWD/ REV RUN / STOP	RUN/STOP FWD/REV FWD/REV CLOSE":RU MI2:("OPEN": FW ("CLOSE": RE DCM	P) N) D) V) VFD-E



Factory Setting: 3

Factory Setting: 4

Settings	Function	Description

Multi-function Input Terminal (MI5)

Multi-function Input Terminal (MI6)

04.07

04.08

eege		
0	No Function	Any unused terminals should be programmed to 0 to insure they have no effect on operation.
1	Multi-Step Speed Command 1	These four inputs select the multi-speed defined by Pr.05.00 to
2	Multi-Step Speed Command 2	PI.05.14 as shown in the diagram at the end of this table.
3	Multi-Step Speed Command 3	speed by programming the AC motor drive's internal PLC function. There are 17 step speed frequencies (including
4	Multi-Step Speed Command 4	Master Frequency and Jog Frequency) to select for application.
5	External Reset	The External Reset has the same function as the Reset key on the Digital keypad. After faults such as O.H., O.C. and O.V. are cleared this input can be used to reset the drive.

Chapter 4 Parameters	1/22-
mapter 4 r arametero	



Chapter 4 Parameters

Settings	Function	Description
9	External Base Block (Refer to Pr. 08.06)	Parameter value 09 programs a Multi-function Input Terminals for external Base Block control. NOTE: When a Base-Block signal is received, the AC motor drive will block all output and the motor will free run. When base block control is deactivated, the AC drive will start its speed search function and synchronize with the motor speed, and then accelerate to Master Frequency. external base block Speed search starts with last frequency command output voltage 08.07 speed search
10	UP: Increase Master Frequency	Increase/decrease the Master Frequency each time an input is received or continuously when the input stays active. When both
11	DOWN: Decrease Master Frequency	inputs are active at the same time, the Master Frequency increase/decrease is halted. Please refer to Pr.02.07, 02.08. This function is also called "motor potentiometer".
12	Counter Trigger	Parameter value 12 programs one of the Multi-function Input Terminals MI3~MI6 (Pr.04.05~Pr.04.08) to increment the AC drive's internal counter. When an input is received, the counter is incremented by 1.
13	Counter Reset	When active, the counter is reset and inhibited. To enable counting the input should be OFF. Refer to Pr.03.05 and 03.06.

Settings	Function	Description			
14	External Fault	Parameter value 14 programs one of the Multi-function Input Terminals MI3~MI6 (Pr.04.05~Pr.04.08) to be External Fault (E.F.) inputs. voltage frequency setting frequency MIx-GND ON OFF ON Reset ON OFF ON Command			
15	PID function disabled	When an input ON with this setting is ON, the PID function will be disabled.			
16	Output Shutoff Stop	AC motor drive will stop output and the motor free run if one of these settings is enabled. If the status of terminal is changed, AC motor drive will restart from OHz. voltage frequency setting frequency MIx-GND ON OFF ON Time operation ON CFF ON			
17	Parameter lock enable	When this setting is enabled, all parameters will be locked and write parameters is disabled.			

Chapter 4 Parameters

Settings	Function	Description		
18	Operation Command Selection (Pr.02.01 setting/external terminals)	ON: Operation command via Ext. Terminals OFF: Operation command via Pr.02.01 setting When the settings 18, 19 and 20 are ON at the same time, the priority should be setting 18 > setting19 > setting20.		
19	Operation Command Selection (Pr 02.01 setting/Digital Keypad)	ON: Operation command via Digital Keypad OFF: Operation command via Pr.02.01 setting When the settings 18, 19 and 20 are ON at the same time, the priority should be setting 18 > setting19 > setting20.		
20	Operation Command Selection (Pr 02.01 setting/ Communication)	ON: Operation command via Communication OFF: Operation command via Pr.02.01 setting When the settings 18, 19 and 20 are ON at the same time, the priority should be setting 18 > setting19 > setting20.		
21	Forward/Reverse	This function has top priority to set the direction for running (If "Pr.02.04=0")		
22	Source of second frequency command enabled	Used to select the first/second frequency command source. Refe to Pr.02.00 and 02.09. ON: 2 nd Frequency command source OFE: 1 st Frequency command source		
23	Run/Stop PLC Program (PLC1) (NOT for VFD*E*C models)	ON: Run PLC Program OFF: Stop PLC Program When AC motor drive is in STOP mode and this function is enabled, it will display PLC1 in the PLC page and execute PLC program. When this function is disabled, it will display PLC0 in the PLC page and stop executing PLC program. The motor will be stopped by Pr.02.02. When operation command source is external terminal, the keypad cannot be used to change PLC status. And this function will be invalid when the AC Motor drive is in PLC2 status.		

Settings	Function	Description
23	Quick Stop (ONLY for VFD*E*C models)	It is only valid when Pr.02.01 is set to 5 in VFD*E*C models.
24	Download/Execute/ Monitor PLC Program (PLC2) (NOT for VFD*E*C models)	When AC motor drive is in STOP mode and this function is enabled, it will display PLC2 in the PLC page and you can download/execute/monitor PLC. When this function is disabled, it will display PLC0 in the PLC page and stop executing PLC program. The motor will be stopped by Pr.02.02. When operation command source is external terminal, the keypad cannot be used to change PLC status. And this function will be invalid when the AC Motor drive is in PLC1 status.
25	Simple position function	This function should be used with Pr.01.20~Pr.01.25 for simple position. Refer to Pr.01.25 for details.
26	OOB (Out of Balance Detection)	The OOB (Out Of Balance Detection) function can be used with PLC for washing machine. When this setting is enabled, it will get $\Delta\theta$ value from the settings of Pr.08.21 and Pr.08.22. PLC or host controller will decide the motor speed by this t $\Delta\theta$ value (Pr.08.23)
27	Motor selection (bit 0)	When this setting is enabled, it can be used for motor selection (Pr. 01.01~01.06, 01.26~01.43, 07.18~07.38, 07.00~07.06).
28	Motor selection (bit 1)	For example: MI1=27, MI2=28 When MI1 and MI2 are OFF, it selects motor 0. When MI1 is ON and MI2 is OFF, it selects motor 1. When MI1 is OFF and MI2 is ON, it selects motor 2.



Multi-speed via External Terminals

	MI6=4	MI5=3	MI4=2	MI3=1
Master frequency	OFF	OFF	OFF	OFF
1 st speed	OFF	OFF	OFF	ON
2 nd speed	OFF	OFF	ON	OFF
3 rd speed	OFF	OFF	ON	ON
4 th speed	OFF	ON	OFF	OFF
5 th speed	OFF	ON	OFF	ON
6 th speed	OFF	ON	ON	OFF
7 th speed	OFF	ON	ON	ON
8 th speed	ON	OFF	OFF	OFF
9 th speed	ON	OFF	OFF	ON
10 th speed	ON	OFF	ON	OFF
11 th speed	ON	OFF	ON	ON
12 th speed	ON	ON	OFF	OFF
13 th speed	ON	ON	OFF	ON
14 th speed	ON	ON	ON	OFF
15 th speed	ON	ON	ON	ON


When extension card is installed, the number of the multi-function input terminals will increase according to the extension card. The maximum number of the multi-function input terminals is shown as follows.



04.10	Digital Termin	Unit: 2ms	
	Settings	1 to 20	Factory Setting: 1
	This parameter	r is used to set the response time of digital input terminals N	/II1~MI6.

This parameter is to delay the signals on digital input terminals. 1 unit is 2 msec, 2 units are 4 msec, etc. The delay time is to debounce noisy signals that could cause the digital terminals to malfunction.

The AC motor drive will check the status of multi-function input terminals every 2ms. It will only confirm the command and change the status when the input terminals status is changed. Thus, the delay time from command input to execution is 2msec+ (Pr.04.10+1) X 2ms. Suppose that Pr.04.10 is set to 4, the delay time will be 12ms.

04.24	The Digital Inp		
	Settings	Read Only	Factory display: 0

1

Chapter 4 Parameters V/=>>				
Display	Bit0=1: MI1 used by PLC			
	Bit1=1: MI2 used by PLC			
	Bit2=1: MI3 used by PLC			
	Bit3=1: MI4 used by PLC			
	Bit4=1: MI5 used by PLC			
	Bit5=1: MI6 used by PLC			
	Bit6=1: MI7 used by PLC			
	Bit7=1: MI8 used by PLC			
	Bit8=1: MI9 used by PLC			
	Bit9=1: MI10 used by PLC			
	Bit10=1: MI11 used by PLC			
	Bit11=1: MI12 used by PLC			

For standard AC motor drive (without extension card), the equivalent 6-bit is used to display

the status (used or not used) of each digital input. The value for Pr.04.24 to display is the

result after converting 6-bit binary into decimal value.



For example: when Pr.04.24 is set to 52 (decimal) = 110100 (binary) that indicates MI3, MI5 and MI6 are used by PLC.



When extension card is installed, the number of the digital input terminals will increase according to the extension card. The maximum number of the digital input terminals is shown as follows.



Chapter 4 Parameters	
Bit5: MI6 Status	
Bit6: MI7 Status	
Bit7: MI8 Status	
Bit8: MI9 Status	
Bit9: MI10 Status	
Bit10: MI11 Status	
Bit11: MI12 Status	

 The multi-function input terminals are falling-edge triggered. For standard AC motor drive (without extension card), there are MI1 to MI6 and Pr.04.26 will display 63 (111111) for no

action.



General For Example:

If Pr.04.26 displays 52, it means MI1, MI2 and MI4 are active.



When extension card is installed, the number of the multi-function input terminals will increase according to the extension card. The maximum number of the multi-function input terminals is shown as follows.



04.27	Internal/Extern	Internal/External Multi-function Input Terminals Selection					
	Settings	0 to 4095	Factory Setting: 0				
ш	This paramete	r is used to select the terminals to be internal ter	minal or external terminal You				

can activate internal terminals by Pr.04.28. A terminal cannot be both internal terminal and external terminal at the same time.

For standard AC motor drive (without extension card), the multi-function input terminals are MI1 to MI6 as shown in the following.



 $\hfill \square$ $\hfill \square$ The Setting method is convert binary number to decimal number for input.

For example: if setting MI3, MI5, MI6 to be internal terminals and MI1, MI2, MI4 to be external terminals. The setting value should be bit5X2⁵+bit4X2⁴+bit2X2²= 1X2⁵+1X2⁴+1X2²= 32+16+4=52 as shown in the following.



 \square When extension card is installed, the number of the multi-function input terminals will increase

according to the extension card. The maximum number of the multi-function input terminals is shown as follows.



04.28	✓ Internal Terr	minal Status	
	Settings	0 to 4095	Factory Setting: 0

This parameter is used to set the internal terminal action via keypad(optional), communication or PLC.

For standard AC motor drive (without extension card), the multi-function input terminals are MI1 to MI6 as shown in the following.



General For example, if setting MI3, MI5 and MI6 to be ON, Pr.04.28 should be set to

 $bit5X2^{5}+bit4X2^{4}+bit2X2^{2}=1X2^{5}+1X2^{4}+1X2^{2}=32+16+4=52$ as shown in the following.



When extension card is installed, the number of the multi-function input terminals will increase according to the extension card. The maximum number of the multi-function input terminals is shown as follows.



Group 5: Multi-step Speeds Parameters

05.00	✓1st Step Speed Frequency	Unit: Hz
05.01	✓2nd Step Speed Frequency	Unit: Hz
05.02	✓3rd Step Speed Frequency	Unit: Hz
05.03	✓4th Step Speed Frequency	Unit: Hz
05.04	✓5th Step Speed Frequency	Unit: Hz
05.05	✓6th Step Speed Frequency	Unit: Hz
05.06	✓7th Step Speed Frequency	Unit: Hz
05.07	✓8th Step Speed Frequency	Unit: Hz
05.08	✓9th Step Speed Frequency	Unit: Hz
05.09	✓ 10th Step Speed Frequency	Unit: Hz
05.10	✓11th Step Speed Frequency	Unit: Hz
05.11	✓ 12th Step Speed Frequency	Unit: Hz
05.12	✓13th Step Speed Frequency	Unit: Hz
05.13	✓14th Step Speed Frequency	Unit: Hz
05.14	✓15th Step Speed Frequency	Unit: Hz
	Settings 0.00 to 600.0Hz	Factory Setting: 0.00

The Multi-function Input Terminals (refer to setting 1~4 of Pr.04.05 to 04.08) are used to select one of the AC motor drive Multi-step speeds(max. 15 speeds). The speeds (frequencies) are determined by Pr.05.00 to 05.14 as shown in the following.

- The operation time of multi-step speeds can be set by PLC program.
- The run/stop command can be controlled by the external terminal/digital keypad/communication via Pr.02.01.
- Each one of multi-step speeds can be set within 0.0~600.0Hz during operation.
- These parameters can be applied in small machinery, food processing machinery, washing equipment to control the operation procedure. It can be used instead of traditional circuit, such as relay, switch or counter.

Explanation for the timing diagram for multi-step speeds and external terminals
 The Related parameter settings are:

1. Pr.05.00~05.14: setting multi-step speeds (to set the frequency of each step speed)

2. Pr.04.05~04.08: setting multi-function input terminals (multi-step speed 1~4)

3. The repeat operation setting of 1st-15th step speed frequency: can use PLC program to control. Please refer to Appendix D How to use PLC function for details.

4. The operation direction setting of 1st-15th step speed frequency: can use PLC program to control. Please refer to Appendix D How to use PLC function for details.
5. The operation time setting of 1st-15th step speed frequency: can use PLC program to control. Please refer to Appendix D How to use PLC function for details.
Operations:

Once the AC motor drive receives "RUN" command, it will operate by parameters settings and PLC program till the 15th step speed frequency is completed.

- If it is repeat operation by PLC program, the AC motor drive will operate by the settings from Pr.05.00→Pr.05.01→....→ Pr.05.14→Pr.05.00→Pr.05.01.till the operation command is OFF.
- Related parameters: Pr.01.15(Jog Frequency), Pr.01.07(Output Frequency Upper Limit),
 Pr.01.08(Output Frequency Lower Limit), Pr.04.05(Multi-function Input Terminal (MI3)),
 Pr.04.06(Multi-function Input Terminal (MI4)), Pr.04.07(Multi-function Input Terminal (MI5)) and
 Pr.04.08(Multi-function Input Terminal (MI6))



	MI6=4	MI5=3	MI4=2	MI3=1
Master frequency	OFF	OFF	OFF	OFF
1 st speed	OFF	OFF	OFF	ON
2 nd speed	OFF	OFF	ON	OFF
3 rd speed	OFF	OFF	ON	ON
4 th speed	OFF	ON	OFF	OFF
5 th speed	OFF	ON	OFF	ON
6 th speed	OFF	ON	ON	OFF
7 th speed	OFF	ON	ON	ON
8 th speed	ON	OFF	OFF	OFF
9 th speed	ON	OFF	OFF	ON
10 th speed	ON	OFF	ON	OFF
11 th speed	ON	OFF	ON	ON
12 th speed	ON	ON	OFF	OFF
13 th speed	ON	ON	OFF	ON
14 th speed	ON	ON	ON	OFF
15 th speed	ON	ON	ON	ON

Chapter 4 Parameters |

Group 6: Protection Parameters							
06.00	Over-Vo	Itage Stall Prevention	Unit: V				
	Settings 115V/230V series		330.0 to 410.0V	Factory Setting: 390.0			
	460V series		660.0 to 820.0V	Factory Setting: 780.0			
	0 Disable Over-voltage Stall Prevention brake resistor)			(with brake unit or			

- During deceleration, the DC bus voltage may exceed its Maximum Allowable Value due to motor regeneration. When this function is enabled, the AC motor drive will not decelerate further and keep the output frequency constant until the voltage drops below the preset value again.
- With moderate inertia load, over-voltage stall prevention will not occur and the real deceleration time will be equal to the setting of deceleration time. The AC drive will automatically extend the deceleration time with high inertia loads. If the deceleration time is critical for the application, a brake resistor or brake unit should be used.
- When the function of over-voltage stall prevention is activated, the deceleration time of the AC motor drive will be larger than the setting.

When the deceleration time is obstruction in the application, it is not suitable to use this function. The solution are:

1. moderate increase the deceleration time

2. used with a brake resistor (refer to appendix B for details) to consume the regenerative energy by heat.

Related parameters: Pr.01.10(Decel Time 1), Pr.01.12(Decel Time 2), Pr.03.00(Multi-function
 Output Relay (RA1, RB1, RC1)) and Pr.03.01(Multi-function Output Terminal MO1)



2. setting Pr.01.16 (Auto acceleration / deceleration (refer to Accel/Decel time setting)) to 1, 3 or 4.

Related parameters: Pr.01.09(Accel Time 1), Pr.01.11(Accel Time 2), Pr.01.16(Auto acceleration / deceleration (refer to Accel/Decel time setting)), Pr.03.00(Multi-function Output Relay (RA1, RB1, RC1)), Pr.03.01(Multi-function Output Terminal MO1) and Pr.06.03(Over-Torque Detection Mode (OL2))



	Over-currer	nt Stall Prevention during Operation	Unit. 78
	Settings	20 to 250%	Factory Setting: 170
		0: disable	
Ш	The over-currer	nt stall prevention during operation function is	s a protection. When the motor
	runs with consta	ant speed, the AC motor drive will decrease	the output frequency automatically
	when momenta	ry overload.	
	If the output cur	rent exceeds the setting specified in Pr.06.0	2 when the drive is operating, the
	drive will decrea	ase its output frequency by Pr.01.10/Pr.01.12	2 to prevent the motor stall. If the
	output current is	s lower than (Pr.06.02 setting –rated current	X 5%), the drive will accelerate
	again by Pr.01.0	09/Pr.01.11 to catch up with the set frequence	cy command value.

Related parameter: Pr.06.03 Over-Torque Detection Mode (OL2)



Please do not set the over-current stall prevention to a small value to prevent over-low torque.

06.03	Over-Torqu	e Detect	tion Mode (OL2)
			Factory Setting: 0
	Settings	0	Over-Torque detection disabled.
		1	Over-Torque detection enabled during constant speed operation. After over-torque is detected, keep running until OL1 or OL occurs.
		2	Over-Torque detection enabled during constant speed operation. After over-torque is detected, stop running.
		3	Over-Torque detection enabled during acceleration. After over- torque is detected, keep running until OL1 or OL occurs.
		4	Over-Torque detection enabled during acceleration. After over- torque is detected, stop running.

This parameter determines the operation mode of the drive after the over-torque (OL2)

This parameter determines the operation mode of the drive after the over-torque (OL2) is detected via the following method:

1. if the output current exceeds the over-torque detection level (Pr.06.04) and the detection time is longer than the setting of Pr.06.05 Over-Torque Detection Time, the warning message "OL2" is displayed on digital keypad (optional). It needs to press "RESET" to clear the warning message.

2. If a Multi-function Output Terminal is set to over-torque detection (Pr.03.00~03.01=04), the output is on. Please refer to Pr.03.00~03.01 for details.

- Setting 1 or 2: it is used to detect with constant speed. For setting 2, it will free run to stop after over-torque is detected.
- Setting 3 or 4: it is used to detect during acceleration. For setting 4, it will free run to stop after over-torque is detected.
- Related parameters: Pr.03.00(Multi-function Output Relay (RA1, RB1, RC1)), Pr.03.01(Multi-function Output Terminal MO1), Pr.06.01(Over-Current Stall Prevention during Accel),
 Pr.06.02(Over-Current Stall Prevention during Operation) Pr.06.04(Over-Torque Detection Level) and Pr.06.05(Over-Torque Detection Time)

06.04	r Over-Torqu	ue Detection Level (OL2)	Unit: %
	Settings	10 to 200%	Factory Setting: 150

06.05	Over-Torque	e Detection Time (OL2)	Unit: second
	Settings	0.1 to 60.0 sec	Factory Setting: 0.1

Pr.06.04 is proportional to the Rated Output Current of the drive.

- Pr.06.05 sets the time for how long over-torque must be detected before "OL2" is displayed.
- $\hfill\square$ The method to detect over-torque is shown as follows:
 - 1. when output current exceeds over-torque detection level (Pr.06.04)
 - 2. when over-torque time exceeds over torque detection time (Pr.06.05)

If a Multi-function Output Terminal is set to over-torque detection (Pr.03.00~03.01=04), the output is on. Please refer to Pr.03.00~03.01 for details.

- For general motor, the output torque and output current of the AC motor drive will in proportion in V/f control. Thus, it can use the output current of the AC motor drive to limit the output torque of motor.
- Related parameters: Pr.03.00(Multi-function Output Relay (RA1, RB1, RC1)) and Pr.03.01(Multi-function Output Terminal MO1)

06.06	Electronic Thermal Overload Relay Selection (OL1)			
			Factory Setting: 2	
	Settings	0	Operate with a Standard Motor (self-cooled by fan)	
		1	Operate with a Special Motor (forced external cooling)	
		2	Operation disabled	

This parameter is used to set the operation selection of the electronic thermal overload relay.

- This function is used to protect the motor from overloading or overheating. When the motor (self-cooled by fan) operates in low frequency, overload is seldom happened. Refer to the following figure for the application.
- When the rated current of motor is less than drive's or bad design of the motor heat dissipation, it can use this parameter to limit the output current of the AC motor drive to prevent motor from overheating or damage.
- Setting 0: the electronic thermal relay is used for standard motor(heatsink is fixed on rotor shaft). When operating in low speed, the motor heat dissipation function will be bad. Thus, it needs to decrease the action time of the electronic thermal relay to ensure the motor life.
- Setting 1: the electron thermal relay is used for special motor(heatsink uses independent power). The heat dissipation function has no direction relation with rotation speed. Thus, the electronic thermal relay is still held in low speed to ensure the motor load ability in low speed.
- In the frequent power ON/OFF applications, it can't use this parameter (even set to 0 or 1) for protection due to this function will be reset once the power is OFF. Thus, it needs to add the thermal relay on each motor when an AC motor drive is connected with several motors.
- Setting 0 or 1: when the electronic thermal relay protection is enabled in low speed operation, the AC motor drive will display "OL1" and free run to stop. It needs to press "RESET" to clear the warning message.



Related parameter: Pr.06.07(Electronic Thermal Characteristic)

When the standard motor operates in low speed with rated current, the motor overload protection will occur easily. Thus, please use the special motor when operates in low speed with rated current. Refer to Appendix C.3 How to choose a suitable motor for motor selection.

			Chapter 4 Parameters	<i>И-</i> Е
06.07	Electronic TI	hermal Characteristic		Unit: second
	Settings	30 to 600 sec	Factor	ry Setting: 60

The parameter determines the time required for activating the l²t electronic thermal protection function by the output frequency/current of the AC motor drive and operation time to prevent motor from overheating.

The electronic thermal overload relay acts by Pr.06.06 setting:

1. Pr.06.06 is set to 0(Operate with a Standard Motor (self-cooled by fan)): when the output current is greater than (Pr.07.00 Motor Rated Current (Motor 0)X (the corresponding motor rated current % of motor rated frequency in standard motor figure in Pr.06.06) X150%), the AC motor drive will start to count time. When accumulated time exceeds Pr.06.07(Electronic Thermal Characteristic) setting, the electronic thermal overload relay protection (OL1) will be ON.

2. Pr.06.06 is set to 1(Operate with a Special Motor (forced external cooling)): when the output current is greater than (Pr.07.00 Motor Rated Current (Motor 0)X (the corresponding motor rated current % of motor rated frequency in special motor figure in Pr.06.06) X150%), the AC motor drive will start to count time. When accumulated time exceeds Pr.06.07(Electronic Thermal Characteristic) setting, the electronic thermal overload relay protection (OL1) will be ON.

- The actual action time of electronic thermal characteristic will be adjusted by the output current of the AC motor drive (motor load rate %). For large current, it needs short time to activate the l²t electronic thermal protection function. For small current, it needs long time to activate the l²t electronic thermal protection function as shown in the following figure.
- Related parameters: Pr.06.06(Electronic Thermal Overload Relay Selection) and Pr.07.00(Motor Rated Current (Motor 0))

Please refer to Pr.06.06(Electronic Thermal Overload Relay Selection (OL1)) for curve figure of standard motor and special motor.



06.08	Present Fault Record
06.09	Second Most Recent Fault Record
06.10	Third Most Recent Fault Record
06.11	Fourth Most Recent Fault Record
06.12	Fifth Most Recent Fault Record

		Factory Setting: 0
Readings	0	No fault
	1	Over-current (oc)
	2	Over-voltage (ov)
	3	IGBT Overheat (oH1)
	4	Power Board Overheat (oH2)
	5	Overload(oL)
	6	Overload (oL1)
	7	Motor Overload (oL2)
	8	External Fault (EF)
	9	Hardware protection failure (HPF)
	10	Current exceeds 2 times rated current during accel.(ocA)
	11	Current exceeds 2 times rated current during decel.(ocd)
	12	Current exceeds 2 times rated current during steady state operation (ocn)
	13	Reserved
	14	Phase-loss (PHL)
	15	Reserved
	16	Auto accel/decel failure (CFA)
	17	Software/password protection (codE)
	18	Power Board CPU WRITE Failure (cF1.0)
	19	Power Board CPU READ Failure (cF2.0)
	20	CC, OC Hardware protection failure (HPF1)
	21	OV Hardware protection failure (HPF2)
	22	GFF Hardware protection failure (HPF3)
	23	OC Hardware protection failure (HPF4)
	24	U-phase error (cF3.0)

25

26

27

28

V-phase error (cF3.1)

W-phase error (cF3.2)

DCBUS error (cF3.3) IGBT Overheat (cF3.4)

Parameters	1/-2	
	29	Power Board Overheat (cF3.5)
	30	Control Board CPU WRITE failure (cF1.1)
	31	Contrsol Board CPU READ failure (cF2.1)
	32	ACI signal error (AErr)
	33	Reserved
	34	Motor PTC overheat protection (PtC1)
	35	PG feedback signal error (PGEr)
	36-39	Reserved
	40	Communication time-out error of control board and power board (CP10) $% \left(\left(CP10\right) \right) \right) =0.00000000000000000000000000000000000$
	41	dEb error
	42	ACL (Abnormal Communication Loop)

In Pr.06.08 to Pr.06.12 the five most recent faults that occurred, are stored. After removing the

cause of the fault, use the reset command to reset the drive.

Chapter 4 Parameters

Group 7: Motor Parameters

07	.00 Motor Rate	d Current (Motor 0)	Unit: A
	Settings	30% FLA to 120% FLA	Factory Setting: FLA
ш	Use the followi	ng formula to calculate the percentage value e	entered in this parameter:
	(Motor Current	/ AC Drive Current) x 100%	
	with Motor Cur	rent=Motor rated current in A on type shield	
	AC Drive Curre	ent=Rated current of AC drive in A (see Pr.00.0	01)
ш	Pr.07.00 must	be greater than Pr.07.01.	
	Example: Supp	oose that the rated current of 460V/2.0HP(1.5k	W) is 4.2A with the factory setting
	4.2A. The rang	e that user can set is from 1.3A(4.2X30%) to 5	5.0A(4.2X120%). But when
	Pr.07.00 is set	to less than 1.7A(4.2X40%), it needs to set Pr	.07.01 to be less than 30% FLA
	first. In this way	y, Pr.07.00 is greater than Pr.07.01.	
ш	Pr.07.00 and P	Pr.07.01 must be set if the drive is programmed	to operate in Vector Control
	mode (Pr.00.10	0 = 1). They also must be set if the "Electronic	Thermal Overload Relay"
	(Pr.06.06) or "S	Slip Compensation"(Pr.07.03 and Pr.07.06) fur	nctions are selected.
Ш	The full-load cu	urrent should be less than the rated current of t	the AC motor drive and should be
	greater than 1/	2 rated current of the AC motor drive.	
Ш	Related param	eters: Pr.00.01(Rated Current Display of the A	C motor drive),
	Pr.06.06(Electr	onic Thermal Overload Relay Selection), Pr.06	6.07(Electronic Thermal
	Characteristic)	, Pr.07.01(Motor No-Load Current (Motor 0)), F	Pr.07.03(Slip Compensation
	(Used without I	PG) (Motor 0)) and Pr.07.06(Motor Rated Slip	(Motor 0))
07	.01 Motor No-lo	pad Current (Motor 0)	Unit: A
	Settings	0% FLA to 99% FLA	Factory Setting: 0.4*FLA
ш	This parameter	r is used to set the motor no-load current. The	user must input motor no-load
	current by the r	motor nameplate. The factory setting be set to	40% X the rated current of the
	AC motor drive	e (refer to Pr.00.01 Rated Current Display of the	e AC motor drive).

4.2A. The motor no-load current is 1.7A(4.2X40%) and it should set Pr.07.01 to 1.7.This parameter must be set if the "Electronic Thermal Overload Relay" (Pr.06.06) or "Slip

Example: Suppose that the rated current of 460V/2.0hp(1.5kW) is 4.2A with factory setting

Compensation"(Pr.07.03 and Pr.07.06) functions are selected.

- If the motor no-load current can't be read from the nameplate, operating the AC motor drive after unloading and read it from the digital keypad (optional, refer to Appendix B for details).
- The setting value must be less than Pr.07.00 (Motor Rated Current).
- Related parameters: Pr.00.01(Rated Current Display of the AC motor drive), Pr.07.00(Motor Rated Current (Motor 0)), Pr.07.03(Slip Compensation (Used without PG) (Motor 0)) and Pr.07.06(Motor Rated Slip (Motor 0))

07	.02 × Torque (Compensation (Motor 0)			
	Settings	0.0 to 10.0	Factory Setting: 0.0		
ш	For the inducti	on motor characteristic, parts of the dri	ive output voltage will be absorbed by the		
	impedance of	stator windings when motor load is larg	ge. In this circumstance, the output current		
	will be too larg	e and output torque is insufficient due	to the motor voltage at inductance end of		
	motor is insuffi	cient and insufficient air-gap magnetic	field. Using this parameter, it will auto		
	adjust output v	oltage by the load to get the best oper	ation with the air-gap magnetic field is		
	held.				
ш	In V/f control m	ode, the voltage will decrease by the	decreasing frequency. It will cause lower		
	torque in low s	peed due to less AC impedance and c	onstant DC resistor. Thus, this parameter		
	can be set for	he AC drive increase its voltage output	t to obtain a higher torque in low speed.		
ш	Too high torqu	Too high torque compensation can overheat the motor.			
Ш	This paramete	r is only used for V/f control mode.			
ш	Related param	eters: Pr.00.10(Control Method) and F	Pr.07.08(Torque Compensation Time		
	Constant).				
07	.03 × Slip Con	pensation (Used without PG) (Motor 0))		
	Settings	0.00 to 10.00	Factory Setting: 0.00		
Ш	When the indu	ction motor generates the electromagr	netic torque, it needs the necessary slip.		

But the slip can be ignored when it needs only 2-3% slip in higher speed. When the drive operates, the slip and synchronous frequency are in reverse proportion. That is, the slip will be increased with the decreasing synchronous frequency. The slip affects the motor speed seriously in low speed because the motor may stop and can't run with load when the synchronous frequency is too low.

- While driving an asynchronous motor, increasing the load on the AC motor drive will cause an increase in slip and decrease in speed.
- This parameter may be used to compensate the slip by increasing the output frequency. When the output current of the AC motor drive is bigger than the motor no-load current (Pr.07.01), the AC drive will adjust its output frequency according to this parameter.
- When Pr.00.10 is set from V/f mode to vector mode, this parameter will be set to 1.00 automatically. When Pr.00.10 is set from vector mode to V/f mode, this parameter will be set to 0.00. Please using this function after load is added and acceleration with gradual increasing compensation. That is, add the output frequency with Pr.07.06(Motor Rated Slip (Motor 0)) X Pr.07.03(Slip Compensation (Used without PG) (Motor 0)) on the output frequency

07.04	4 Motor Para	meter	s Auto Tuning
			Factory Setting: 0
	Settings	0	Disable
		1	Auto Tuning R1 (motor doesn't run)
		2	Auto Tuning R1 + No-load Test (with running motor)
	Start Auto Tun	ing by	pressing RUN key after this parameter is set to 1 or 2.

When setting to 1, it will only auto detect R1 value and Pr.07.01 must be input manually. When set to 2, the AC motor drive should be unloaded and the values of Pr.07.01 and Pr.07.05 will be set automatically.

- The steps for AUTO-Tuning are:
 - Make sure that all the parameters are set to factory settings and the motor wiring is correct.
 - Make sure the motor has no-load before executing auto-tuning and the shaft is not connected to any belt or gear motor.
 - 3. Fill in Pr.01.01, Pr.01.02, Pr.07.00, Pr.07.04 and Pr.07.06 with correct values.
 - 4. After Pr.07.04 is set to 2, the AC motor drive will execute auto-tuning immediately after receiving a "RUN" command. (Note: The motor will run!). The total auto tune time will be 15 seconds + Pr.01.09 + Pr.01.10. Higher power drives need longer Accel/Decel time (factory setting is recommended). After executing Auto-tune, Pr.07.04 is set to 0.
 - After executing, please check if there are values filled in Pr.07.01 and Pr.07.05. If not, please press RUN key after setting Pr.07.04 again.

- 6. Then you can set Pr.00.10 to 1 and set other parameters according to your application requirement.
- Related parameters: Pr.01.01(Maximum Voltage Frequency (Fbase) (Motor 0)),
 Pr.01.02(Maximum Output Voltage (Vmax) (Motor 0)), Pr.07.00(Motor Rated Current (Motor 0)), Pr.07.01(Motor No-Load Current (Motor 0)), Pr.07.05(Motor Line-to-line Resistance R1 (Motor 0)) and Pr.07.06(Motor Rated Slip (Motor 0))



- 1. In vector control mode it is not recommended to have motors run in parallel.
- It is not recommended to use vector control mode if motor rated power exceeds the rated power of the AC motor drive.

07	.05 Motor Line-to-line Resistance R1 (Motor 0)	Unit: mΩ
	Settings 0 to 65535 mΩ	Factory Setting: 0
Ш	The motor auto tune procedure will set this parameter. The user	may also set this parameter
	without using Pr.07.04.	
07	.06 Motor Rated Slip (Motor 0)	Unit: Hz
	Settings 0.00 to 20.00Hz	Factory Setting: 3.00
ш	It can be used to set the motor rated slip. Users need to input the	e actual rated rpm shown on
	the nameplate of the motor.	
Ш	Refer to the rated rpm and the number of poles on the nameplate	e of the motor and use the
	following equation to calculate the rated slip.	
	Rated Slip (Hz) = F_{base} (Pr.01.01 base frequency) – (rated rpm x	motor pole/120)
	Example: Assume that the rated frequency of the motor is 60Hz	with 4 poles and the rated rpm
	is 1650rpm. The rated slip calculated by the formula should be 6	0Hz-(1650X4/120)=5Hz.
ш	This parameter has relation with Pr.07.03(Slip Compensation (Us	sed without PG) (Motor 0)). To
	get the best slip compensation effect, it needs to input the correct	t setting. The incorrect setting
	may cause the invalid function and even damage the motor and	drive.
	Related parameter: Pr.07.03(Slip Compensation (Used without P	2G) (Motor 0))
07	.07 Slip Compensation Limit	Unit: %
	Settings 0 to 250%	Factory Setting: 200

This parameter sets the upper limit of the compensation frequency (the percentage of Pr.07.06).

Example: when Pr.07.06=5Hz and Pr.07.07=150%, the upper limit of the compensation frequency is 7.5Hz. Therefore, for a 50Hz motor, the max. output is 57.5Hz.

- If the motor speed is lower than the target speed and the speed isn't changed after adjusting Pr.07.03 setting, it may reach the upper limit of the compensation frequency and need to increase Pr.07.07 setting.
- Related parameters: Pr.07.03(Slip Compensation (Used without PG) (Motor 0)) and Pr.07.06(Motor Rated Slip (Motor 0))

07.08	Torque Com	pensation Time Constant	Unit: second
	Settings	0.01 ~10.00 sec	Factory Setting: 0.30

It is usually applied in those heavy load applications which the motor current is changed frequently. The current is changed for the current compensation to increase the output torque.
 Because the frequent current change will cause the machine vibration, it can increase Pr.07.08 setting to solve this problem at this moment.

07.09	Slip Comp	pensation Time Constant	Unit: second
	Settings	0.05 ~10.00 sec	Factory Setting: 0.20

It is usually applied in those heavy load applications which the motor speed is changed frequently. The speed is changed for the speed compensation to reach the synchronous speed.
 Because the frequent speed change will cause the machine vibration, it can increase Pr.07.09 setting to solve this problem at this moment.

Too long time constants (set Pr.07.08 and Pr.07.09 to 10) give slow response; too short values can give unstable operation. Please set by your applications.

07.10	Accumulativ	Accumulative Motor Operation Time (Min.)						
	Settings 0 Factory Display:							
	Displays	0~1439						
07.11	Accumulative Motor Operation Time (Day)							
	Settings	0	Factory Display: ##					
	Displays	0 ~65535						

- Pr.07.10 and Pr.07.11 are used to record the motor operation time. They can be cleared by setting to 0 and time is less than 1 minute is not recorded.
- When setting Pr.07.11 to 0, it will reset the accumulative motor operation time and the record will be reset to 0.

07.	Motor PTC	Overh	eat Protection	
				Factory Setting: 0
	Settings	0	Disable	
		1	Enable	
07.	14 Motor PTC	Overh	eat Protection L	evel Unit: V
	Settings	0.1~	-10.0V	Factory Setting: 2.4
	When the moto	r is rui	nning at low free	uency for a long time, the cooling function of the motor
	fan will be lowe	r. To p	revent overhea	ting, it needs to have a Positive Temperature Coefficient
	thermoistor on	the mo	otor and connec	t its output signal to the drive's corresponding control
	terminals.			
	When the source	ce of fi	rst/second frequ	ency command is set to AVI (02.00=1/02.09=1), it will
	disable the fund	ction o	f motor PTC ov	erheat protection (i.e. Pr.07.12 cannot be set to 1). Only
	one of the sour	ce of fi	rst master frequ	ency command and second master frequency command
	can be enable a	at one	time.	
	If temperature e	exceed	Is the setting le	vel, motor will be coast to stop and
	displayed. Whe	n the t	emperature dec	reases below the level of (Pr.07.15-Pr.07.16) and
	PEL istor	os blin	king, you can pi	ess RESET key to clear the fault.
	Pr.07.14 (overh	eat pr	otection level) n	nust exceed Pr.07.15 (overheat warning level).
	The PTC uses	the AV	'l-input and is c	onnected via resistor-divider as shown below.
	The voltage	betwee	en +10V to ACM	1: lies within 10.4V~11.2V.
	The impedar	nce for	AVI is around 4	7k Ω.
	Recommend	led val	ue for resistor-o	livider R1 is 1~10kΩ.
	Please conta	act you	r motor dealer f	or the curve of temperature and resistance value for PTC.





Refer to following calculation for protection level and warning level.
 Protection level
 Pr.07.14= V₊₁₀* (R_{PTC1}//47K) / [R1+(R_{PTC1}//47K)]
 Warning level

Pr.07.16= V₊₁₀ * (R_{PTC2}//47K) / [R1+(R_{PTC2}//47K)]

Definition:

V+10: voltage between +10V-ACM, Range 10.4~11.2VDC

RPTC1: motor PTC overheat protection level. Corresponding voltage level set in Pr.07.14, RPTC2: motor PTC overheat warning level. Corresponding voltage level set in Pr.07.15, $47k\Omega$: is AVI input impedance, R1: resistor-divider (recommended value: $1\sim20k\Omega$)

 \square Take the standard PTC thermistor as example: if protection level is 1330 Ω , the voltage

between +10V-ACM is 10.5V and resistor-divider R1 is $4.4k\Omega$. Refer to following calculation for Pr.07.14 setting.

1330//47000=(1330*47000)/(1330+47000)=1293.4

 $10.5^{*}1293.4/(4400+1293.4){=}2.38(V) \doteq 2.4(V)$



Related parameters: Pr.02.00(Source of First Master Frequency Command), Pr.02.09(Source of Second Frequency Command), Pr.07.13(Input Debouncing Time of the PTC Protection), Pr.07.15(Motor PTC Overheat Warning Level), Pr.07.16(Motor PTC Overheat Reset Delta Level) and Pr.07.17(Treatment of the Motor PTC Overheat)

07.1	5 Motor PTC	Motor PTC Overheat Warning Level Unit: V				
-	Settings	0.1 [,]	~10.0V	Factory Setting: 1.2		
07.1	6 Motor PTC	Overh	eat Reset Delta Level	Unit: V		
-	Settings	0.1 [,]	~5.0V	Factory Setting: 0.6		
07.1	7 Treatment	of the I	notor PTC Overheat			
				Factory Setting: 0		
	Settings	0	Warn and RAMP to stop			
		1	Warn and COAST to stop			
		2	Warn and keep running			
Ш	If temperature according to Pr	exceed :.07.17	and display PEC overheat warning level (Pr	.07.15), the drive will act		
	Setting Pr.07.17 to 0: When the motor PTC overheat protection is activated, it will display PCC on the digital keypad and the motor will stop to 0Hz by Pr.01.10/Pr.01.12 setting.					
	Setting Pr.07.1	7 to 1: the dig	When the motor PTC overheat protection is jital keypad and the motor will free run to sto	activated, it will display p.		
	Setting Pr.07.1	7 to 2: the dig	When the motor PTC overheat protection is jital keypad and the motor will keep running.	activated, it will display		
Ĥ	If the temperate	ure de disap	creases below the result (Pr.07.15 minus Pr. pear.	07.16), the warning display		
	ΝΟΤΕ					

The digital keypad is optional. Please refer to Appendix B for details. When using without this optional keypad, the FAULT LED will be ON once there is error messages or warning messages from the external terminals.

07.13	Input Debou	ncing Time of the PTC Protection	Unit: 2ms
	Settings	0~9999 (is 0-19998ms)	Factory Setting: 100

This parameter is to delay the signals on PTC analog input terminals. 1 unit is 2 msec, 2 units are 4 msec, etc.

07.18	Motor Rate	d Current (Motor 1)	Unit: A
	Settings	30% FLA to 120% FLA	Factory Setting: FLA
07.19	Motor No-Ic	ad Current (Motor 1)	Unit: A
	Settings	0% FLA to 90% FLA	Factory Setting: 0.4*FLA
07.20	✓Torque C	compensation (Motor 1)	
	Settings	0.0 to 10.0	Factory Setting: 0.0
07.21	✓ Slip Com	pensation (Used without PG) (Motor 1)	
	Settings	0.00 to 10.00	Factory Setting: 0.00
07.22	Motor Line-	to-line Resistance R1 (Motor 1)	Unit: mΩ
	Settings	0 to 65535 m Ω	Factory Setting: 0
07.23	Motor Rate	d Slip (Motor 1)	Unit: Hz
	Settings	0.00 to 20.00Hz	Factory Setting: 3.00
07.24	Motor Pole	Number (Motor 1)	
	Settings	2 to 10	Factory Setting: 4
07.25	Motor Rate	d Current (Motor 2)	Unit: A
	Settings	30% FLA to 120% FLA	Factory Setting: FLA
07.26	Motor No-Ic	ad Current (Motor 2)	Unit: A
	Settings	0% FLA to 90% FLA	Factory Setting: 0.4*FLA
07.27	✓Torque C	compensation (Motor 2)	
	Settings	0.0 to 10.0	Factory Setting: 0.0
07.28	✓ Slip Com	pensation (Used without PG) (Motor 2)	
	Settings	0.00 to 10.00	Factory Setting: 0.00
07.29	Motor Line-	to-line Resistance R1 (Motor 2)	Unit: mΩ
	Settings	0 to 65535 mΩ	Factory Setting: 0
07.30	Motor Rate	d Slip (Motor 2)	Unit: Hz
	Settings	0.00 to 20.00Hz	Factory Setting: 3.00
07.31	Motor Pole	Number (Motor 2)	
	Settings	2 to 10	Factory Setting: 4
07.32	Motor Rate	d Current (Motor 3)	Unit: A
	Settings	30% FLA to 120% FLA	Factory Setting: FLA

Chapter 4 Parameters					
07.33	Motor No-lo	pad Current (Motor 3)	Unit: A		
	Settings	0% FLA to 90% FLA	Factory Setting: 0.4*FLA		
07.34	✓Torque C	Compensation (Motor 3)			
	Settings	0.0 to 10.0	Factory Setting: 0.0		
07.35	✓ Slip Com	pensation (Used without PG) (Motor 3)			
	Settings	0.00 to 10.00	Factory Setting: 0.00		
07.36	Motor Line-	to-line Resistance R1 (Motor 3)	Unit: mΩ		
	Settings	0 to 65535 mΩ	Factory Setting: 0		
07.37	Motor Rate	d Slip (Motor 3)	Unit: Hz		
	Settings	0.00 to 20.00Hz	Factory Setting: 3.00		
07.38	Motor Pole	Number (Motor 3)			
	Settings	2 to 10	Factory Setting: 4		

The motor 0 to motor 3 can be selected by setting the multi-function input terminals MI3~MI6
 (Pr.04.05 to Pr.04.08) to 27 and 28.

Group 8: Special Parameters

08.00	DC Brake C	Current Level	Unit: %
	Settings	0 to 100%	Factory Setting: 0

This parameter sets the level of DC Brake Current output to the motor during start-up and stopping. When setting DC Brake Current, the Rated Current (Pr.00.01) is regarded as 100%.
 It is recommended to start with a low DC Brake Current Level and then increase until proper holding torque has been achieved.

Related parameters: Pr.08.01(DC Brake Time during Start-up) and Pr.08.02(DC Brake Time during Stopping)

08.01	DC Brake T	ime during Start-up	Unit: second
	Settings	0.0 to 60.0 sec	Factory Setting: 0.0

The motor may keep running due to external factor or itself inertia. The over current may damage the motor or activate the drive's protection when running the drive suddenly. This parameter can output a DC current with a torque to force the motor to stop for a stable start.

This parameter determines the duration of the DC Brake current after a RUN command. When the time has elapsed, the AC motor drive will start accelerating from the Minimum Frequency (Pr.01.05). The DC brake is invalid when Pr.08.01 is set to 0.

08.	02 DC Brake	Time during Stopping	Unit: second
	Settings	0.0 to 60.0 sec	Factory Setting: 0.0
ш	The motor may	v keep running due to external	factor or itself inertia and can't stop by
	requirement. T	his parameter can output a DO	C current with a torque to force the motor to stop
	after the drive	stops outputting to ensure the	motor is stop.
Ш	This parameter	r determines the duration of th	e DC Brake current during stopping. If stopping
	with DC Brake	is desired, Pr.02.02 Stop Met	nod must be set to 0 or 2 for Ramp to Stop. The
	DC brake is inv	valid when Pr.08.02 is set to 0	0.
Ш	Related param	eters: Pr.02.02(Stop Method)	and Pr.08.03(Start-Point for DC Brake)
08.	03 Start-Point	for DC Brake	Unit: Hz
	Settings	0.00 to 600.0Hz	Factory Setting: 0.00

Description In the second seco



DC Brake Time

- DC Brake during Start-up is used for loads that may move before the AC drive starts, such as fans and pumps. Under such circumstances, DC Brake can be used to hold the load in position before setting it in motion.
- DC Brake during stopping is used to shorten the stopping time and also to hold a stopped load in position, such as cranes and cutting machines. For high inertia loads, a brake resistor for dynamic brake may also be needed for fast decelerations. Refer to appendix B for the information of brake resistors.

08.	04 Momentary	y Power	Loss Operation Selection		
			Factory Setting: 0		
	Settings	0	Operation stops (coast to stop) after momentary power loss.		
		1	Operation continues after momentary power loss, speed search starts with the Last Frequency.		
		2	Operation continues after momentary power loss, speed search starts with the minimum frequency.		
ш	This paramete	r determ	nines the operation mode when the AC motor drive restarts from a		
	momentary power loss.				
ш	The power connected to the AC motor drive may be off temporarily with unknown factors. This				
	parameter can restart the drive after momentary power loss.				
ш	Setting 1: the drive will operate by the last frequency before momentary power loss. It will				
	accelerate to the master frequency after the drive output frequency and the motor rotor's				
	speed are syne	chronou	s. It is recommended to use this setting for those motor loads which		
	have a large ir	nertia an	d small resistance to save time by restarting without waiting the flywheel		

stops completely, such as machinery equipment with a large-inertia flywheel.

- Setting 2: the drive will operate by the min. frequency. It will accelerate to the master frequency after the drive output frequency and motor rotor speed are synchronous. It is recommended to use this setting for those motor loads which have a small inertia and large resistance.
- When using with PG card, the speed search will start with the actual motor speed detected by the drive and accelerate to the setting frequency (setting 1 and 2 are invalid at this moment).
- Related parameters: Pr.08.05(Maximum Allowable Power Loss Time), Pr.08.07(Baseblock Time for Speed Search (BB)) and Pr.08.08(Current Limit for Speed Search)

08.	.05 Maximum	Allowable Power Loss Time	Unit: second
	Settings	0.1 to 20.0 sec	Factory Setting: 2.0
Ш	If the duration	of a power loss is less than th	his parameter setting, the AC motor drive will act by
	D A A A A		

Pr.08.04 setting. If it exceeds the Maximum Allowable Power Loss Time, the AC motor drive output is then turned off (coast stop).

□ The selected operation after power loss in Pr.08.04 is only executed when the maximum allowable power loss time is ≤20 seconds and the AC motor drive displays "Lu". But if the AC motor drive is powered off due to overload, even if the maximum allowable power loss time is ≤20 seconds, the operation mode as set in Pr.08.04 is not executed. In that case it starts up normally.

08	.06 Base Block	<pre>speed</pre>	Search	
			Factory Setting: 1	
	Settings	0	Disable	
		1	Speed search starts with last frequency	
		2	Speed search starts with minimum output frequency (Pr.01.05)	
	This paramete	r detern	nines the AC motor drive restart method after External Base Block is	
	enabled(one of Pr.04.05~04.08 is set to 9).			
	The speed search actions between Pr.08.04 and Pr.08.06 are the same.			
	The priority of Pr.08.06 is higher than Pr.08.04. That is, Pr.08.04 will be invalid after Pr.08.06 is			
	set and the speed search will act by Pr.08.06.			
	Related param	eters: F	Pr.08.07(Baseblock Time for Speed Search (BB)), Pr.04.05(Multi-function	
	Input Terminal	(MI3)),	Pr.04.06(Multi-function Input Terminal (MI4)), Pr.04.07(Multi-function	

Input Terminal (MI5)) and Pr.04.08(Multi-function Input Terminal (MI6))



08.07	Baseblock Time for Speed Search (BB)		Unit: second
	Settings	0.1 to 5.0 sec	Factory Setting: 0.5



This parameter also determines the waiting time before resuming operation after External Baseblock and Auto Restart after Fault (Pr.08.15).

When using a PG card with PG (encoder), speed search will begin at the actual PG (encoder) feedback speed.

			Chapter 4 Parameters	<i>V/-</i> 77-E
08.08	Current Limit	t for Speed Search		Unit: %
	Settings	30 to 200%	Factory	Setting: 150

It limits the drive output current during speed search.

When executing speed search, the V/f curve will be by the setting in the group 01.

- The level of speed search will affect the speed synchronization time. The larger setting is set and the faster it will reach the speed synchronization. But too large setting may cause overload.
- When Pr.08.04 is set to 1: When the speed searches downward, the output frequency starts with the master frequency. The output voltage and output current will be increased from 0. When the output current reaches Pr.08.08 setting, the output frequency continuous searches downward. When the output frequency, output voltage and V/f setting frequency are the same, it will be regarded as the synchronization reached and accelerate to the master frequency by V/f curve.
- When Pr.08.04 is set to 2: When the speed searches upward, it will accelerate by V/f curve.



08.09	Skip Frequency 1 Upper Limit	Unit: Hz
08.10	Skip Frequency 1 Lower Limit	Unit: Hz
08.11	Skip Frequency 2 Upper Limit	Unit: Hz
08.12	Skip Frequency 2 Lower Limit	Unit: Hz
08.13	Skip Frequency 3 Upper Limit	Unit: Hz
08.14	Skip Frequency 3 Lower Limit	Unit: Hz
	Settings 0.00 to 600.0Hz	Factory Setting: 0.00

Momentary Power Loss Operation

 \square These parameters are used to set the frequencies that are inhibited to operate. This function

can be used to prevent the resonance generated from the original frequency of the machines.
It keeps the drive from running at the resonance frequency of machinery or load system or other inhibition frequency. There are three frequency areas can be set.

- □ These parameters set the Skip Frequencies. It will cause the AC motor drive never to remain within these frequency ranges with continuous frequency output. These six parameters should be set as follows Pr.08.09 ≥ Pr.08.10 ≥ Pr.08.11 ≥ Pr.08.12 ≥ Pr.08.13 ≥ Pr.08.14. When it is set to 0.0, the skip frequency is invalid.
- The frequency command (F) can be set within the range of skip frequency. At this moment, the output frequency (H) will be less than the lower limit of skip frequency.
- When the drive accelerates/decelerates, the output frequency will pass the range of skip frequency.



08.	15 Auto Resta	rt After	r Fault	
	Settings	0 to	0 10	Factory Setting: 0
		0	Disable	
	Only after an o	ver-cu	rrent OC o	or over-voltage OV fault occurs, the AC motor drive can be
	reset/restarted	autom	natically up	to 10 times.
Ш	Setting this par	amete	er to 0 will	disable automatic reset/restart operation after any fault has
	occurred.			
	When enabled	, the A	C motor d	rive will restart with speed search, which starts at the frequency
	before the faul	t. To se	et the wait	ing time before restart after a fault, please set Pr. 08.07 Base
	Block Time for	Speed	d Search.	

When the fault times exceeds Pr.08.15 setting, the drive will refuse to restart and the user needs to press "RESET" for continuous operation. Related parameter: Pr.08.16 (Auto Reset Time at Restart after Fault)

08	.16 Auto Reset Time at Restart af	ter Fault Unit: second
	Settings 0.1 to 6000 sec	Factory Setting: 60.0
	This parameter is used to set the	auto reset time at restart after fault. After restarting for fault, if
	there is no fault for over Pr.08.16	setting from the restart for the previous fault, the auto reset
	times for restart after fault will be	reset to Pr.08.15 setting
	This parameter should be used in	conjunction with Pr.08.15.
	For example: If Pr.08.15 is set to	10 and Pr.08.16 is set to 600s (10 min), and if there is no
	fault for over 600 seconds from th	e restart for the previous fault, the auto reset times for restart
	after fault will be reset to 10.	

Related parameter: Pr.08.15(Auto Restart After Fault)

08.17	Automatic Energy-saving							
				Factory Setting: 0				
	Settings	0	Energy-saving operation disabled					
		1	Energy-saving operation enabled					

When Pr.08.17 is set to 1, the acceleration and deceleration will operate with full voltage.
 During constant speed operation, it will auto calculate the best voltage value by the load power for the load. This function is not suitable for the ever-changing load or near full-load during operation.

□ The max. energy saving is in the stable load output. At this moment, the output voltage is almost 70% of the rated voltage.



08	Automatic	voltage	Regulation (AVR)
			Factory Setting: 0
	Settings	0	AVR function enabled
		1	AVR function disabled
		2	AVR function disabled for deceleration
		3	AVR function disabled for stop
	The rated volta	age of th	ne motor is usually 230V/200VAC 50Hz/60Hz and the input voltage of
	the AC motor of	drive ma	ay vary between 180V to 264 VAC 50Hz/60Hz. Therefore, when the AC
	motor drive is	used wi	thout AVR function, the output voltage will be the same as the input
	voltage. When	the mo	tor runs at voltages exceeding the rated voltage with 12% - 20%, its
	lifetime will be	shorter	and it can be damaged due to higher temperature, failing insulation and
	unstable torque	e output	i.
ш	AVR function a	utomat	ically regulates the AC motor drive output voltage to the Maximum
	Output Voltage	e (Pr.01	.02). For instance, if Pr.01.02 is set at 200 VAC and the input voltage is
	at 200V to 264	VAC, th	en the Maximum Output Voltage will automatically be reduced to a
	maximum of 20	DOVAC.	
ш	Setting 0: when	n AVR f	unction is enabled, the drive will calculate the output voltage by actual
	DC-bus voltage	e. The c	output voltage won't be changed by DC bus voltage.
ш	Setting 1: whe	n AVR f	unction is disabled, the drive will calculate the output voltage by DC-bus
	voltage. The o	utput va	Itage will be changed by DC bus voltage. It may cause insufficient/over
	current		
m	Setting 2 ⁻ the c	trive wil	I disable the AVR during deceleration such as operated from high speed
	to low speed		
m	Cotting 2: the	trivo wil	I disable the Λ/P function at star to appellate the brake
	Setting 5. the t		
		or ramp	s to stop, the deceleration time is longer. When setting this parameter to
	2 with auto acc	celeratio	n/deceleration, the deceleration will be quicker.
Ш	Related param	eter: Pr	.01.16(Auto acceleration / deceleration (refer to Accel/Decel time
	setting))		
	Software B	rake I e	vel Linit .
08	.19 (the Action	Level c	of the Brake resistor)

Settings 115/230V series: 370.0 to 430.0V

Factory Setting: 380.0

- This parameter sets the DC-bus voltage at which the brake chopper is activated. Users can
 choose the suitable brake resistor to have the best deceleration. Refer to appendix B for the
 information of the brake resistor.
- This parameter will be invalid for Frame A models (VFD002E11A/21A/23A,
 VFD004E11A/21A/23A/43A, VFD007E21A/23A/43A and VFD022E23A/43A) without brake chopper for which BUE brake unit must be used.

08	.20 X Compens	sation Coefficient for Motor Instabil	ity
	Settings	0.0~5.0	Factory Setting: 0.0
ш	In V/f control m	ode, the drift current may cause sli	ight motor vibration in the slip compensation
	or torque comp	ensation. It can be ignored if this s	light vibration doesn't affect the application.
	The drift currer	it will occur in a specific zone of the	e motor and it will cause serious motor
	vibration. It is r	ecommended to use this paramete	r(the recommended value is 2.0) to improve
	this situation g	eatly.	
Ш	The drift currer	It zone of the high-power motors is	usually in the low frequency area.
ш	It is recommen	ded to set to more than 2.0.	
08	.21 OOB Samp	ling Time	Unit: second
	Settings	0.1 to 120.0 sec	Factory Setting: 1.0
08	.22 Number of	OOB Sampling Times	
	Settings	0.00 to 32	Factory Setting: 20
08	.23 OOB Avera	ige Sampling Angle	
	Settings	Read-only	Factory Setting: #.#
Ш	The OOB (Out	Of Balance Detection) function car	n be used with PLC for washing machine.
	When multi-fur	iction input terminal is enabled (MI=	=26), it will get $\Delta\theta$ value from the settings of
	Pr.08.21 and P	r.08.22. PLC or the host controller	will decide the motor speed by this t $\Delta \theta$
	value (Pr.08.23	s). When Δθ value is large, it mean	s unbalanced load. At this moment, it needs
	to lower the fre	quency command by PLC or the he	ost controller. On the other hand, it can be

- high-speed operation.
- Related parameters: Pr.04.05(Multi-function Input Terminal (MI3)), 04.06(Multi-function Input Terminal (MI4)), Pr.04.07(Multi-function Input Terminal (MI5)) and Pr.04.08(Multi-function Input Terminal (MI6))







This parameter determines the start value of the speed search frequency.

Group 9: Communication Parameters

There is a built-in RS-485 serial interface, marked RJ-45 near to the control terminals. The pins are defined below:

8←1	RS-485 (N Serial interfa	IOT for VF	D*E*C models)
<u> </u>	1: Reserved	2: EV	3: GND
<u>1((((((</u> r	4: SG- 7: Reserved	5: SG+ 8: Reserved	6: Reserved

The pins definition for VFD*E*C models, please refer to chapter E.1.2.

Each VFD-E AC motor drive has a pre-assigned communication address specified by Pr.09.00. The RS485 master then controls each AC motor drive according to its communication address.

09.0	0 🖌 Commu	nication	Address	
	Settings	1 to :	254	Factory Setting: 1
	If the AC moto	r drive is	s controlled by RS-485 serial commu	unication, the communication
	address for thi	s drive r	nust be set via this parameter. And t	he communication address for each
	AC motor drive	e must b	e different and unique.	
09.0	1 🖌 Transmi	ssion Sp	beed	
				Factory Setting: 1
	Settings	0	Baud rate 4800 bps (bits / second	(t
		1	Baud rate 9600 bps	
		2	Baud rate 19200 bps	
		3	Baud rate 38400 bps	
ш	This paramete	r is used	to set the transmission speed betw	een the RS485 master (PLC, PC,
	etc.) and AC m	notor dri	ve.	

09.02	✓ Transmission Fault Treatment						
				Factory Setting: 3			
	Settings	0	Warn and keep operating				
		1	Warn and RAMP to stop				
		2	Warn and COAST to stop				
		3	No warning and keep operating				

This parameter is set to how to react if transmission errors occur.

- Setting 0: when transmission errors occur, it will display warning message "cEXX" on the digital keypad and the motor will keep running. The warning message can be cleared after the communication is normal.
- Setting 1: when transmission errors occur, it will display warning message "cEXX" on the digital keypad and the motor will stop by the deceleration time (Pr.01.10/01.12). It needs to press "RESET" to clear the warning message.
- Setting 2: When transmission errors occur, it will display warning message "cEXX" on the digital keypad and the motor will free run to stop immediately. It needs to press "RESET" to clear the warning message.
- Setting 3: When transmission errors occur, it won't display any warning message on the digital keypad and the motor will still keep running.
- See list of error messages below (see section 3.6 in Pr.09.04)

The digital keypad is optional. Please refer to Appendix B for details. When using without this optional keypad, the FAULT LED will be ON once there is error messages or warning messages from the external terminals.

09.03	✓Time-out [Detection	Unit: second
	Settings	0.0 to 120.0 sec	Factory Setting: 0.0
		0.0 Disable	

If Pr.09.03 is not equal to 0.0, Pr.09.02=0~2, and there is no communication on the bus during the Time Out detection period (set by Pr.09.03), "cE10" will be shown on the keypad.

09.04	⊮ Commu	nication		
	-			Factory Setting: 0
	Settings	0	Modbus ASCII mode, protocol <7,N,2>	
		1	Modbus ASCII mode, protocol <7,E,1>	
		2	Modbus ASCII mode, protocol <7,0,1>	
		3	Modbus RTU mode, protocol <8,N,2>	
		4	Modbus RTU mode, protocol <8,E,1>	
		5	Modbus RTU mode, protocol <8,0,1>	

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6	Modbus RTU mode, protocol <8,N,1>	
7	Modbus RTU mode, protocol <8,E,2>	
8	Modbus RTU mode, protocol <8,0,2>	
9	Modbus ASCII mode, protocol <7,N,1>	
10	Modbus ASCII mode, protocol <7,E,2>	
11	Modbus ASCII mode, protocol <7,0,2>	

1. Control by PC or PLC

*A VFD-E can be set up to communicate in Modbus networks using one of the following modes: ASCII (American Standard Code for Information Interchange) or RTU (Remote Terminal Unit). Users can select the desired mode along with the serial port communication protocol in Pr.09.04.

★Code Description:

The CPU will be about 1 second delay when using communication reset. Therefore, there is at least 1 second delay time in master station.

ASCII mode:

Each 8-bit data is the combination of two ASCII characters. For example, a 1-byte data:

64 Hex, shown as '64' in ASCII, consists of '6' (36Hex) and '4' (34Hex).

Character	ʻ0'	'1'	'2'	ʻ3'	'4'	ʻ5'	<u>'6'</u>	'7'
ASCII code	30H	31H	32H	33H	34H	35H	36H	37H

Character	'8'	' 9'	'A'	'B'	ʻC'	'D'	'E'	'F'
ASCII code	38H	39H	41H	42H	43H	44H	45H	46H

RTU mode:

Each 8-bit data is the combination of two 4-bit hexadecimal characters. For example, 64

Hex.

2. Data Format

10-bit character frame (For ASCII):

Chapter 4 Paramete	rs	1/7	7-E								
	(7.N.	2)									
_	Start bit	0	1	2	3	4	5	6	Stop bit	Stop bit	
		•		- 7-bit	chara	octer					
	<		10	0-bit c	haract	er fra	me				
_	(7.E.	1)			,		-				
	Start bit	0	1	2	3	4	5	6	Even parity	Stop bit	
		•		- 7-bit	chara	cter				İ	
	•		10	0-bit c	haract	er fra	me		•		
	(7.0.	1)									
	Start bit	0	1	2	3	4	5	6	Odd parity	Stop bit	
		•		- 7-bit	chara	acter					
	•	-	- 1	0-bit c	harac	ter fra	me		1	•	
	(7.N.	.1)								_	
	Start bit	0	1	2	3	4	5	6	Stop bit		
		-		- 7-bi	t chara	acter		•	>		
	◀		. 9	-bit ch	aracte	er fran	ne			·	
_	(7.E.	2)		1			1				
	Start bit	0	1	2	3	4	5	6	Even parity	Stop bit	Stop bit
		•		- 7-bit	chara	cter			>		
	-		- 1	1-bit c	haraci	ter fra	me				→
_	(7.0	.2)									
	Start bit	0	1	2	3	4	5	6	Odd parity	Stop bit	Stop bit
		•		7-bi	t chara	acter			►		
	<		- 1	1-bit c	harac	ter fra	ame	_	1		

11-bit character frame (For RTU):



3. Communication Protocol

3.1 Communication Data Frame:

ASCII mode:

STX	Start character ':' (3AH)
Address Hi	Communication address:
Address Lo	8-bit address consists of 2 ASCII codes
Function Hi	Command code:
Function Lo	8-bit command consists of 2 ASCII codes
DATA (n-1)	Contents of data:
to	Nx8-bit data consist of 2n ASCII codes
DATA 0	n<=20, maximum of 40 ASCII codes

•	
LRC CHK Hi	LRC check sum:
LRC CHK Lo	8-bit check sum consists of 2 ASCII codes
END Hi	End characters:
END Lo	END1= CR (0DH), END0= LF(0AH)

RTU mode:

START	A silent interval of more than 10 ms
Address	Communication address: 8-bit address
Function	Command code: 8-bit command
DATA (n-1) to DATA 0	Contents of data: n×8-bit data, n<=40 (20 x 16-bit data)
CRC CHK Low	CRC check sum:
CRC CHK High	16-bit check sum consists of 2 8-bit characters
END	A silent interval of more than 10 ms

3.2 Address (Communication Address)

Valid communication addresses are in the range of 0 to 254. A communication address equal to 0, means broadcast to all AC drives (AMD). In this case, the AMD will not reply any message to the master device.

00H: broadcast to all AC drives

01H: AC drive of address 01

0FH: AC drive of address 15

10H: AC drive of address 16

FEH: AC drive of address 254

For example, communication to AMD with address 16 decimal (10H):

ASCII mode: Address='1','0' => '1'=31H, '0'=30H

RTU mode: Address=10H

3.3 Function (Function code) and DATA (data characters)

The format of data characters depends on the function code.

03H: read data from register

06H: write single register

08H: loop detection

The available function codes and examples for VFD-E are described as follows:

(1) 03H: multi read, read data from registers.

Example: reading continuous 2 data from register address 2102H, AMD address is 01H. ASCII mode:

000.	
Command message:	
STX	·.,
Address	ʻ0'
Address	'1'
F	ʻ0'
Function	'3'
	'2'
Starting data	'1'
address	ʻ0'
	'2'
	'0'
Number of data	ʻ0'
(count by word)	ʻ0'
	'2'
LRC Check	'D'
EIKO Officerk	'7'
END	CR
LIND	LF

STX '0' Address '1' '0' Function '3' Number of data '0' (Count by byte) '4' '1' Content of starting '7' address 2102H '7' '0' '0' Content of address '0' 2103H '0' '0' '7' '1' LRC Check CR END LF

RTU mode: Command message:

oommana moodago.				
Address	01H			
Function	03H			
Starting data	21H			
address	02H			
Number of data	00H			
(count by word)	02H			

CRC CHK Low

CRC CHK High

Response	message:

neoponoo moodago.			
Address	01H		
Function	03H		
Number of data (count by byte)	04H		
Content of address	17H		
2102H	70H		
Content of address	00H		
2103H	00H		
CRC CHK Low	FEH		
CRC CHK High	5CH		

(2) 06H: single write, write single data to register.

Example: writing data 6000(1770H) to register 0100H. AMD address is 01H.

6FH

F7H

ASCII mode:

Command message:			
STX	:'		
Addroop	ʻ0'		
Address	'1'		
Eurotion	ʻ0'		
T unction	'6'		

Response message:			
STX	·.'		
Addroop	'0'		
Address	'1'		
Eurotion	'0'		
T UNCTION	<u>'6'</u>		

Response message:

Command message:

	oommana moodago.				
		ʻ0'			
	Data address	'1'			
	Data address	ʻ0'			
		ʻ0'			
		'1'			
	Data contont	'7'			
	Data content	'7'			
		' 0'			
	LRC Check	'7'			
		'1'			
	END	CR			
	LND	LF			

Response message:

Data address	ʻ0'
	'1'
	ʻ0'
	ʻ0'
Data content	'1'
	'7'
	'7'
	·0'
LRC Check	'7'
	'1'
END	CR
	LF

RTU mode:

	Command message:		
	Address	01H	
	Function	06H	
	Data address	01H	
		00H	
	Data content	17H	
		70H	
	CRC CHK Low	EEH	
	CRC CHK High	1FH	

Res	ponse	message	•
LC2	punse	messaye.	•

Address	01H
Function	06H
Data address	01H
	00H
Data content	17H
Data content	70H
CRC CHK Low	EEH
CRC CHK High	1FH

(3) 08H: loop detection

This command is used to detect if the communication between master device (PC or PLC) and AC motor drive is normal. The AC motor drive will send the received message to the master device.

ASCII mode:

Command message:		
STX	·.,	
Addross	ʻ0'	
Address	'1'	
Function	ʻ0'	
	'8'	
	ʻ0'	
Data address	ʻ0'	
Data address	ʻ0'	
	ʻ0'	
Data content	'1'	
	'7'	
	'7'	
	'0'	
LRC Check	'7'	
	'0'	
END	CR	
	LF	

Response message:		
STX	·.'	
Addroop	ʻ0'	
Address	'1'	
Function	ʻ0'	
	·8'	
	ʻ0'	
Data addross	ʻ0'	
Data address	ʻ0'	
	ʻ0'	
	'1'	
Data contant	'7'	
Data content	'7'	
	ʻ0'	
LRC Check	'7'	
	ʻ0'	
END	CR	
END	LF	

RTU mode:

Command message:

Address	01H
Function	08H
Data address	00H
	00H
Data content	17H
	70H
CRC CHK Low	EEH
CRC CHK High	1FH

Response message:

Address	01H
Function	08H
Data address	00H
	00H
Data content	17H
	70H
CRC CHK Low	EEH
CRC CHK High	1FH

(4) 10H: write multiple registers (write multiple data to registers)

Example: Set the multi-step speed,

 $\mathsf{Pr.05.00=50.00}$ (1388H), $\mathsf{Pr.05.01=40.00}$ (0FA0H). AC drive address is 01H. ASCII Mode:

Command message:		
STX	·.'	
Address 1	'0'	
Address 0	'1'	
Function 1	'1'	
Function 0	'0'	
	'0'	
Starting data	'5'	
address	'0'	
	'0'	
	'0'	
Number of data	'0'	
(count by word)	ʻ0'	
	'2'	
Number of data	'0'	
(count by byte)	'4'	
	'1'	
The first data	'3'	
content	'8'	
	'8'	
The second data content	'0'	
	'F'	
	'A'	
	'0'	
I BC Check	'9'	
LING OTHECK	'A'	
END	CR	

Response message:		
STX	·.'	
Address 1	ʻ0'	
Address 0	'1'	
Function 1	'1'	
Function 0	ʻ0'	
	ʻ0'	
Starting data	'5'	
address	ʻ0'	
	ʻ0'	
	ʻ0'	
Number of data (count by word)	ʻ0'	
	ʻ0'	
	'2'	
LRC Check	'E'	
	'8'	
END	CR	
	LF	

Command message:

И-----Е

Response message:

RTU mode:

<i>a</i> c.		
Command message:		
Address	01H	
Function	10H	
Starting data	05H	
address	00H	
Number of data	00H'	
(count by word)	02H	
Number of data	04	
(count by byte)		
The first data	13H	
content	88H	
The second data	0FH	
content	A0H	
CRC Check Low	4DH	
CRC Check High	D9H	

Response message:		
Address	01H	
Function	10H	
Starting data address	05H	
	00H	
Number of data	00H	
(count by word)	02H	
CRC Check Low	41H	
CRC Check High	04H	

3.4 Check sum

ASCII mode:

LRC (Longitudinal Redundancy Check) is calculated by summing up, module 256, the values of the bytes from ADR1 to last data character then calculating the hexadecimal representation of the 2's-complement negation of the sum.

For example, reading 1 word from address 0401H of the AC drive with address 01H.

STX	·
Address 1	ʻ0'
Address 0	'1'
Function 1	' 0'
Function 0	'3'
	ʻ0'
Starting data address	'4'
Starting data address	ʻ0'
	'1'
	ʻ0'
Number of data	ʻ0'
Number of data	ʻ0'
	'1'
LRC Check 1	'F'
LRC Check 0	'6'
END 1	CR
END 0	LF

01H+03H+04H+01H+00H+01H=0AH, the 2's-complement negation of 0AH is <u>F6</u>H. RTU mode:

Chapter 4 Parameters	<i>И-</i> Е

Address	01H
Function	03H
Starting data address	21H
	02H
Number of data	00H
(count by word)	02H
CRC CHK Low	6FH
CRC CHK High	F7H

CRC (Cyclical Redundancy Check) is calculated by the following steps:

Step 1: Load a 16-bit register (called CRC register) with FFFFH.

Step 2: Exclusive OR the first 8-bit byte of the command message with the low order byte of the 16-bit CRC register, putting the result in the CRC register.

Step 3: Examine the LSB of CRC register.

Step 4: If the LSB of CRC register is 0, shift the CRC register one bit to the right with MSB zero filling, then repeat step 3. If the LSB of CRC register is 1, shift the CRC register one bit to the right with MSB zero filling, Exclusive OR the CRC register with the polynomial value A001H, then repeat step 3.

Step 5: Repeat step 3 and 4 until eight shifts have been performed. When this is done, a complete 8-bit byte will have been processed.

Step 6: Repeat step 2 to 5 for the next 8-bit byte of the command message. Continue doing this until all bytes have been processed. The final contents of the CRC register are the CRC value. When transmitting the CRC value in the message, the upper and lower bytes of the CRC value must be swapped, i.e. the lower order byte will be transmitted first.

The following is an example of CRC generation using C language. The function takes two arguments:

Unsigned char* data ← a pointer to the message buffer

Unsigned char length \leftarrow the quantity of bytes in the message buffer

The function returns the CRC value as a type of unsigned integer.

Unsigned int crc_chk(unsigned char* data, unsigned char length){

int j;

unsigned int reg_crc=0xFFFF;

while(length--){

reg_crc ^= *data++;

for(j=0;j<8;j++){

if(reg_crc & 0x01){ /* LSB(b0)=1 */

. .

```
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reg_crc=(reg_crc>>1) ^ 0xA001;

}else{

reg_crc=reg_crc >>1;

}

}

return reg_crc;
```

}

3.5 Address list

The contents of available addresses are shown as below:

Content	Address	Function			
AC drive Parameters	GGnnH	GG means parameter group, nn means parameter number, for example, the address of Pr 04.01 is 0401H. Refer to chapter 5 for the function of each parameter. When reading parameter by command code 03H, only one parameter can be read at one time.			
		Bit 0-1	00B: No function 01B: Stop 10B: Run 11B: Jog + Run		
		Bit 2-3	Reserved		
Command Write only	2000H	Bit 4-5	00B: No function 01B: FWD 10B: REV 11B: Change direction		
				Bit 6-7	00B: Comm. forced 1st accel/decel 01B: Comm. forced 2nd accel/decel
		Bit 8-15 Reserved			
	2001H	Frequency	command		
		Bit 0	1: EF (external fault) on		
	2002H	Bit 1 1: Reset			
		Bit 2-15 Reserved			
Status	2100H	Error code:			
monitor		0: No error occurred			

Content	Address	Function			
		1: Over-current (oc)			
		2: Over-voltage (ov)			
		3: IGBT Overheat (oH1)			
		4: Power Board Overheat (oH2)			
		5: Overload (oL)			
		6: Overload1 (oL1)			
		7: Overload2 (oL2)			
		8: External fault (EF)			
		9: Current exceeds 2 times rated current during accel (ocA)			
		10: Current exceeds 2 times rated current during decel (ocd) Current exceeds 2 times rated current during decel (ocd)			
		11: Current exceeds 2 times rated current during steady state operation (ocn)			
		12: Ground Fault (GFF)			
		13: Low voltage (Lv)			
	2100H	14: PHL (Phase-Loss)			
		15: Base Block			
		16: Auto accel/decel failure (cFA)			
		17: Software protection enabled (codE)			
		18: Power Board CPU WRITE failure (CF1.0)			
		19: Power Board CPU READ failure (CF2.0)			
		20: CC, OC Hardware protection failure (HPF1)			
		21: OV Hardware protection failure (HPF2)			
		22: GFF Hardware protection failure (HPF3)			
		23: OC Hardware protection failure (HPF4)			
		24: U-phase error (cF3.0)			
		25: V-phase error (cF3.1)			
		26: W-phase error (cF3.2)			
		27: DCBUS error (cF3.3)			
		28: IGBT Overheat (cF3.4)			
		29: Power Board Overheat (cF3.5)			

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Content	Address	Function			
		30: Control Board CPU WRITE failure (cF1.1)			
		31: Control Board CPU WRITE failure (cF2.1)			
		32: ACI signal error (AErr)			
		33: Reserved			
		34: Motor PTC overheat protection (PtC1)			
		35: PG feedback signal error (PGEr)			
		36~39: Reserved			
		40: Communication time-out error of control board and power board (CP10)			
		41: dEb er	ror		
		42: ACL (A	Abnormal Communication Loop)		
	2101H	Status of A	AC drive		
		Bit 0-1	00B: RUN LED is off, STOP LED is on (The AC motor Drive stops)		
			01B: RUN LED blinks, STOP LED is on (When AC motor drive decelerates to stop)		
			10B: RUN LED is on, STOP LED blinks (When AC motor drive is standby)		
			11B: RUN LED is on, STOP LED is off (When AC motor drive runs)		
		Bit 2	1: JOG command		
		Bit 3-4	00B: FWD LED is on, REV LED is off (When AC motor drive runs forward)		
			01B: FWD LED is on, REV LED blinks (When AC motor drive runs from reverse to forward)		
			10B: FWD LED blinks, REV LED is on (When AC motor drive runs from forward to reverse)		
			11B: FWD LED is off, REV LED is on (When AC motor drive runs reverse)		
		Bit 5-7	Reserved		
		Bit 8	1: Master frequency Controlled by communication interface		
		Bit 9	1: Master frequency controlled by analog signal		

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Content	Address				
		Bit 10			
		Bit 11-15			
	2102H	Frequency			
	2103H	Output free	quency (H)		
	2104H	Output cur	Output current (AXXX.X)		
	2105H	Reserved			
	2106H	Reserved			
	2107H	Reserved			
	2108H	DC-BUS V			
	2109H	Output vol			
	210AH	Display temperature of IGBT (°C)			
	2116H	User defin			
	2117H	User defin			

Note: 2116H is number display of Pr.00.04. High byte of 2117H is number of decimal places of 2116H. Low byte of 2117H is ASCII code of alphabet display of Pr.00.04.

3.6 Exception response:

The AC motor drive is expected to return a normal response after receiving command messages from the master device. The following depicts the conditions when no normal response is replied to the master device.

The AC motor drive does not receive the messages due to a communication error; thus, the AC motor drive has no response. The master device will eventually process a timeout condition.

The AC motor drive receives the messages without a communication error, but cannot handle them. An exception response will be returned to the master device and an error message "CExx" will be displayed on the keypad of AC motor drive. The xx of "CExx" is a decimal code equal to the exception code that is described below.

In the exception response, the most significant bit of the original command code is set to 1, and an exception code which explains the condition that caused the exception is returned.

Example of an exception response of command code 06H and exception code 02H:

ASCII mode:

RTU mode:

STX	"." ·
Address Low	' 0'
Address High	'1'
Function Low	'8'
Function High	'6'
Evention and	' 0'
	'2'
LRC CHK Low	'7'
LRC CHK High	'7'
END 1	CR
END 0	LF

Address	01H
Function	86H
Exception code	02H
CRC CHK Low	C3H
CRC CHK High	A1H

The explanation of exception codes:

Exception code	Explanation
	Illegal function code:
01	The function code received in the command message is not available for the AC motor drive.
	Illegal data address:
02	The data address received in the command message is not available for the AC motor drive.
	Illegal data value:
03	The data value received in the command message is not available for the AC drive.
04	Slave device failure:
04	The AC motor drive is unable to perform the requested action.
	Communication time-out:
10	If Pr.09.03 is not equal to 0.0, Pr.09.02=0~2, and there is no communication on the bus during the Time Out detection period (set by Pr.09.03), "cE10" will be shown on the keypad.

3.7 Communication program of PC:

The following is a simple example of how to write a communication program for Modbus ASCII mode on a PC in C language.

#include<stdio.h>

#include<dos.h>

```
#include<conio.h>
#include<process.h>
#define PORT 0x03F8 /* the address of COM1 */
/* the address offset value relative to COM1 */
#define THR 0x0000
#define RDR 0x0000
#define BRDL 0x0000
#define IER 0x0001
#define BRDH 0x0001
#define LCR 0x0003
#define MCR 0x0004
#define LSR 0x0005
#define MSR 0x0006
unsigned char rdat[60];
/* read 2 data from address 2102H of AC drive with address 1 */
unsigned char tdat[60]={':','0','1','0','3','2','1','0','2', '0','0','2','D','7','\r',\n'};
void main(){
int i;
outportb(PORT+MCR,0x08);
                                 /* interrupt enable */
                                /* interrupt as data in */
outportb(PORT+IER,0x01);
outportb(PORT+LCR,(inportb(PORT+LCR) | 0x80));
/* the BRDL/BRDH can be access as LCR.b7==1 */
outportb(PORT+BRDL,12);
                                /* set baudrate=9600, 12=115200/9600*/
outportb(PORT+BRDH,0x00);
outportb(PORT+LCR,0x06);
                                /* set protocol, <7,N,2>=06H, <7,E,1>=1AH,
<7,O,1>=0AH, <8,N,2>=07H, <8,E,1>=1BH, <8,O,1>=0BH */
for(i=0;i<=16;i++){
while(!(inportb(PORT+LSR) & 0x20)); /* wait until THR empty */
outportb(PORT+THR,tdat[i]); /* send data to THR */ }
i=0;
while(!kbhit()){
if(inportb(PORT+LSR) & 0x01){ /* b0==1, read data ready */
rdat[i++]=inportb(PORT+RDR); /* read data form RDR */
```

```
09.05 Reserved
```

Chap	ter 4	Parameters	s 🛛	//E				
09	.06	Reserved	d					
		_						
09	.07	∦Respo	nse Dela	y Time			Unit: 2ms	
		Settings	0~	200 (400msec	;)		Factory Setting: 1	
Ш	Th	is parame	ter is the	response dela	ay time	after AC drive rece	ives communication command	
	as	shown in	the follow	/ing. 1 unit = 2	msec.			
I	RS485	BUS	DC at DLC	. commond				
				Hand of AC	ling time C drive 6msec	Response Delay Time Pr.09.07	Response Message of AC Drive	
09	.08	✓Trans	mission S	Speed for USB	Card			
							Factory Setting: 2	
		Settings	0	Baud rate 4	1800 bp	S		
			1	Baud rate !	9600 bi	os		
			2	Baud rate	19200 I	ops		
			3	Baud rate 3	38400 I	ops		
			4	Baud rate	57600 I	ops		
	Th	is parame	ter is use	d to set the tra	ansmis	sion speed for USE	s card.	
09	.09	∦ Comm	unication	Protocol for L	JSB Ca	rd		
							Factory Setting: 1	
		Settings	0	Modbus A	SCII m	ode, protocol <7,N	2>	
			1	Modbus AS	SCII mo	ode, protocol <7,E,	1>	
			2	Modbus As	SCII mo	ode, protocol <7,0,	1>	
			3	Modbus R	TU moo	de, protocol <8,N,2	>	
			4	Modbus R	TU moo	de, protocol <8,E,1	>	
			5	Modbus R	TU moo	de, protocol <8,O,1	>	
			6	Modbus RTU mode, protocol <8,N,1>				
			7	Modbus RTU mode, protocol <8,E,2>				
			8	8 Modbus RTU mode, protocol <8,0,2>				
			9	Modbus AS	SCII mo	ode, protocol <7,N,	1>	
			10	Modbus AS	SCII mo	ode, protocol <7,E,	2>	
			11	Modbus As	SCII mo	ode, protocol <7,0,	2>	

			1 400
Settings	0	Warn and keep operating	
	1	Warn and RAMP to stop	
	2	Warn and COAST to stop	
	3	No warning and keep operating	

 \square This parameter is set to how to react when transmission errors occurs.

Setting 0: when transmission errors occur, it will display warning message "cEXX" on the digital keypad and the motor will keep running. The warning message can be cleared after the communication is normal.

- Setting 1: when transmission errors occur, it will display warning message "cEXX" on the digital keypad and the motor will stop by the deceleration time (Pr.01.10/01.12). It needs to press "RESET" to clear the warning message.
- Setting 2: When transmission errors occur, it will display warning message "cEXX" on the digital keypad and the motor will free run to stop immediately. It needs to press "RESET" to clear the warning message.
- Setting 3: When transmission errors occur, it won't display any warning message on the digital keypad and the motor will still keep running.
- See list of error messages below (see section 3.6 in Pr.09.04)



The digital keypad is optional. Please refer to Appendix B for details. When using without this optional keypad, the FAULT LED will be ON once there is error messages or warning messages from the external terminals.

09.11	✓Time-out	Unit: second		
	Settings	0.0 to	o 120.0 sec	Factory Setting: 0.0
		0.0	Disable	
09.12	COM port for	or PLC	Communication (NOT for VFD*E*C models)	
				Factory Setting: 0
	Settings	0	RS485	
		1	USB card	

Group 10: PID Control

A. Common applications for PID control

1. Flow control: A flow sensor is used to feedback the flow data and perform accurate flow control.

2. Pressure control: A pressure sensor is used to feedback the pressure data and perform precise pressure control.

3. Air volume control: An air volume sensor is used to feedback the air volume data to have excellent air volume regulation.

4. Temperature control: A thermocouple or thermistor is used to feedback temperature data for comfortable temperature control.

5. Speed control: A speed sensor or encoder is used to feedback motor shaft speed or input another machines speed as a target value for closed loop speed control of master-slave operation.

Pr.10.00 sets the PID setpoint source (target value). PID control operates with the feedback signal as set by Pr.10.01 either 0~+10V voltage or 4-20mA current.

B. PID control loop:



 K_p : Proportional gain(P) T_i : Integral time(I) T_d : Derivative control(D) S: Operator

C. Concept of PID control

1. Proportional gain(P): the output is proportional to input. With only proportional gain control, there will always be a steady-state error.

2. Integral time(I): the controller output is proportional to the integral of the controller input. To eliminate the steady-state error, an "integral part" needs to be added to the controller. The integral time decides the relation between integral part and error. The integral part will be increased by time even if the error is small. It gradually increases the controller output to eliminate the error until it is 0. In this way a system can be stable without steady-state error by proportional gain control and integral time control.

3. Differential control(D): the controller output is proportional to the differential of the controller input. During elimination of the error, oscillation or instability may occur. The differential control can be used to suppress these effects by acting before the error. That is, when the error is near 0, the differential control should be 0. Proportional gain(P) + differential control(D) can be used to improve the system state during PID adjustment.

D. When PID control is used in a constant pressure pump feedback application: Set the application's constant pressure value (bar) to be the setpoint of PID control. The pressure sensor will send the actual value as PID feedback value. After comparing the PID setpoint and PID feedback, there will be an error. Thus, the PID controller needs to calculate the output by using proportional gain(P), integral time(I) and differential time(D) to control the pump. It controls the drive to have different pump speed and achieves constant pressure control by using a 4-20mA signal corresponding to 0-10 bar as feedback to the drive.



1. Pr.00.04 is set to 5 (Display PID analog feedback signal value (b) (%))

2. Pr.01.09 Acceleration Time will be set as required

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- 3. Pr.01.10 Deceleration Time will be set as required
- 4. Pr.02.01=1 to operate from the digital keypad
- 5. Pr.10.00=1, the setpoint is controlled by the digital keypad
- 6. Pr.10.01=3(Negative PID feedback from external terminal ACI (4 ~ 20mA)/ AVI2 (0 ~ +10VDC))
- 7. Pr.10.01-10.17 will be set as required
- 7.1 When there is no vibration in the system, increase Pr.10.02(Proportional Gain (P))
- 7.2 When there is no vibration in the system, reduce Pr.10.03(Integral Time (I))
- 7.3 When there is no vibration in the system, increase Pr.10.04(Differential Time(D))
- 8. Refer to Pr.10.00-10.17 for PID parameters settings.

10.00 PID Set Point Selection Factory Setting: 0 Settings Disable 0 Digital keypad UP/DOWN keys 1 2 AVI 0 ~ +10VDC 3 ACI 4 ~ 20mA / AVI2 0 ~ +10VDC PID set point (Pr.10.11) 4

10.01	Input Term	Input Terminal for PID Feedback				
			Factory Setting: 0			
	Settings	0	Positive PID feedback from external terminal AVI (0 ~ +10VDC).			
		1	Negative PID feedback from external terminal AVI (0 ~ +10VDC).			
		2	Positive PID feedback from external terminal ACI (4 ~ 20mA)/ AVI2 (0 ~ +10VDC).			
		3	Negative PID feedback from external terminal ACI (4 ~ 20mA)/ AVI2 (0 ~ +10VDC).			
	Note that the n	neasure	ad variable (feedback) controls the output frequency (Hz)			

Ш that the measured variable (feedback) controls the output frequency (Hz).

Ш When Pr.10.00=2 or 3, the set point (Master Frequency) for PID control is obtained from the AVI or ACI/AVI2 external terminal (0 to +10V or 4-20mA) or from multi-step speed. When Pr.10.00=1, the set point is obtained from the keypad.

Ш When Pr.10.01=1 or 3 (Negative feedback): Error (Err) = setpoin(SP) - feedback(FB). When the feedback will be increased by the increasing output frequency, please use this setting.

- When Pr.10.01= to 0 or 2 (Positive feedback): Error (Err) =feedback(FB)- setpoint(SP) When the feedback will be decreased by the increasing output frequency, please use this setting.
- Select input terminal accordingly. Make sure this parameter setting does not conflict with the setting for Pr.10.00 (Master Frequency).
- Related parameters: Pr.00.04 Content of Multi-function Display (set to 5 Display PID analog feedback signal value (b) (%)), Pr. 10.11(Source of PID Set point) and Pr.04.19(ACI/AVI2 Selection)

10.11	10.11		Unit: Hz
	Settings	0.00 to 600.0Hz	Factory Setting: 0.00

This parameter is used in conjunction with Pr.10.00 set 4 to input a set point in Hz.

10.	02 N Proportio	nal Gain (P)	
	Settings	0.0 to 10.0	Factory Setting: 1.0
	It is used to elir	ninate the system error. It is usually used to decreas	se the error and get the
	faster response	e speed. But if setting too large value in Pr.10.02, it r	may cause the system
	oscillation and	instability.	
ш	It can be used t	to set the proportional gain to decide the responds s	peed. The larger value is
	set in Pr.10.02,	the faster response it will get. The smaller value is	set in Pr.10.02, the slower
	response it will	get.	
Ш	If the other two	gains (I and D) are set to zero, proportional control	is the only one effective.
ш	Related parame	eters: Pr.10.03(Integral Time (I)) and Pr.10.04(Differ	rential Control (D))
10.	03 🖌 Integral T	ime (I)	Unit: second
	Settings	0.00 to 100.0 sec	Factory Setting: 1.00

The integral controller is used to eliminate the error during stable system. The integral control doesn't stop working until error is 0. The integral is acted by the integral time. The smaller integral time is set, the stronger integral action will be. It is helpful to reduce overshoot and oscillation to make a stable system. At this moment, the decreasing error will be slow. The integral control is often used with other two controls to become PI controller or PID controller.

0.00 Disable

This parameter is used to set the integral time of I controller. When the integral time is long, it will have small gain of I controller, the slower response and bad external control. When the

integral time is short, it will have large gain of I controller, the faster response and rapid external control.

- When the integral time is too small, it may cause system oscillation.
- \square When it is set to 0.0, the integral function is disabled.
- Related parameter: Pr.10.05(Upper Bound for Integral Control)

10	04	Unit: second
	Settings 0.00 to 1.00 sec	Factory Setting: 0.00
	The differential controller is used to show the change of system er	ror and it is helpful to
	preview the change of error. So the differential controller can be us	sed to eliminate the error to
	improve system state. With the suitable differential time, it can red	uce overshoot and shorten
	adjustment time. However, the differential operation will increase t	he noise interference.
	Please note that too large differential will cause big noise interfere	nce. Besides, the differential
	shows the change and the output of the differential will be 0 when	there is no change.
	Therefore, the differential control can't be used independently. It needs to be used independently.	eeds to be used with other
	two controllers to make a PD controller or PID controller.	
Ш	This parameter can be used to set the gain of D controller to decid	le the response of error
	change. The suitable differential time can reduce the overshoot of	P and I controller to
	decrease the oscillation and have a stable system. But too long dif	fferential time may cause
	system oscillation.	
Ш	The differential controller acts for the change of error and can't red	luce the interference. It is
	not recommended to use this function in the serious interference.	
10	05 Upper Bound for Integral Control	Unit: %
	Settings 0 to 100 %	Factory Setting: 100
	This parameter defines an upper bound or limit for the integral gain	n (I) and therefore limits the
	Master Frequency. The formula is: Integral upper bound = Maximu	Im Output Frequency
	(Pr.01.00) x (Pr.10.05).	
Ш	Too large integral value will make the slow response due to sudde	n load change. In this way, it
	may cause motor stall or machine damage.	
Ш	Related parameter: Pr.01.00(Maximum Output Frequency (Fmax)))

			Chapter 4 Parameters
10.06	Primary D	elay Filter Time	Unit: secon
	Settings	0.0 to 2.5 sec	Factory Setting: 0.

- L It is used to set the time that required for the low-pass filter of PID output. Increasing the setting, it may affect the drive's response speed.
- The frequency output of PID controller will filter after primary delay filter time. It can smooth the change of the frequency output. The longer primary delay filter time is set, the slower response time it will be.
- \square The unsuitable primary delay filter time may cause system oscillation.
- PID control can be used for speed, pressure and flow control. It needs to use with the relevant equipment of sensor feedback for PID control. Refer to the following for the closed-loop control diagram.



10.07	PID Output	Frequency Limit	Unit: %
	Settings	0 to 110 %	Factory Setting: 100

This parameter defines the percentage of output frequency limit during the PID control. The formula is Output Frequency Limit = Maximum Output Frequency (Pr.01.00) X Pr.10.07 %.
 This parameter will limit the Maximum Output Frequency. An overall limit for the output frequency can be set in Pr.01.07.

Related parameter: Pr.01.00(Maximum Output Frequency (Fmax))

10.08 PID Feedback Signal Detection Time			Unit: second
	Settings	0.0 to d 3600 sec	Factory Setting: 60.0
Ω	This paramete	r defines the time during which the PID fe	edback must be abnormal before a

warning (see Pr.10.09) is given. It also can be modified according to the system feedback signal time.

If this parameter is set to 0.0, the system would not detect any abnormality signal.

If it doesn't receive PID feedback signal over Pr.10.08 setting, the feedback signal fault will occur and please refer to Pr.10.09 for the fault treatment.

Ш	Related parameter:	Pr.10.09(Treatmen	t of the Erroneous	PID Feedback Signals)
---	--------------------	-------------------	--------------------	-----------------------

10	0.09 Treatment of the Erroneous Feedback Signals (for PID feedback error)					
	Factory Set					
	Settings	0	Warning and RAMP to stop			
		1	Warning and COAST to stop			
		2	Warning and keep operating			
	AC motor drive action when the feedback signals (analog PID feedback) are abnormal					
	according to P	r.10.16				

- Setting Pr.10.09 to 0: When the feedback signal fault occurs, it will display "FbE" on the digital keypad and the motor will stop to 0Hz by Pr.01.10/Pr.01.12 setting. It needs to clear "RESET" to clear the warning message.
- Setting Pr.10.09 to 1: When the feedback signal fault occurs, it will display "FbE" on the digital keypad and the motor will free run to stop. It needs to press "RESET" to clear the warning message.
- Setting Pr.10.09 to 2: When the feedback signal fault occurs, it will display "FbE" on the digital keypad and the motor will keep running. The warning message can be cleared after the feedback signal is normal.
- Related parameters" Pr.10.00(PID Set Point Selection), Pr.10.01(Input Terminal for PID
 Feedback), Pr.10.12(PID Offset Level) and Pr.10.13(Detection Time of PID Offset)

The digital keypad is optional. Please refer to Appendix B for details. When using without this optional keypad, the FAULT LED will be ON once there is error messages or warning messages from the external terminals.

10.10	Gain Over th	over the PID Detection Value		
	Settings	0.0 to 10.0	Factory Setting: 1.0	

This is the gain adjustment over the feedback detection value.

- This parameter will affect Pr.00.04(setting 5) directly. That is Pr.00.04(setting 5) Display PID analog feedback signal value (b) (%)= PID detection value X Gain Over the PID Detection Value.
- Related parameters: Pr.00.04(Content of Multi-function Display) and Pr.10.01(Input Terminal for PID Feedback)

10.12	2 PID Offset Level		Unit: %
	Settings	1.0 to 50.0%	Factory Setting: 10.0

Derror. This parameter is used to set max. allowable value of PID error.

10	.13 Detection 1	Fime of PID Offset	Unit: second			
	Settings	0.1 to 300.0 sec	Factory Setting: 5.0			
	This parameter is used to set detection of the offset between set point and feedback.					
	When the offset is higher than the setting of Pr.10.12 for a time exceeding the setting of					
	Pr.10.13, PID f	eedback signal fault occurs and operates by t	he treatment set in Pr.10.09.			
	Related parameters: Pr.10.00(PID Set Point Selection), Pr.10.01(Input Terminal for PID					
	Feedback), Pr.	10.09(Treatment of the Erroneous PID Feedb	ack Signals) and Pr.10.12(PID			
	Offset Level)					
10	.17 Minimum F	PID Output Frequency Selection				
			Factory Setting: 0			
	Settings	0 By PID control				
		1 By Minimum output frequency (Pr.0	1.05)			
Ш	This is the sou	rce selection of minimum output frequency wh	nen control is by PID.			
	The output of t	he AC motor drive will refer to this parameter	setting. When this parameter is			
	set to 0, the ou	tput frequency will output by the calculation of	f PID. When this parameter is set			
	to 1 and Pr.01.	08 is not set to 0, the output frequency=Pr.01	.08 setting. Otherwise, the output			
	frequency=Pr.0	01.05 setting.				
	Related param	eters: Pr.01.05(Minimum Output Frequency (F	Fmin) (Motor 0)) and			
	Pr.01.08(Outpu	ut Frequency Lower Limit)				
10	.14 Sleep/Wak	e Up Detection Time	Unit: second			
	Settings	0.0 to 6550 sec	Factory Setting: 0.0			

- If PID frequency is less than the sleep frequency when the drive starts running, the drive will be in sleep mode immediately and won't limit by this parameter.
- Related parameters: Pr.10.15(Sleep Frequency) and Pr.10.16(Wakeup Frequency)

10.15	Sleep Freque	Unit: Hz	
	Settings	0.00 to 600.0 Hz	Factory Setting: 0.00

This parameter set the frequency for the AC motor drive to be in sleep mode.

The AC motor drive will stop outputting after being sleep mode, but PID controller keep operating.

10.16	Wakeup Frequency		Unit: Hz
	Settings	0.00 to 600.0 Hz	Factory Setting: 0.00

This parameter is used to set the wakeup frequency to restart the AC motor drive after sleep mode.

The wake up frequency must be higher than sleep frequency.

- When the actual output frequency ≤ Pr.10.15 and the time exceeds the setting of Pr.10.14, the AC motor drive will be in sleep mode and the motor will decelerate to stop by Pr.01.10/01.12 setting.
- When the actual frequency command > Pr.10.16 and the time exceeds the setting of Pr.10.14, the AC motor drive will restart.
- When the AC motor drive is in sleep mode, frequency command is still calculated by PID.
 When frequency reaches wake up frequency, AC motor drive will accelerate from Pr.01.05
 minimum frequency following the V/f curve.
 Frequency





When Pr. 01.05min. output frequency ≤ PID frequency (H) ≤ Pr.01.08 lower bound of frequency and sleep function is enabled (output frequency (H) < Pr.10.15 sleep frequency and time > Pr.10.14 detection time), frequency will be 0 (in sleep mode). If sleep function is disabled, output frequency(H) = Pr.01.08 lower bound frequency.

The common adjustments of PID control are shown as follows:

Example 1: how to have stable control as soon as possible?

Please shorten Pr.10.03 (Integral Time (I)) setting and increase Pr,10.04(Differential Control (D))

setting.



Example 2: How to suppress the oscillation of the wave with long cycle?

If it is oscillation when the wave cycle is longer than integral time, it needs to increase Pr.10.03 setting to suppress the oscillation.


Example 3: How to suppress the oscillation of the wave with short cycle?

When the cycle of oscillation is short and almost equal Differential time setting, it needs to shorten the differential time setting to suppress the oscillation. If Differential time(I) = 0.0, it can not suppress the oscillation. Please reduce Pr.10.02 setting or increase Pr.10.06 setting.

Response



Group 11: Multi-function Input/Output Parameters for Extension Card

Make sure that the extension card is installed on the AC motor drive correctly before using group 11 parameters. See Appendix B for details.

11.00	Multi-function Output Terminal MO2/RA2						
11.01	Multi-function Output Terminal MO3/RA3						
11.02	Multi-function Output Terminal MO4/RA4						
11.03	Multi-function Output Terminal MO5/RA5						
11.04	Multi-function Output Terminal MO6/RA6						
11.05	Multi-function Output Terminal MO7/RA7						
	Settings 0 to 21 Factory Setting	ng: 0					

Settings	Function	Description
0	No Function	
1	AC Drive Operational	Active when the drive is ready or RUN command is "ON".
2	Master Frequency Attained	Active when the AC motor drive reaches the output frequency setting.
3	Zero Speed	Active when Command Frequency is lower than the Minimum Output Frequency.
4	Over-Torque Detection	Active as long as over-torque is detected. (Refer to Pr.06.03 ~ Pr.06.05)
5	Baseblock (B.B.) Indication	Active when the output of the AC motor drive is shut off during baseblock. Base block can be forced by Multi- function input (setting 09).
6	Low-Voltage Indication	Active when low voltage (Lv) is detected.
7	Operation Mode Indication	Active when operation command is controlled by external terminal.
8	Fault Indication	Active when a fault occurs (oc, ov, oH, oL, oL1, EF, cF3, HPF, ocA, ocd, ocn, GFF).

Settings	Function	Description
9	Desired Frequency Attained	Active when the desired frequency (Pr.03.02) is attained.
10	Terminal Count Value Attained	Active when the counter reaches Terminal Count Value.
11	Preliminary Count Value Attained	Active when the counter reaches Preliminary Count Value.
12	Over Voltage Stall supervision	Active when the Over Voltage Stall function operating
13	Over Current Stall supervision	Active when the Over Current Stall function operating
14	Heat Sink Overheat Warning	When heatsink overheats, it will signal to prevent OH turn off the drive. When it is higher than 85oC (185oF), it will be ON.
15	Over Voltage supervision	Active when the DC-BUS voltage exceeds level
16	PID supervision	Active when the PID function is operating
17	Forward command	Active when the direction command is FWD
18	Reverse command	Active when the direction command is REV
19	Zero Speed Output Signal	Active unless there is an output frequency present at terminals U/T1, V/T2, and W/T3.
20	Communication Warning (FbE,Cexx, AoL2, AUE, SAvE)	Active when there is a Communication Warning
21	Brake Control (Desired Frequency Attained)	Active when output frequency \geq Pr.03.14. Deactivated when output frequency \leq Pr.03.15 after STOP command.

11.06	Multi-function Input Terminal (MI7)	
11.07	Multi-function Input Terminal (MI8)	
11.08	Multi-function Input Terminal (MI9)	
11.09	Multi-function Input Terminal (MI10)	

	Settings	0 to 23	Factory Setting: 0		
11.11	Multi-function Input Terminal (MI12)				
11.10	Multi-function Input Terminal (MI11)				

 \square \qquad Refer to the table below Pr.04.08 for setting the multifunction input terminals.

Set the corresponding parameter according to the terminal labeled on the extension card.

Group 12: Analog Input/Output Parameters for Extension Card

Make sure that the extension card is installed on the AC motor drive correctly before using group 12 parameters. See Appendix B for details.

12.00	Al1 Function Selection				
				Factory Setting: 0	
	Settings	0	Disabled		
		1	Source of the 1st frequency		
		2	Source of the 2nd frequency		
		3	PID Set Point (PID enable)		
		4	Positive PID feedback		
		5	Negative PID feedback		
12.01	AI1 Analog	Signal I	Mode		
				Factory Setting: 1	
	Settings	0	ACI2 analog current (0.0 ~ 20.0mA)		
		1	AVI3 analog voltage (0.0 ~ 10.0V)		
			AVI3 AVI4 AV01 AV02 AVI3 AVI4 AV01 AV02 ACI2 ACI3 AC01 AC02 ACM AI1 AI2 ACM A01 A02		
12.02	Min. AVI3 I	nput Vol	Itage	Unit: V	
	Settings	0.0 to	o 10.0V	Factory Setting: 0.0	
12.03	Min. AVI3 S	Scale Pe	ercentage	Unit: %	
	Settings	0.0 to	0 100.0%	Factory Setting: 0.0	
				<u> </u>	
12.04	Max. AVI3	Input Vo	bltage	Unit: V	
	Settings	0.0 to	o 10.0V	Factory Setting: 10.0	

12.05	Max. AVI3 Scale Percentage			Unit: %
	Settings	0.0 t	o 100.0%	Factory Setting: 100.0
12.06	Min. ACI2	Input Cu	ırrent	Unit: mA
	Settings	0.0 t	o 20.0mA	Factory Setting: 4.0
40.07				
12.07	Min. ACI2	Scale P	ercentage	Unit: %
	Settings	0.0 t	o 100.0%	Factory Setting: 0.0
12.08	Max ACI2	Input C	urrent	Unit [.] mA
	Settings	0.0 t	o 20 0mA	Eactory Setting: 20.0
	Octango	0.0 (Tubbry Setting. 20.0
12.09	Max. ACI2	Scale F	Percentage	Unit: %
	Settings	0.0 t	o 100.0%	Factory Setting: 100.0
12.10	Al2 Function	on Selec	stion	
				Factory Setting: 0
	Settings	0	Disabled	
		1	Source of the 1st frequency	
		2	Source of the 2nd frequency	
		3	PID Set Point (PID enable)	
		4	Positive PID feedback	
	_	5	Negative PID feedback	
12.11	Al2 Analog	Signal	Mode	
				Factory Setting: 1
	Settings	0	ACl3 analog current (0.0 ~ 20.0mA)	
		1	AVI4 analog voltage (0.0 ~ 10.0V)	

 \square \qquad Besides parameters settings, the voltage/current mode should be used with the switch.



Unit: V	Input Voltage	12.12 Min. AVI4 I
Factory Setting: 0.0	0.0 to 10.0V	Settings
Unit: %	Scale Percentage	12.13 Min. AVI4 S
Factory Setting: 0.0	0.0 to 100.0%	Settings
Unit: V	Input Voltage	12.14 Max. AVI4
Factory Setting: 10.0	0.0 to 10.0V	Settings
Unit: %	Scale Percentage	12.15 Max. AVI4
Factory Setting: 100.0	0.0 to 100.0%	Settings
Unit: mA	Input Current	12.16 Min. ACI3 I
Factory Setting: 4.0	0.0 to 20.0mA	Settings
Unit: %	Scale Percentage	12.17 Min. ACI3 S
Factory Setting: 0.0	0.0 to 100.0%	Settings
Unit: mA	Input Current	12.18 Max. ACI3
Factory Setting: 20.0	0.0 to 20.0mA	Settings
Unit: %	Scale Percentage	12.19 Max. ACI3
Factory Setting: 100.0	0.0 to 100.0%	Settings

12	.20 AO1 Termi	inal An	alog Signal Mode	
				Factory Setting: 0
	Settings	0	AVO1	
		1	ACO1 (analog current 0.0 to 20.0mA)	
		2	ACO1 (analog current 4.0 to 20.0mA)	
	Besides paran	neter se	ACI2 ACI3 ACO1 ACO2	I with the switch.
12.	.21 AO1 Analo	g Outp	ut Signal	
				Factory Setting: 0
	Settings	0	Analog Frequency	
		1	Analog Current (0 to 250% rated current)	
Ш	This paramete	r is use	ed to choose analog frequency (0-+10Vdc) or a	nalog current (4-20mA) to
	correspond to	the AC	motor drive's output frequency or current.	
12	AO1 Analo	g Outp	ut Gain	Unit: %
	Settings	1 to	200%	Factory Setting: 100
ш	This paramete	r is use	ed to set the analog output voltage range.	
Ш	When Pr.12.21	l is set	to 0, analog output voltage corresponds to the	AC motor drive's output
	frequency. Wh	en Pr.1	2.22 is set to 100, the max. output frequency (Pr.01.00) setting
	corresponds to	the AF	FM output (+10VDC or 20mA)	, c

When Pr.12.21 is set to 1, analog output voltage corresponds to the AC motor drive's output current. When Pr.12.22 is set to 100, the 2.5 X rated current corresponds to the AFM output (+10VDC or 20mA)

If the scale of the voltmeter is less than 10V, refer to following formula to set Pr.12.22:

Pr.12.22 = [(full scale voltage)/10]*100%.

Example: When using voltmeter with full scale (5V), Pr.12.22 should be set to 5/10*100%=50%. If

Pr.12.21 is set to 0, the output voltage will correspond to the max. output frequency.

12.2	AO2Terminal Analog Signal Mode				
				Factory Setting: 0	
	Settings	0	AVO2		
		1	ACO2 (analog current 0.0 to 20.0mA)		
		2	ACO2 (analog current 4.0 to 20.0mA)		
Ξ	Besides param	neter se	tting, the voltage/current mode should be used AVI3 AVI4 AV01 AV02 AVI3 AVI4 AV01 AV02 ACI2 ACI3 AC01 AC02 ACM AIT AI2 ACM A01 A02	with the switch.	
12.2	24 AO2 Analo	g Outpi	ut Signal		
				Factory Setting: 0	
	Settings	0	Analog Frequency		
		1	Analog Current (0 to 250% rated current)		
12.2	AO2 Analo	g Outpu	ut Gain	Unit: %	
	Settings	1 to	200%	Factory Setting: 100	
Ш	Setting method	d for the	AO2 is the same as the AO1.		
			Selection		
12.2	AUI Analog	g input :			
12.2	AUI Analog	g input :		Factory Setting: 0	
12.2	26 AUI Analog Settings		No function	Factory Setting: 0	
12.2	AUI Analog Settings	0 1	No function Source of the 1st frequency	Factory Setting: 0	

				Chapter 4 Parameters V/=724
12.2	27 AUI Anal	log Inpu	ut Bias	Unit: %
	Settings	0.00) to 200.00%	Factory Setting: 0.00
12.3	28 AUI Bias P	olarity		
				Factory Setting: 0
	Settings	0	Positive bias	
		1	Negative bias	
12.2	29 🖌 AUI Ana	log Gai	n	Unit: %
	Settings	1 to	200%	Factory Setting: 100
12.3	30 AUI Negati	ive Bias	, Reverse Motion Enable/Disable	
				Factory Setting: (
	Settings	0	No AUI Negative Bias Command	
		1	Negative Bias: REV Motion Enable	ed
		2	Negative Bias: REV Motion Disable	ed
12.3	31 AUI Analoo	a Input	Delav	Unit: 2ms
	Settings	0 to	9999	Factory Setting: 50
	In a noisy envi	ronmer	nt, it is advantageous to use negative I	pias to provide a noise margin. It i
	recommended	NOT to	o use less than 1V to set the operation	I frequency.

Pr.12-26 to Pr.12-31 can be used to set the frequency command by adjusting analog input voltage -10V to +10V. Refer to Pr.04-00 to 04-03 for details.

Group 13: PG function Parameters for Extension Card

Pulse generator card (PG card) is mainly applied in the detection components of speed control or position control. It usually makes a closed-loop speed control system with encoder. The AC motor drive is used with encoder and PG card to have a complete speed control and position detection system.

Please make sure that the extension card is installed on the AC motor drive correctly before using group 12 parameters. See Appendix B for details.

13.0	00 PG Input				
			Factory Setting: 0		
	Settings	0	Disable PG		
		1	Single phase		
		2	Forward/Counterclockwise rotation		
		3	Reverse/Clockwise rotation		
Ш	There are two	outputs,	1-phase and 2-phase output, for the encoder output. For the 1-phase		
	output, the enco	oder ou	tput is a group of pulse signal. For the 2-phase output, the encoder can		
	output A and B	pulse s	ignals with 90° phase difference. The encoder is defined by the timing		
	of A and B pulses as the following figure. It can not only measure the speed but distinguish				
	motor rotation of	directior	by A and B pulse signals.		
ш	PG card receive	es A an	d B pulses from encoder output and sends this feedback signal to the		
	AC motor drive	for spe	ed or position control.		
ш	Setting 0: disable PG function.				
Ĥ	Setting 1: for speed/position control but can't distinguish motor rotation direction.				
Ĥ	Setting 2: both	for spee	ed control and distinguish motor rotation direction. A phase leads B		
	phase as show	n in the	following diagram and motor is forward running.		
ш	Setting 3: both	for spee	ed control and distinguish motor rotation direction. B phase leads A		
	phase as show	n in the	following diagram and motor is reverse running.		
	Related parame	eter: Pr.	13.01(PG Pulse Range)		



When receiving a forward command, motor will rotate in counterclockwise direction (see from output side).



When receiving a reverse command, motor will rotate in clockwise direction (see from output side).



When encoder rotates in clockwise direction (see from input side). At this moment, A phase leads B phase.

13.	01 PG Pulse F	Range	
	Settings	1 to 20000	Factory Setting: 600
	A Pulse Gener	ator (PG) is use	d as a sensor that provides a feedback signal of the motor
	speed. This pa	rameter defines	the number of pulses for each cycle of the PG control.
Ш	This paramete	r setting is the re	solution of encoder. With the higher resolution, the speed
	control will be	more precise.	
_	-		
13.	02 Motor Pole	Number (Motor	0) Unit: 1
	Settings	2 to 10	Factory Setting: 4
Ш	The pole numb	per should be eve	en (can't be odd).
13.	03 / Proportio	onal Gain (P)	Unit: 0.01
	Settings	0.0 to 10.0	Factory Setting: 1.0
	This paramete	r is used to set th	ne gain (P) when using PG for the closed-loop speed control.
	The proportion	al gain is mainly	used to eliminate the error. The large proportional gain(P) will

get the faster response to decrease the error. Too large proportional gain will cause large overshoot and oscillation and decrease the stable.

This parameter can be used to set the proportional gain (P) to decide the response speed.
 With large proportional gain, it will get faster response. Too large proportional gain may cause system oscillation. With small proportional gain, it will get slower response.

13.0	04 🗡 Integral G	Gain (I)			Unit: 0.01
	Settings	0.00 to	100.00 sec		Factory Setting: 1.00
		0.00	Disable		
Ш	The integral co	ntroller is	used to elimina	te the error during st	able system. The integral control
	doesn't stop wo	orking unt	il error is 0. The	integral is acted by	the integral time. The smaller
	integral time is	set, the s	tronger integral	action will be. It is he	elpful to reduce overshoot and
	oscillation to ma	ake a stal	ble system. At th	his moment, the dec	reasing error will be slow. The
	integral control	is often u	ised with other t	wo controls to becor	ne PI controller or PID controller.
	This parameter	is used t	o set the integra	al time of I controller.	When the integral time is long, it
	will have small	gain of I d	controller, the sl	ower response and l	oad external control. When the
	integral time is	short, it v	vill have large ga	ain of I controller, the	e faster response and rapid
	external control	Ι.			
ш	When the integ	ral time is	s too small, it ma	ay cause system osc	illation.
ш	When it is set to	o 0.0, the	integral function	n is disabled.	
13.0	J5	ontrol Out	tput Frequency	Limit	Unit: Hz
	Settings	0.00 to	0 100.00Hz		Factory Setting: 10.00
Ш	This parameter	is used t	o limit the max.	output frequency.	
ш	From the follow	ing PG s	peed diagram, c	output frequency (H)	= frequency command (F) +
	speed detection	ו value vi	a PG feedback.	With the speed char	nge of motor load, the speed
	change will be	sent to dr	ive via PG card	to change the output	t frequency. So this parameter
	can be used to	decrease	e the speed char	nge of motor load.	

13.06	✓ Speed Fe	edback Display Filter	Unit: 2ms		
	Settings	0 to 9999 (*2ms)	Factory Setting: 500		

When Pr.0.04 is set to 14, its display will be updated regularly. This update time is set by Pr.13.06. With the large setting in Pr.13.06, it can slow the response speed to prevent the blinking of digital number on the digital keypad. Too large setting may cause the delay of RPM value via PG card.

Related parameter: Pr.00.04(Content of Multi-function Display)

13.09	✓ Speed Fee	edback Filter	Unit: 2ms
	Settings	0 to 9999 (*2ms)	Factory Setting: 16

This parameter is the filter time from the speed feedback to the PG card. Too large setting may cause slow feedback response.



PG feedback speed control

13.07	✓ Time for F	eedbac	k Signal Fault	Unit: second
	Settings	0.1 to	10.0 sec	Factory Setting: 1.0
		0.0	Disabled	

This parameter defines the time during which the PID feedback must be abnormal before a warning (see Pr.13.08) is given. It also can be modified according to the system feedback signal time.

If this parameter is set to 0.0, the system would not detect any abnormality signal.

Related parameter: Pr.13.08(Treatment of the Feedback Signal Fault)

13.	08 <i>★</i> Treatme	nt of the	Preedback Signal Fault
			Factory Setting: 1
	Settings	0	Warn and RAMP to stop
		1	Warn and COAST to stop
		2	Warn and keep operating
Ш	AC motor drive	action	when the feedback signals (analog PID feedback or PG (encoder)
	feedback) are	abnorm	al.
	Setting Pr.13.0	8 to 0: 1	Nhen the feedback signal fault occurs, it will display "PGEr" on the
	digital keypad	and the	stop to 0Hz by Pr.01.10/Pr.01.12 setting.
	Setting Pr.13.0	8 to 1: '	Nhen the feedback signal fault occurs, it will display "PGEr" on the
	digital keypad	and the	motor will free run to stop.
Ш	Setting Pr.13.0	8 to 2: 1	When the feedback signal fault occurs, it will display "PGEr" on the
	digital keypad	and the	motor will keep running.
ш	It needs to pres	ss "RES	ET" to clear the warning message "PGEr" displayed on the keypad.
The o	ligital keypad is	optional	. Please refer to Appendix B for details. When using without this optional
keypa	ad, the FAULT L	ED will	be ON once there is error messages or warning messages from the
exter	nal terminals.		

13.10	Source of t	Source of the High-speed Counter (NOT for VFD*E*C models)				
				Factory Display: 0 (Read only)		
	Settings	0	PG card			
		1	PLC			

This parameter reads the high-speed counter of the drive to use on PG card or PLC.

4.4 Different Parameters for VFD*E*C Models

The content of this instruction sheet may be revised without prior notice. Please consult our distributors or download the most updated version at

http://www.delta.com.tw/industrialautomation

Software version for VFD*E*C is power board: V1.00 and control board: V2.00.

 \mathcal{M} : The parameter can be set during operation.

Group 0 User Parameters

Parameter	Explanation	Settings	Factory Setting	Customer
		0: Parameter can be read/written		
		1: All parameters are read only		
00.02	Decomptor Decet	6: Clear PLC program (NOT for VFD*E*C models)	0	
00.02	Parameter Reset	9: All parameters are reset to factory settings (50Hz, 230V/400V or 220V/380V depends on Pr.00.12)		
		10: All parameters are reset to factory settings (60Hz, 220V/440V)		
		0: Display the frequency command value (Fxxx)		
	Start-up Display Selection	1: Display the actual output frequency (Hxxx)		
₩ 00.03		2: Display the content of user-defined unit (Uxxx)	0	
,		3: Multifunction display, see Pr.00.04		
		4: FWD/REV command		
		5: PLCx (PLC selections: PLC0/PLC1/PLC2) (NOT for VFD*E*C models)		
₩ 00.04	Content of Multi- function Display	0: Display the content of user-defined unit (Uxxx)	0	
		1: Display the counter value (c)		
		2: Display PLC D1043 value (C) (NOT for VFD*E*C models)		
		3: Display DC-BUS voltage (u)		
		4: Display output voltage (E)		

Parameter	Explanation	Settings	Factory Setting	Customer
		5: Display PID analog feedback signal value (b) (%)		
		6: Output power factor angle (n)		
		7: Display output power (P)		
		8: Display the estimated value of torque as it relates to current (t)		
		9: Display AVI (I) (V)		
		10: Display ACI / AVI2 (i) (mA/V)		
		11: Display the temperature of IGBT (h) (°C)		
		12: Display AVI3/ACI2 level (I.)		
		13: Display AVI4/ACI3 level (i.)		
		14: Display PG speed in RPM (G)		
		15: Display motor number (M)		

Group 1 Basic Parameters

Parameter	Explanation	Settings	Factory Setting	Customer
⊮ 01.11	Accel Time 2	0.1 to 600.0 / 0.01 to 600.0 sec	1.0	
⊮ 01.12	Decel Time 2	0.1 to 600.0 / 0.01 to 600.0 sec	1.0	

Group 2 Operation Method Parameters

Parameter	Explanation	Settings	Factory Setting	Customer
		0: Digital keypad UP/DOWN keys or Multi- function Inputs UP/DOWN. Last used frequency saved.		
(00.00	Source of First	1: 0 to +10V from AVI	_	
₩02.00	Command	2: 4 to 20mA from ACI or 0 to +10V from AVI2	5	
		3: RS-485 (RJ-45)/USB communication		
		4: Digital keypad potentiometer		
		5: CANopen communication		

			onapter 4 l'alante		
	Parameter	Explanation	Settings	Factory Setting	Customer
			0: Digital keypad		
,			1: External terminals. Keypad STOP/RESET enabled.		
		Source of First	2: External terminals. Keypad STOP/RESET disabled.		
	₩ 02.01	Operation Command	3: RS-485 (RJ-45)/USB communication. Keypad STOP/RESET enabled.	5	
			4: RS-485 (RJ-45)/USB communication. Keypad STOP/RESET disabled.		
			5: CANopen communication. Keypad STOP/RESET disabled.		
			0: Digital keypad UP/DOWN keys or Multi- function Inputs UP/DOWN. Last used frequency saved.		
	⊮ 02.09	Source of Second Frequency Command	1: 0 to +10V from AVI		
			2: 4 to 20mA from ACI or 0 to +10V from AVI2	0	
			3: RS-485 (RJ-45)/USB communication		
			4: Digital keypad potentiometer		
			5: CANopen communication		
			Read Only		
		Display the Master	Bit0=1: by First Freq Source (Pr.02.00) Bit1=1: by Second Freq Source (Pr.02.09)		
	02.16	Freq Command Source	Bit2=1: by Multi-input function	##	
			Bit3=1: by PLC Freq command (NOT for VFD*E*C models)		
			Read Only		
		Display the	Bit0=1: by Digital Keypad		
	02.17	Operation	Bit1=1: by RS485 communication Bit2=1: by External Terminal 2/3 wire mode	##	
		Command Source	Bit3=1: by Multi-input function		
			Bit5=1: by CANopen communication		

Group 3 Output Function Parameters

Parameter	Explanation	Settings	Factory Setting	Custome
03.09	Reserved			
03.10	Reserved			

Group 4 Input Function Parameters

Parameter	Explanation	Settings	Factory Setting	Customer
04.05	Multi-function Input	0: No function	1	
	Terminal (MI3)	1: Multi-Step speed command 1		
		2: Multi-Step speed command 2		
04.06	Multi-function Input	3: Multi-Step speed command 3	2	
	i erminai (MI4)	4: Multi-Step speed command 4		
		5: External reset		
04.07	Multi-function Input	6: Accel/Decel inhibit	3	
	i erminal (MI5)	7: Accel/Decel time selection command		
		8: Jog Operation		
04.08	Multi-function Input	9: External base block	23	
	i erminal (MIb)	10: Up: Increment master frequency		
		11: Down: Decrement master frequency		
		12: Counter Trigger Signal		
		13: Counter reset		
		14: E.F. External Fault Input		
		15: PID function disabled		
		16: Output shutoff stop		
		17: Parameter lock enable		
		18: Operation command selection (external terminals)		
		19: Operation command selection(keypad)		
		20: Operation command selection (communication)		
		21: FWD/REV command		
		22: Source of second frequency command		
		23: Quick Stop (Only for VFD*E*C models)		
		24: Download/execute/monitor PLC Program (PLC2) (NOT for VFD*E*C models)		
		25: Simple position function		
		26: OOB (Out of Balance Detection)		

		Chapter 4 Parame	ters	17-12-LE
Parameter	Explanation	Settings	Factory Setting	Customer
		27: Motor selection (bit 0)		
		28: Motor selection (bit 1)		
04.24	Reserved			
04.25	Reserved			

Group 7 Motor Parameters

Parameter	Explanation	Settings	Factory Setting	Custome
07.08	Torque Compensation Time Constant	0.01 ~10.00 Sec	0.30	

Group 9 Communication Parameters

Parameter	Explanation	Settings	Factory Setting	Custome
09.12~ 09.19	Reserved			
09.20	CANopen Communication Address	0: disable 1: 1 to 127	1	
09.21	CANbus Baud Rate	0: 1M 1: 500K 2: 250K 3: 125K 4: 100K 5: 50K	0	
09.22	Gain of CANbus Frequency	0.00~2.00	1.00	
09.23	CANbus Warning	bit 0 : CANopen Guarding Time out bit 1 : CANopen Heartbeat Time out bit 2 : CANopen SYNC Time out bit 3 : CANopen SDO Time out bit 4 : CANopen SDO buffer overflow bit 5 : CANbus Off bit 6 : Error protocol of CANopen bit 7 : CANopen boot up fault	Read- only	

Parameter	Explanation	Settings	Factory Setting	Customer
09.24	DS402 Protocol	0: Disable (By Delta rule) 1: Enable (By DS402)	1	
09.25	Detect SYNC signal	0:Ignore 1:Yes	0	
09.26	The operation state of CAN bus	0: Node reset 1: Communication reset 2: Boot up 3: Pre-Operation 4: Operation 5: Stop	0	
09.27	The operation state of CANopen	0: Not Ready For Use State 1: Inhibit Start State 2: Ready To Switch On State 3: Switched On State 4: Enable Operation State 7: Quick Stop Active State 13: Error Reaction Active State 14: Fror State	0	

Group 11 Parameters for Extension Card

Parameter Explanation		Settings	Factory Setting	Customer
		0: No function	0	
11.06	Multi-function Input Terminal (MI7)	1: Multi-Step speed command 1		
		2: Multi-Step speed command 2		
		3: Multi-Step speed command 3	0	
11.07	Multi-function Input Terminal (MI8)	4: Multi-Step speed command 4		
		5: External reset		
11.08 Mul Ter	Multi-function Input Terminal (MI9)	6: Accel/Decel inhibit	0	
		7: Accel/Decel time selection command		
		8: Jog Operation		
	11.09 Multi-function Input Terminal (MI10)	9: External base block	0	
11.09		10: Up: Increment master frequency		
		11: Down: Decrement master frequency		
		12: Counter Trigger Signal	0	
	Multi-function Input	13: Counter reset		
11.10	Terminal (MI11)	14: E.F. External Fault Input		
		15: PID function disabled		

Parameter	Explanation	Settings	Factory Setting	Custome
11.11	Multi-function Input	16: Output shutoff stop	0	
	Terminal (MI12)	17: Parameter lock enable		
		18: Operation command selection (external terminals)		
		19: Operation command selection (keypad)		
		20: Operation command selection (communication)		
		21: FWD/REV command		
		22: Source of second frequency command		
		23: Quick Stop (Only for VFD*E*C models)		
		24: Download/execute/monitor PLC Program (PLC2) (NOT for VFD*E*C models)		
		25: Simple position function		
		26: OOB (Out of Balance Detection)		
		27: Motor selection (bit 0)		
		28: Motor selection (bit 1)		

Group 13: PG function Parameters for Extension Card

Parameter	Explanation	Settings	Factory Setting	Customer
13.10	Reserved			



5.1 Over Current (OC)

5.2 Ground Fault



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5.4 Low Voltage (Lv)



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5.5 Over Heat (OH)



5.6 Overload



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5.7 Keypad Display is Abnormal



5.8 Phase Loss (PHL)



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5.9 Motor cannot Run



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5.10 Motor Speed cannot be Changed

For VFD*E*C models, no PLC function is supported. Please follow the dashed line to skip the PLC parts.



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5.11 Motor Stalls during Acceleration



5.12 The Motor does not Run as Expected



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5.13 Electromagnetic/Induction Noise

Many sources of noise surround AC motor drives and penetrate it by radiation or conduction. It may cause malfunctioning of the control circuits and even damage the AC motor drive. Of course, there are solutions to increase the noise tolerance of an AC motor drive. But this has its limits. Therefore, solving it from the outside as follows will be the best.

- 1. Add surge suppressor on the relays and contacts to suppress switching surges.
- Shorten the wiring length of the control circuit or serial communication and keep them separated from the power circuit wiring.
- Comply with the wiring regulations by using shielded wires and isolation amplifiers for long length.
- The grounding terminal should comply with the local regulations and be grounded independently, i.e. not to have common ground with electric welding machines and other power equipment.
- Connect a noise filter at the mains input terminal of the AC motor drive to filter noise from the power circuit.

In short, solutions for electromagnetic noise exist of "no product" (disconnect disturbing equipment), "no spread" (limit emission for disturbing equipment) and "no receive" (enhance immunity).

5.14 Environmental Condition

Since the AC motor drive is an electronic device, you should comply with the environmental conditions. Here are some remedial measures if necessary.

- To prevent vibration, the use of anti-vibration dampers is the last choice. Vibrations must be within the specification. Vibration causes mechanical stress and it should not occur frequently, continuously or repeatedly to prevent damage to the AC motor drive.
- Store the AC motor drive in a clean and dry location, free from corrosive fumes/dust to
 prevent corrosion and poor contacts. Poor insulation in a humid location can cause shortcircuits. If necessary, install the AC motor drive in a dust-proof and painted enclosure and
 in particular situations, use a completely sealed enclosure.
- 3. The ambient temperature should be within the specification. Too high or too low temperature will affect the lifetime and reliability. For semiconductor components, damage will occur once any specification is out of range. Therefore, it is necessary to periodically check air quality and the cooling fan and provide extra cooling of necessary. In addition, the microcomputer may not work in extremely low temperatures, making cabinet heating necessary.

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 Store within a relative humidity range of 0% to 90% and non-condensing environment. Use an air conditioner and/or exsiccator.

5.15 Affecting Other Machines

1.

An AC motor drive may affect the operation of other machines due to many reasons. Some solutions are:

- High Harmonics at Power Side
 High harmonics at power side during running can be improved by:
 - Separate the power system: use a transformer for AC motor drive.
- 2. Use a reactor at the power input terminal of the AC motor drive.
- 3. If phase lead capacitors are used (never on the AC motor drive output!!), use serial

reactors to prevent damage to the capacitors damage from high harmonics.



Motor Temperature Rises

When the motor is a standard induction motor with fan, the cooling will be bad at low speeds, causing the motor to overheat. Besides, high harmonics at the output increases copper and core losses. The following measures should be used depending on load and operation range.

- 1. Use a motor with independent ventilation (forced external cooling) or increase the motor rated power.
- 2. Use a special inverter duty motor.
- 3. Do NOT run at low speeds for long ti.

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6.1 Fault Code Information

The AC motor drive has a comprehensive fault diagnostic system that includes several different alarms and fault messages. Once a fault is detected, the corresponding protective functions will be activated. The following faults are displayed as shown on the AC motor drive digital keypad display. The five most recent faults can be read from the digital keypad or communication.



Wait 5 seconds after a fault has been cleared before performing reset via keypad of input terminal.

6.1.1 Common Problems and Solutions

Fault Name	Fault Descriptions	Corrective Actions
oc	Over current Abnormal increase in current.	 Check if motor power corresponds with the AC motor drive output power. Check the wiring connections to U/T1, V/T2, W/T3 for possible short circuits. Check the wiring connections between the AC motor drive and motor for possible short circuits, also to ground. Check for loose contacts between AC motor drive and motor. Increase the Acceleration Time. Check for possible excessive loading conditions at the motor. If there are still any abnormal conditions when operating the AC motor drive after a short- circuit is removed and the other points above are checked, it should be sent back to manufacturer.
00	Over voltage The DC bus voltage has exceeded its maximum allowable value.	 Check if the input voltage falls within the rated AC motor drive input voltage range. Check for possible voltage transients. DC-bus over-voltage may also be caused by motor regeneration. Either increase the Decel. Time or add an optional brake resistor (and brake unit). Check whether the required brake power is within the specified limits.

Chapter 6 Fault Code Information and Maintenance |

Fault Name	Fault Descriptions	Corrective Actions
0X ; 0X2	Overheating Heat sink temperature too high	 Ensure that the ambient temperature falls within the specified temperature range. Make sure that the ventilation holes are not obstructed. Remove any foreign objects from the heatsinks and check for possible dirty heat sink fins. Check the fan and clean it. Provide enough spacing for adequate ventilation. (See chapter 1)
٤υ	Low voltage The AC motor drive detects that the DC bus voltage has fallen below its minimum value.	 Check whether the input voltage falls within the AC motor drive rated input voltage range. Check for abnormal load in motor. Check for correct wiring of input power to R-S- T (for 3-phase models) without phase loss.
οί	Overload The AC motor drive detects excessive drive output current. NOTE: The AC motor drive can withstand up to 150% of the rated current for a maximum of 60 seconds.	 Check whether the motor is overloaded. Reduce torque compensation setting in Pr.07.02. Use the next higher power AC motor drive model.
ol 1	Overload 1 Internal electronic overload trip	 Check for possible motor overload. Check electronic thermal overload setting. Use a higher power motor. Reduce the current level so that the drive output current does not exceed the value set by the Motor Rated Current Pr.07.00.
075	Overload 2 Motor overload.	 Reduce the motor load. Adjust the over-torque detection setting to an appropriate setting (Pr.06.03 to Pr.06.05).
XPF ;	CC (current clamp)	
X885	OV hardware error	Return to the factory.
хрг з	GFF hardware error	
ХРГЧ	OC hardware error	
65	External Base Block. (Refer to Pr. 08.07)	 When the external input terminal (B.B) is active, the AC motor drive output will be turned off. Deactivate the external input terminal (B.B) to operate the AC motor drive again.

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		Chapter 6 Fault Code Information and Maintenance
Fault Name	Fault Descriptions	Corrective Actions
oc R	Over-current during acceleration	 Short-circuit at motor output: Check for possible poor insulation at the output lines. Torque boost too high: Decrease the torque compensation setting in Pr.07.02. Acceleration Time too short: Increase the Acceleration Time. AC motor drive output power is too small: Replace the AC motor drive with the next higher power model.
ocd	Over-current during deceleration	 Short-circuit at motor output: Check for possible poor insulation at the output line. Deceleration Time too short: Increase the Deceleration Time. AC motor drive output power is too small: Replace the AC motor drive with the next higher power model.
000	Over-current during constant speed operation	 Short-circuit at motor output: Check for possible poor insulation at the output line. Sudden increase in motor loading: Check for possible motor stall. AC motor drive output power is too small: Replace the AC motor drive with the next higher power model.
88	External Fault	 When multi-function input terminals (MI3-MI9) are set to external fault, the AC motor drive stops output U, V and W. Give RESET command after fault has been cleared.
c F 10	Internal EEPROM can not be programmed.	Return to the factory.
cf ()	Internal EEPROM can not be programmed.	Return to the factory.
c F 2.0	Internal EEPROM can not be read.	 Press RESET key to set all parameters to factory setting. Return to the factory.
c F Z, I	Internal EEPROM can not be read.	 Press RESET key to set all parameters to factory setting. Return to the factory.
c F 3.0	U-phase error	
c 8 3, 1	V-phase error	
c F 3.2	W-phase error	Return to the factory.
c F 3.3	OV or LV	
с F <u>3</u> Ч с F <u>3</u> S	Temperature sensor error	

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Fault Name	Fault Descriptions	Corrective Actions
GFF	Ground fault	 When (one of) the output terminal(s) is grounded, short circuit current is more than 50% of AC motor drive rated current, the AC motor drive power module may be damaged. NOTE: The short circuit protection is provided for AC motor drive protection, not for protection of the user. Check whether the IGBT power module is damaged. Check for possible poor insulation at the output line.
c۶8	Auto accel/decel failure	 Check if the motor is suitable for operation by AC motor drive. Check if the regenerative energy is too large. Load may have changed suddenly.
c E	Communication Error	 Check the RS485 connection between the AC motor drive and RS485 master for loose wires and wiring to correct pins. Check if the communication protocol, address, transmission speed, etc. are properly set. Use the correct checksum calculation. Please refer to group 9 in the chapter 5 for detail information.
codE	Software protection failure	Return to the factory.
8800	Analog signal error	Check the wiring of ACI
۶8٤	PID feedback signal error	 Check parameter settings (Pr.10.01) and AVI/ACI wiring. Check for possible fault between system response time and the PID feedback signal detection time (Pr.10.08)
2XL	Phase Loss	Check input phase wiring for loose contacts.
888	Auto Tuning Error	 Check cabling between drive and motor Retry again
CP 10	Communication time-out error on the control board or power board	 Press RESET key to set all parameters to factory setting. Return to the factory.
P&[Motor overheat protection	1. Check if the motor is overheat
۶۶33۹		2. Check Pr.07.12 to Pr.07.17 settings
968r	PG signal error	 Check the wiring of PG card Try another PG card
6003	CANopen Guarding Time out (Only for VFDxxxExxC)	Connect to CAN bus again and reset CAN bus

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Chapter 6 Fault Code Information and Maintenance

Fault Name	Fault Descriptions	Corrective Actions
C 866	CANopen Heartbeat Time out (Only for VFDxxxExxC)	Connect to CAN bus again and reset CAN bus
C S Y c	CANopen SYNC Time out (Only for VFDxxxExxC)	Check if CANopen synchronous message is abnormal
8500	CANopen SDO Time out (Only for VFDxxxExxC)	Check if command channels are full
C 56F	CANopen SDO buffer overflow (Only for VFDxxxExxC)	 Too short time between commands, please check SDO message sent from the master Reset CAN bus
6658	CAN bus off (Only for VFDxxxExxC)	 Check if it connects to terminal resistor Check if the signal is abnormal Check if the master is connected
2888	CAN Boot up fault (Only for VFDxxxExxC)	 Check if the master is connected Reset CAN bus
[Pto	Error communication protocol of CANopen (Only for VFDxxxExxC)	Check if the communication protocol is correct
486	It will be displayed during deceleration when Pr.08-24 is not set to 0 and unexpected power off occurs, such as momentary power loss.	 Set Pr.08-24 to 0 Check if the input power is stable
Ret	Abnormal Communication Loop	 Check if the communication wiring is correct Return to the factory

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6.1.2 Reset

There are three methods to reset the AC motor drive after solving the fault:

- 1. Press key on keypad.
- Set external terminal to "RESET" (set one of Pr.04.05~Pr.04.08 to 05) and then set to be ON.
- 3. Send "RESET" command by communication.



Make sure that RUN command or signal is OFF before executing RESET to prevent damage or personal injury due to immediate operation.

6.2 Maintenance and Inspections

Modern AC motor drives are based on solid-state electronics technology. Preventive maintenance is required to keep the AC motor drive in its optimal condition, and to ensure a long life. It is recommended to have a qualified technician perform a check-up of the AC motor drive regularly.

Daily Inspection:

Basic check-up items to detect if there were any abnormalities during operation are:

- 1. Whether the motors are operating as expected.
- 2. Whether the installation environment is abnormal.
- 3. Whether the cooling system is operating as expected.
- 4. Whether any irregular vibration or sound occurred during operation.
- 5. Whether the motors are overheating during operation.
- 6. Always check the input voltage of the AC drive with a Voltmeter.

Periodic Inspection:

Before the check-up, always turn off the AC input power and remove the cover. Wait at least 10 minutes after all display lamps have gone out, and then confirm that the capacitors have fully discharged by measuring the voltage between $\oplus \sim \bigcirc$. It should be less than 25VDC.

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- 1. Disconnect AC power before processing!
- Only qualified personnel can install, wire and maintain AC motor drives. Please take off any metal objects, such as watches and rings, before operation. And only insulated tools are allowed.
- 3. Never reassemble internal components or wiring.
- 4. Prevent static electricity.

Periodical Maintenance

Ambient environment

Check Items	Methods and Criterion		Maintenance Period			
Uncok items		Daily	Half Year	One Year		
Check the ambient temperature, humidity, vibration and see if there are any dust, gas, oil or water drops	Visual inspection and measurement with equipment with standard specification	0				
Check if there are any dangerous objects in the environment	Visual inspection	0				

Voltage

	Methods and Criterion	Maintenance Period			
Check items		Daily	Half Year	One Year	
Check if the voltage of main circuit and control circuit is correct	Measure with multimeter with standard specification	0			

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Keypad

Chack Home	Methods and Criterion	Maintenance Period			
Check items		Daily	Half Year	One Year	
Is the display clear for reading?	Visual inspection	0			
Any missing characters?	Visual inspection	0			

Mechanical parts

Check Items	Matheda and Criterian	Maintenance Period		
Check items	Methous and Chtenon	Daily	Half Year	One Year
If there is any abnormal sound or vibration	Visual and aural inspection		0	
If there are any loose screws	Tighten the screws		0	
If any part is deformed or damaged	Visual inspection		0	
If there is any color change by overheating	Visual inspection		0	
If there is any dust or dirt	Visual inspection		0	

Main circuit

Check Items		Matheda and Critarian		Maintenance Period			
Check items		Tighten or replace the screw	Daily	Half Year	One Year		
If there are any loose or i screws	nissing	Tighten or replace the screw	0				
If machine or insulator is deformed, cracked, dama with changed color chang to overheating or ageing	aged or ge due	Visual inspection NOTE: Please ignore the color change of copper plate		0			
If there is any dust or dirt		Visual inspection		0			

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Terminals and wiring of main circuit

Chack Itoms	Chock Itoms	Methods and Criterion	Maintenance Period		
Check items			Daily	Half Year	One Year
If the wiring shows cha color change or deforr to overheat	ange of nation due	Visual inspection		0	
If the insulation of wiri damaged or the color changed	ng is has	Visual inspection		0	
If there is any damage	•	Visual inspection		0	

DC capacity of main circuit

Chock Itoms	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If there is any leakage of liquid, change of color, cracks or deformation	Visual inspection	0		
Measure static capacity when required	Static capacity \geq initial value X 0.85		0	

Resistor of main circuit

Check Home	Methods and Criterion	Maintenance Period			
Check items		Daily	Half Year	One Year	
If there is any peculiar smell or insulator cracks due to overheating	Visual inspection, smell		0		
If there is any disconnection	Visual inspection or measure with multimeter after removing wiring between +/B1 ~ - Resistor value should be within ± 10%		0		

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Transformer and reactor of main circuit

			Maintenance Period			
Check items	Methods and Criterion	Daily	Half Year	One Year		
If there is any abnormal vibration or peculiar smell	Visual, aural inspection and smell	0				

Magnetic contactor and relay of main circuit

Ohan harran	Methods and Criterion		Maintenance Period			
Check items			Half Year	One Year		
If there are any loose screws	Visual and aural inspection. Tighten screw if necessary.	0				
If the contact works correctly	Visual inspection	0				

Printed circuit board and connector of main circuit

Ohaala Kama	Mathada and Oritarian		Maintenance Period			
Check items	Methods and Criterion	Daily	Half Year	One Year		
If there are any loose screws and connectors	Tighten the screws and press the connectors firmly in place.		0			
If there is any peculiar smell and color change	Visual inspection and smell		0			
If there is any crack, damage, deformation or corrosion	Visual inspection		0			
If there is any leaked liquid or deformation in capacitors	Visual inspection		0			

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Cooling fan of cooling system

Oh o sh thama	Mathada and Oritarian	Maintenance Period			
Check items	Methods and Criterion	Daily	Half Year	One Year	
If there is any abnormal sound or vibration	Visual, aural inspection and turn the fan with hand (turn off the power before operation) to see if it rotates smoothly			0	
If there is any loose screw	Tighten the screw			0	
If there is any change of color due to overheating	Change fan			0	

Ventilation channel of cooling system

	Check Items	Notice to and Oritorian	Maintenance Period			
		Methods and Criterion	Daily	Half Year	One Year	
lf h	there is any obstruction in the eat sink, air intake or air outlet	Visual inspection		0		

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There are 115V, 230V and 460V models in the VFD-E series. For 115V models, it is 1-phase models. For 0.25 to 3HP of the 230V models, there are 1-phase/3-phase models. Refer to following specifications for details.

	Voltage Class	115V Class							
	Model Number VFD-XXXE	002	004	007					
Max.	Applicable Motor Output (kW)	0.2	0.2 0.4						
Max	Applicable Motor Output (hp)	0.25	0.5	1.0					
b	Rated Output Capacity (kVA)	0.6	1.0	1.6					
atin	Rated Output Current (A)	1.6	2.5	4.2					
It R	Maximum Output Voltage (V)	3-Phase Proportional to Twice the Input Voltage							
Dutpu	Output Frequency (Hz)		0.1~600 Hz						
0	Carrier Frequency (kHz)	1-15							
	Deted Input Current (A)	Single-phase							
ting	Rated input Current (A)	6	9	18					
t Ra	Rated Voltage/Frequency	Sir	ngle phase, 100-120V, 50/6	0Hz					
ndu	Voltage Tolerance		<u>+</u> 10%(90~132 V)						
-	Frequency Tolerance	<u>±</u> 5%(47~63 Hz)							
Coc	ling Method	Natura	Fan Cooling						
Wei	ight (kg)	1.2	1.2	1.2					

_												
	Voltage Class					230V	Class					
	Model Number VFD-XXXE	002	004	007	015	022	037	055	075	110	150	
Ma (kV	x. Applicable Motor Output V)	0.2	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	
Ma	x. Applicable Motor Output (hp)	0.25	0.5	1.0	2.0	3.0	5.0	7.5	10	15	20	
g	Rated Output Capacity (kVA)	0.6	1.0	1.6	2.9	4.2	6.5	9.5	12.5	17.1	25	
Dutput Ratin	Rated Output Current (A)	1.6	2.5	4.2	7.5	11.0	17	25	33	45	65	
	Maximum Output Voltage (V)	3-Phase Proportional to Input Voltage										
	Output Frequency (Hz)	0.1~600 Hz										
0	Carrier Frequency (kHz)	1-15										
	Dated Innut Current (A)		Single/3-phase					3-phase				
ing	Rated Input Current (A)	4.9/1.9	6.5/2.7	9.5/5.1	15.7/9	24/15	20.6	26	34	48	70	
ut Rat	Rated Voltage/Frequency		Sin 200-2	gle/3-ph 40 V, 50	ase /60Hz		3-phase 200-240V, 50/60Hz					
Inpi	Voltage Tolerance					<u>+</u> 10%	6(180~2	64 V)				
_	Frequency Tolerance	<u>+</u> 5%(47~63 Hz)										
Сс	ooling Method	Natural Cooling Fan Cooling										
W	eight (kg)	1.1	1.1	1.1	*1.2/1.9	1.9	1.9	3.5	3.5	3.57	6.6	

*NOTE: the weight for VFD015E23P is 1.2kg.

Appendix A Specifications |

	Voltage Class	460V Class										
N	lodel Number VFD-XXXE	004	007	015	022	037	055	075	110	150	185	220
Max. A	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	
Max. A	pplicable Motor Output (hp)	0.5	1.0	2.0	3.0	5.0	7.5	10	15	20	25	30
бu	Rated Output Capacity (kVA)	1.2	2.0	3.3	4.4	6.8	9.9	13.7	18.3	24	29	34
Output Rati	Rated Output Current (A)	1.5	2.5	4.2	5.5	8.2	13	18	24	32	38	45
	Maximum Output Voltage (V)	3-Phase Proportional to Input Voltage										
	Output Frequency (Hz)	0.1~600 Hz										
	Carrier Frequency (kHz)	1-15										
		3-phase										
ting	Rated Input Current (A)	1.9	3.2	4.3	7.1	11.2	14	19	26	35	41	49
out Ra	Rated Voltage/Frequency				3-pł	nase, 3	80-480	V, 50/60	OHz			
du	Voltage Tolerance					± 10%	%(342~	528V)				
	Frequency Tolerance					± 59	%(47~6	3Hz)				
Coolin	ig Method	Natural Fan Cooling										
Weigh	it (kg)	1.2	1.2	1.2	1.9	1.9	4.2	4.2	4.2	7.47	7.47	7.47

			General Specifications				
	Control Sys	tem	SPWM(Sinusoidal Pulse Width Modulation) control (V/f or sensorless vector control)				
	Frequency	Setting Resolution	0.01Hz				
	Output Frequency Resolution		0.01Hz				
ristics	Torque Characteristics		Including the auto-torque/auto-slip compensation; starting torque can be 150% at 3.0Hz				
ctei	Overload Endurance		150% of rated current for 1 minute				
ıara	Skip Frequency		Three zones, setting range 0.1-600Hz				
ò	Accel/Decel Time		0.1 to 600 seconds (2 Independent settings for Accel/Decel time)				
ntro	Stall Prevention Level		Setting 20 to 250% of rated current				
Con	DC Brake		Operation frequency 0.1-600.0Hz, output 0-100% rated current Start time 0-60 seconds, stop time 0-60 seconds				
	Regenerated Brake Torque		Approx. 20% (up to 125% possible with optional brake resistor or externally mounted brake unit, 1-15hp (0.75-11kW) models have brake chopper built-in)				
	V/f Pattern		4-point adjustable V/f pattern				
ß	Frequency	Keypad	Setting by 🔺 🔍				
acteristi	Setting	External Signal	Potentiometer-5k $\Omega/0.5W,~0$ to +10VDC, 4 to 20mA, RS-485 interface; Multifunction Inputs 3 to 9 (15 steps, Jog, up/down)				
Jara	Operation	Keypad	Set by RUN and STOP				
Operating Chi	Setting Signal	External Signal	2 wires/3 wires (MI1, MI2, MI3), JOG operation, RS-485 serial interface (MODBUS), programmable logic controller				
	Multi-function Input Signal		Multi-step selection 0 to 15, Jog, accel/decel inhibit, 2 accel/decel switche counter, external Base Block, ACI/AVI selections, driver reset, UP/DOWN key settings, NPN/PNP input selection				

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Marca Appendix A Specifications /

		General Specifications					
	Multi-function Output Indication	AC drive operating, frequency attained, zero speed, Base Block, fault indication, overheat alarm, emergency stop and status selections of input terminals					
	Analog Output Signal	Output frequency/current					
	Alarm Output Contact	Contact will be On when drive malfunctions (1 Form C/change-over contact and 1 open collector output) for standard type)					
	Operation Functions	Built-in PLC(NOT for CANopen models), AVR, accel/decel S-Curve, over- voltage/over-current stall prevention, 5 fault records, reverse inhibition, momentary power loss restart, DC brake, auto torque/slip compensation, auto tuning, adjustable carrier frequency, output frequency limits, parameter lock/reset, vector control, PID control, external counter, MODBUS communication, abnormal reset, abnormal re-start, power-saving, fan control, sleep/wake frequency, 1st/2nd frequency source selections, 1st/2nd frequency source combination, NPN/PNP selection, parameters for motor 0 to motor 3, DEB and OOB (Out Of Balance Detection)(for washing machine)					
	Protection Functions	Over voltage, over current, under voltage, external fault, overload, ground fault, overheating, electronic thermal, IGBT short circuit, PTC					
	Display Keypad (optional)	6-key, 7-segment LED with 4-digit, 5 status LEDs, master frequency, output frequency, output current, custom units, parameter values for setup and lock, faults, RUN, STOP, RESET, FWD/REV, PLC					
	Built-in Brake Chopper	VFD002E11T/21T/23T, VFD004E11T/21T/23T/43T, VFD007E21T/23T/43T, VFD015E23T/43T, VFD007E11A/11C, VFD015E21A/21C, VFD022E21A/21C/23A/23C/43A/43C, VFD037E23A/23C/43A/43C, VFD055E23A/23C/43A/43C, VFD075E23A/23C/43A/43C, VFD110E23A/23C/43A/43C, VFD150E23A/23C/43A/43C, VFD185E43A/43C, VFD220E43A/43C					
	Built-in EMI Filter	For 230V 1-phase and 460V 3-phase models.					
	Enclosure Rating	IP20					
ons	Pollution Degree	2					
onditi	Installation Location	Altitude 1,000 m or lower, keep from corrosive gasses, liquid and dust					
ental C	Ambient Temperature	-10°C to 50°C (40°C for side-by-side mounting) Non-Condensing and not frozen					
ironme	Storage/ Transportation Temperature	-20 °C to 60 °C					
БЪ	Ambient Humidity	Below 90% RH (non-condensing)					
	Vibration	9.80665m/s 2 (1G) less than 20Hz, 5.88m/s 2 (0.6G) at 20 to 50Hz					
Арр	rovals						

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B.1 All Brake Resistors & Brake Units Used in AC Motor Drives

Note: Please only use DELTA resistors and recommended values. Other resistors and values will void Delta's warranty. Please contact your nearest Delta representative for use of special resistors. The brake unit should be at least 10 cm away from AC motor drive to avoid possible interference. Refer to the "Brake unit Module User Manual" for further details.

tage	Applie Mo	cable tor	AC Drive Part No	Full Load	Equivalent Resistor Value	Brake Unit P	art	Brake Resiste	ors h	Brake	Min. Equivalent Resistor Value
Vol	hp	kW		Torque KG-M	(recommended)	Quantity		Quantity	-	10%ED	for each AC Motor Drive
6	0.25	0.2	VFD002E11A/11C/11P	0.110	200W 250 Ω	BUE-20015	1	BR200W250	1	320	200 Ω
erie:	0.20	0.2	VFD002E11T	0.110	200W 250 Ω			BR200W250	1	320	200 Ω
s >	0.5	0.4	VFD004E11A/11C/11P	0.040	200W 250 Ω	BUE-20015	1	BR200W250	1	170	100 Ω
15	0.5	0.4	VFD004E11T	0.216	200W 250 Ω			BR200W250	1	170	100 Ω
~	1	0.75	VFD007E11A/11C/11P	0.427	200W 150Ω			BR200W150	1	140	80 Ω
	0.25	0.2	VFD002E21A/21C/21P/23A 23C/23P	0.110	200W 250 Ω	BUE-20015	1	BR200W250	1	320	200 Ω
			VFD002E21T/23T		200W 250 Ω			BR200W250	1	320	200 Ω
	0.5	04	VFD004E21A/21C/21P/23A /23C/23P	0.216	200W 250 Ω	BUE-20015	1	BR200W250	1	170	100 Ω
	0.0	0.1	VFD004E21T/23T	0.210	200W 250 Ω			BR200W250	1	170	100 Ω
s	1	0.75	VFD007E21A/21C/21P/23A /23C/23P	0.427	200W 150Ω	BUE-20015	1	BR200W150	1	140	80 Ω
erie			VFD007E21T/23T		200W 150Ω			BR200W150	1	140	80 Ω
< S			VFD015E21A/21C		300W 85 Ω			-		125	40 Ω
30	2	1.5	VFD015E23T	0.849	300W 85Ω			-		125	80 Ω
			VFD015E23A/23C/23P		300W 85Ω	BUE-20015	1	-		125	80 Ω
	3	2.2	VFD022E21A/21C/23A/23C	1.262	600W 50 Ω			-		120	40 Ω
	5	3.7	VFD037E23A/23C	2.080	600W 50Ω			-		107	40 Ω
	7.5	5.5	VFD055E23A/23C	3.111	800W 37.5Ω			-		85	34 Ω
	10	7.5	VFD075E23A/23C	4.148	1200W 25Ω			-		90	24 Ω
	15	11	VFD110E23A/23C	6.186	1200W 8Ω			BR1K2W008	2	100	8Ω
	20	15	VFD150E23A/23C	8.248	3000W 10Ω			BR1K5W005	2	119	10 Ω
	0.5	0.4	VFD004E43A/43C/43P	0.216	300W 400 Ω	BUE-40015	1	BR300W400	1	400	400 Ω
	0.0	0.4	VFD004E43T	0.210	300W 400 Ω			BR300W400	1	400	400 Ω
	1	0.75	VFD007E43A/43C/43P	0.427	300W 400 Ω	BUE-40015	1	BR300W400	1	200	200 Ω
		0.75	VFD007E43T	0.427	300W 400 Ω			BR300W400	1	200	200 Ω
	2	1 5	VFD015E43A/43C/43P	0.940	400W 300 Ω	BUE-40015	1	BR200W150	2	140	160 Ω
es	2	1.5	VFD015E43T	0.649	400W 300 Ω			BR200W150	2	140	160 Ω
Ser	3	2.2	VFD022E43A/43C	1.262	600W 200 Ω			BR300W400	2	140	140 Ω
Š	5	3.7	VFD037E43A/43C	2.080	750W 140Ω			-		125	96 Ω
46(7.5	5.5	VFD055E43A/43C	3.111	1100W 96Ω			-		120	96 Ω
	10	7.5	VFD075E43A/43C	4.148	1500W 69Ω			-		125	69 Ω
	15	11	VFD110E43A/43C	6.186	2000W 53Ω			-		108	53 Ω
	20	15	VFD150E43A/43C	8.248	4800W 32Ω			BR1K2W008	4	151	31 Ω
	25	18.5	VFD185E43A/43C	10.281	4800W 32Ω			BR1K2W008	4	121	31 Ω
1	30	22	VFD220E43A/43C	12.338	4800W 32Ω			BR1K2W008	4	100	31 Ω

- Please select the brake unit and/or brake resistor according to the table. "-" means no Delta product. Please use the brake unit according to the Equivalent Resistor Value.
- If damage to the drive or other equipment is due to the fact that the brake resistors and the brake modules in use are not provided by Delta, the warranty will be void.
- 3. Take into consideration the safety of the environment when installing the brake resistors.
- 4. If the minimum resistance value is to be utilized, consult local dealers for the calculation of the power in Watt.
- Please select thermal relay trip contact to prevent resistor over load. Use the contact to switch power off to the AC motor drive!
- 6. When using more than 2 brake units, equivalent resistor value of parallel brake unit can't be less than the value in the column "Minimum Equivalent Resistor Value for Each AC Drive" (the right-most column in the table).
- 7. Please read the wiring information in the user manual of the brake unit thoroughly prior to installation and operation.
- When using with the brake resistor or brake unit, it needs to disable over-voltage stall prevention function (set Pr.06.00 to 0). It is recommended to disable AVR (auto voltage regulation) function (set Pr.08.18 to 1).
- 9. Definition for Brake Usage ED%

Explanation: The definition of the barking usage ED(%) is for assurance of enough time for the brake unit and brake resistor to dissipate away heat generated by braking. When the brake resistor heats up, the resistance would increase with temperature, and brake torque would decrease accordingly. Suggested cycle time is one minute



10. For safety reasons, install a thermal overload relay between brake unit and brake resistor. Together with the magnetic contactor (MC) in the mains supply circuit to the drive it offers protection in case of any malfunctioning. The purpose of installing the thermal overload relay is to protect the brake resistor against damage due to frequent brake or in case the brake unit is continuously on due to unusual high input voltage. Under these circumstances the thermal overload relay switches off the power to the drive. Never let the thermal overload relay switch off only the brake resistor as this will cause serious damage to the AC Motor Drive.

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Note1: When using the AC drive with DC reactor, please refer to wiring diagram in the AC drive user manual for the wiring of terminal +(P) of Brake unit. Note2: **Do NOT** wire terminal -(N) to the neutral point of power system.

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Appendix B Accessories |

B.1.1 Dimensions and Weights for Brake Resistors

(Dimensions are in millimeter)

Order P/N: BR080W200, BR080W750, BR300W100, BR300W250, BR300W400, BR400W150, BR400W040



Model no.	L1	L2	н	D	W	Max. Weight (g)
BR080W200	140	105	20	5.0	60	100
BR080W750	140	125	20	5.3	60	160
BR300W100						
BR300W250	215	200	30	5.3	60	750
BR300W400						
BR400W150	50 265 250 40	050		5.0	60	930
BR400W040		250	30	5.3		

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Model no.	L1	L2	н	D	W	Max. Weight (g)	
BR500W030							
BR500W100	335	320	30	5.3	60	1100	
BR1KW020							
BR1KW075	400	385	50	5.3	100	2800	

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Order P/N: BR1K0W050



Order P/N: BR1K0W050, BR1K2W008, BR1K2W6P8, BR1K5W005, BR1K5W040



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Order P/N: BR200W150, BR200W250



Model no.	L1±2	L2±2	L3±2	W±1	H±1
BR200W150		150			
BR200W250	165	150	110	30	60

B.1.2 Specifications for Brake Unit

		230V	Series	460V Series			
	Model Name BUE-XXXXX	20015	20037	40015	40037		
	Max. Motor Power (kW)	1.5	3.7	30	45		
utput ating	Max. Peak Discharge Current (A) 10%ED	3.6	3.7	1.5	3.7		
ŌŴ	Brake Start-up Voltage (DC)	328/345/362	/380/400±3V	656/690/725	/760/800±6V		
Power	DC Voltage	200~4	DOVDC	400~800VDC			
ction	Heat Sink Overheat	Temperature over +100°C (212°F)					
Prote	Power Charge Display	Blackout unt	il bus (P~N) vol	tage is below 5	0VDC		
nt	Installation Location	Indoor (no corrosive gases, metallic dust)					
mer	Operating Temperature	-10°C ~ +50	°C (14°F to 122	°F)			
ron	Storage Temperature	-20°C ~ +60	°C (-4°F to 140 ^c	'F)			
ivi	Humidity	90% Non-co	ndensing				
ш	Vibration	9.8m/s ² (1G)	under 20Hz, 2r	n/s ² (0.2G) at 2	0~50Hz		
W	all-mounted Enclosed Type	IP20					

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Appendix B Accessories |

B.1.3 Dimensions for Brake Unit

(Dimensions are in millimeter[inch])









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B.1.4 DIN Rail Installation



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B.2 No-fuse Circuit Breaker Chart

For 1-phase/3-phase drives, the current rating of the breaker shall be within 2-4 times rated input current.

1-phase	9	3-phase		
Recommended Model no-fuse breaker (A)		Model	Recommended no-fuse breaker (A)	
VFD002E11A/11T/11C/ 11P	15	VFD002E23A/23C/23T/ 23P	5	
VFD002E21A/21T/21C/ 21P	10	VFD004E23A/23C/23T/ 23P	5	
VFD004E11A/11C/11T/ 11P	20	VFD004E43A/43C/43T/ 43P	5	
VFD004E21A/21C/21T/ 21P	15	VFD007E23A/23C/23T/ 23P	10	
VFD007E11A/11C	30	VFD007E43A/43C/43T/ 43P	5	
VFD007E21A/21C/21T/ 21P	20	VFD015E23A/23C/23T/ 23P	20	
VFD015E21A/21C	30	VFD015E43A/43C/43T/ 43P	10	
VFD022E21A/21C	50	VFD022E23A/23C	30	
		VFD022E43A/43C	15	
		VFD037E23A/23C	40	
		VFD037E43A/43C	20	
		VFD055E23A/23C	50	
		VFD055E43A/43C	30	
		VFD075E23A/23C	60	
		VFD075E43A/43C	40	
		VFD110E23A/23C	100	
		VFD110E43A/43C	50	
		VFD150E23A/23C	150	
		VFD150E43A/43C	70	
		VFD185E43A/43C	80	
		VFD220E43A/43C	100	

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B.3 Fuse Specification Chart

Smaller fuses than those shown in the table are permitted.	Smaller fuses	than those sho	own in the table	are permitted.
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Model	I (A)	I (A)	Line Fuse		
Woder	Input	Output	I (A)	Bussmann P/N	
VFD002E11A/11T/11C/ 11P	6	1.6	15	JJN-15	
VFD002E21A/21T/21C /21P	4.9	1.6	10	JJN-10	
VFD002E23A/23C/23T /23P	1.9	1.6	5	JJN-6	
VFD004E11A/11C/11T/ 11P	9	2.5	20	JJN-20	
VFD004E21A/21C/21T /21P	6.5	2.5	15	JJN-15	
VFD004E23A/23C/23T /23P	2.7	2.5	5	JJN-6	
VFD004E43A/43C/43T /43P	1.9	1.5	5	JJS-6	
VFD007E11A/11C	18	4.2	30	JJN-30	
VFD007E21A/21C/21T /21P	9.7	4.2	20	JJN-20	
VFD007E23A/23C/23T /23P	5.1	4.2	10	JJN-10	
VFD007E43A/43C/43T /43P	3.2	2.5	5	JJS-6	
VFD015E21A/21C	15.7	7.5	30	JJN-30	
VFD015E23A/23C/23T /23P	9	7.5	20	JJN-20	
VFD015E43A/43C/43T /43P	4.3	4.2	10	JJS-10	
VFD022E21A/21C	24	11	50	JJN-50	
VFD022E23A/23C	15	11	30	JJN-30	
VFD022E43A/43C	7.1	5.5	15	JJS-15	
VFD037E23A/23C	20.6	17	40	JJN-40	
VFD037E43A/43C	11.2	8.2	20	JJS-20	
VFD055E23A/23C	26	25	50	JJN-50	

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Madal	I (A) I (A)		Line Fuse		
Model	Input	Output	I (A)	Bussmann P/N	
VFD055E43A/43C	14	13	30	JJS-30	
VFD075E23A/23C	34	33	60	JJN-60	
VFD075E43A/43C	19	18	40	JJS-40	
VFD110E23A/23C	48	45	100	JJN-100	
VFD110E43A/43C	26	24	50	JJS-50	
VFD150E23A/23C	70	65	150	JJN-150	
VFD150E43A/43C	35	32	70	JJN-70	
VFD185E43A/43C	41	38	80	JJN-80	
VFD220E43A/43C	49	45	100	JJN-100	

B.4 AC Reactor

B.4.1 AC Input Reactor Recommended Value

230V, 50/60Hz, 1-Phase

1414/	Цр	Fundamental	Max. continuous	Inductance (mH)
KVV	nr.	Amps	Amps	3~5% impedance
0.2	1/4	4	6	6.5
0.4	1/2	5	7.5	3
0.75	1	8	12	1.5
1.5	2	12	18	1.25
2.2	3	18	27	0.8

230V, 50/60Hz, 3-Phase

		Fundamental	Max. continuous	Inductance (mH)	
kW	HP	Amps	Amps	3% impedance	5% impedance
0.2	1/4	2	3	9	20
0.4	1/2	2	3	6.5	12
0.75	1	4	6	3	6.5
1.5	2	8	12	1.5	3

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Appendix B Accessories |

		Fundamental	Max continuous	Inductance (mH)	
kW	HP	Amps	Amps	3% impedance	5% impedance
2.2	3	12	18	1.25	2.5
3.7	5	18	27	0.8	1.5
5.5	7.5	25	37.5	0.5	1.2
7.5	10	35	52.5	0.4	0.8
11	15	45	67.5	0.3	0.5

460V, 50/60Hz, 3-Phase

	ЦΠ	Fundamental	Fundamental Max.	Inductance (mH)	
KVV	nr	Amps	Amps	3% impedance	5% impedance
0.4	1/2	2	3	20	32
0.75	1	4	6	9	12
1.5	2	4	6	6.5	9
2.2	3	8	12	5	7.5
3.7	5	8	12	3	5
5.5	7.5	12	18	2.5	4.2
7.5	10	18	27	1.5	2.5
11	15	25	37.5	1.2	2
15	20	35	52.5	0.8	1.2
18.5	25	35	52.5	0.8	1.2
22	30	45	67.5	0.7	1.2

B.4.2 AC Output Reactor Recommended Value

115V/230V, 50/60Hz, 3-Phase

	ЦП	Fundamental Max.	Max.	Inductance (mH)		
KVV	nr	Amps	Amps	3% impedance	5% impedance	
0.2	1/4	4	4	9	12	
0.4	1/2	6	6	6.5	9	
0.75	1	8	12	3	5	
1.5	2	8	12	1.5	3	
2.2	3	12	18	1.25	2.5	
3.7	5	18	27	0.8	1.5	

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100/	ЦП	Fundamental Max.	Max.	Inductance (mH)	
KVV	nr	Amps	Amps	3% impedance	5% impedance
5.5	7.5	25	37.5	0.5	1.2
7.5	10	35	52.5	0.4	0.8
11	15	55	82.5	0.25	0.5
15	20	80	120	0.2	0.4

460V, 50/60Hz, 3-Phase

	ЦП	Fundamental	Max.	Inductar	nce (mH)
KVV	ΠF	Amps	Amps	3% impedance	5% impedance
0.4	1/2	2	3	20	32
0.75	1	4	6	9	12
1.5	2	4	6	6.5	9
2.2	3	8	12	5	7.5
3.7	5	12	18	2.5	4.2
5.5	7.5	18	27	1.5	2.5
7.5	10	18	27	1.5	2.5
11	15	25	37.5	1.2	2
15	20	35	52.5	0.8	1.2
18.5	25	45	67.5	0.7	1.2
22	30	45	67.5	0.7	1.2

B.4.3 Applications

Connected in input circuit

Application 1	Question
When more than one AC motor drive is connected to the same mains power, and one of them is ON during operation.	When applying power to one of the AC motor drive, the charge current of the capacitors may cause voltage dip. The AC motor drive may be damaged when over current occurs during operation.

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Correct wiring



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Application 3	Question
Used to improve the input power factor, to reduce harmonics and provide protection from AC line disturbances- (surges, switching spikes, short interruptions, etc.). The AC line reactor should be installed when the power supply capacity is 500kVA or more and exceeds 6 times the inverter capacity, or the mains wiring distance \leq 10m.	When the mains power capacity is too large, line impedance will be small and the charge current will be too high. This may damage AC motor drive due to higher rectifier temperature.





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B.5 Zero Phase Reactor (RF220X00A)

Dimensions are in millimeter and (inch)



Cable type (Note)	Reco	mmend Size	0*/	Wiring	
	AWG	mm²	Nominal (mm ²)	Qty.	Method
Single-	≦10	≦5.3	≦5.5	1	Diagram A
core	≦2	≦33.6	≦38	4	Diagram B
Three- core	≦12	≦3.3	≦3.5	1	Diagram A
	≦1	≦42.4	≦50	4	Diagram B

Note: 600V Insulated unshielded Cable.

Diagram A

Please wind each wire 4 times around the core. The reactor must be put at inverter output as close as possible.



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Diagram B Please put all wires through 4 cores in series without winding.



Note 1: The table above gives approximate wire size for the zero phase reactors but the selection is ultimately governed by the type and diameter of cable fitted i.e. the cable must fit through the center hole of zero phase reactors.

Note 2: Only the phase conductors should pass through, not the earth core or screen.

Note 3: When long motor output cables are used an output zero phase reactor may be required to reduce radiated emissions from the cable.

B.6 Remote Controller RC-01

Dimensions are in millimeter



VFD-E Programming:

Pr.02.00 set to 2

Pr.02.01 set to 1 (external controls)

Pr.04.04 set to 1 (setting Run/Stop and Fwd/Rev controls)

Pr.04.07 (MI5) set to 5 (External reset)

Pr.04.08 (MI6) set to 8 (JOG operation)

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B.7 PU06

Frequency Command Status indicator Output Frequency Status indicator	E: 40000		ED Display ndicates frequency, voltage, current, user Jelined units, read, and save, etc. Model Number
User Defined Units Status indicator	VFD-PU06 •		Status Display Display the driver's current status.
Jog frequency operation.	JOG MODE PU	N	IODE Change between different display mode.
and changes the numerical data, such as Master Frequency.		F	PU Key Switch the operation command source.
Left Key Move cursor to the left.		F	Right key Move the cursor to the right
FWD/REV Key		F	PROG/DATA Jsed to enter programming parameters
Select FWD/REV operation.		s	STOP/RESET Stops AC drive operation and reset the drive after fault occurred.
		- I	RUN Key Start AC drive operation.

B.7.1 Description of the Digital Keypad VFD-PU06

B.7.2 Explanation of Display Message

Display Message	Descriptions
6000	The AC motor drive Master Frequency Command.
• 5000	The Actual Operation Frequency present at terminals U, V, and W.
. 18000	The custom unit (u)
8 5.0	The output current present at terminals U, V, and W.
r88d8	Press to change the mode to READ. Press PROG/DATA for about 2 sec or until it's flashing, read the parameters of AC drive to the digital keypad PU06. It can read 4 groups of parameters to PU06. (read 0 – read 3)
5808-	Press to change the mode to SAVE. Press PROG/DATA for about 2 sec or until it's flashing, then write the parameters from the digital keypad PU06 to AC drive. If it has saved, it will show the type of AC motor drive.

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B.7.3 Operation Flow Chart



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B.8 KPE-LE02

B.8.1 Description of the Digital Keypad KPE-LE02



- Status Display
 Display the driver's current status.
- LED Display Indicates frequency, voltage, current, user defined units and etc.
- Potentiometer
 For master Frequency setting.
- RUN Key
 Start AC drive operation.
- **O** UP and DOWN Key Set the parameter number and changes the numerical data, such as Master Frequency.
- **6 MODE** Change between different display mode.
- STOP/RESET
 Stops AC drive operation and reset the drive
 after fault occurred.
 O
- ENTER
 Used to enter/modify programming
 parameters

Display Message	Descriptions
RUN C C O O STOP	Displays the AC drive Master Frequency.
RUN FWD I I I I I I I I I I I I I I I I I I I	Displays the actual output frequency at terminals U/T1, V/T2, and W/T3.
RUN IIIIIIIIIIIIIIII FWD U U U U U .	User defined unit (where U = F x Pr.00.05)
RUN B SOP	Displays the output current at terminals U/T1, V/T2, and W/T3.
RUN • From stop	Displays the AC motor drive forward run status.
RUN • FWD • REV • FEU •STOP	Displays the AC motor drive reverse run status.
RUN STOP	The counter value (C).
RUN OCOOS	Displays the selected parameter.

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Display Message	Descriptions
RUN • • • STOP FWD • • • • • • • • • • • • • • • • • • •	Displays the actual stored value of the selected parameter.
RUN • FWD • REV • • • • • • • • • • • • • • • • • • •	External Fault.
RUN End.	Display "End" for approximately 1 second if input has been accepted by pressing ENTER key. After a parameter value has been set, the new value is automatically stored in memory. To modify an entry, use the keys.
RUN • • • • • • STOP FWD • • • • • • • • • • • • • • • • • • •	Display "Err", if the input is invalid.

When the setting exceeds 99.99 for those numbers with 2 decimals (i.e. unit is 0.01), it will only display 1 decimal due to 4-digital display.

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B.8.3 Reference	Table for the 7	-segment LED	Display of the	Digital
Keypad				

Digit	0	1	2	3	4	5	6	7	8	9
LED Display	0	;	2	3	Ч	5	8	ר	8	9
English alphabet	А	а	В	С	с	D	d	E	е	F
LED Display	8	-	-	[с	-	d	8	-	۶
English alphabet	f	G	g	Н	h	I	i	J	j	к
LED Display	-	5	-	Ж	አ	1	- L	J	Ę	۲
English alphabet	k	L	I	М	m	N	n	0	o	Р
LED Display	-	L	-	Π	-	-	n	0	0	ρ
English alphabet	р	Q	q	R	r	S	S	т	t	U
LED Display	-	-	9	-	r	5	-	7	6	U
English alphabet	u	V	v	W	w	х	x	Y	У	Z
LED Display	-	-	υ	-	-	-	-	9	-	Ξ
English alphabet	z									
LED Display	-									

B.8.4 Keypad Dimensions

(Dimensions are in millimeter[inch])



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B.9 Extension Card

For details, please refer to the separate instruction shipped with these optional cards or download

 $from \ our \ website \ http://www.delta.com.tw/industrial automation/.$

Installation method



B.9.1 Relay Card



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B.9.2 Digital I/O Card



B.9.3 Analog I/O Card



B.9.4 Communication Card



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connect to extension card	connect to PC
B.9.5 Speed Feedback Card	
EME-PG01	
	B A A OV Voc OV B/O A/O

B.10 Fieldbus Modules

B.10.1 DeviceNet Communication Module (CME-DN01)



B.10.1.1 Panel Appearance and Dimensions

1. For RS-485 connection to VFD-E 2. Communication port for connecting DeviceNet network 3. Address selector 4. Baud rate selector 5. Three LED status indicators for monitor. (Refer to the figure below)

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B.10.1.2 Wiring and Settings

Refer to following diagram for details.



B.10.1.3 Mounting Method

Step1 and step2 show how to mount this communication module onto VFD-E. The dimension on the left hand side is for your reference.

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B.10.1.4 Power Supply

No external power is needed. Power is supplied via RS-485 port that is connected to VFD-E. An 8 pins RJ-45 cable, which is packed together with this communication module, is used to connect the RS-485 port between VFD-E and this communication module for power. This communication module will perform the function once it is connected. Refer to the following paragraph for LED indications.

B.10.1.5 LEDs Display

- 1. SP: Green LED means in normal condition, Red LED means abnormal condition.
- 2. **Module:** Green blinking LED means no I/O data transmission, Green steady LED means I/O data transmission OK.

Red LED blinking or steady LED means module communication is abnormal.

3. Network: Green LED means DeviceNet communication is normal, Red LED means abnormal



Refer to user manual for detail information -- Chapter 5 Troubleshooting.

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B.10.2 LonWorks Communication Module (CME-LW01)



B.10.2.1 Introduction

Device CME-LW01 is used for communication interface between Modbus and LonTalk. CME-LW01 needs be configured via LonWorks network tool first, so that it can perform the function on LonWorks network. No need to set CME-LW01 address. This manual provides instructions for the installation and setup for CME-LW01 that is used to communicate with Delta VFD-E (firmware version of VFD-E should conform with CME-

LW01 according to the table below) via LonWorks Network.

B.10.2.2 Dimensions



B.10.2.3 Specifications

Power supply:	16-30VDC, 750mW	
Communication:	Modbus in ASCII format, protocol: 9600, 7, N, 2	
LonTalk:	free topology with FTT-10A 78 Kbps.	
LonTalk terminal:	4-pin terminals, wire gauge: 28-12 AWG, wire strip length: 7-8mm	
RS-485 port: 8 pins with RJ-45		

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Terminal definition for LonTalk system

Terminal	Symbol	Function
1	$\overline{}$	These are twisted pair cables to connect
2		should be used as one group, and the
3	\rightarrow	same for terminals 3 and 4.
4		

B.10.2.5 LED Indications

There are three LEDs in front panel of CME-LW01. If the communication is normal, power LED, SP LED should be green (red LED means abnormal communication) and service LED should be OFF. If LEDs display do not match, refer to user manual for details.

B.10.3 Profibus Communication Module (CME-PD01)

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B.10.3.1 Panel Appearance



- 1. SP LED: Indicating the connection status between VFD-E and CME-PD01.
- 2. NET LED: Indicating the connection status between CME-PD01 and PROFIBUS-DP.
- 3. Address Switches: Setting the address of CME-PD01 on PROFIBUS- DP network.
- 4. RS-485 Interface (RJ45): Connecting to VFD-E, and supply power to CME-PD01.
- PROFIBUS-DP Interface (DB9): 9-PIN connector that connects to PROFIBUS-DP network.
- 6. Extended Socket: 4-PIN socket that connects to PROFIBUS-DP network.

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UNIT: mm(inch)

B.10.3.3 Parameters Settings in VFD-E

	VFD-E
Baud Rate 9600	Pr.09.01=1
RTU 8, N, 2	Pr.09.04=3
Freq. Source	Pr.02.00=4
Command Source	Pr.02.01=3

B.10.3.4 Power Supply

The power of CME-PD01 is supplied from VFD-E. Please connect VFD-E to CME-PD01 by using 8 pins RJ-45 cable, which is packed together with CME-PD01. After connection is completed, CME-PD01 is powered whenever power is applied to VFD-E.

B.10.3.5 PROFIBUS Address



CME-PD01 has two rotary switches for the user to select the PROFIBUS address. The set value via 2 address switches, ADDH and ADDL, is in HEX format. ADDH sets the upper 4 bits, and ADDL sets the lower 4 bits of the PROFIBUS address.

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Address	Meaning
10x7D	Valid PROFIBUS address
0 or 0x7E0xFE	Invalid PROFIBUS address

B.10.4 CME-COP01 (CANopen)

CME-COP01 CANopen communication module is specifically for connecting to CANopen communication module of Delta VFD-E AC motor drive.



B.10.4.1 Product Profile



B.10.4.2 Specifications

CANopen Connection	
Interface	Pluggable connector (5.08mm)
Transmission method	CAN
Transmission cable	2-wire twisted shielded cable
Electrical isolation	500V DC

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Communicati	on		
Message type	Process Data Objects (PDO) Service Data Object (SDO) Synchronization (SYNC) Emergency (EMCY) Network Management (NMT)	Baud rate	10 Kbps 20 Kbps 50 Kbps 125 Kbps 250 Kbps 500 Kbps 800 Kbps 1 Mbps
Product code	Delta VFD-E AC motor dr	ive 22	
Device type	402		
Vendor ID	477		
Environmenta	al Specifications		
Noise Immunity	ESD(IEC 61131-2, IEC 61000-4-2): 8KV Air Discharge EFT(IEC 61131-2, IEC 61000-4-4): Power Line: 2KV, Digital I/O: 1KV, Analog & Communication I/O: 1KV Damped-Oscillatory Wave: Power Line: 1KV, Digital I/O: 1KV RS(IEC 61131-2, IEC 61000-4-3): 26MHz ~ 1GHz, 10V/m		
Environment	Operation: 0°C ~ 55°C (Temperature), 50 ~ 95% (Humidity), Pollution degree 2; Storage: -40°C ~ 70°C (Temperature), 5 ~ 95% (Humidity)		
Vibration / Shock Resistance	Standard: IEC1131-2, IEC 68-2-6 (TEST Fc/IEC1131-2 & IEC 68-2-27 (TEST Ea)		
Certifications	Standard: IEC 61131-2 UI 508		

B.10.4.3 Components

Pin Definition on CANopen Connection Port

To connect with CANopen, use the connector enclosed with CME-COP01 or any connectors you can buy in the store for wiring.

		-
Pin	Signal	Content
1	CAN_GND	Ground / 0 V / V-
2	CAN_L	Signal-
3	SHIELD	Shield
4	CAN_H	Signal+
5	-	Reserved

Baud Rate Setting

Rotary switch (BR) sets up the communication speed on CANopen network in hex. Setup range: 0 \sim 7 (8 \sim F are forbidden)



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Example: If you need to set up the communication speed of CME-COP01 as 500K, simply

switch BR to "5".

BR Value	Baud rate	BR Value	Baud rate
0	10K	4	250K
1	20K	5	500K
2	50K	6	800K
3	125K	7	1M

MAC ID Setting

Rotary switches (ID_L and ID_H) set up the Node-ID on CANopen network in hex. Setup range: 00 ~ 7F (80 ~FF are forbidden)



Example: If you need to set up the communication address of CME-COP01 as 26(1AH), simply switch ID_H to "1" and ID_L to "A".

Switch Setting	Content
0 7F	Valid CANopen MAC ID setting
Other	Invalid CANopen MAC ID setting

B.10.4.4 LED Indicator Explanation & Troubleshooting

There are 3 LED indicators, RUN, ERROR and SP, on CME-COP01 to indicate the communication status of CME-COP01.

RUN LED		
LED Status	State	Indication
OFF	No power	No power on CME-COP01 card
Single Flash (Green)	STOPPED	CME-COP01 is in STOPPED state
Blinking (Green)	PRE-OPERATIONAL	CME-COP01 is in the PRE- OPERATIONAL state
Green ON	OPERATIONAL	CME-COP01 is in the OPERATIONAL state
Red ON	Configuration error	Node-ID or Baud rate setting error

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ERROR LED

LED Status	State	Indication
OFF	No error	CME-COP01 is working condition
Single Flash (Red)	Warning limit reached	At least one of error counter of the CANopen controller has reached or exceeded the warning level (too many error frames)
Double Flash (Red)	Error control event	A guard event or heartbeat event has occurred
Red ON	Bus-off	The CANopen controller is bus-off

SP LED

LED Status	State	Indication	
OFF	No Power	No power on CME-COP01 card	
LED Blinking (Red)	CRC check error	Check your communication setting in VFD-E drives (19200,<8,N,2>,RTU)	
Red ON	Connection failure/No connection	 Check the connection between VFD-E drive and CME-COP01 card is correct Re-wire the VFD-E connection and ensure that the wire specification i correct 	
LED Blinking (Green)	CME-COP01 returns error code	Check the PLC program, ensure the index and sub-index is correct	
Green ON	Normal	Communication is normal	
LED Description	S		
State	C	Description	
LED ON	Constantly on		
LED OFF	Constantly off		
LED blinking	Flash, on for 0.2s and off for 0.2s		
LED single flash	On for 0.2s and off for 1s		
LED double flash	On for 0.2s off for 0.2s, on for 0.2s and off for 1s		

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B.11 DIN Rail

B.11.1 MKE-DRA





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B.11.2 MKE-DRB







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B.12 EMI Filter

To meet EN61800-3 variable speed drive system- part 3: EMC requirements and specific test methods, category C1, C2 and C3. Users can choose the suitable filter by the following table.

1-phase/ 3-phase	Voltage	HP	AC Motor Drive	Frame	Deltron Filter	C3	C2	C1
		0.25	VFD002E21A	А				
		0.5	VFD004E21A	А	MDF16	50m	50m	50m
1-phase	230V	1	VFD007E21A	А				
		2	VFD015E21A	В	MDE25	50m	50m	Fail*
		3	VFD022E21A	В	MDI 25	3011	5011	
	460V	0.5	VFD004E43A	А	KMF306A	50m	50m	50m
		1	VFD007E43A	А				
		2	VFD015E43A	А				
3-phase		3	VFD022E43A	В		50m	50m	50m
3-priase		5	VFD037E43A	В	KINI STOK	5011	3011	3011
		7.5	VFD055E43A	С		75m 5		
		10	VFD075E43A	С	KMF325A		50m	50m
		15	VFD110E43A	С				

NOTE: For model VFD022E21A, please use MIF filter to meet Category C1.

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Installation

All electrical equipment, including AC motor drives, will generate high-frequency/low-frequency noise and will interfere with peripheral equipment by radiation or conduction when in operation. By using an EMI filter with correct installation, much interference can be eliminated. It is recommended to use DELTA EMI filter to have the best interference elimination performance.

We assure that it can comply with following rules when AC motor drive and EMI filter are installed and wired according to user manual:

EN61000-6-4

EN61800-3: 1996

EN55011 (1991) Class A Group 1

General precaution

- 1. EMI filter and AC motor drive should be installed on the same metal plate.
- Please install AC motor drive on footprint EMI filter or install EMI filter as close as possible to the AC motor drive.
- 3. Please wire as short as possible.
- 4. Metal plate should be grounded.
- 5. The cover of EMI filter and AC motor drive or grounding should be fixed on the metal plate and the contact area should be as large as possible.

Choose suitable motor cable and precautions

Improper installation and choice of motor cable will affect the performance of EMI filter. Be sure to observe the following precautions when selecting motor cable.

- 1. Use the cable with shielding (double shielding is the best).
- 2. The shielding on both ends of the motor cable should be grounded with the minimum length and maximum contact area.
- 3. Remove any paint on metal saddle for good ground contact with the plate and shielding.

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The length of motor cable

When motor is driven by an AC motor drive of PWM type, the motor terminals will experience surge voltages easily due to components conversion of AC motor drive and cable capacitance. When the motor cable is very long (especially for the 460V series), surge voltages may reduce insulation quality. To prevent this situation, please follow the rules below:

- Use a motor with enhanced insulation.
- Connect an output reactor (optional) to the output terminals of the AC motor drive
- The length of the cable between AC motor drive and motor should be as short as possible (10 to 20 m or less)
- For models 7.5hp/5.5kW and above:

Insulation level of motor	1000V	1300V	1600V
460VAC input voltage	66 ft (20m)	328 ft (100m)	1312 ft (400m)
230VAC input voltage	1312 ft (400m)	1312 ft (400m)	1312 ft (400m)

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When a thermal O/L relay protected by motor is used between AC motor drive and motor, it may malfunction (especially for 460V series), even if the length of motor cable is only 165 ft (50m) or less. To prevent it, please use AC reactor and/or lower the carrier frequency (Pr. 02.03 PWM carrier frequency).



Never connect phase lead capacitors or surge absorbers to the output terminals of the AC motor drive.

- If the length is too long, the stray capacitance between cables will increase and may cause leakage current. It will activate the protection of over current, increase leakage current or not insure the correction of current display. The worst case is that AC motor drive may damage.
- If more than one motor is connected to the AC motor drive, the total wiring length is the sum of the wiring length from AC motor drive to each motor.

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Appendix C How to Select the Right AC Motor Drive

The choice of the right AC motor drive for the application is very important and has great influence on its lifetime. If the capacity of AC motor drive is too large, it cannot offer complete protection to the motor and motor maybe damaged. If the capacity of AC motor drive is too small, it cannot offer the required performance and the AC motor drive maybe damaged due to overloading.

But by simply selecting the AC motor drive of the same capacity as the motor, user application requirements cannot be met completely. Therefore, a designer should consider all the conditions, including load type, load speed, load characteristic, operation method, rated output, rated speed, power and the change of load capacity. The following table lists the factors you need to consider, depending on your requirements.

	Related Specification						
	ltem	Speed and torque characteristics	Time ratings	Overload capacity	Starting torque		
Load type	Friction load and weight load Liquid (viscous) load Inertia load Load with power transmission	•			●		
Load speed and torque characteristics	Constant torque Constant output Decreasing torque Decreasing output	•	•				
Load characteristics	Load characteristics Constant load Shock load Repetitive load High starting torque Low starting torque		•	•	●		
Continuous operati Long-time operati	tion, Short-time operation on at medium/low speeds		•	•			
Maximum output of Constant output c	Maximum output current (instantaneous) Constant output current (continuous)			•			
Maximum frequer							
Power supply tran percentage imped Voltage fluctuation Number of phases Frequency			•	•			
Mechanical frictio			•	•			
Duty cycle modifie		•					

C.1 Capacity Formulas

1. When one AC motor drive operates one motor

The starting capacity should be less than 1.5x rated capacity of AC motor drive The starting capacity=

$$\frac{k \times N}{973 \times \eta \times \cos \varphi} \left(T_L + \frac{GD^2}{375} \times \frac{N}{t_A} \right) \le 1.5 \times the _capacity_of_AC_motor_drive(kVA)$$

2. When one AC motor drive operates more than one motor

- 2.1 The starting capacity should be less than the rated capacity of AC motor drive
- Acceleration time \leq 60 seconds

The starting capacity=

$$\frac{k \times N}{\eta \times \cos \varphi} \left[n_r + n_s (k_{s-1}) \right] = P_{c} \left[1 + \frac{n_s}{n_r} (k_{s-1}) \right] \le 1.5 \times the _capacity_of_AC_motor_drive(kVA)$$

Acceleration time \geq 60 seconds

The starting capacity=

$$\frac{k \times N}{\eta \times \cos \varphi} [n_r + n_s(k_{s-1})] = P_{Cl} \left[1 + \frac{n_r}{n_r} (k_{s-1}) \right] \leq the _capacity_of_AC_motor_drive(kVA)$$

2.2 The current should be less than the rated current of AC motor drive(A)

Acceleration time ≤ 60 seconds

.

$$n_{T} + I_{M} \Big[1 + \frac{n_{s}}{n_{T}} \Big(k_{s} - 1 \Big) \Big] \leq 1.5 \times the _rated _current_of _AC_motor_drive(A)$$

Acceleration time \geq 60 seconds

F

-

$$n_{\tau} + I_{M} \left[1 + \frac{n_{s}}{n_{\tau}} (k_{s} - 1) \right] \leq the _rated _current _of _AC_motor _drive(A)$$

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2.3 When it is running continuously

The requirement of load capacity should be less than the capacity of AC motor drive(kVA) The requirement of load capacity=

$$\frac{k \times P_M}{\eta \times \cos\varphi} \le the _capacity_of _AC_motor_drive(kVA)$$

The motor capacity should be less than the capacity of AC motor drive

 $k \times \sqrt{3} \times V_M \times I_M \times 10^{-3} \le the_capacity_of_AC_motor_drive(kVA)$

The current should be less than the rated current of AC motor drive(A)

$$k \times I_M \leq the_rated_current_of_AC_motor_drive(A)$$

Symbol explanation

Рм	: Motor shaft output for load (kW)
η	: Motor efficiency (normally, approx. 0.85)
$\cos \varphi$: Motor power factor (normally, approx. 0.75)
V_M	: Motor rated voltage(V)
Ім	: Motor rated current(A), for commercial power
k	: Correction factor calculated from current distortion factor (1.05-1.1, depending on PWM method)
P_{C1}	: Continuous motor capacity (kVA)
ks	: Starting current/rated current of motor
n_T	: Number of motors in parallel
ns	: Number of simultaneously started motors
GD^2	: Total inertia (GD ²) calculated back to motor shaft (kg m ²)
T_L	: Load torque
<i>t</i> A	: Motor acceleration time
N	: Motor speed

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C.2 General Precaution

Selection Note

- When the AC Motor Drive is connected directly to a large-capacity power transformer (600kVA or above) or when a phase lead capacitor is switched, excess peak currents may occur in the power input circuit and the converter section may be damaged. To avoid this, use an AC input reactor (optional) before AC Motor Drive mains input to reduce the current and improve the input power efficiency.
- When a special motor is used or more than one motor is driven in parallel with a single AC Motor Drive, select the AC Motor Drive current ≥1.25x(Sum of the motor rated currents).
- 3. The starting and accel./decel. characteristics of a motor are limited by the rated current and the overload protection of the AC Motor Drive. Compared to running the motor D.O.L. (Direct On-Line), a lower starting torque output with AC Motor Drive can be expected. If higher starting torque is required (such as for elevators, mixers, tooling machines, etc.) use an AC Motor Drive of higher capacity or increase the capacities for both the motor and the AC Motor Drive.
- 4. When an error occurs on the drive, a protective circuit will be activated and the AC Motor Drive output is turned off. Then the motor will coast to stop. For an emergency stop, an external mechanical brake is needed to quickly stop the motor.

Parameter Settings Note

- The AC Motor Drive can be driven at an output frequency up to 400Hz (less for some models) with the digital keypad. Setting errors may create a dangerous situation. For safety, the use of the upper limit frequency function is strongly recommended.
- High DC brake operating voltages and long operation time (at low frequencies) may cause overheating of the motor. In that case, forced external motor cooling is recommended.
- 3. Motor accel./decel. time is determined by motor rated torque, load torque, and load inertia.
- 4. If the stall prevention function is activated, the accel./decel. time is automatically extended to a length that the AC Motor Drive can handle. If the motor needs to decelerate within a certain time with high load inertia that can't be handled by the AC Motor Drive in the

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required time, either use an external brake resistor and/or brake unit, depending on the

model, (to shorten deceleration time only) or increase the capacity for both the motor and the AC Motor Drive.

C.3 How to Choose a Suitable Motor

Standard motor

When using the AC Motor Drive to operate a standard 3-phase induction motor, take the following precautions:

- 1. The energy loss is greater than for an inverter duty motor.
- Avoid running motor at low speed for a long time. Under this condition, the motor temperature may rise above the motor rating due to limited airflow produced by the motor's fan. Consider external forced motor cooling.
- When the standard motor operates at low speed for long time, the output load must be decreased.
- 4. The load tolerance of a standard motor is as follows:



- If 100% continuous torque is required at low speed, it may be necessary to use a special inverter duty motor.
- Motor dynamic balance and rotor endurance should be considered once the operating speed exceeds the rated speed (60Hz) of a standard motor.

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Appendix C How to Select the Right AC Motor Drive /

- Motor torque characteristics vary when an AC Motor Drive instead of commercial power supply drives the motor. Check the load torque characteristics of the machine to be connected.
- Because of the high carrier frequency PWM control of the VFD series, pay attention to the following motor vibration problems:
- Resonant mechanical vibration: anti-vibration (damping) rubbers should be used to mount equipment that runs at varying speed.
- Motor imbalance: special care is required for operation at 50 or 60 Hz and higher frequency.
- To avoid resonances, use the Skip frequencies.
- 9. The motor fan will be very noisy when the motor speed exceeds 50 or 60Hz.

Special motors:

1. Pole-changing (Dahlander) motor:

The rated current is differs from that of a standard motor. Please check before operation and select the capacity of the AC motor drive carefully. When changing the pole number the motor needs to be stopped first. If over current occurs during operation or regenerative voltage is too high, please let the motor free run to stop (coast).

2. Submersible motor:

The rated current is higher than that of a standard motor. Please check before operation and choose the capacity of the AC motor drive carefully. With long motor cable between AC motor drive and motor, available motor torque is reduced.

3. Explosion-proof (Ex) motor:

Needs to be installed in a safe place and the wiring should comply with the (Ex) requirements. Delta AC Motor Drives are not suitable for (Ex) areas with special precautions.

4. Gear reduction motor:

The lubricating method of reduction gearbox and speed range for continuous operation will be different and depending on brand. The lubricating function for operating long time at low speed and for high-speed operation needs to be considered carefully.

5. Synchronous motor:

The rated current and starting current are higher than for standard motors. Please check before operation and choose the capacity of the AC motor drive carefully. When the AC

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motor drive operates more than one motor, please pay attention to starting and changing the motor.

Power Transmission Mechanism

Pay attention to reduced lubrication when operating gear reduction motors, gearboxes, belts and chains, etc. over longer periods at low speeds. At high speeds of 50/60Hz and above, lifetime reducing noises and vibrations may occur.

Motor torque

The torque characteristics of a motor operated by an AC motor drive and commercial mains power are different.

Below you'll find the torque-speed characteristics of a standard motor (4-pole, 15kW):











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※ This function is NOT for VFD*E*C models.

D.1 PLC Overview

D.1.1 Introduction

The PLC function built in the VFD-E provides following commands: WPLSoft, basic commands and application commands. The operation methods are the same as Delta DVP-PLC series.

D.1.2 Ladder Diagram Editor – WPLSoft

WPLSoft is a program editor of Delta DVP-PLC series and VFD-E series for WINDOWS. Besides general PLC program planning and general WINDOWS editing functions, such as cut, paste, copy, multi-windows, WPLSoft also provides various Chinese/English comment editing and other special functions (e.g. register editing, settings, the data readout, the file saving, and contacts monitor and set, etc.).

Following is the system requirement for WPLSoft:

Item	System Requirement
Operation System	Windows 95/98/2000/NT/ME/XP
CPU	Pentium 90 and above
Memory	16MB and above (32MB and above is recommended)
Hard Disk	Capacity: 50MB and above CD-ROM (for installing WPLSoft)
Monitor	Resolution: 640x480, 16 colors and above, It is recommended to set display setting of Windows to 800x600.
Mouse	General mouse or the device compatible with Windows
Printer	Printer with Windows driver
RS-232 port	At least one of COM1 to COM8 can be connected to PLC
Applicable Models	All Delta DVP-PLC series and VFD-E series

D.2 Start-up

1.

D.2.1 The Steps for PLC Execution

Please operate PLC function by the following five steps.

- Switch the mode to PLC2 for program download/upload:
- A. Go to "PLC0" page by pressing the MODE key

B. Change to "PLC2" by pressing the "UP" key and then press the "ENTER" key after confirmation

C. If succeeded, "END" is displayed and back to "PLC2" after one or two seconds.



Run PLC Read/write PLC program into AC drives



You don't need to care about the PLC warning, such as PLod, PLSv and PldA, before downloading a program to VFD-E.

2. Connection: Please connect RJ-45 of AC motor drive to computer via RS485-to-RS232 converter.



 Run the program. The PLC status will always be PLC2, even if the AC motor drive is switched off.

There are three ways to operate PLC:

A. In "PLC1" page: execute PLC program.

B. In "PLC2" page: execute/stop PLC program by using WPL software.

C. After setting multi-function input terminals (MI3 to MI9) to 23 (RUN/STOP PLC), it will display "PLC1" for executing PLC when the terminal is ON. It will display "PLC0" to stop PLC program when terminals are OFF.



When external terminals are set to 23 and the terminal is ON, it cannot use keypad to change PLC mode. Moreover, when it is PLC2, you cannot execute PLC program by external terminals.

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When power on after power off, the PLC status will be in "PLC1".

War	rning	, 🛛 🔛
4		This RUN instruction will affect the state of the connected PLC. Do you wish to continue ?
		Yes No

4. When you are in "PLC2", please remember to change to "PLC1" when finished to prevent anyone modifying PLC program.



When output/input terminals (MI1~MI9, Relay1~Relay 4, MO1~MO4) are used in PLC program, they cannot be used in other places. For example, When Y0 in PLC program is activated, the corresponding output terminals Relay (RA/RB/RC) will be used. At this moment, parameter 03.00 setting will be invalid. Because the terminal has been used by PLC.



The PLC corresponding input points for MI1 to MI6 are X0 to X5. When extension card are added, the extension input points will be numbered from X06 and output points will start from Y2 as shown in chapter D.2.2.

D.2.2 Device Reference Table

Device					Х				
ID	0	1	2	3	4	5	6	7	10
Terminals of AC Drives	MI1	MI2	MI3	MI4	MI5	MI6			
3IN/3OUT Card (EME-D33A)							MI7	MI8	MI9

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Device			Y		
ID	0	1	2	3	4
Terminals of AC Drives	RY	MO1			
Relay Card-2C (EME-DR2CA)			RY2	RY3	
Relay Card-3A (EME-R3AA)			RY2	RY3	RY4
3IN/3OUT Card (EME-D33A)			MO2	MO3	MO4

D.2.3 WPLSoft Installation

Download PLC program to AC drive: Refer to D.3 to D.7 for writing program and download the editor (WPLSoft V2.09) at DELTA website

http://www.delta.com.tw/product/em/plc/plc_software.asp.

😫 WPL Editor - [Ladder Diagram Mode]					
🔢 Eile Edit Compiler Comments Search Liew	Communication Options Window Help			-);	a x
D 📽 🖩 😫 @ @ X 🖻 🖻 🍠 1	1 4 4 4 0				
BIOCOSD57751	9 🗏 🕼 🗏 0 🗢 🖳 🖉 🖉 🖉 🖉 🖉 🖉 🖉 🖉 🖉 🖉				
智賀月月市たち月月高市	曹武 正 正 击 击				
17501 10CA					
×1				_(Y1	, ^
MO	Transfer Setup	MOV	D1	D2	n l
	Communication Mode				-
	PC->PLC OK			END	٦
	17 Program				
	E Dever Connect				
	E Doverni				
	T Resource Range				
	T Default Value				
	F RFC				
	NG				
e					2
Replace	9/500 Steps		VFD E Type		

D.2.4 Program Input

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0	M1000 HC	TMP	F1 K10
5	TI	Link	1 10
	-1	TMR	f2 K10
			(Y0)
11	¥0		(Y1)
14	T1 S		
20	-11	ZRST 1	1 T2
			END
3791			

D.2.5 Program Download

💦 Ladder Diagram Mode

Please do following s r program download. Step 1. Press button for compiler after inputting program in WPLSoft.

Step 2. After finishing compiler, choose the item "Write to PLC" in the communication items.

After finishing Step 2, the program will be downloaded from WPLSoft to the AC motor drive by the communication format.

D.2.6 Program Monitor

If you execute "start monitor" in the communication item during executing PLC, the ladder diagram will be shown as follows.



D.2.7 The Limit of PLC

1. The protocol of PLC is 7,E,1

- Make sure that the AC drive is stop and stop PLC before program upload/download. 2.
- 3. The priority of commands WPR and FREQ is FREQ > WPR.
- When setting P 00.04 to 2, the display will be the value in PLC register D1043. 4. A. 0 ~ 999 display:

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B. 1000 ~ 9999 display: It will only display the first 3 digits. The LED at the bottom-right corner will light to indicate 10 times of the display value. For example, the actual value for the following figure is 100X10=1000.



C. 10000~65535 display: It will only display the first 3 digits. The LED at the bottom-right corner and the single decimal point between the middle and the right-most numbers will light to indicate 100 times of the display value. For example, the actual value for the following figure is 100X100=10000.



- 5. When it is changed to "PLC2", RS-485 will be used by PLC.
- When it is in PLC1 and PLC2 mode, the function to reset all parameters to factory setting is disabled (i.e. Pr.00.02 can't be set to 9 or 10).

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D.3 Ladder Diagram

D.3.1 Program Scan Chart of the PLC Ladder Diagram



Execute in cycles

D.3.2 Introduction

Ladder diagram is a diagram language that applied on the automatic control and it is also a diagram that made up of the symbols of electric control circuit. PLC procedures are finished after ladder diagram editor edits the ladder diagram. It is easy to understand the control flow that indicated with diagram and also accept by technical staff of electric control circuit. Many basic symbols and motions of ladder diagram are the same as mechanical and electrical equipments of traditional automatic power panel, such as button, switch, relay, timer, counter and etc.

The kinds and amounts of PLC internal equipment will be different with brands. Although internal equipment has the name of traditional electric control circuit, such as relay, coil and contact. It doesn't have the real components in it. In PLC, it just has a basic unit of internal memory. If this bit is 1, it means the coil is ON and if this bit is 0, it means the coil is OFF. You should read the corresponding value of that bit when using contact (Normally Open, NO or contact a). Otherwise, you should read the opposite sate of corresponding value of that bit when using contact (Normally Closed, NC or contact b). Many relays will need many bits, such as 8-bits makes up a byte. 2 bytes can make up a word. 2 words makes up double word. When using many relays to do calculation, such as add/subtraction or shift, you could

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use byte, word or double word. Furthermore, the two equipments, timer and counter, in PLC

not only have coil but also value of counting time and times.

In conclusion, each internal storage unit occupies fixed storage unit. When using these

equipments, the corresponding content will be read by bit, byte or word.

Basic introduction of the inner equipment of PLC:

Input relay	Input relay is the basic storage unit of internal memory that corresponds to external input point (it is the terminal that used to connect to external input switch and receive external input signal). Input signal from external will decide it to display 0 or 1. You couldn't change the state of input relay by program design or forced ON/OFF via WPLSoft. The contacts (contact a, b) can be used unlimitedly. If there is no input signal, the corresponding input relay could be empty and can't be used with other functions. © Equipment indication method: X0, X1,X7, X10, X11, The symbol of equipment is X and the number uses octal.
Output relay	Output relay is the basic storage unit of internal memory that corresponds to external output point (it is used to connect to external load). It can be driven by input relay contact, the contact of other internal equipment and itself contact. It uses a normally open contact to connect to external load and other contacts can be used unlimitedly as input contacts. It doesn't have the corresponding output relay, if need, it can be used as internal relay. \sim Equipment indication: Y0, Y1,Y7, Y10, Y11, The symbol of equipment is Y and the number uses octal.
Internal relay	 The internal relay doesn't connect directly to outside. It is an auxiliary relay in PLC. Its function is the same as the auxiliary relay in electric control circuit. Each auxiliary relay has the corresponding basic unit. It can be driven by the contact of input relay, output relay or other internal equipment. Its contacts can be used unlimitedly. Internal auxiliary relay can't output directly, it should output with output point. Equipment indication: M0, M1,, M4, M159. The symbol of equipment is M and the number uses decimal number system.
Timer	Timer is used to control time. There are coil, contact and timer storage. When coil is ON, its contact will act (contact a is close, contact b is open) when attaining desired time. The time value of timer is set by settings and each timer has its regular period. User sets the timer value and each timer has its timing period. Once the coil is OFF, the contact won't act (contact a is open and contact b is close) and the timer will be set to zero.
Counter	Counter is used to count. It needs to set counter before using counter (i.e. the pulse of counter). There are coil, contacts and storage unit of counter in counter. When coil is from OFF to ON, that means input a pulse in counter and the counter should add 1. There are 16-bit, 32-bit and high-speed counter for user to use. Cuprent indication: C0, C1,,C7. The symbol of equipment is C and the number uses decimal.
Data register	PLC needs to handle data and operation when controlling each order, timer value and counter value. The data register is used to store data or parameters. It stores

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16-bit binary number, i.e. a word, in each register. It uses two continuous r of data register to store double words.				
	 Equipment indication: D0, D1,,D29. The symbol of equipment is D and the number uses decimal. 			

Ladder Diagram Structure	Explanation	Command	Equipment
┝╍⊢	Normally open, contact a	LD	X, Y, M, T, C
⊢ ₩	Normally closed, contact b	LDI	X, Y, M, T, C
┝╌┥┣━	Serial normally open	AND	X, Y, M, T, C
┝┉┰╬	Parallel normally open	OR	X, Y, M, T, C
	Parallel normally closed	ORI	X, Y, M, T, C
┝━╉╋┣━━	Rising-edge trigger switch	LDP	X, Y, M, T, C
┝┥┿┏──	Falling-edge trigger switch	LDF	X, Y, M, T, C
<u>├</u> ─1├─── 1१ ┣──	Rising-edge trigger in serial	ANDP	X, Y, M, T, C
┝╌╢┝──┛╈┣━╸	Falling-edge trigger in serial	ANDF	X, Y, M, T, C
	Rising-edge trigger in parallel	ORP	X, Y, M, T, C
	Falling-edge trigger in parallel	ORF	X, Y, M, T, C
	Block in serial	ANB	none
	Block in parallel	ORB	none

The structure and explanation of ladder diagram:

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Ladder Diagram Structure	Explanation	Command	Equipment
	Multiple output	MPS MRD MPP	none
\square	Output command of coil drive	OUT	Y, M, S
	Basic command, Application command	Application command	Please refer to basic command and application command
→	Inverse logic	INV	none

D.3.3 The Edition of PLC Ladder Diagram

The program edited method is from left power line to right power line. (the right power line will be omitted during the edited of WPLSoft.) After editing a row, go to editing the next row. The maximum contacts in a row are 11 contacts. If you need more than 11 contacts, you could have the new row and start with continuous line to continue more input devices. The continuous number will be produced automatically and the same input point can be used repeatedly. The drawing is shown as follows.



Row Number

The operation of ladder diagram is to scan from left upper corner to right lower corner. The output handling, including the operation frame of coil and application command, at the most right side in ladder diagram.

Take the following diagram for example; we analyze the process step by step. The number at the right corner is the explanation order.



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The explanation of command order:

planatic			
1	LD	X0	
2	OR	M0	
3	AND	X1	
4	LD	X3	
	AND	M1	
	ORB		
5	LD	Y1	
	AND	X4	
6	LD	Т0	
	AND	М3	
	ORB		
7	ANB		
8	OUT	Y1	
	TMR	Т0	K10

The detail explanation of basic structure of ladder diagram

1. LD (LDI) command: give the command LD or LDI in the start of a block.



The structures of command LDP and LDF are similar to the command LD. The difference is that command LDP and LDF will act in the rising-edge or falling-edge when contact is ON as shown in the following.



2. AND (ANI) command: single device connects to a device or a block in series. AND command AND command



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The structures of ANDP and ANDF are the same but the action is in rising-edge or falling-

edge.

3.

OR (ORI) command: single device connects to a device or a block.



The structures of ORP and ORF are the same but the action is in rising-edge or falling-edge.

4. ANB command: a block connects to a device or a block in series.



5. ORB command: a block connects to a device or a block in parallel.



If there are several blocks when operate ANB or ORB, they should be combined to blocks or network from up to down or from left to right.

- 6. MPS, MRD, MPP commands: Divergent memory of multi-output. It can produce many various outputs.
- 7. The command MPS is the start of divergent point. The divergent point means the connection place between horizontal line and vertical line. We should determine to have contact memory command or not according to the contacts status in the same vertical line. Basically, each contact could have memory command but in some places of ladder diagram conversion will be omitted due to the PLC operation convenience and capacity limit. MPS command can be used for 8 continuous times and you can recognize this command by the symbol "T".
- 8. MRD command is used to read memory of divergent point. Because the logical status is the same in the same horizontal line, it needs to read the status of original contact to keep



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on analyzing other ladder diagram. You can recognize the command MRD by the symbol " $\dot{\mbox{ }}$ ''.

 MPP command is used to read the start status of the top level and pop it out from stack. Because it is the last item of the horizontal line, it means the status of this horizontal line is ending.

You can recognize this command by the symbol

D.3.4 The Example for Designing Basic Program

Start, Stop and Latching

In the same occasions, it needs transient close button and transient open button to be start and stop switch. Therefore, if you want to keep the action, you should design latching circuit. There are several latching circuits in the following:

Example 1: the latching circuit for priority of stop

When start normally open contact X1=On, stop normally contact X2=Off, and Y1=On are set at the same time, if X2=On, the coil Y1 will stop acting. Therefore, it calls priority of stop.



Example 2: the latching circuit for priority of start

When start normally open contact X1=On, stop normally contact X2=Off and Y1=On (coil Y1 will be active and latching) are valid at the same time, if X2=On, coil Y1 will be active due to latched contact. Therefore, it calls priority of start.





Example 3: the latching circuit of SET and RST commands

The figure at the right side is latching circuit that made up of RST and SET command.

It is top priority of stop when RST command is set behind SET command. When executing PLC from up to down, The coil Y1 is ON and coil Y1 will be OFF

 ──	SET	Y1
X2		
	RST	Y1

Y1

Y1

when X1 and X2 act at the same time, therefore it calls Top priority of start priority of stop.

		T RS
and is set after		
	X1	
the same		- SET

It is top priority of start when SET command is set after RST command. When X1 and X2 act at the same time, Y1 is ON so it calls top priority of start.

The common control circuit

Example 4: condition control



X1 and X3 can start/stop Y1 separately, X2 and X4 can start/stop Y2 separately and they are all self latched circuit. Y1 is an element for Y2 to do AND function due to the normally open contact connects to Y2 in series. Therefore, Y1 is the input of Y2 and Y2 is also the input of Y1.

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The figure above is the circuit of interlock control. Y1 and Y2 will act according to the start contact X1 and X2. Y1 and Y2 will act not at the same time, once one of them acts and the other won't act. (This is called interlock.) Even if X1 and X2 are valid at the same time, Y1 and Y2 won't act at the same time due to up-to-down scan of ladder diagram. For this ladder diagram, Y1 has higher priority than Y2.

Example 6: Sequential Control



If add normally close contact Y2 into Y1 circuit to be an input for Y1 to do AND function. (as shown in the left side) Y1 is an input of Y2 and Y2 can stop Y1 after acting. In this way, Y1 and Y2 can execute in sequential.

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Example 7: Oscillating Circuit



The figure above is a very simple ladder step diagram. When starting to scan Y1 normally close contact, Y1 normally close contact is close due to the coil Y1 is OFF. Then it will scan Y1 and the coil Y1 will be ON and output 1. In the next scan period to scan normally close contact Y1, Y1 normally close contact will be open due to Y1 is ON. Finally, coil Y1 will be OFF. The result of repeated scan, coil Y will output the vibrating pulse with cycle time Δ T(On)+ Δ T(Off).

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The vibrating circuitry of cycle time $\Delta T(On)+\Delta T(Off)$:



The figure above uses timer T0 to control coil Y1 to be ON. After Y1 is ON, timer T0 will be closed at the next scan period and output Y1. The oscillating circuit will be shown as above. (n is the setting of timer and it is decimal number. T is the base of timer. (clock period))

Example 8: Blinking Circuit



The figure above is common used oscillating circuit for indication light blinks or buzzer alarms. It uses two timers to control On/OFF time of Y1 coil. If figure, n1 and n2 are timer setting of T1 and T2. T is the base of timer (clock period)





In figure above, the rising-edge differential command of X0 will make coil M0 to have a single pulse of Δ T (a scan time). Y1 will be ON during this scan time. In the next scan time, coil M0 will be OFF, normally close M0 and normally close Y1 are all closed. However, coil Y1 will keep on being ON and it will make coil Y1 to be OFF once a rising-edge comes after input X0 and coil M0 is ON for a scan time. The timing chart is as shown above. This circuit usually executes alternate two actions with an input. From above timing: when input X0 is a square wave of a period T, output coil Y1 is square wave of a period 2T.

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Example 10: Delay Circuit



When input X0 is ON, output coil Y1 will be ON at the same time due to the corresponding normally close contact OFF makes timer T10 to be OFF. Output coil Y1 will be OFF after delaying 100 seconds (K1000*0.1 seconds =100 seconds) once input X0 is OFF and T10 is ON. Please refer to timing chart above.

Example 11: Output delay circuit, in the following example, the circuit is made up of two timers. No matter input X0 is ON or OFF, output Y4 will be delay.



Example12: Extend Timer Circuit



In this circuit, the total delay time from input X0 is close and output Y1 is ON= $(n1+n2)^*$ T. where T is clock period.



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D.4 PLC Devices

D.4.1 Summary of DVP-PLC Device Number

Items			Specifications		Remarks					
Cont	rol N	lethod			Stored program, cyclic scan system					
I/O F	roce	essing Me	ethod		Batch processing (who instruction is executed	en END I)	I/O refresh instruction is available			
Exec	utio	n Speed			Basic commands (min 0.24 us)	imum	Application commands (10 ~ hundreds us)			
Prog	ram	Languag	le		Instruction, Ladder Lo	gic, SFC	Including the Step commands			
Prog	ram	Capacity	1		500 STEPS		SRAM + Battery			
-							28 basic commands			
Com	mar	ids			45 commands		17 application commands			
Input	t/Ou	tput Cont	act		Input (X): 6, output (Y)): 2				
	X External I		Input Relay		X0~X17, 16 points, octal number system	Total is	Correspond to external input point			
	Y Extern	External	ernal Output Relay		Y0~Y17, 16 points, octal number system	32 points	Correspond to external output point			
	м	1 Auvilian	For general		M0~M159, 160 points	Total is	Contacts can switch to			
	101	, axina y	For speci	al	M1000~M1031, 32 points	points	On/Off in program			
Relay bit mode	Т	Timer	100ms tin	ner	T0~T15, 16 points	Total is 16 points	When the timer indicated by TMR command attains the setting, the T contact with the same number will be On.			
			16-bit cou general	int up for	C0~C7, 8 points	Total is 8 points	When the counter			
	_	_	32-bit	1-phase input			indicated by CNT			
	С	Counter	count up/down high-	1-phase 2 inputs	C235, 1 point (need to use with PG card)	Total is 1 point	setting, the C contact with the same number			
						speed counter	2-phase 2 inputs		P N	

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Items		Specifications		Remarks			
	T Present value of timer		T0~T15, 16 points		When timer attains, the contact of timer will be On.		
data	लु C Present value of counter C0~C7, 8-bit counter, 8 points		When timer attains, the contact of timer will be On.				
ORD			For latched	D0~D9, 10 points	Total is 75 points		
er WO	D	Data	For general	D10~D29, 20 points		It can be memory area for storing data.	
Registe		register	For special	D1000~D1044, 45 points			
ant	к	Decimal		K-32,768 ~ K32,767 (16-bit operation)			
Const	Н	Hexadecima	1	H0000 ~ HFFFF (16-bit operation)			
Communication port (for read/write program)		RS485 (slave)					
Analog input/output		Built-in 2 analog input	s and 1 a	nalog output			
Fund	tion	extension m	odule (optional)	Digital input/output ca	rd (A/D, E	D/A card)	

D.4.2 Devices Functions

The Function of Input/output Contacts

The function of input contact X: input contact X reads input signal and enter PLC by connecting with input equipment. It is unlimited usage times for A contact or B contact of each input contact X in program. The On/Off of input contact X can be changed with the On/Off of input equipment but can't be changed by using peripheral equipment (WPLSoft).

The Function of Output Contact Y

The mission of output contact Y is to drive the load that connects to output contact Y by sending On/Off signal. There are two kinds of output contact: one is relay and the other is transistor. It is unlimited usage times for A or B contact of each output contact Y in program. But there is number for output coil Y and it is recommended to use one time in program. Otherwise, the output result will be decided by the circuit of last output Y with PLC program scan method.

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The output of Y0 will be decided by circuit (2), i.e. decided by On/Off of X10.

D.4.3 Value, Constant [K] / [H]

Constant	к	Decimal	K-32,768 ~ K32,767 (16-bit operation)
oonotan	Н	Hexadecimal	H0000 ~ HFFFF (16-bit operation)

There are five value types for DVP-PLC to use by the different control destination. The following is the explanation of value types.

1. Binary Number (BIN)

It uses binary system for the PLC internal operation or storage. The relative information of
binary system is in the following.

Bit	:	Bit is the basic unit of binary system, the status are 1 or 0.
Nibble	:	It is made up of continuous 4 bits, such as b3~b0. It can be used to represent number 0~9 of decimal or 0~F of hexadecimal.
Byte	:	It is made up of continuous 2 nibbles, i.e. 8 bits, b7~b0. It can used to represent 00~FF of hexadecimal system.
Word	:	It is made up of continuous 2 bytes, i.e. 16 bits, b15~b0. It can used to represent 0000~FFFF of hexadecimal system.
Double Word	:	It is made up of continuous 2 words, i.e. 32 bits, b31~b0. It can used to represent 00000000~FFFFFFFF of hexadecimal system.

The relations among bit, nibble, byte, word, and double word of binary number are shown as follows.

			D	W				←	Double Word
	W	1			W	0		`← `	Word
ВҮ	/3	BY	(2	ВУ	(1	В	/0	← I	Byte
NB7	NB6	NB5	NB4	NB3	NB2	NB1	NB0	·	Nibble
b31b30b29b28b	27 626 625 624	b23 b22 b21 b20	b19b18b17b16	b15 b14 b13 b12	b11 b10 b9 b8	b7 b6 b5 b4	b3 b2 b1 b0	←	Bit

2. Octal Number (OCT)

The numbers of external input and output terminal of DVP-PLC use octal number.

Example:

External input: X0~X7, X10~X17...(device number)

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External output: Y0~Y7, Y10~Y17…(device number)

3. Decimal Number (DEC)

The suitable time for decimal number to use in DVP-PLC system.

- To be the setting value of timer T or counter C, such as TMR C0 K50. (K constant)
- To be the device number of M, T, C and D. For example: M10, T30. (device number)
- To be operand in application command, such as MOV K123 D0. (K constant)
- 4. BCD (Binary Code Decimal, BCD)

It shows a decimal number by a unit number or four bits so continuous 16 bits can use to represent the four numbers of decimal number. BCD code is usually used to read the input value of DIP switch or output value to 7-segment display to be display.

5. Hexadecimal Number (HEX)

The suitable time for hexadecimal number to use in DVP-PLC system.

To be operand in application command. For example: MOV H1A2B D0. (constant H) Constant K:

In PLC, it is usually have K before constant to mean decimal number. For example, K100 means 100 in decimal number.

Exception:

The value that is made up of K and bit equipment X, Y, M, S will be bit, byte, word or double word. For example, K2Y10, K4M100. K1 means a 4-bit data and K2~K4 can be 8, 12 and 16-bit data separately.

Constant H:

In PLC, it is usually have H before constant to mean hexadecimal number. For example, H100 means 100 in hexadecimal number.

D.4.4 The Function of Auxiliary Relay

There are output coil and A, B contacts in auxiliary relay M and output relay Y. It is unlimited usage times in program. User can control loop by using auxiliary relay, but can't drive external load directly. There are two types divided by its characteristics.

- 1. Auxiliary relay for general : It will reset to Off when power loss during running. Its state will be Off when power on after power loss.
- 2. Auxiliary relay for special : Each special auxiliary relay has its special function. Please don't use undefined auxiliary relay.

D.4.5 The Function of Timer

The unit of timer is 1ms, 10ms and 100ms. The count method is count up. The output coil will be On when the present value of timer equals to the settings. The setting is K in decimal number. Data register D can be also used as settings. The real setting time of timer = unit of timer * settings

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D.4.6 The Features and Functions of Counter

Features:

i catales.				
Item	16 bits counters	32 bits counters		
Туре	General	General	High speed	
Count direction	Count up	Count up/down		
Settings	0~32,767	-2,147,483,648~+	-2,147,483,647	
Designate for constant	Constant K or data register D	Constant K or data register D (2 for designated)		
Present value change	Counter will stop when attaining settings	Counter will keep on counting when attaining settings		
Output contact	When count attains settings, contact will be On and latched.	When count up attains settings, contact will be On and latched. When count down attains settings, contact will reset to Off.		
Reset action	The present value will reset to will reset to Off.	0 when RST com	mand is executed and contact	
Present register	16 bits	32 bits		
Contact action	After scanning, act together.	After scanning, act together. Act immediately when count attains. It has no relation with scan period.		

Functions:

When pulse input signal of counter is from Off to On, the present value of counter equals to settings and output coil is On. Settings are decimal system and data register D can also be used as settings. 16-bit counters C0~C7:

- Setting range of 16-bit counter is K0~K32,767. (K0 is the same as K1. output contact will be On immediately at the first count.
- General counter will be clear when PLC is power loss. If counter is latched, it will remember the value before power loss and keep on counting when power on after power loss.
- If using MOV command, WPLSoft to send a value, which is large than setting to C0, register, at the next time that X1 is from Off to On, C0 counter contact will be On and present value will be set to the same as settings.
- The setting of counter can use constant K or register D (not includes special data register D1000~D1044) to be indirect setting.
- If using constant K to be setting, it can only be positive number but if setting is data register D, it can be positive/negative number. The next number that counter counts up from 32,767 is -32,768.

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K5

0



32-bit high-speed addition/subtraction counter C235:

setting =K5. C0 won't accept X1 trigger signal and C0 remains

K5.

Setting range of 32-bit high-speed addition/subtraction counter is : 1. K-2,147,483,648~K2,147,483,647.

2. The settings can be positive / negative numbers by using constant K or data register D (special data register D1000~D1044 is not included). If using data register D, the setting will occupy two continuous data register.

0

Contacts Y0, C0

The total band width of high-speed counter that VFD-E supports is up to 30kHz and 500kHz for pulse input.

D.4.7 Register Types

There are two types of register which sorts by characters in the following:

- : The data in register will be cleared to 0 when PLC switches from RUN 1. General to STOP or power is off. register
- : Each special register has the special definition and purpose. It is used to save system status, error messages, monitor state. 2. Special register

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Special M	Function	Read(R)/ Write(W)
M1000	Normally open contact (a contact). This contact is On when running and it is On when the status is set to RUN.	R
M1001	Normally closed contact (b contact). This contact is Off in running and it is Off when the status is set to RUN.	R
M1002	On only for 1 scan after RUN. Initial pulse is contact a. It will get positive pulse in the RUN moment. Pulse width=scan period.	R
M1003	Off only for 1 scan after RUN. Initial pulse is contact a. It will get negative pulse in the RUN moment. Pulse width=scan period.	R
M1004	Reserved	
M1005	Fault indication of the AC motor drives	R
M1006	Output frequency is 0	R
M1007	The operation direction of AC motor drives (FWD: 0, REV: 1)	R
M1008	Reserved	
M1009	Reserved	
M1010	Reserved	
M1011	10ms clock pulse, 5ms On/5ms Off	R
M1012	100ms clock pulse, 50ms On / 50ms Off	R
M1013	1s clock pulse, 0.5s On / 0.5s Off	R
M1014	1min clock pulse, 30s On / 30s Off	R
M1015	Frequency attained	R
M1016	Parameter read/write error	R
M1017	Succeed to write parameter	R
M1018	Enable high-speed counter function (When M1028=On)	R
M1019	Reserved	R
M1020	Zero flag	R
M1021	Borrow flag	R
M1022	Carry flag	R
M1023	Divisor is 0	R
M1024	Reserved	
M1025	RUN(ON) / STOP(OFF) the AC motor drive	R/W

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Special M	Function	Read(R)/ Write(W)
M1026	The operation direction of the AC motor drive (FWD: OFF, REV: ON)	R/W
M1027	Reserved	
M1028	Enable(ON)/disable(OFF) high-speed counter function	R/W
M1029	Clear the value of high-speed counter	R/W
M1030	Decide to count up(OFF)/count down(ON)	R/W
M1031	Reserved	

D.4.9 Special Registers

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Special D	Function	Read(R)/Write(W)
D1000	Reserved	
D1001	PLC firmware version	R
D1002	Program capacity	R
D1003	Checksum	R
D1004- D1009	Reserved	
D1010	Present scan time (Unit: 0.1ms)	R
D1011	Minimum scan time (Unit: 0.1ms)	R
D1012	Maximum scan time (Unit: 0.1ms)	R
D1013- D1019	Reserved	
D1020	Output frequency	R
D1021	Output current	R
D1022	The ID of the extension card: 02 USB Card 03 12-Bit A/D (2CH) 12-Bit D/A (2CH) 04 Relay Card-2C 05 Relay Card-3A 06 3IN/3OUT Card 07 PG Card	R
D1023- D1024	Reserved	

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Special D	Function	Read(R)/Write(W)
D1025	The present value of the high-speed counter C235 (low byte)	R
D1026	The present value of the high-speed counter C235 (high byte)	R
D1027	Frequency command of the PID control	R
D1028	The value of AVI (analog voltage input) 0-10V corresponds to 0- 1023	R
D1029	The value of ACI (analog current input) 4-20mA corresponds to 0- 1023 or the value of AVI2 (analog voltage input) 0-10V corresponds to 0-1023	R
D1030	The value of V.R digital keypad 0-10V corresponds to 0-1023	R
D1031- D1035	Reserved	-
D1036	PLC error code	R
D1037- D1039	Reserved	
D1040	Analog output value	R/W
D1041- D1042	Reserved	
D1043	User defined (when Pr.00.04 is set to 2, the register data will be displayed as C xxx)	R/W
D1044	High-speed counter mode	RW

D.4.10 Communication Addresses for Devices (only for PLC2 mode)

Device	Range	Туре	Address (Hex)
Х	00–17 (octal)	Bit	0400-040F
Y	00–17 (octal)	Bit	0500-050F
Т	00-15	Bit/word	0600-060F
М	000-159	Bit	0800-089F
М	1000-1031	Bit	0BE8-0C07
С	0-7	Bit/word	0E00-0E07
D	00-63	Word	1000-101D
D	1000-1044	Word	13E8-1414

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NOTE: when it is in PLC1 mode, the communication address will correspond to the parameter NOT the device. For example, address 0400H will correspond to Pr.04.00 NOT X0.

Function Code	Description	Supported Devices	
01	Read coil status	Y, M, T, C	
02	Read input status	X, Y, M, T, C	
03	Read one data	T, C, D	
05 Force changing one coil status		Y, M, T, C	
06	Write in one data	T, C, D	
0F	Force changing multiple coil status	Y, M, T, C	
10	Write in multiple data	T, C, D	

D.4.11 Function Code (only for PLC2 mode)

D.5 Commands

D.5.1 Basic Commands

Commands	Function	Operands
LD	Load contact A	X, Y, M, T, C
LDI	Load contact B	X, Y, M, T, C
AND	Series connection with A contact	X, Y, M, T, C
ANI	Series connection with B contact	X, Y, M, T, C
OR	Parallel connection with A contact	X, Y, M, T, C
ORI	Parallel connection with B contact	X, Y, M, T, C
ANB Series connects the circuit block		
ORB Parallel connects the circuit block		
MPS	MPS Save the operation result	
MRD Read the operation result (the pointer not moving)		
MPP Read the result		
INV	Inverter the result	

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Commands	Function	Operands
OUT Drive coil		Υ, Μ
SET	Action latched (ON)	Υ, Μ
RST Clear the contacts or the registers		Y, M, T, C, D

D.5.3 Timer and Counters

Commands	Function	Operands
TMR	16-bit timer	T-K or T-D
CNT	16-bit counter	C-K or C-D

D.5.4 Main Control Commands

Commands Function		Operands	
MC	MC Connect the common series connection contacts		
MCR	Disconnect the common series connection contacts	N0~N7	

D.5.5 Rising-edge/falling-edge Detection Commands of Contact

Commands	Function	Operands
LDP	Rising-edge detection operation starts	X, Y, M, T, C
LDF	Falling-edge detection operation starts	X, Y, M, T, C
ANDP	Rising-edge detection series connection	X, Y, M, T, C
ANDF	Falling-edge detection series connection	X, Y, M, T, C
ORP	Rising-edge detection parallel connection	X, Y, M, T, C
ORF	Falling-edge detection parallel connection	X, Y, M, T, C

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D.5.6 Rising-edge/falling-edge Output Commands

Commands	Function	Operands
PLS	Rising-edge output	Υ, Μ
PLF Falling-edge output		Υ, Μ

D.5.7 End Command

Command Function		Operands	
END	END Program end		

D.5.8 Explanation for the Commands

Mnemonic	Function					
LD	Load A contact					
Operand	X0~X17	Y0~Y17	M0~M159	T0~15	C0~C7	D0~D29
Operatio	~	~	~	~	\checkmark	

Explanations:

The LD command is used on the A contact that has its start from the left BUS or the A contact that is the start of a contact circuit. Function of the command is to save present contents, and at the same time, save the acquired contact status into the accumulative register.

Program Example:

Ladder diagram	Command	Command code Operation	
X0 X1	LD	X0	Load contact A of X0
	AND	X1	Connect to contact A of X1 in series
	OUT	Y1	Drive Y1 coil

Mnemonic	Function					
LDI		Load B contact				
Operand	X0~X17	Y0~Y17	M0~M159	T0~15	C0~C7	D0~D29
oporana	✓	~	~	~	~	

The LDI command is used on the B contact that has its start from the left BUS or the B contact that is the start of a contact circuit. Function of the command is to save present contents, and at the same time, save the acquired contact status into the accumulative register.

Program Example: Ladder diagram: Operation: Command code: X1 X0 Load contact B of X0 LDI X0 -1/-Y1 41 Connect to contact A of X1 in series AND X1 OUT Y1 Drive Y1 coil

Mnemonic	Function					
AND		Series connection- A contact				
Operand	X0~X17	Y0~Y17	M0~M159	T0~15	C0~C7	D0~D29
operand	\checkmark	\checkmark	~	\checkmark	~	

Explanations:

The AND command is used in the series connection of A contact. The function of the command is to readout the status of present specific series connection contacts first, and then to perform the "AND" calculation with the logic calculation result before the contacts, thereafter, saving the result into the accumulative register.

Program Example:

Ladder diagram:



Comma	and code:	Operation:
LDI	X1	Load contact B of X1
AND	xo	Connect to contact A of X0 in series
OUT	Y1	Drive Y1 coil

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Mnemonic	Function					
ANI		Series connection- B contact				
Operand	X0~X17	Y0~Y17	M0~M159	T0~15	C0~C7	D0~D29
operand	✓	✓	~	~	~	

Explanations:

The ANI command is used in the series connection of B contact. The function of the command is to readout the status of present specific series connection contacts first, and then to perform the "AND" calculation with the logic calculation result before the contacts, thereafter, saving the result into the accumulative register.

Program Example:



Mnemonic	Function					
OR		Parallel connection- A contact				
Operand	X0~X17	Y0~Y17	M0~M159	T0~15	C0~C7	D0~D29
Operand	~	~	~	~	~	

Explanations:

The OR command is used in the parallel connection of A contact. The function of the command is to readout the status of present specific series connection contacts, and then to perform the "OR" calculation with the logic calculation result before the contacts, thereafter, saving the result into the accumulative register.

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Program Example:



Comma	and code:	Operation:
D	X0	Load contact A of X0
OR	X1	Connect to contact A of X1 in parallel
JUT	Y1	Drive Y1 coil

Mnemonic	Function					
ORI		Parallel connection- B contact				
Operand	X0~X17	Y0~Y17	M0~M159	T0~15	C0~C7	D0~D29
oporand	~	~	~	~	~	

Explanations:

The ORI command is used in the parallel connection of B contact. The function of the command is to readout the status of present specific series connection contacts, and then to perform the "OR" calculation with the logic calculation result before the contacts, thereafter, saving the result into the accumulative register.

Program Example:



Mnemonic	Function
ANB	Series connection (Multiple Circuits)
Operand	None

Explanations:

To perform the "ANB" calculation between the previous reserved logic results and contents of the accumulative register.

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Mnemonic	Function
ORB	Parallel connection (Multiple circuits)
Operand	None

Explanations:

To perform the "OR" calculation between the previous reserved logic results and contents of the accumulative register.

Program Example:



Mnemonic	Function
MPS	Store the current result of the internal PLC operations
Operand	None

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To save contents of the accumulative register into the operation result. (the result operation pointer pluses 1)

Mnemonic	Function
MRD	Reads the current result of the internal PLC operations
Operand	None

Explanations:

Reading content of the operation result to the accumulative register. (the pointer of operation result doesn't move)

Mnemonic	Function
MPP	Reads the current result of the internal PLC operations
Operand	None

Explanations:

Reading content of the operation result to the accumulative register. (the stack pointer will decrease 1)

Program Example:



Command code:	Operation:
---------------	------------

LD	X0	Load contact A of X0
MPS		Save in stack
AND	X1	Connect to contact A of X1 in series
OUT	Y1	Drive Y1 coil
MRD		Read from the stack (without moving pointer)
AND	X2	Connect to contact A of X2 in series
OUT	M0	Drive M0 coil
MPP		Read from the stack
OUT	Y2	Drive Y2 coil
END		End program

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Mnemonic	Function		
INV	Inverting Operation		
Operand None			

Explanations:

Inverting the operation result and use the new data as an operation result.

Program Example:



Mnemonic	Function						
OUT		Output coil					
Operand	X0~X17	Y0~Y17	M0~M159	T0~15	C0~C7	D0~D29	
Operand		\checkmark	~				

Explanations:

Output the logic calculation result before the OUT command to specific device.

Motion of coil contact

	OUT command				
Operation	Cail	Contact			
result		A contact (normally open)	B contact (normally closed)		
FALSE	OFF	Non-continuity	Continuity		
TRUE	ON	Continuity	Non-continuity		

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Program Example:



Command code: Operation: Load contact B of X0 Connect to contact A of X1 in series Drive Y1 coil

OUT Y1

X0

X1

LDI

AND

Mnemonic		Function					
SET		Latch (ON)					
Operand	X0~X17	Y0~Y17	M0~M159	T0~15	C0~C7	D0~D29	
oporana		~	~				

Explanations:

When the SET command is driven, its specific device is set to be "ON," which will keep "ON" whether the SET command is still driven. You can use the RST command to set the device to "OFF".

Program Example:



Operation: Load contact A of X0 Connect to contact B of Y0 in series Y1 latch (ON)

Mnemonic	Function						
RST		Clear the contacts or the registers					
Operand	X0~X17	Y0~Y17	M0~M159	T0~15	C0~C7	D0~D29	
operand		~	~	~	~		

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Explanations:

When the RST command is driven, motion of its specific device is as follows:

Device	Status
Υ, Μ	Coil and contact will be set to "OFF".
T, C	Present values of the timer or counter will be set to 0, and the coil and contact will be set to "OFF."
D	The content value will be set to 0.

Program Example:



Mnemonic	Function					
TMR	16-bit timer					
Operand	T-K	T0~T15, K0~K32,767				
eperana	T-D	T0~T15, D0~D29				

Explanations:

When TMR command is executed, the specific coil of timer is ON and timer will start to count. When the setting value of timer is attained (counting value >= setting value), the contact will be as following:

NO(Normally Open) contact	Open collector
NC(Normally Closed) contact	Close collector

Program Example:

Ladder diagram:			Comm	nand code:	Operation:	
X0	тмр	Τ5	K1000	LD	X0	Load contact A of X0 T5 timer
I II	TIVITS	15	K1000	TMR	T5 K1000	Setting is K1000

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Mnemonic	Function					
CNT	16-bit counter					
Operand	C-K	C0~C7, K0~K32,767				
Operalid	C-D	C0~C7, D0~D29				

Explanations:

 When the CNT command is executed from OFF→ON, which means that the counter coil is driven, and 1 should thus be added to the counter's value; when the counter achieved specific set value (value of counter = the setting value), motion of the contact is as follows:

specific	set value	(value of	count	er = t	ne setting	value)	, mo	Dtion of	the c	ontact	is as	TOIIO
						-						

NO(Normally Open) contact	Continuity
NC(Normally Closed) contact	Non-continuity

 If there is counting pulse input after counting is attained, the contacts and the counting values will be unchanged. To re-count or to conduct the CLEAR motion, please use the RST command.

Program Example:

Ladder diagram:			Command code:		Operation:	
	CNT	C2 K100		LD	X0	Load contact A of X0 C2 counter
1 1	••••			CNT	C2 K100	Setting is K100

Mnemonic	Function				
MC / MCR	Master control Start/Reset				
Operand	N0~N7				

Explanations:

 MC is the main-control start command. When the MC command is executed, the execution of commands between MC and MCR will not be interrupted. When MC command is OFF, the motion of the commands that between MC and MCR is described as follows:

Timer	The counting value is set back to zero, the coil and the contact are both turned OFF
Accumulative timer	The coil is OFF, and the timer value and the contact stay at their present condition
Subroutine timer	The counting value is back to zero. Both coil and contact are turned OFF.

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Counter	The coil is OFF, and the counting value and the contact stay at their present condition
Coils driven up by the OUT command	All turned OFF
Devices driven up by the SET and RST commands	Stay at present condition
Application commands	All of them are not acted , but the nest loop FOR-NEXT command will still be executed for times defined by users even though the MC-MCR commands is OFF.

2. MCR is the main-control ending command that is placed at the end of the main-control program and there should not be any contact commands prior to the MCR command.

 Commands of the MC-MCR main-control program supports the nest program structure, with 8 layers as its greatest. Please use the commands in order from N0~ N7, and refer to the following:

Program Example:

Ladder diagram:

Command code: Operation:

X0	1			LD	X0	Load A contact of X0
- X1		MC	N0	МС	N0	Enable N0 common series connection contact
⊣		YO		LD	X1	Load A contact of X1
x2 ⊣ —		MC	N1	OUT	Y0	Drive Y0 coil
X3 ┨┣──	(Y1		LD	X2	Load A contact of X2
	<u>ī</u>	MCR	N1	мс	N1	Enable N1 common series connection contact
	Ţ ¦			LD	Х3	Load A contact of X3
		MCR	N0	OUT	Y1	Drive Y1 coil
X10 ⊣		MC	N0	:		
X11 ┨┣━━	(Y10		MCR	N1	Disable N1 common series connection contact
	Ţ,			:		
	-	MCR	N0	MCR	N0	Disable N0 common series connection contact
				:		
				LD	X10	Load A contact of X10
				мс	NO	Enable N0 common series connection contact

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	LD	X11	Load A contact of X11
	OUT	Y10	Drive Y10 coil
	:		
	MCR	N0	Disable N0 common series connection contact

Mnemonic	Function							
LDP		Rising-edge detection operation						
Operand	X0~X17	Y0~Y17	M0~M159	T0~15	C0~C7	D0~D29		
eperana	~	~	~	~	\checkmark			

Explanations:

Usage of the LDP command is the same as the LD command, but the motion is different. It is used to reserve present contents and at the same time, saving the detection status of the acquired contact rising-edge into the accumulative register.

Program Example:



Command code:		Operation:				
LDP	X0	Start X0 rising-edge detection				
AND	X1	Series connection A contact of X1				
OUT	Y1	Drive Y1 coil				

Mnemonic	Function							
LDF		Falling-edge detection operation						
Operand	X0~X17	Y0~Y17	M0~M159	T0~15	C0~C7	D0~D29		
Operand	\checkmark	\checkmark	~	\checkmark	\checkmark			

Explanations:

Usage of the LDF command is the same as the LD command, but the motion is different. It is used to reserve present contents and at the same time, saving the detection status of the acquired contact falling-edge into the accumulative register.

Program Example:

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Mnemonic	Function							
ANDP		Rising-edge series connection						
Operand	X0~X17	Y0~Y17	M0~M159	T0~15	C0~C7	D0~D29		
Operand	~	~	~	~	~			

Explanations:

ANDP command is used in the series connection of the contacts' rising-edge detection.

Program Example:



Mnemonic	Function							
ANDF	Falling-edge series connection							
Operand	X0~X17	Y0~Y17	M0~M159	T0~15	C0~C7	D0~D29		
	~	~	~	~	~			

Explanations:

ANDF command is used in the series connection of the contacts' falling-edge detection.

Program Example:



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Mnemonic	Function							
ORP	Rising-edge parallel connection							
Operand	X0~X17	Y0~Y17	M0~M159	T0~15	C0~C7	D0~D29		
	~	~	~	~	~			

Explanations:

The ORP commands are used in the parallel connection of the contact's rising-edge detection.

Program Example:







Mnemonic	Function							
ORF	Falling-edge parallel connection							
Operand	X0~X17	Y0~Y17	M0~M159	T0~15	C0~C7	D0~D29		
	~	\checkmark	~	\checkmark	\checkmark			

Explanations:

The ORP commands are used in the parallel connection of the contact's falling-edge detection.

Program Example:

Ladder diagram:



Command code:		and code:	Operation:				
	LD	X0	Load A contact of X0				
	ORF	X1	X1 falling-edge detection in parallel connection				
	OUT	Y1	Drive Y1 coil				

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Mnemonic	Function								
PLS	Rising-edge output								
Operand	X0~X17	Y0~Y17	M0~M159	T0~15	C0~C7	D0~D29			
		~	~						

Explanations:

When X0=OFF→ON (rising-edge trigger), PLS command will be executed and M0 will send the pulse of one time which the length is a scan time.

Program Example:

Ladder diagram:	Command code:	Operation:

X0			П	ΧO	Load A contact of X0
,		MO	LD	70	Load A contact of X0
MO	1 2.5	WIO	PLS	MO	M0 rising-edge output
11	SET	Y0	LD	M0	Load the contact A of M0
ming Diagram	:		SET	Y0	Y0 latched (ON)

Tin



ŀ

Mnemonic	Function							
PLF	Falling-edge output							
Operand	X0~X17	Y0~Y17	M0~M159	T0~15	C0~C7	D0~D29		
		~	~					

Explanations:

When X0= $ON \rightarrow OFF$ (falling-edge trigger), PLF command will be executed and M0 will send the pulse of one time which the length is the time for scan one time.

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Program Example: Ladder diagram:

X0 	PLF	M0
	SET	Y0

Comr	nand code:	Operation:
LD	X0	Load A contact of X0
PLF	MO	M0 falling-edge output
LD	M0	Load the contact A of M0
SET	Y0	Y0 latched (ON)

Timing Diagram:



Mnemonic	Function			
END	Program End			
Operand	None			

Explanations:

It needs to add the END command at the end of ladder diagram program or command program. PLC will scan from address o to END command, after executing it will return to address 0 to scan again.

	API	API Mnemonic P Codes P		Function	Steps		
		16 bits	32 bits	Commanu	d Function Compare Zone compare Data Move Block move	16-bit	32-bit
	10	CMP		~	Compare	7	
Transmission	11	ZCP		\checkmark	Zone compare	9	
Comparison	12	MOV		~	Data Move	5	
Transmission Comparison11ZCP11ZCP✓12MOV✓15BMOV✓Four Fundamental20ADD	Block move	7					
Four Fundamental	20	ADD		~	Perform the addition of BIN data	7	
Arithmetic	21	SUB		\checkmark	Perform the subtraction of BIN data	7	

D.5.9 Description of the Application Commands

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	API	Mne Co	monic odes	P	Function	St	eps
		16 bits	16 bits 32 bits			16-bit	32-bit
	22	MUL		~	Perform the multiplication of BIN data	7	
	23	DIV		\checkmark	Perform the division of BIN data	7	
	24	INC		~	Perform the addition of 1	3	
	25	DEC		~	Perform the subtraction of 1	3	
Rotation and	30	ROR		~	Rotate to the right	5	
Displacement	31	ROL		\checkmark	Rotate to the left	5	
	53		DHSCS	х	High speed counter enable		13
Special command for AC motor drive	139	FPID		~	Control PID parameters of inverter	5	
	140	FREQ		~	Control frequency of inverter	5	
	141	RPR		~	Read the parameter	9	
	142	WPR		~	Write the parameter	7	

D.5.10 Explanation for the Application Commands

API	Mnemon	ic	Operands	Function					
10	CMP	Ρ	S ₁ , S ₂ , D	Compare					

Туре	Bit	Devid	ces			w	ord de	vices	Program Steps			
OP	х	Y	М	к	Н	KnX	KnY	KnM	Т	С	D	CMP, CMPP: 7 steps
S ₁				*	*	*	*	*	*	*	*	
S ₂				*	*	*	*	*	*	*	*	
D		*	*									

Operands:

S1: Comparison Value 1 S2: Comparison Value 2 D: Comparison result

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- 1. Operand D occupies 3 consecutive devices.
- 2. See the specifications of each model for their range of use.
- 3. The contents in S1 and S2 are compared and the result will be stored in D.
- 4. The two comparison values are compared algebraically and the two values are signed binary values. When b15 = 1 in 16-bit instruction, the comparison will regard the value as negative binary values.

Program Example:

- 1. Designate device Y0, and operand D automatically occupies Y0, Y1, and Y2.
- When X10 = On, CMP instruction will be executed and one of Y0, Y1, and Y2 will be On. When X10 = Off, CMP instruction will not be executed and Y0, Y1, and Y2 remain their status before X10 = Off.
- If the user need to obtain a comparison result with ≥ ≤, and ≠, make a series parallel connection between Y0 ~ Y2.



4. To clear the comparison result, use RST or ZRST instruction.



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API	Mnemon	ic	Operands	Function					
11	ZCP	Ρ	S_{1}, S_{2}, S, D	Zone Compare					

Туре	Bit	Devi	ces			w	ord de	vices	Program Steps			
ОР	Х	Υ	М	к	Н	KnX	KnY	KnM	Т	С	D	ZCP, ZCPP: 9 steps
S ₁				*	*	*	*	*	*	*	*	
S ₂				*	*	*	*	*	*	*	*	
S				*	*	*	*	*	*	*	*	
D		*	*									

Operands:

S1: Lower bound of zone comparison S2: Upper bound of zone comparison S: Comparison value D: Comparison result

Explanations:

- 1. The content in S1 should be smaller than the content in S2.
- 2. Operand D occupies 3 consecutive devices.
- 3. See the specifications of each model for their range of use.
- 4. S is compared with its S1 S2 and the result is stored in D.
- When S1 > S2, the instruction performs comparison by using S1 as the lower/upper bound.
- 6. The two comparison values are compared algebraically and the two values are signed binary values. When b15 = 1 in 16-bit instruction or b31 = 1 in 32-bit instruction, the comparison will regard the value as negative binary values.

Program Example:

- 1. Designate device M0, and operand D automatically occupies M0, M1 and M2.
- When X0 = On, ZCP instruction will be executed and one of M0, M1, and M2 will be On. When X10 = Off, ZCP instruction will not be executed and M0, M1, and M2 remain their status before X0 = Off.

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To clear the comparison result, use RST or ZRST instruction. 3.



API	Mnemon	ic	Operands	Function						
12	MOV	Ρ	S, D	Move						

Туре	Bit	Devi	ces			W	ord de	vices	Program Steps			
ОР	х	Y	М	к	Н	KnX	KnY	KnM	Т	С	D	MOV, MOVP: 5 steps
S				*	*	*	*	*	*	*	*	
D							*	*	*	*	*	

Operands:

S: Source of data D: Destination of data Explanations:

- See the specifications of each model for their range of use. 1.
- 2. When this instruction is executed, the content of S will be moved directly to D. When this instruction is not executed, the content of D remains unchanged.

Program Example:

MOV instruction has to be adopted in the moving of 16-bit data.

- 1. When X0 = Off, the content in D10 will remain unchanged. If X0 = On, the value K10 will be moved to D10 data register.
- When X1 = Off, the content in D10 will remain unchanged. If X1 = On, the present value 2. T0 will be moved to D10 data register.

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Appendix D How to Use PLC Function



API	Mnemon	ic	Operands	Function
15	BMOV	Ρ	S, D, n	Block Move

<u> </u>												
Туре	Bit Devices			Word devices								Program Steps
OP	х	Υ	М	к	Н	KnX	KnY	KnM	Т	С	D	BMOV, BMOVP: 7 steps
S						*	*	*	*	*	*	
D							*	*	*	*	*	
n				*	*				*	*	*	

Operands:

S: Start of source devices D: Start of destination devices n: Number of data to be moved Explanations:

- 1. Range of **n**: 1 ~ 512
- 2. See the specifications of each model for their range of use.
- 3. The contents in n registers starting from the device designated by S will be moved to n registers starting from the device designated by D. If n exceeds the actual number of available source devices, only the devices that fall within the valid range will be used.

Program Example 1:

When X10 = On, the contents in registers D0 ~ D3 will be moved to the 4 registers D20 ~ D23.



Program Example 2:

Assume the bit devices KnX, KnY, KnM and KnS are designated for moving, the number of digits of S and D has to be the same, i.e. their n has to be the same.

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Program Example 3:

To avoid coincidence of the device numbers to be moved designated by the two operands and cause confusion, please be aware of the arrangement on the designated device numbers.

When S > D, the BMOV command is processed in the order as $\textcircled{0}{\rightarrow}\textcircled{0}{\rightarrow}\textcircled{3}$

X10						
	BMOV	D20	D19	K3	D20 (1)	D19
	DINIOV	020	010	110	D21 2	D20
					D22 3	D21

When S < D, the BMOV command is processed in the order as $\Im \rightarrow \Im \rightarrow \Im$

XII						
	BMOV	D10	D11	K3	D10 <u>③</u> →	D11
11	DINIOV	DIO	DII	110	D11 _ 2 →	D12
					D12 <u>①</u> →	D13

API	Mnemon	ic	Operands	Function
20	ADD	Ρ	S_1,S_2,D	Addition

Туре	Bit Devices					w	ord de	vices				Program Steps
OP	х	Y	М	к	Н	KnX	KnY	KnM	т	С	D	ADD, ADDP: 7 steps
S ₁				*	*	*	*	*	*	*	*	
S ₂				*	*	*	*	*	*	*	*	
D							*	*	*	*	*	

Operands:

S1: Summand S2: Addend D: Sum

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Explanations:

- 1. See the specifications of each model for their range of use.
- 2. This instruction adds S1 and S2 in BIN format and store the result in D.
- 3. The highest bit is symbolic bit 0 (+) and 1 (-), which is suitable for algebraic addition, e.g. 3 + (-9) = -6.
- 4. Flag changes in binary addition

16-bit command:

- A. If the operation result = 0, zero flag M1020 = On.
- B. If the operation result < -32,768, borrow flag M1021 = On.
- C. If the operation result > 32,767, carry flag M1022 = On.

Program Example 1:

16-bit command:

When X0 = On, the content in D0 will plus the content in D10 and the sum will be stored in D20.



Remarks:

Flags and the positive/negative sign of the values:





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API		Mnemon	ic	Operands	Function
21		SUB	Ρ	S_1,S_2,D	Subtraction

Туре	Bit Devices					w	ord de	vices	Program Steps			
	х	Y	М	к	н	KnX	KnY	KnM	Т	С	D	SUB, SUBP: 7 steps
S ₁				*	*	*	*	*	*	*	*	DSUB, DSUBP: 13 steps
S ₂				*	*	*	*	*	*	*	*	
D							*	*	*	*	*	

Operands:

S1: Minuend S2: Subtrahend D: Remainder

Explanations:

- 1. This instruction subtracts S1 and S2 in BIN format and stores the result in D.
- 2. The highest bit is symbolic bit 0 (+) and 1 (-), which is suitable for algebraic subtraction.
- 3. Flag changes in binary subtraction

In 16-bit instruction:

- A. If the operation result = 0, zero flag M1020 = On.
- B. If the operation result < -32,768, borrow flag M1021 = On.
- C. If the operation result > 32,767, carry flag M1022 = On.

Program Example:

In 16-bit BIN subtraction:

When X0 = On, the content in D0 will minus the content in D10 and the remainder will be stored in D20.



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API	Mnemon	ic	Operands	Function
22	MUL	Ρ	S_1,S_2,D	Multiplication

Туре	Bit Devices					w	ord de	vices	Program Steps			
ОР	х	Y	М	к	Н	KnX	KnY	KnM	Т	С	D	MUL, DMULP: 7 steps
S ₁				*	*	*	*	*	*	*	*	
S ₂				*	*	*	*	*	*	*	*	
D							*	*	*	*	*	

S1: Multiplicand S2: Multiplicator D: Product

Explanations:

- 1. In 16-bit instruction, D occupies 2 consecutive devices.
- This instruction multiplies S1 by S2 in BIN format and stores the result in D. Be careful with the positive/negative signs of S1, S2 and D when doing 16-bit and 32-bit operations. 16-bit command:



When D serves as a bit device, it can designate K1 ~ K4 and construct a 16-bit result, occupying consecutive 2 groups of 16-bit data.

Program Example:

The 16-bit D0 is multiplied by the 16-bit D10 and brings forth a 32-bit product. The higher 16 bits are stored in D21 and the lower 16-bit are stored in D20. On/Off of the most left bit indicates the positive/negative status of the result value.

	MUL	D0	D10	D20
•	MUL	D0	D10	K8M0

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API	Mnemon	ic	Operands	Function
23	DIV	Ρ	S_1,S_2,D	Division

Туре	Bit	Devi	ces			w	ord de	vices	Program Steps			
OP	х	Y	М	к	н	KnX	KnY	KnM	Т	С	D	DIV, DIVP: 7 steps
S ₁				*	*	*	*	*	*	*	*	
S ₂				*	*	*	*	*	*	*	*	
D							*	*	*	*	*	

 $S_1{:}\ Dividend \quad S_2{:}\ Divisor \quad D{:}\ Quotient\ and\ remainder$

Explanations:

- 1. In 16-bit instruction, **D** occupies 2 consecutive devices.
- This instruction divides S₁ and S₂ in BIN format and stores the result in D. Be careful with the positive/negative signs of S₁, S₂ and D when doing 16-bit and 32-bit operations.
 16-bit instruction:

		Quotient	Remainder
<u>S</u> 1	(S ₂)		D+1
b15b00	b15b00	b15b00	b15b00
	=	:	

Program Example:

When X0 = On, D0 will be divided by D10 and the quotient will be stored in D20 and remainder in D21. On/Off of the highest bit indicates the positive/negative status of the result value.

	DIV	D0	D10	D20	
	DIV	D0	D10	K4Y0	

API	Mnemon	ic	Operands	Function
24	INC	Ρ	D	Increment

Туре	Bit	Devi	ces			w	ord de	vices				Program Steps
OP	х	Y	М	к	н	KnX	KnY	KnM	Т	С	D	INC, INCP: 3 steps
D							*	*	*	*	*	

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D: Destination device

Explanations:

- 1. If the instruction is not a pulse execution one, the content in the designated device D will plus "1" in every scan period whenever the instruction is executed.
- 2. This instruction adopts pulse execution instructions (INCP).
- 3. In 16-bit operation, 32,767 pluses 1 and obtains -32,768. In 32-bit operation,

2,147,483,647 pluses 1 and obtains -2,147,483,648.

Program Example:

When X0 goes from Off to On, the content in D0 pluses 1 automatically.



API	Mnemonic Operand		Operands	Function
25	DEC	Ρ	D	Decrement

Туре	Bit	Devi	ces	Word devices								Program Steps
OP	х	Y	М	к	Н	KnX	KnY	KnM	Т	С	D	DEC, DECP: 3 steps
D							*	*	*	*	*	

Operands:

D: Destination

Explanations:

- If the instruction is not a pulse execution one, the content in the designated device D will minus "1" in every scan period whenever the instruction is executed.
- 2. This instruction adopts pulse execution instructions (DECP).
- 3. In 16-bit operation, -32,768 minuses 1 and obtains 32,767. In 32-bit operation, -
 - 2,147,483,648 minuses 1 and obtains 2,147,483,647.

Program Example:

When X0 goes from Off to On, the content in D0 minuses 1 automatically.

I X0			
μî μ	DECP	D0	

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API	Mnemon	ic	Operands	Function
30	ROR	Ρ	D, n	Rotate to the Right

Туре	Bit	Devi	ces			w	ord de	vices	Program Steps			
OP	х	Y	М	к	н	KnX	KnY	KnM	Т	С	D	ROR, RORP: 5 steps
D							*	*	*	*	*	
n				*	*							

Operands:

D: Device to be rotated n: Number of bits to be rotated in 1 rotation

Explanations:

- 1. This instruction rotates the device content designated by **D** to the right for **n** bits.
- 2. This instruction adopts pulse execution instructions (RORP).

Program Example:

When X0 goes from Off to On, the 16 bits (4 bits as a group) in D10 will rotate to the right, as shown in the figure below. The bit marked with $\frac{1}{2}$ will be sent to carry flag M1022.



API	Mnemon	ic	Operands	Function
31	ROL	Ρ	D, n	Rotate to the Left

Туре	Bit	Devi	ces			w	ord de	vices	Program Steps			
OP	х	Y	М	к	Н	KnX	KnY	KnM	Т	С	D	ROL, ROLP: 5 steps
D							*	*	*	*	*	
n				*	*							

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D: Device to be rotated n: Number of bits to be rotated in 1 rotation Explanations:

- 1. This instruction rotates the device content designated by ${\bf D}$ to the left for ${\bf n}$ bits.
- 2. This instruction adopts pulse execution instructions (ROLP).

Program Example:

When X0 goes from Off to On, the 16 bits (4 bits as a group) in D10 will rotate to the left, as shown in the figure below. The bit marked with \aleph will be sent to carry flag M1022.



D.5.11 Special Application Commands for the AC Motor Drive

API	Mnemonic	Operands	Function					
53	DHSCS	S1, S2, D	Compare (for high-speed counter)					

Туре	Bit	Devi	ces			w	ord de	vices				Program Steps
OP	х	Y	М	к	н	KnX	KnY	KnM	Т	С	D	DHSCS: 13 steps
S1				*	*						*	
S2										*		
D		*	*						*	*	*	

Operands:

S1: Comparison Value S2: High-speed counter C235 D: Comparison result Explanations:

1. It needs optional PG card to receive external input pulse.

 To count automatically, please set the target value by using DHSCS command and set M1028=On. The counter C235 will be ON when the count number = target value. If you want to clear C235, please set M1029=ON.

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- Please use rising-edge/falling-edge command, such as LDP/LDF, for the contact condition. Please notice that error may occur when using contact A/B for the contact condition.
- 4. There are three input modes for high-speed counter in the following can be set by D1044.
- A-B phase mode(4 times frequency)(D1044=0): user can input the A and B pulse for counting. Make sure that \overline{A} , \overline{B} and GND are grounding.



- Pulse + signal mode(D1044=1): user can count by pulse input or signal. A is for pulse and B is for signal. Make sure that \overline{A} , \overline{B} and GND are grounding.
- Pulse + flag mode(D1044=2): user can count by M1030. Only A is needed for this mode and make sure that \overline{A} , and GND are grounding.

Program Example:

- Assume that when M100=ON, it is set to A-B phase mode. When M101=ON, it is set to pulse+signal mode. When M102=ON, it is set to pulse+flag mode.
- 2. M1030 is used to set to count up (OFF) and count down (ON).
- If M0 goes from OFF to ON, DHSCS command starts to execute the comparison of highspeed counter. When C235 goes from H'2 to H'3 or from H'4 to H'3, M3 will be always be ON.
- If M1 goes from OFF to ON, DHSCS command starts to execute the comparison of highspeed counter. When C235 goes from H'1004F to H'10050 or from H'10051 to H'10050, M2 will be always be ON.
- M1028: it is used to enable(ON)/disable(OFF) the high-speed counter function. M1029: it is used to clear the high-speed counter. M1018: it is used to start high-speed counter function. (when M1028 is ON).
- D1025: the low word of high-speed counter C235. D1026: the high word of high-speed counter C235.

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API Mnemonic Operands Function 139 RPR Ρ Read the AC motor drive's parameters S1, S2 Туре **Bit Devices** Word devices **Program Steps** OP KnY C D RPR, RPRP: 5 steps Х Υ М κ н KnX KnM Т * * * S1 * S2

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S1: Data address for reading S2: Register that saves the read data

API	Mnemon	ic Operands		Function
140	WPR	Ρ	S1, S2	Write the AC motor drive's parameters

Туре	Bit Devices			Word devices								Program Steps
	х	Y	М	К	Н	KnX	KnY	KnM	Т	С	D	WPR, WPRP: 5 steps
S1				*	*						*	
S2				*	*						*	

Operands:

S1: Data address for writing S2: Register that saves the written data

Program Example:

- Assume that it will write the data in address H2100 of the VFD-E into D0 and H2101 into D1.
- 2. When M0=ON, it will write the data in D10 to the address H2001 of the VFD-E.
- 3. When M1=ON, it will write the data in H2 to the address H2000 of the VFD-E, i.e. start the AC motor drive.
- 4. When M2=ON, it will write the data in H1 to the address H2000 of the VFD-E, i.e. stop the AC motor drive.
- 5. When data is written successfully, M1017 will be ON.

LM1000			
	RPR	H2100	D0
	RPR	H2101	D1
MO			
	WPR	D10	H2001
M1			
⊢ -11	WPRP	H2	H2000
M2			
	WPRP	H1	H2000
M1017	Y0		
	END		

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Appendix D How to Use PLC Function

API	Mnemon	ic	Operands	Function
141	FPID	Ρ	S1, S2, S3, S4	PID control for the AC motor drive

Туре	Type Bit Devices					w	ord de	vices	Program Steps			
OP	х	Y	М	к	н	KnX	KnY	KnM	Т	С	D	FPID, FPIDP: 9 steps
S1				*	*						*	
S2				*	*						*	
S3				*	*						*	
S4				*	*						*	

Operands:

S1: PID Set Point Selection(0-4), S2: Proportional gain P (0-100), S3: Integral Time I (0-10000), S4: Derivative control D (0-100)

Explanation:

 This command FPID can control the PID parameters of the AC motor drive directly, including Pr.10.00 PID set point selection, Pr.10.02 Proportional gain (P), Pr.10.03 Integral time (I) and Pr.10.04 Derivative control (D)

Program Example:

- Assume that when M0=ON, S1 is set to 0 (PID function is disabled), S2=0, S3=1 (unit: 0.01 seconds) and S4=1 (unit: 0.01 seconds).
- Assume that when M1=ON, S1 is set to 0 (PID function is disabled), S2=1 (unit: 0.01), S3=0 and S4=0.
- Assume that when M2=ON, S1 is set to 1(frequency is inputted by digital keypad), S2=1 (unit: 0.01), S3=0 and S4=0.
- 4. D1027: frequency command controlled by PID.

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MO					
	FPID	H0	H0	H1	H1
M1					
	FPID	H0	H1	H0	H0
MO					
	FPID	H1	H1	H0	H0
M1000					
	MOV	D1027	D1		
				-	
	END				

API	Mnemonic Ope		Operands	Function
142	FREQ	Ρ	S1, S2, S3	Operation control of the AC motor drive

Туре	Bit Devices					w	ord de	vices	Program Steps			
ОР	х	Υ	М	к	Н	KnX	KnY	KnM	Т	С	D	FREQ, FREQP: 7 steps
S1				*	*						*	
S2				*	*						*	
S3				*	*						*	

Operands:

S1: frequency command, S2: acceleration time, S3: deceleration time Explanation:

 This command can control frequency command, acceleration time and deceleration time of the AC motor drive. Please use M1025 to RUN(ON)/STOP(OFF) the AC motor drive and use M1025 to control the operation direction: FWD(ON)/REV(OFF).

Program Example:

- M1025: RUN(ON)/STOP(Off) the AC motor drive. M1026: operation direction of the AC motor drive – FWD(OFF)/REV(ON). M1015: frequency is reached.
- 2. When M10=ON, setting frequency command of the AC motor drive to K300(3.00Hz) and acceleration/deceleration time is 0.
- When M11=ON, setting frequency command of the AC motor drive to K3000(30.00Hz), acceleration time is 50 and deceleration time is 60.

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M1000	M1025			
	M1026			
	FREQP	K300	K0	K0
	FREQ	K3000	K50	K60
	END			

Appendix D How to Use PLC Function | V

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D.6 Error Code

Code	ID	Description	Corrective Actions
PLod	20	Data write error	Check if the program is error and download the program again
PLSv	21	Data write error when executing	Power on again and download the program again
PLdA	22	Program upload error	 Please upload again. Return to the factory if it occurs continuously
PLFn	23	Command error when download program	Check if the program is error and download program again
PLor	30	Program capacity exceeds memory capacity	Power on again and download program again
PLFF	31	Command error when executing	
PLSn	32	Check sum error	
PLEd	33	There is no "END" command in the program	
PLCr	34	The command MC is continuous used more than nine times	

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The built-in CANopen function is a kind of remote control. Master can control the AC motor drive by using CANopen protocol. CANopen is a CAN-based higher layer protocol. It provides standardized communication objects, including real-time data (Process Data Objects, PDO), configuration data (Service Data Objects, SDO), and special functions (Time Stamp, Sync message, and Emergency message). And it also has network management data, including Boot-up message, NMT message, and Error Control message. Refer to CiA website <u>http://www.can-cia.org/</u> for details. The content of this instruction sheet may be revised without prior notice. Please consult our distributors or download the most updated version at http://www.delta.com.tw/industrialautomation

Delta CANopen supports functions:

- Support CAN2.0A Protocol;
- Support CANopen DS301 V4.02;
- Support DSP-402 V2.0.

Delta CANopen supports services:

- PDO (Process Data Objects): PDO1~ PDO2
- SDO (Service Data Object):
 - Initiate SDO Download;
 - Initiate SDO Upload;
 - Abort SDO;

SDO message can be used to configure the slave node and access the Object Dictionary in every node.

SOP (Special Object Protocol):

Support default COB-ID in Predefined Master/Slave Connection Set in DS301 V4.02; Support SYNC service;

Support Emergency service.

 NMT (Network Management): Support NMT module control; Support NMT Error control; Support Boot-up.

Delta CANopen doesn't support service:

Time Stamp service

E.1 Overview

E.1.1 CANopen Protocol

CANopen is a CAN-based higher layer protocol, and was designed for motion-oriented machine control networks, such as handling systems. Version 4 of CANopen (CiA DS301) is standardized as EN50325-4. The CANopen specifications cover application layer and communication profile (CiA DS301), as well as a framework for programmable devices (CiA 302), recommendations for cables and connectors (CiA 303-1) and SI units and prefix representations (CiA 303-2).



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E.1.2 RJ-45 Pin Definition



PIN	Signal	Description
1	CAN_H	CAN_H bus line (dominant high)
2	CAN_L	CAN_L bus line (dominant low)
3	CAN_GND	Ground / 0V /V-
4	SG+	485 communication
5	SG-	485 communication
7	CAN_GND	Ground / 0V /V-

E.1.3 Pre-Defined Connection Set

To reduce configuration effort for simple networks, CANopen define a mandatory default identifier allocation scheme. The 11-bit identifier structure in predefined connection is set as follows:

	COB Identifier (CAN Identifier)											
10	9	8	7	6	5	4	3	2	1	0		
	Function Code Node Number											

Object	Function Code	de Node Number COB		Object Dictionary Index					
Broadcast messag	jes								
NMT	0000	-	0	-					
SYNC	0001	-	0x80	0x1005, 0x1006, 0x1007					
TIME STAMP	0010	-	0x100	0x1012, 0x1013					
Point-to-point messages									
Emergency	0001	1-127	0x81-0xFF	0x1014, 0x1015					

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Object	Function Code	Node Number	COB-ID	Object Dictionary Index
TPDO1	0011	1-127	0x181-0x1FF	0x1800
RPDO1	0100	1-127	0x201-0x27F	0x1400
TPDO2	0101	1-127	0x281-0x2FF	0x1801
RPDO2	0110	1-127	0x301-0x37F	0x1401
TPDO3	0111	1-127	0x381-0x3FF	0x1802
RPDO3	1000	1-127	0x401-0x47F	0x1402
TPDO4	1001	1-127	0x481-0x4FF	0x1803
RPDO4	1010	1-127	0x501-0x57F	0x1403
Default SDO (tx)	1011	1-127	0x581-0x5FF	0x1200
Default SDO (rx)	1100	1-127	0x601-0x67F	0x1200
NMT Error Control	1110	1-127	0x701-0x77F	0x1016, 0x1017

E.1.4 CANopen Communication Protocol

- It has services as follows:
- NMT (Network Management Object)
- SDO (Service Data Object)
- PDO (Process Data Object)
- EMCY (Emergency Object)

E.1.4.1 NMT (Network Management Object)

The Network Management (NMT) follows a Master/Slave structure for executing NMT service. Only one NMT master is in a network, and other nodes are regarded as slaves. All CANopen nodes have a present NMT state, and NMT master can control the state of the slave nodes. The state diagram of a node are shown as follows:

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(1) After power is applied, it is auto in initialization state	A: NMT
(2) Enter pre-operational state automatically	B: Node Guard
(3) (6) Start remote node	C: SDO
(4) (7) Enter pre-operational state	D: Emergency
(5) (8) Stop remote node	E: PDO
(9) (10) (11) Reset node	F: Boot-up
(12) (13) (14) Reset communication	
(15) Enter reset application state automatically	
(16) Enter reset communication state automatically	

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Appendix E CANopen Function

	Initializing	Pre-Operational	Operational	Stopped
PDO	PDO		0	
SDO		0	0	
SYNC		0	0	
Time Stamp		0	0	
EMERG		0	0	
Boot-up	0			
NMT		0	0	0

NMT Protocol is shown as follows:



03	
Value	Definition
1	Start
2	Stop
128	Enter Pre-Operational
129	Reset Node
130	Reset Communication

E.1.4.2 SDO (Service Data Object)

SDO is used to access the Object Dictionary in every CANopen node by Client/Server model. One SDO has two COB-ID (request SDO and response SDO) to upload or download data between two nodes. No data limit for SDOs to transfer data. But it needs to transfer by segment when data exceeds 4 bytes with an end signal in the last segment. The Object Dictionary (OD) is a group of objects in CANopen node. Every node has an OD in the system, and OD contains all parameters describing the device and its network behavior. The access path of OD is the index and sub-index, each object has a unique index in OD, and has sub-index if necessary.

The request and response frame structure of SDO communication is shown as follows:

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				D	ata	0				Data	Data	Data	Data	Data	Data	Data
Turne										1	2	3	4	5	6	7
туре		7	6	5	4	3	2	1	0	Index	Index	Index	Data	Data	Data	Data
		com	ma	nd						L	Н	Sub	LL	LH	HL	HH
Initiate Domain	Client	0	0	1	-	N	1	E	S							
Download	Server	0	1	1	-	-	-	-	-							
Initiate Domain	Client	0	1	0	-	-	-	-	-							
Upload	Server	0	1	0	-	N	1	E	S							
Abort Domain	Client	1	0	0	-	-	-	-	-							
Transfer	Server	1	0	0	-	-	-	-	-							

N: Bytes not use

E: normal(0)/expedited(1) S: size indicated

E.1.4.3 PDO (Process Data Object)

PDO communication can be described by the producer/consumer model. Each node of the network will listen to the messages of the transmission node and distinguish if the message has to be processed or not after receiving the message. PDO can be transmitted from one device to one another device or to many other devices.

Every PDO has two PDO services: a TxPDO and a RxPDO. PDOs are transmitted in a nonconfirmed mode.

PDO Transmission type is defined in the PDO communication parameter index (1400h for the 1st RxPDO or 1800h for the 1st TxPDO), and all transmission types are listed in the following table:

Type Number			PDO		
r ypo rtambor	Cyclic	Acyclic	Synchronous	Asynchronous	RTR only
0		0	0		
1-240	0		0		
241-251			Reserv	ed	
252			0		0
253				0	0
254				0	
255				Ó	

Type number 1-240 indicates the number of SYNC message between two PDO transmissions.

Type number 252 indicates the data is updated (but not sent) immediately after receiving SYNC.

Type number 253 indicates the data is updated immediately after receiving RTR. Type number 254: Delta CANopen doesn't support this transmission format.

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Type number 255 indicates the data is asynchronous transmission.

All PDO transmission data must be mapped to index via Object Dictionary. Example:





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E.1.4.4 EMCY (Emergency Object)

Emergency objects are triggered when hardware failure occurs for a warning interrupt. The data format of a emergency object is a 8 bytes data as shown in the following:

Byte	0	1	2	3	4	5	6	7
Content	Emerç	gency Error Code	Error register (Object 1001H)	Manu	facturer	speci	ific Erro	or Field

Definition of Emergency Object

Display	Controller Error Code	Description	CANopen Error Code	CANopen Error Register (bit 0~7)
00	0001H	Over current	7400H	1
00	0002H	Over voltage	7400H	2
0X (0003H	Overheating	4310H	3
01	0005H	Overload	2310H	1
oli	0006H	Overload 1	7120H	1
530	0007H	Overload 2	2310H	1
88	0008H	External Fault	9000H	7
008	0009H	Over-current during acceleration	2310H	1
000	000AH	Over-current during deceleration	2310H	1
000	000BH	Over-current during constant speed operation	2310H	1
688	000CH	Ground fault	2240H	1
Lu	000DH	Lower than standard voltage	3220h	2
P 8 1	000EH	Phase Loss	3130h	7
65	000FH	External Base Block	9000h	7
codE	0011H	Software protection failure	6320h	7
c F 10	0013H	Internal EEPROM can not be programmed	5530h	7
0.5 A 5	0014H	Internal EEPROM can not be read	5530h	7
806 I	0015H	CC (current clamp)	5000h	7
8885	0016H	OV hardware error	5000h	2
ХРРЗ	0017H	GFF hardware error	5000h	2
<u>кьек</u>	0018H	OC hardware error	5000h	1
c F 3.0	0019H	U-phase error	2300h	1
c 8 3, 1	001AH	V-phase error	2300h	1
c F 3.2	001BH	W-phase error	2300h	1
c F 3.3	001CH	OV or LV	3210h	2
c F <u>3</u> .4	001DH	Temperature sensor error	4310h	3
68 t.1	001FH	Internal EEPROM can not be programmed	5530h	7
1.535	0020H	Internal EEPROM can not be read	5530h	7

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Display	Controller Error Code	Description	CANopen Error Code	CANopen Error Register (bit 0~7)
8Err	0021H	Analog signal error	FF00h	7
PEC 1	0023H	Motor overheat protection	7120h	3
268r	0024H	PG signal error	7300h	7
c P 10	0029H	Communication time-out error on the control board or power board	7500h	4

Definition of Index									
Index	Sub	Definition	Factory Setting	R/W	Size	Unit	NOTE		
0x1000	0	Abort connection option code	0x00010192	RO	U32				
0x1001	0	Error register	0	RO	U8				
0x1005	0	COB-ID SYNC message	0x80	RW	U32				
0x1006	0	Communication cycle period	0	RW	U32	us	500us~15000us		
0x1008	0	Manufacturer device name	0	RO	U32				
0x1009	0	Manufacturer hardware version	0	RO	U32				
0x100A	0	Manufacturer software version	0	RO	U32				
0x100C	0	Guarding time	0	RW	U16	ms	0x80 + node 1		
0x100D	0	Guarding factor	0	RW	U8				
0x1014	0	COB-ID emergency	0x0000080 +Node-ID	RO	U32				
0x1015	0	Inhibit time EMCY	0	RW	U16	100us	It is set to be multiple of 10.		
	0	Number	0x1	RO	U8				
0x1016	1	Consumer heartbeat time	0x0	RW	U32	1ms	Heartbeat time can be used when Guarding time is invalid.		
0x1017	0	Producer heartbeat time	0x0	RW	U16	1ms	Heartbeat time can be used when Guarding time is invalid.		
	0	Number	0x3	RO	U8				
	1	Vender ID	0x000001DD	RO	U32				
0x1018	2	Product code	0x00002600 +model	RO	U32				
	3	Revision	0x00010000	RO	U32				
	0	Server SDO Parameter	2	RO	U8				
0x1200	1	COB-ID Client -> Server	0x0000600+ Node-ID	RO	U32				
	2	COB-ID Client <- Server	0x0000580+ Node-ID	RO	U32				
0x1400	0	Number	2	RO	U8				

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Index	Sub	Definition	Factory Setting	R/W	Size	Unit	NOTE		
	1	COB-ID used by PDO	0x00000200 +Node-ID	RW	U32				
							00:Acyclic & Synchronous		
	2	Transmission Type	5	RW	U8		01~240:Cyclic & Synchronous		
							255: Asynchronous		
	0	Number	2	RO	U8				
	1	COB-ID used by PDO	0x80000300 +Node-ID	RW	U32				
0x1401	2								00:Acyclic & Synchronous
		Transmission Type	5	RW	U8		01~240:Cyclic & Synchronous		
							255: Asynchronous		
		Number	2	RW	08				
0 4000	1	1.Mapped Object	0x60400010	RW	U32				
0x1600	2	2.Mapped Object	0x60420020	RW	032				
	3	3.Mapped Object	0	RW	032				
	4	4.Mapped Object	0	RW	032				
	0	Number	0	RW	08				
0.4004		1. Mapped Object	0	RW	032				
0x1600 0x1601 0x1800	2	2.Mapped Object	0	RVV	032				
	3	3. Mapped Object	0	RVV	032				
	4	A.Wapped Object	0		110				
	1	COB-ID used by PDO	0x00000180 +Node-ID	RW	U32				
							00:Acyclic &		
0v1800	2	Transmission Type	5	RW	U8		01~240:Cyclic & Synchrouous		
0,1000							253: Remote function		
							255: Asynchronous		
	3	Inhibit time	0	RW	U16	100us	It is set to be multiple of 10.		
	4	Reserved	3	RW	U8		Reserved		
	5	Event timer	0	RW	U16	1ms			
0x1801	0	Number	5	RO	08				
	1	COB-ID used by PDO	0x80000280 +Node-ID	RW	U32				
							00:Acyclic & Synchrouous		
	2	Transmission Type	5	RW	U8		01~240:Cyclic & Synchrouous		
							253: Remote function		
	3	Inhibit time		RW	U16	100us	It is set to be		
	1	Reserved	0	R\//	118				
	1 +	110301700	ر _ا	17.64	00		1		

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Index	Sub	Definition	Factory Setting	R/W	Size	Unit	NOTE
	5	Event timer	0	RW	U16	1ms	
	0	Number	2	RW	U8		
	1	1.Mapped Object	0x60410010	RW	U32		
0x1A00	2	2.Mapped Object	0x60430010	RW	U32		
	3	3.Mapped Object	0	RW	U32		
	4	4.Mapped Object	0	RW	U32		
	0	Number	0	RW	U8		
	1	1.Mapped Object	0	RW	U32		
0x1A01	2	2.Mapped Object	0	RW	U32		
	3	3.Mapped Object	0	RW	U32		
	4	4.Mapped Object	0	RW	U32		

Index	Sub	Definition	Factory Setting	RW	Size	Unit	Мар	NOTE
0x6007	0	Abort connection option code	2	RW	S16		Yes	0: No action 2: Disable Voltage 3: Quick stop
0x603F	0	Error code	0	RO	U16		Yes	•
0x6040	0	Control word	0	RW	U16		Yes	bit 0 ~ 3: switch status bit 4: rfg enable bit 5: rfg unlock bit 6: rfg use ref bit 7: Fault reset
0x6041	0	Status word	0	RO	U16		Yes	Bit0 Ready to switch on Bit1 Switched on Bit2 Operation enabled Bit3 Fault Bit4 Voltage enabled Bit5 Quick stop Bit6 Switch on disabled Bit7 Warning Bit8 Bit9 Remote Bit10 Target reached Bit11 Internal limit active Bit12 - 13 Bit14 - 15
0x6042	0	vl target velocity	0	RW	S16	rpm	Yes	
0x6043	0	vl velocity demand	0	RO	S16	rpm	Yes	
0x604F	0	vl ramp function time	10000	RW	U32	1ms	Yes	If Pr.01.19 is set to 0.1, the unit must be 100ms and can't be set to 0.
0x6050	0	vl slow down time	10000	RW	U32	1ms	Yes	If Pr.01.19 is set to 0.1, the unit must be 100ms and can't be set to 0.
0x6051	0	vl quick stop time	1000	RW	U32	1ms	Yes	If Pr.01.19 is set to 0.1, the unit must be 100ms and can't be set to 0.
0x605A	0	Quick stop option code	2	RW	S16	1ms	Yes	0 : disable drive function 1 :slow down on slow down ramp

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	Index	Sub		Definition	Factor Setting	RW	Si	ze	Uni	t Ma	ар	NOTE
											1	2: slow down on quick stop
											į	5 slow down on slow down
												amp and stay in QUICK
												5 slow down on quick stop
											:	amp and stay in QUICK
	0x6060	0	Mod oper	le of ration	2	RO	U	8		Ye	s	Speed mode
	0x6061	0	Mod oper	le of ration display	2	RO	U	8		Ye	s	
Remot	e I/O Par	t		1								
	Index	Su	b	Define		Defau	ılt	R/	W	Size		Remark
	2026H	Uh	1	Number		DFh		h	2	08	Dit	0 MI1
											DIL	1 MI2
											Bit	2 MI3
											Bit	3 MI4
											Bit	4 MI5
											Bit	5 MI6
											Bit	6 MI7(External card)
											Bit	7 MI8(External card)
											Bit	8 MI9(External card)
											Bit	9
		1h	I I	MI Status		0x00)	F	2	U16	Bi	t
											Bi	t
											11	
											Bi	t
											12	2
											12	
											Ri	5
											14	
											Bi	t
											15	5
		2h~4	0h	Reserved		0x00)	F	2	J16		
		41	h	MO Control		0x00)	R١	N	U16	Bit	0 RY1
											Bit	1 MO1
											Bit	2 RY2/MO2(External card)
											Bit	3 RY3/MO3(External card)
											Bit	
											Bit	6
											Bit	7
											Bit	8
											Bit	9
											Bi	t
											10)
											Bi	t
											11	

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Append	ppendix E CANopen Function V/=>>E								
	Index	Sub	Define	Default	R/W	Size		Remark	
							Bit		
							12		
							Bit		
							13		
							Bit		
							14		
							Bit		
							15		
		42h~60h	Reserved	0x00	R	U16			
		61h	AVI	0x00	R	U16		0.0 ~100.0%	
		62h	ACI	0x00	R	U16		0.0 ~100.0%	
		63h	VR	0x00	R	U16		0.0 ~100.0%	
		64h	Al1	0x00	R	U16		0.0 ~100.0%	
		65h	Al2	0x00	R	U16		0.0 ~100.0%	
		66h~A0h	Reserved	0x00	R	U16			
		A1h	AFM1	0x00	RW	U16		0.0 ~100.0%	
		A2h	AFM2	0x00	RW	U16		0.0 ~100.0%	
		A3h~DFh	Reserved	0x00	R	U16			

E.2 How to Control by CANopen

To control the AC motor drive by CANopen, please set parameters by the following steps: Step 1. Operation source setting: set Pr.02.01 to 5 (CANopen communication. Keypad STOP/RESET disabled.)

Step 2. Frequency source setting: set Pr.02.00 to 5 (CANopen communication)

Step 3. CANopen station setting: set Pr.09.13 (CANopen Communication Address 1-127)

Step 4. CANopen baud rate setting: set Pr.09.14 (CANBUS Baud Rate)

Step 5. Set multiple input function to quick stop when necessary: Set Pr.04.05 to 04.08 or Pr.11.06 to 11.11 to 23.

According to DSP-402 motion control rule, CANopen provides speed control mode. There are many status can be switched during Start to Quick Stop. To get current status, please read "Status Word". Status is switched by the PDO index control word via external terminals.

Control word is a 16-byte in index 0x6040 and each bit has specific definition. The status bits are bit 4 to bit 6 as shown in the following:

- Bit 4: ramp function enabled
- Bit 5: ramp function disabled
- Bit 6: rfg use reference

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Following is the flow chart for status switch:



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- F.1 Maintenance and Inspections
- F.2 Greasy Dirt Problem
- F.3 Fiber Dust Problem
- F.4 Erosion Problem
- F.5 Industrial Dust Problem
- F.6 Wiring and Installation Problem
- F.7 Multi-function Input/Output Terminals Problem

The AC motor drive has a comprehensive fault diagnostic system that includes several different alarms and fault messages. Once a fault is detected, the corresponding protective functions will be activated. The following faults are displayed as shown on the AC motor drive digital keypad display. The six most recent faults can be read from the digital keypad or communication.

The AC motor drive is made up by numerous components, such as electronic components, including IC, resistor, capacity, transistor, and cooling fan, relay, etc. These components can't be used permanently. They have limited-life even under normal operation. Preventive maintenance is required to operate this AC motor drive in its optimal condition, and to ensure a long life.

Check your AC motor drive regularly to ensure there are no abnormalities during operation and follows the precautions:

	Ø	Wait 5 seconds after a fault has been cleared before performing reset via keypad of input terminal.						
CAUTION	Ø	When the power is off after 5 minutes for \leq 22kW models and 10 minutes for \geq 30kW models, please confirm that the capacitors have fully discharged by measuring the voltage between + and The voltage between + and - should be less than 25VDC.						
	Ø	Only qualified personnel can install, wire and maintain drives. Please take off any metal objects, such as watches and rings, before operation. And only insulated tools are allowed.						
		Never reassemble internal components or wiring.						
		Make sure that installation environment comply with regulations without abnormal noise, vibration and smell.						

F.1 Maintenance and Inspections

Before the check-up, always turn off the AC input power and remove the cover. Wait at least 10 minutes after all display lamps have gone out, and then confirm that the capacitors have fully discharged by measuring the voltage between DC+ and DC-. The voltage between DC+ and DC-should be less than 25VDC.

Ambient environment

		Maintenance Period			
Check Items	Methods and Criterion	Daily	Half Year	One Year	
Check the ambient temperature, humidity, vibration and see if there are any dust, gas, oil or water drops	Visual inspection and measurement with equipment with standard specification	0			
If there are any dangerous objects	Visual inspection	0			

Voltage

		Maintenance Period			
Check Items	Methods and Criterion	Daily	Half Year	One Year	
Check if the voltage of main circuit and control circuit is correct	Measure with multimeter with standard specification	0			

Digital Keypad Display

		Mainte	enance Period		
Check Items	Methods and Criterion	Daily	Half Year	One Year	
Is the display clear for reading	Visual inspection	0			
Any missing characters	Visual inspection	0			

Mechanical parts

Check Items	Methods and Criterion	Daily	Half Year	One Year	
If there is any abnormal sound or vibration	Visual and aural inspection		0		
If there are any loose screws	Tighten the screws		0		
If any part is deformed or damaged	Visual inspection		0		
If there is any color change by overheating	Visual inspection		0		
If there is any dust or dirt	Visual inspection		Ó		

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Main circuit

		Maintenance Period			
Check Items	Methods and Criterion	Daily	Half	One	
		Daily	Year	Year	
If there are any loose or missing	Tighten or replace the	\cap			
screws	screw	\cup			
If machine or insulator is deformed	Visual inspection				
cracked damaged or with color	NOTE: Please ignore the				
chapted, damaged of with color	color change of copper				
change due to overheating of ageing	plate				
If there is any dust or dirt	Visual inspection		0		

Terminals and wiring of main circuit

Check Items		Maintenance Period			
	Methods and Criterion	Daily	Half Year	One Year	
If the terminal or the plate is color change or deformation due to overheat	Visual inspection		0		
If the insulator of wiring is damaged or color change	Visual inspection		0		
If there is any damage	Visual inspection	Ó			

DC capacity of main circuit

Check Items M		Maintenance Period			
	Methods and Criterion	Daily	Half Year	One Year	
If there is any leak of liquid, color change, crack or deformation	Visual inspection	0			
If the safety valve is not removed? If valve is inflated?	Visual inspection	0			
Measure static capacity when required		Ó			

Resistor of main circuit

		Maintenance Period			
Check Items	Methods and Criterion	Daily	Half Year	One Year	
If there is any peculiar smell or insulator cracks due to overheat	Visual inspection, smell	0			
If there is any disconnection	Visual inspection	0			
If connection is damaged?	Measure with multimeter with standard specification	0			

Transformer and reactor of main circuit

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Appendix F Suggestions and Error Corrections for Standard AC Motor Drives |

		Mainte	enance Period		
	Check Items	Methods and Criterion	Daily	Half Year	One Year
	If there is any abnormal vibration or peculiar smell	Visual, aural inspection and smell	0		

Magnetic contactor and relay of main circuit

		Mainte	enance Period		
Check Items	Methods and Criterion	Daily	Half	One	
		Daily	Year	Year	
If there are any loose screws	Visual and aural	0			
	inspection				
If the contact works correctly	Visual inspection	0			

Printed circuit board and connector of main circuit

		Mainte	enance Period	
Check Items	Check Items Methods and Criterion	Daily	Half Year	One Year
If there are any loose screws and connectors	Tighten the screws and press the connectors firmly in place.		0	
If there is any peculiar smell and color change	Visual and smell inspection		0	
If there is any crack, damage, deformation or corrosion	Visual inspection		0	
If there is any liquid is leaked or deformation in capacity	Visual inspection		0	

Cooling fan of cooling system

		Mainte	intenance Per	
Check Items	Methods and Criterion	Daily	Half	One
			Year	Year
If there is any abnormal sound or vibration	Visual, aural inspection and turn the fan with hand (turn off the power before operation) to see if it rotates smoothly		0	
If there is any loose screw	Tighten the screw		0	
If there is any color change due to overheat	Change fan		0	

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Ventilation channel of cooling system

	Methods and Criterion	Maintenance Period			
Check Items		Daily	Half	One	
		Dully	Year	Year	
If there is any obstruction in the heat sink, air intake or air outlet	Visual inspection		0		

Please use the neutral cloth for clean and use dust cleaner to remove dust when necessary.

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F.2 Greasy Dirt Problem

Serious greasy dirt problems generally occur in processing industries such as machine tools, punching machines and so on. Please be aware of the possible damages that greasy oil may cause to your drive: 1.

Electronic components that silt up with greasy oil may cause the drive to burn out or even explode.

2. Most greasy dirt contains corrosive substances that may damage the drive.

Solution: Install the AC motor drive in a standard cabinet to keep it away from dirt. Clean and remove greasy dirt regularly to prevent damage of the drive.





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F.3 Fiber Dust Problem

Serious fiber dust problems generally occur in the textile industry. Please be aware of the possible damages that fiber may cause to your drives:
1. Fiber that accumulates or adheres to the fans will lead to poor ventilation and cause

- overheating problems.
- Plant environments in the textile industry have higher degrees of humidity that may cause the drive to burn out, become damaged or explode due to wet fiber dust 2. adhering to the devices.

Solution: Install the AC motor drive in a standard cabinet to keep it away from fiber dust. Clean and remove fiber dust regularly to prevent damage to the drive.



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F.4 Erosion Problem

Erosion problems may occur if any fluids flow into the drives. Please be aware of the damages that erosion may cause to your drive.1. Erosion of internal components may cause the drive to malfunction and possibility to explode.

Solution:

Install the AC motor drive in a standard cabinet to keep it away from fluids. Clean the drive regularly to prevent erosion.



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F.5 Industrial Dust Problem

Serious industrial dust pollution frequently occurs in stone processing plants, flour mills, cement plants, and so on. Please be aware of the possible damage that industrial dust may cause to your drives: 1.

- Dust accumulating on electronic components may cause overheating problem and
- Shorten the service life of the drive. Conductive dust may damage the circuit board and may even cause the drive to 2. explode.

Solution: Install the AC motor drive in a standard cabinet and cover the drive with a dust cover. Clean the cabinet and ventilation hole regularly for good ventilation.



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F.6 Wiring and Installation Problem

When wiring the drive, the most common problem is wrong wire installation or poor wiring.
Please be aware of the possible damages that poor wiring may cause to your drives:
Screws are not fully fastened. Occurrence of sparks as impedance increases.
If a customer has opened the drive and modified the internal circuit board, the internal

- components may have been damaged.

Solution:

Ensure all screws are fastened when installing the AC motor drive. If the AC motor drive functions abnormally, send it back to the repair station. DO NOT try to reassemble the internal components or wire.



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F.7 Multi-function Input/Output Terminals Problem

Multi-function input/output terminal errors are generally caused by over usage of terminals and not following specifications. Please be aware of the possible damages that errors on multi-function input/output terminals may cause to your drives: 1. Input/output circuit may burns out when the terminal usage exceeds its limit. Solution:

Refer to the user manual for multi-function input output terminals usage and follow the specified voltage and current. DO NOT exceed the specification limits.



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